



Automation for a Changing World

Delta Hybrid Energy Saving System HES-C Series



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 **DELTA**
Smarter. Greener. Together.

Delta Hybrid Energy Saving System

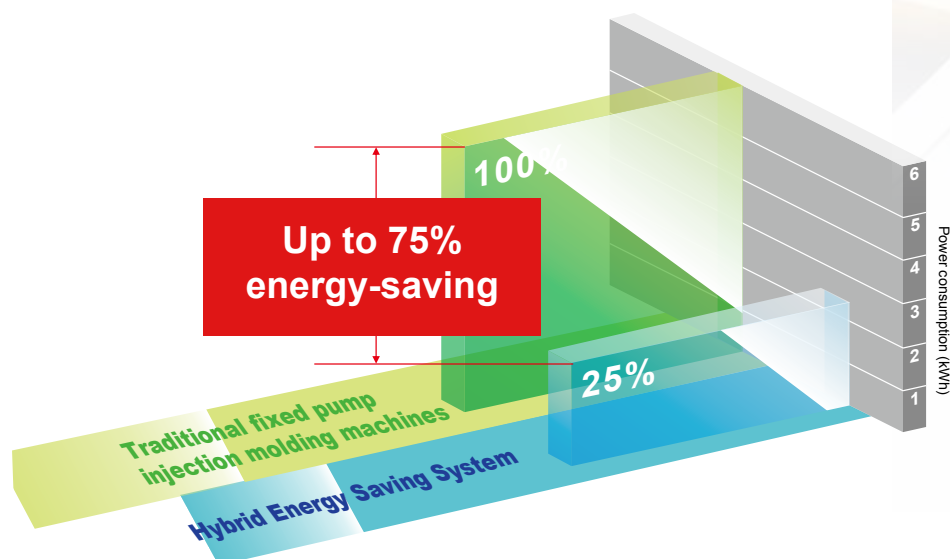
HES-C Series

Based on the mission statement, "To provide innovative, clean and energy-efficient solutions for a better tomorrow", Delta is committed to developing advanced variable frequency control technology for enhanced efficiency and greater energy-savings. Plastic products are widely used in our living environment for daily commodities, electronic devices and automotive components. Injection molding machines play a key role in plastic products production. There are four major energy consuming units in a traditional injection molding machine including the hydraulic pump, the heating unit, the cooling system, and the control system components. The hydraulic pump system consumes the most energy and accounts for more than 75% of the total power consumption in an injection molding manufacturing process. An injection molding cycle consists of several stages from mold closing, injection, pressure holding, plasticization, mold opening to ejection. Each stage requires a different pressure and flow. The oil pump motor is under variable loading. Traditionally, the overflow valve and the ratio valve adjust the excess pressure and flow that occurs at each stage. This process is known as "high-pressure throttle". It accounts for 40%~75% of the energy lost. The Delta Hybrid Energy Saving System HES-C Series provides precise pressure and flow control, eliminating energy loss in the high pressure throttle process. It helps injection molding machines save energy while enhancing productivity and precision. The Delta HES Series provides the best solution for injection molding machines.



Ultra Energy-Saving

- Saves up to **75%** power consumption depending on the different injection conditions



System Features

(1) Superior Energy-saving Results

- A field test with an 850-ton injection molding machine adopted the Delta HES250M43 double-pump confluence hydraulic system.
- The Delta HES-C Series saved up to **109,500 kWh** in energy consumption and reduced **69,861 kg** CO2e emissions in a year compared with competing products operating 24 hours per day.

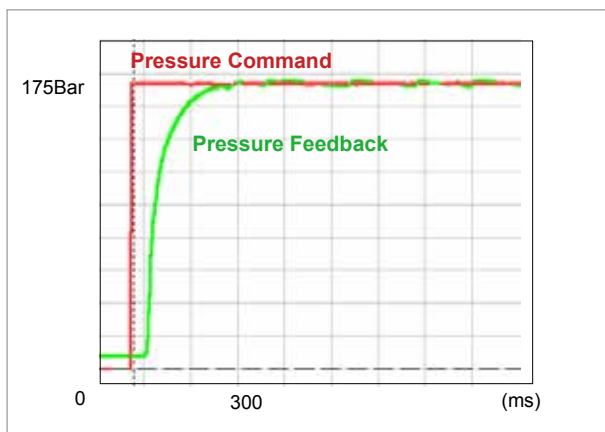
850T Injection Molding Machine	Delta		Competitor 1		Competitor 2	
Double-Pump Operation Hydraulic System	Master Pump 125cc	Slave Pump 125cc	Master Pump 125cc	Slave Pump 125cc	Master Pump 100cc	Slave Pump 100cc
Power Consumption (kWH)	5.63	5.22	8.01	6.96	11.84	11.52

(2) High Overload Capability

- All HES models feature overload capability of max. pressure 175bar for 60 seconds which is especially suitable for thick products production. Please refer to the Pressure-Flow Characteristic Chart on the following pages for more details.

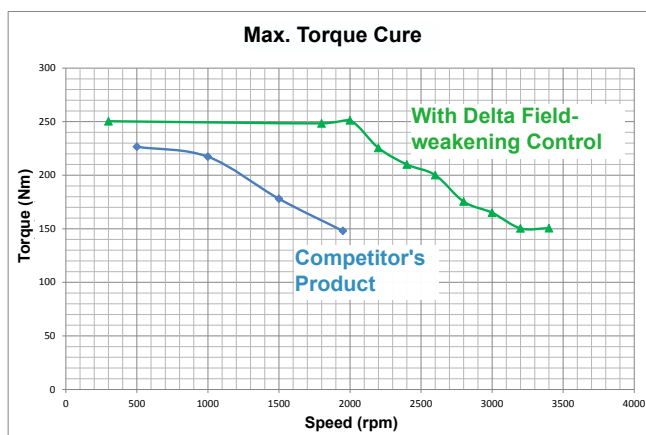
(3) PID Pressure Control

- Using Delta's special PID control technique, the system is able to perform pressure overshoot under **3bar** with optimized response time.



(4) Field-Weakening Control of a Motor

- Delta's servo drive uses motor field-weakening control to effectively extend the motor operation scope, increase system flow and ensure productivity of the injection molding machine.



(5) Easy Commissioning

- Users can directly use the Delta preset motor and hydraulic system parameters without the need for additional tuning, simply install the drive to easily begin the operation.

(6) Multiple Protections

- Prolong system service life by providing protections from over-current, over-voltage, overheating, braking current and more.
- Real-time monitoring of the motor temperature via KTY84-130 temperature sensor embedded in the motor winding.

(7) Multiple Pumps Control

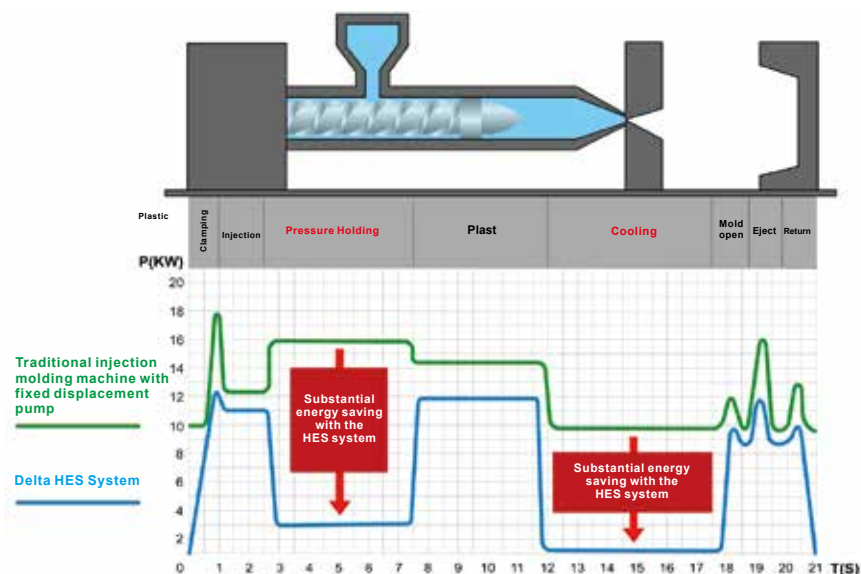
- Capable of controlling up to 12 pumps and multiple master/slave pumps system architecture. Users can integrate systems with a different HES flow rate depending upon the system requirements of the machines.

(8) User-Friendly Software

- User-friendly software for machine commissioning. The software presents real-time system parameters such as pressure, flow, motor current and motor speed.

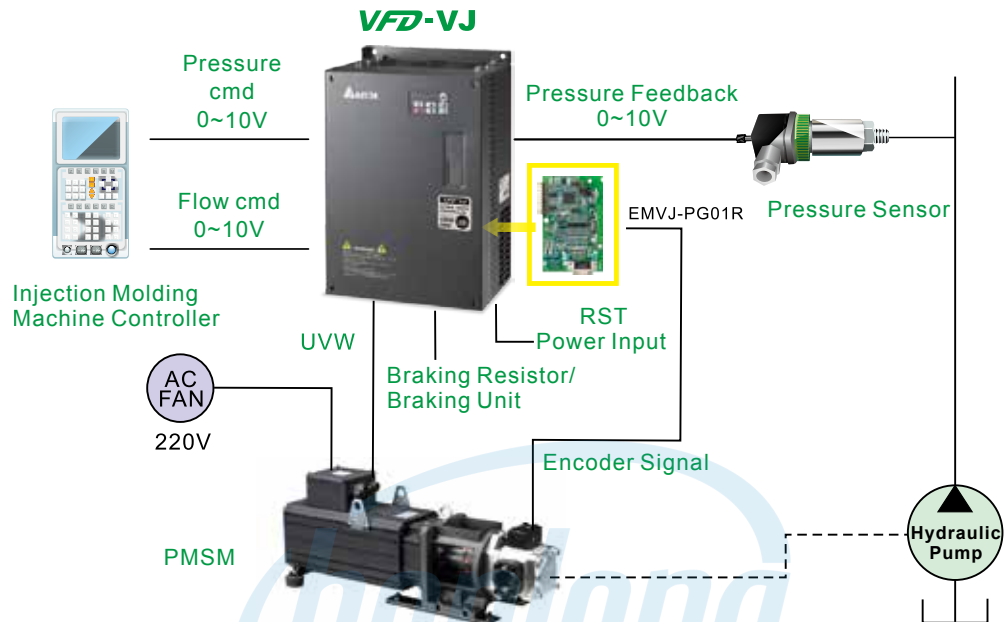


Energy Consumption Curve of the Injection Molding Process



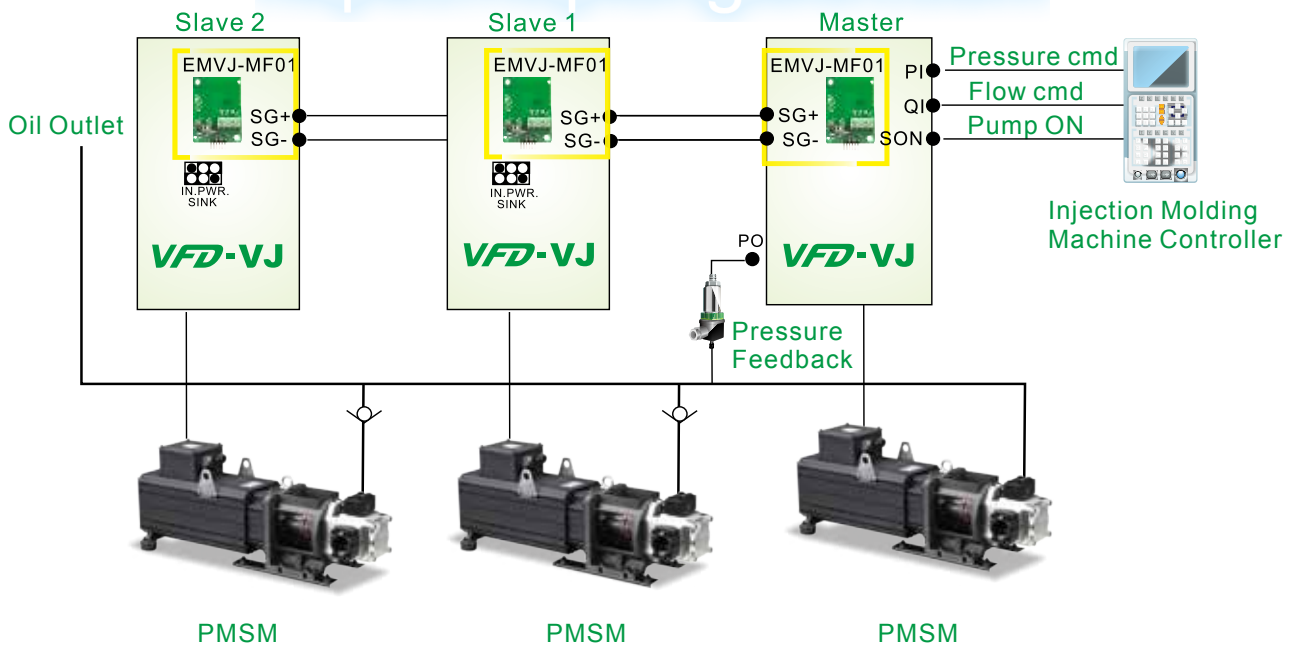
System Structure

Hybrid Servo Drive + AC Servo Motor + Internal Gear Pump + Pressure Sensor with PID controls
The system provides precise pressure and speed control and fast response time to ensure high duplication accuracy.

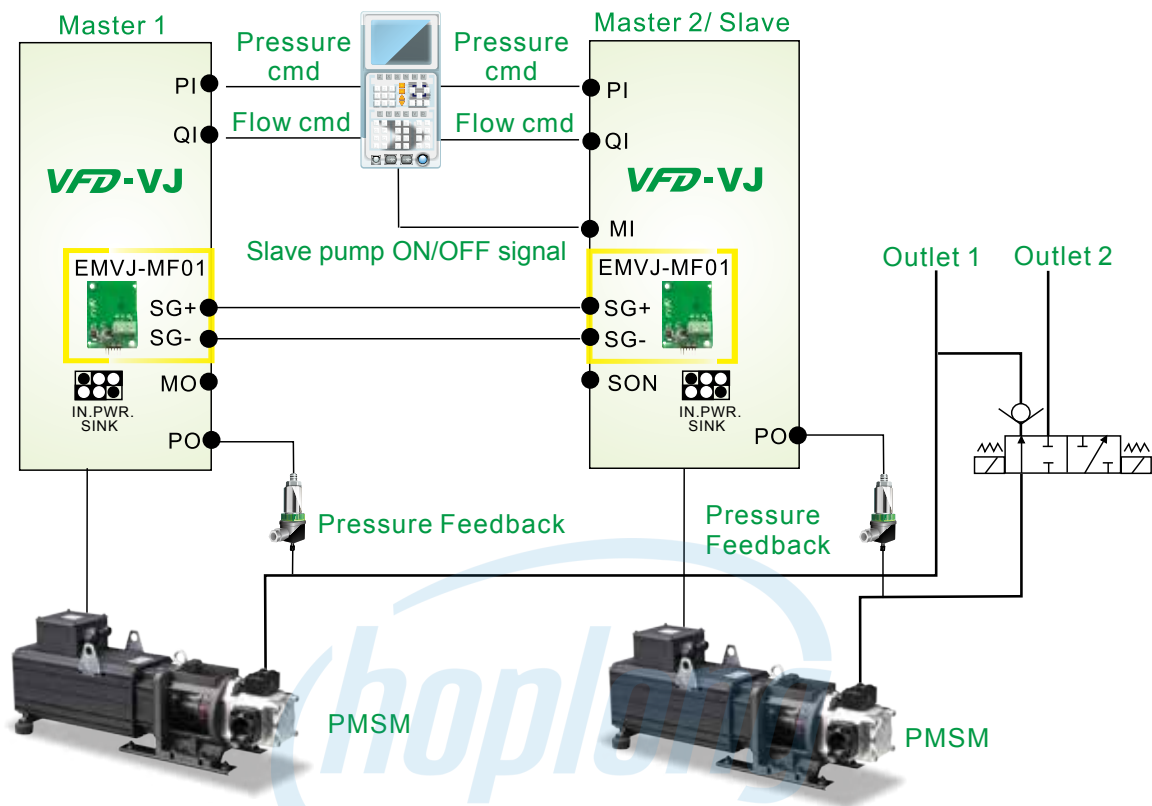


Multi-pump Convergent Flow Control

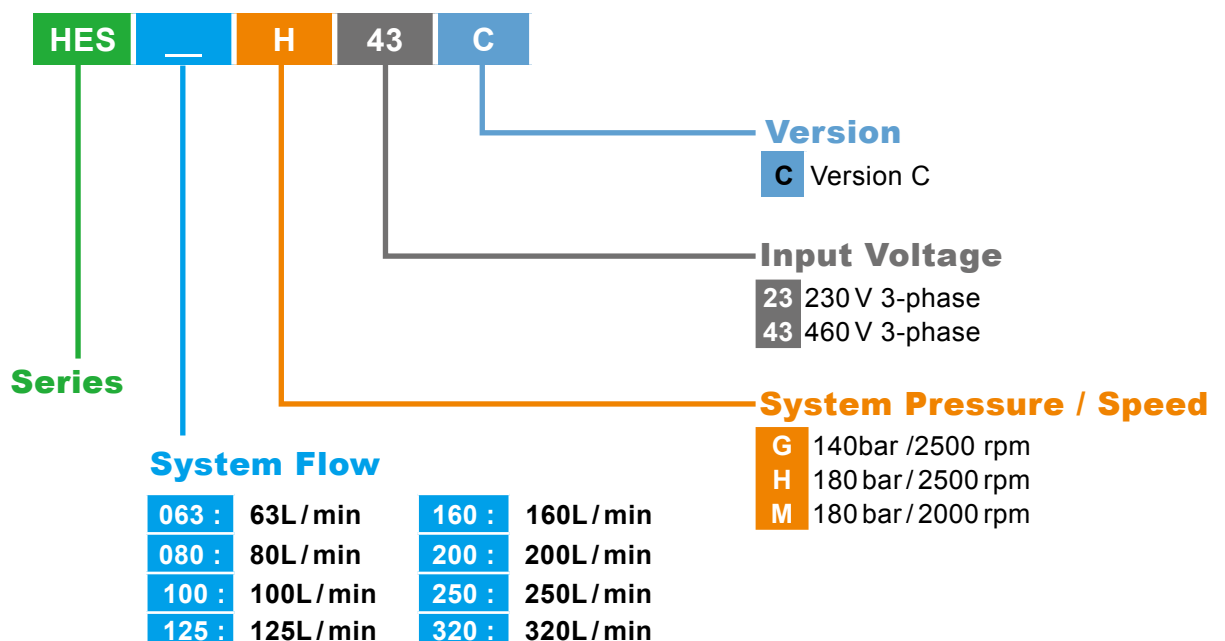
<https://hoplongtech.com>



Multi-pump Control

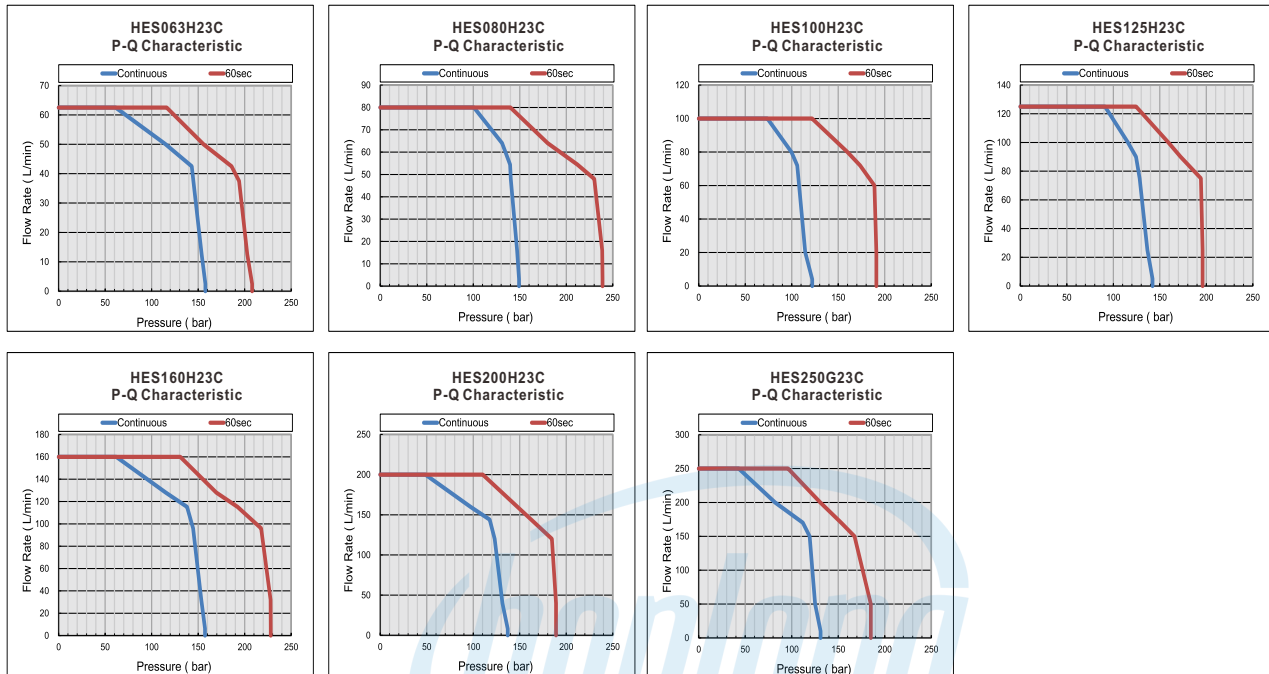


Model Number Explanation



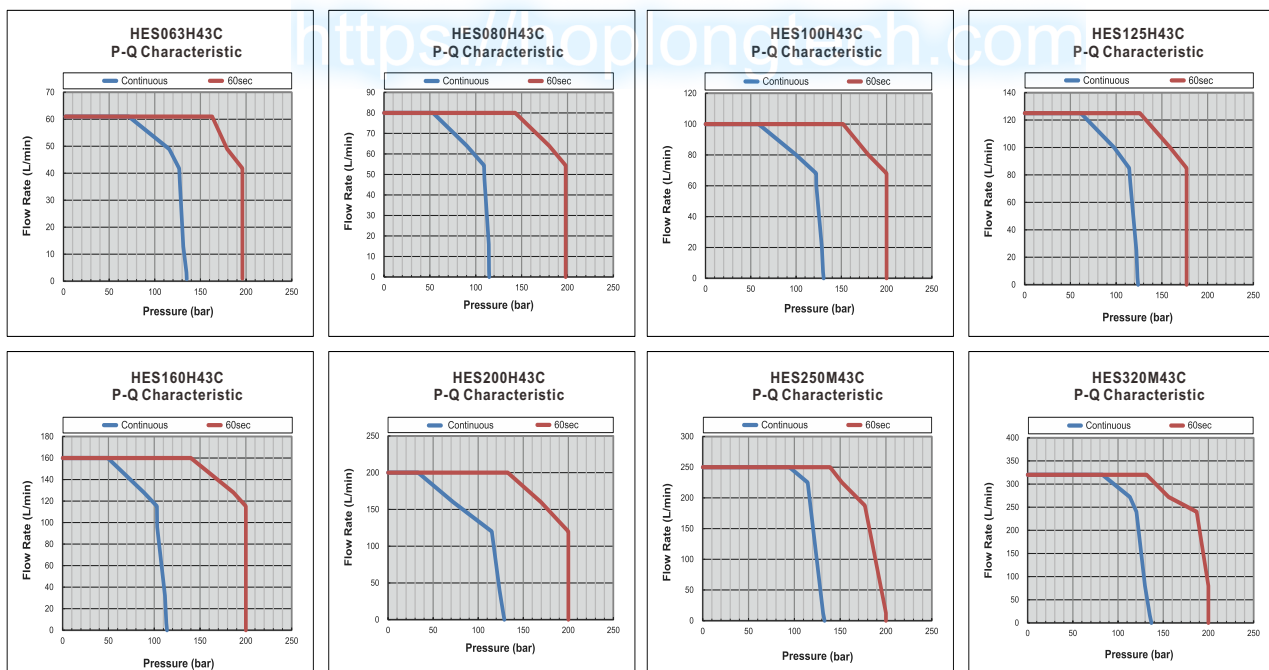
Pressure/Flow Characteristic Chart

230V System (Under normal operating conditions)*



* This is an example of injection molding machine operating at 220VAC in normal condition. The performance may vary if applied under special conditions or in harsh environment.

460V System (Under normal operating conditions)*



* This is an example of an injection molding machine operating at 380VAC in normal conditions. The performance may vary upon environment conditions.

System Specifications

230V										
Model HES____23C			063H	080H	100H	125H	160H	200H	250G	
Flow	Pump Volume	cc/rev	25	32	40	50	64	80	100	
	Flow Rate	L/min	63	80	100	125	160	200	250	
	Linearity	%	Lower than 1% F.S.							
	Hysteresis	%	Lower than 1% F.S.							
Pressure	Max. Pressure	Mpa	18							14
	Min. Pressure	Mpa	0.1							
	Linearity	%	Lower than 1% F.S.							
	Hysteresis	%	Lower than 1% F.S.							
Motor	Power	kW	10.4	14.6	18.4	23.1	27.6	27.6		
	Insulation Class		Class F							
	Certifications		CE							
	Cooling Method		Forced Air Cooling							
	Operating Environment		Ambient Temperature 0~40℃, Ambient Humidity 20~90% RH (Non-condensation) , Altitude <1000m							
	Weight of Pump and Motor	kg	83	90	97	105	121	145		
Hybrid Servo Controller	Model VFD-____VL23 A ()		110A (06HC)	150A (08HC)	150A (10HC)	220A (12HC)	300A (16HC)	300A (20HC)	370A (25GC)	
	Operation Voltage		3-phase voltage: 220~240VAC · 50/60Hz							
	Output Power	kW	11	15	15	22	30	30	37	
	Braking Unit		Built-in				VFDB2022			
	Braking Resistor	W	300	1000						
		Ω	8.3	5.8						
	Speed Detector		Resolver							
	Pressure Input		0 ~ 10V support 3-point adjustment for analog inputs							
	Flow Input		0 ~ 10V support 3-point adjustment for analog inputs							
	Multi-function Input Terminal		5ch DC24V 8mA							
	Multi-function Output Terminal		2 ch DC24V 50mA, 1 ch Relay output							
	Analog Output Voltage		2 ch DC 0 ~ 10V							
	Cooling System		Forced air cooling							
	Protections		Over current, over voltage, low voltage, overload or overheating of servo controller, overload or overheating of motor, operation speed error, insufficient pump oil							
	Certifications		CEUL							
Oil	Working Fluid		HL-HLP DIN51524 Part1/2 R68 · R46							
	Operation Temperature	℃	-12 to 100℃							
	Viscosity	@40℃	67.83							
		@100℃	8.62							
Others			Optional: safety valve, reactor and EMC filters							

*Note: Delta reserves the right to change product specifications.

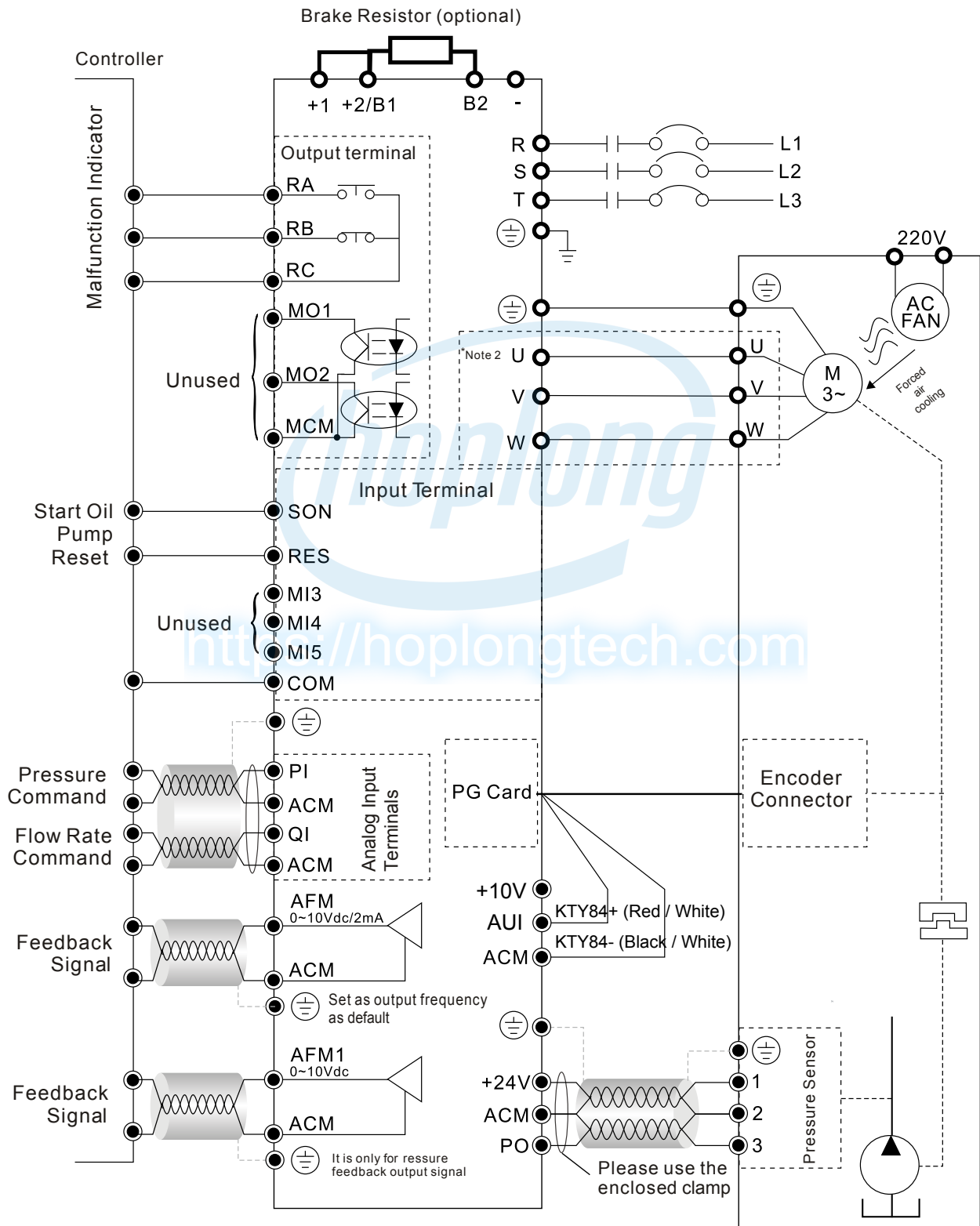
460V										
Model HES____43C			063H	080H	100H	125H	160H	200H	250M	320M
Flow	Pump Volume	cc/rev	25	32	40	50	64	80	125	160
	Flow Rate	L/min	63	80	100	125	160	200	250	320
	Linearity	%	Lower than 1% F.S.							
	Hysteresis	%	Lower than 1% F.S.							
Pressure	Max. Pressure	Mpa	18							
	Min. Pressure	Mpa	0.1							
	Linearity	%	Lower than 1% F.S.							
	Hysteresis	%	Lower than 1% F.S.							
Motor	Power	kW	10	14	18	23	25	45	52	
	Insulation Class		Class F							
	Certifications		CE							
	Cooling Method		Forced Air Cooling							
	Operating Environment		Ambient Temperature 0~40℃, Ambient Humidity 20~90% RH (Non-condensation) , Altitude <1000m							
	Weight of Pump and Motor	kg	83	90	97	105	121	206	224	
Hybrid Servo Controller	Model VFD-____VL43 A ()		110 A (06HC)	150 B (08HC)	185 B (10HC)	220 A (12HC)	300 B (16HC)	300 B (20HC)	550 A (25MC)	550 A (32MC)
	Operation Voltage		3-phase voltage: 380~460 VAC, 50/60Hz							
	Output Power	kW	11	15	18.5	22	30	30	55	55
	Braking Unit		Built-in						VFDB4045	
	Braking Resistor	W Ω	300	1000				1500		
			25	14				13		
	Speed Detector		Resolver							
	Pressure Input		0 ~ 10V support 3-point adjustment for analog inputs							
	Flow Input		0 ~ 10V support 3-point adjustment for analog inputs							
	Multi-function Input Terminal		5 ch DC24V 8mA							
	Multi-function Output Terminal		2 ch DC24V 50mA · 1 ch Relay output							
	Analog Output Voltage		2 ch DC 0 ~ 10V							
	Cooling System		Forced air cooling							
	Protections		Over current, over voltage, low voltage, overload or overheating of servo controller, overload or overheating of motor, operation speed error, insufficient pump oil							
Certifications		CE UL								
Oil	Working Fluid		HL-HLP DIN51524 Part1/2 R68 · R46							
	Operation Temperature	℃	-12 to 100℃							
	Viscosity	@40℃ @100℃	67.83 8.62							
Others			Optional: safety valve, reactor and EMC filters							

*Note: Delta reserves the right to change product specifications.

Wiring

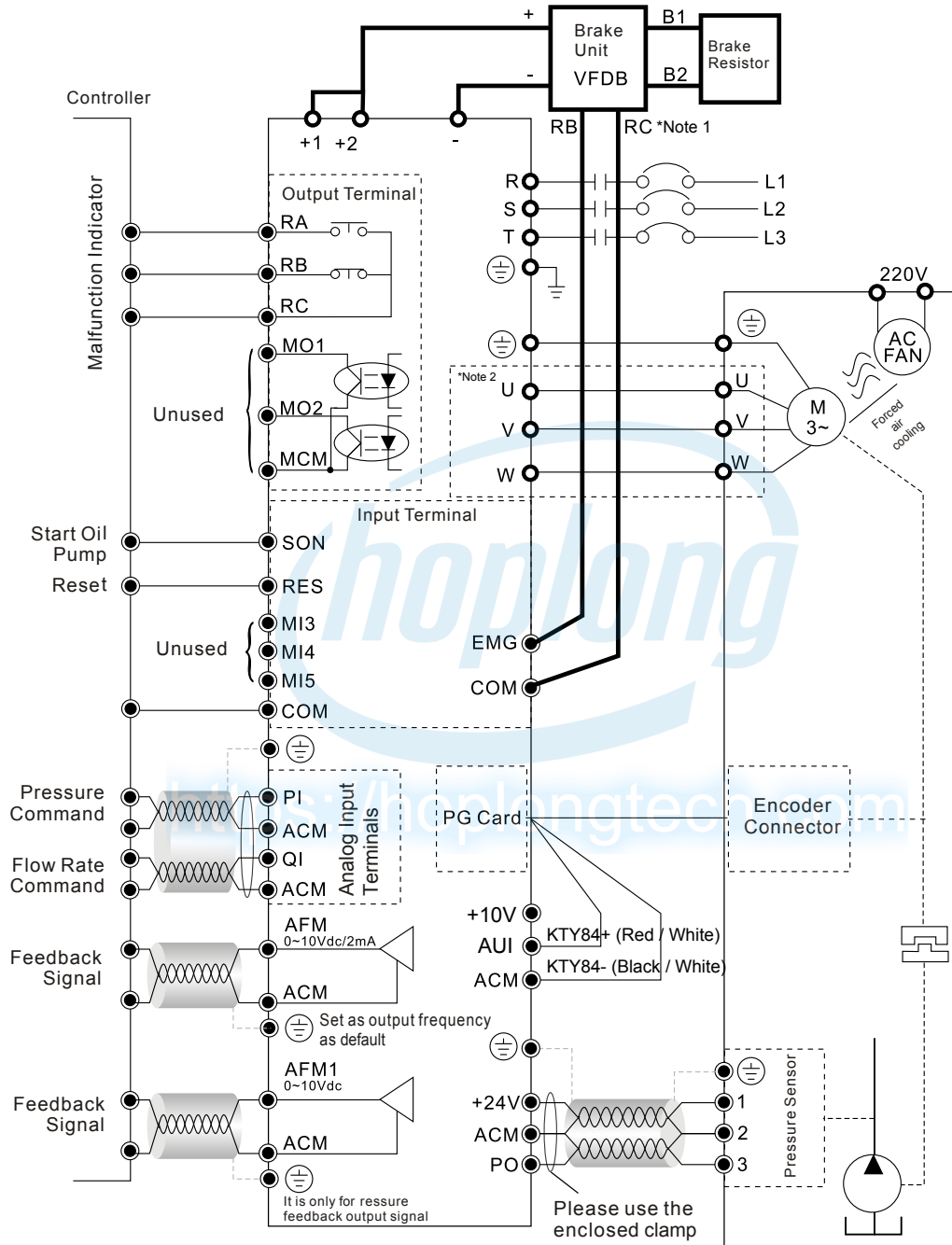
HES063H23C ~ HES125H23C

HES063H43C ~ HES200H43C



HES160H23C ~ HES250G23C

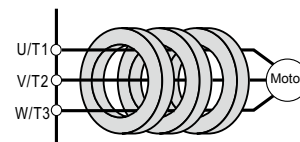
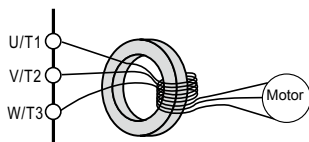
HES250M43C ~ HES320M43C



***Note 1:** The RB, RC connectors of the brake Unit is for overheating protection.

***Note 2:** For HES063H43C ~ HES100H43C (Please winding the wire through the zero phase reactor at least 3 turns before connecting to the motor)

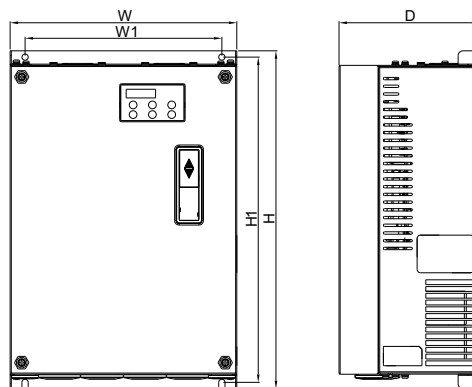
For HES063H23C ~ HES250G23C
HES125H43C ~ HES320M43C



Dimensions

Hybrid Servo Controller

Frame C



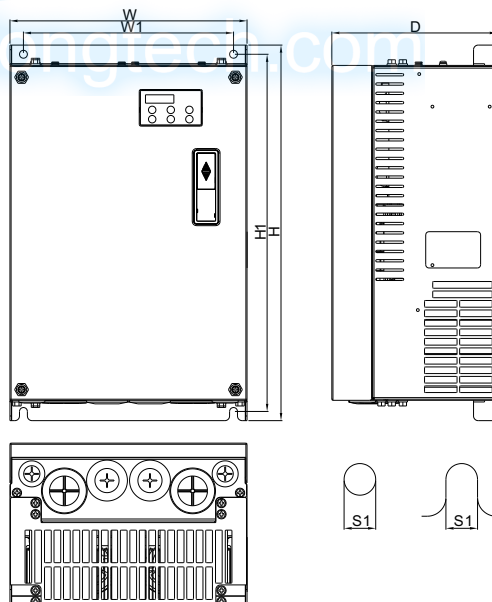
MODEL

VFD110 VL23Axxxx
VFD110 VL43Axxxx
VFD150 VL43Bxxxx
VFD185 VL43Bxxxx

Unit: mm [inch]

Frame	W	H	D	W1	H1	S1
C	mm	235	350	146	204	337
	inch	9.25	13.78	5.75	8.03	13.27

Frame D



MODEL

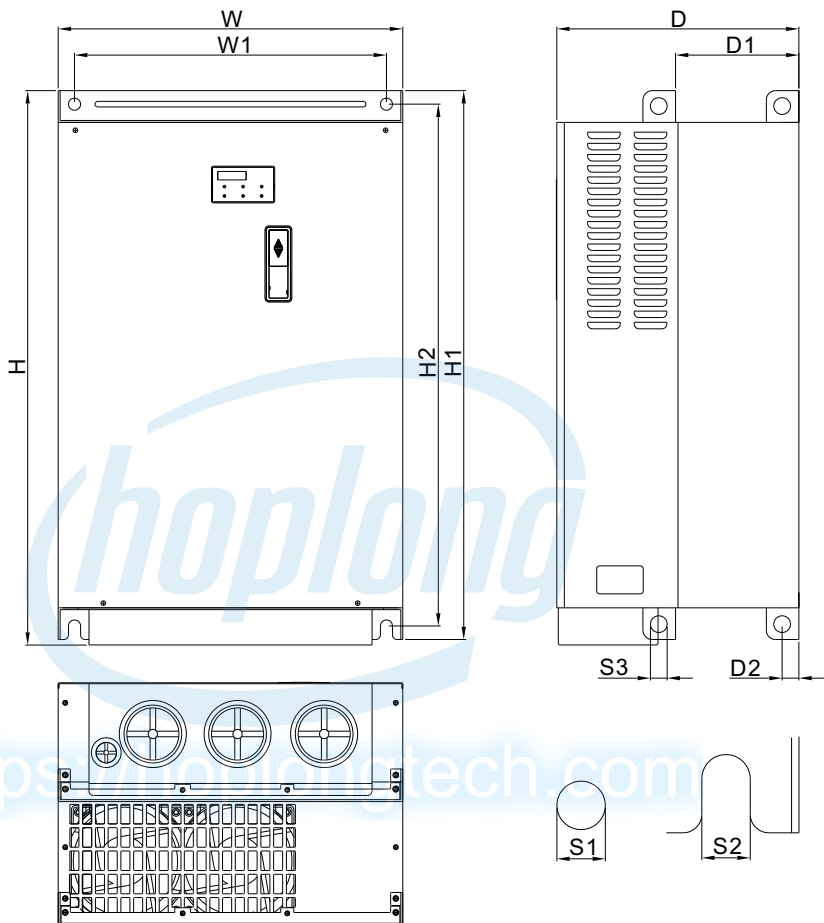
VFD150 VL23Axxxx
VFD220 VL23Axxxx
VFD220 VL43Axxxx
VFD300 VL43Bxxxx

Unit: mm [inch]

Frame	W	H	D	W1	H1	S1
D	mm	255	403.8	168.0	226.0	384
	inch	10.04	15.90	6.61	8.90	15.12

Hybrid Servo Controller

Frame E2

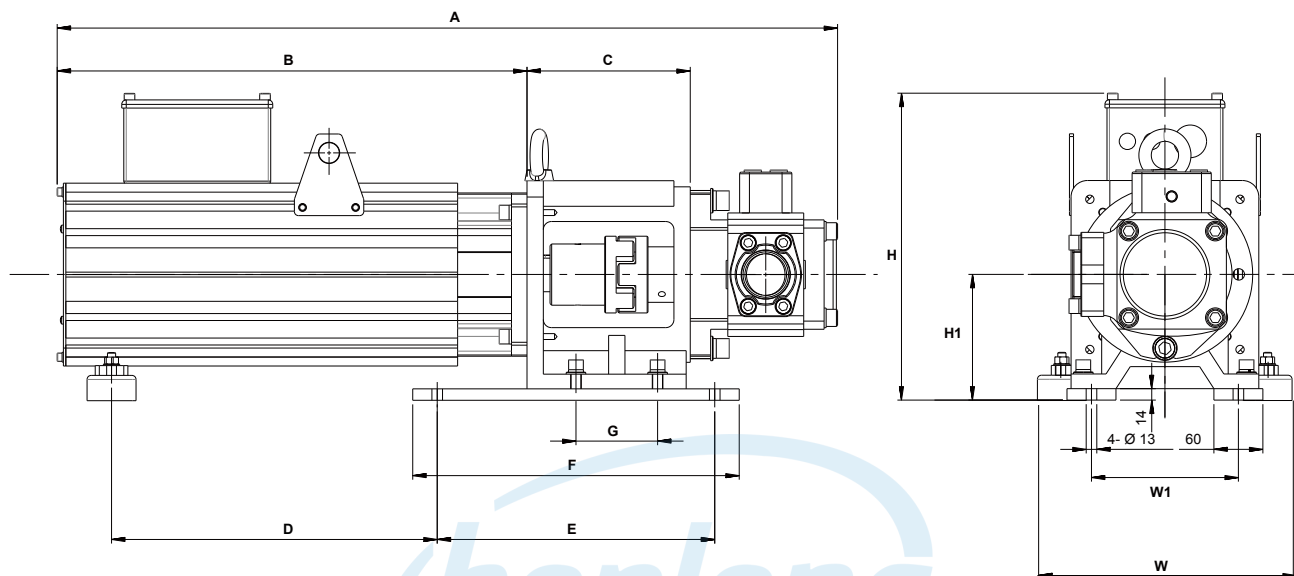


MODEL
VFD300VL23Axxx
VFD370VL23Axxx
VFD550VL43Axxx

Unit : mm [inch]											
Frame		W	H	D	W1	H1	H2	D1	D2	S1	S3
E2	mm	370.0	595.0	260	335.0	589.0	560.0	132.5	18.0	13.0	18.0
	inch	14.57	23.43	10.24	13.19	23.1	22.05	5.22	0.71	0.51	0.71

Dimensions

Servo Pump



Unit : mm

HES Model	A	B	C	D	E	F	G	H	H1	W	W1	Inlet	Outlet
HES063H23C	695	381	170	194	340	400	95	376	154	314	180	1-1/4" PT	3/4" PT
HES080H23C	741	417	170	219	340	400	95	376	154	314	180	1-1/4" PT	3/4" PT
HES100H23C	752	417	170	219	340	400	95	376	154	314	180	1-1/4" PT	1" PT
HES125H23C	802	453	170	259	340	400	95	376	154	314	180	1-1/4" PT	1" PT
HES160H23C	859	489	170	304	340	400	95	376	154	314	180	2" PT	1" PT
HES200H23C	956	575	200	399	340	400	100	376	154	314	180	2-1/2" PT	1-1/4" PT
HES250G23C	972	575	200	399	340	400	100	376	154	314	180	2-1/2" PT	1-1/4" PT
HES063H43C	695	381	170	194	340	400	95	376	154	314	180	1-1/4" PT	3/4" PT
HES080H43C	705	381	170	194	340	400	95	376	154	314	180	1-1/4" PT	3/4" PT
HES100H43C	752	417	170	219	340	400	95	376	154	314	180	1-1/4" PT	1" PT
HES125H43C	802	453	170	259	340	400	95	376	154	314	180	1-1/4" PT	1" PT
HES160H43C	859	489	170	304	340	400	95	376	154	314	180	1-1/4" PT	1" PT
HES200H43C	956	575	200	399	340	400	100	376	154	314	180	2" PT	1-1/4" PT
HES250M43C	1028	577	230	275	420	500	140	458	184	426	250	2-1/2" PT	1-1/2" PT
HES320M43C	1098	631	230	327	420	500	140	456	184	426	250	3" PT	1-1/2" PT

Accessories

Accessory Pack

A. Brake Resistor	B. Brake Unit	C. Pressure Sensor	D. Magnetic Ring	E. Sensor Clamp
				

Product Packages

Model Name	Package Items			Accessory Items
	Hybrid Servo Controller	Servo Pump*		
				
HES063H23C	VFD110VL23A06HC	HSP-025-100-23C		HESP-063-H-NC23 Item: A, C, Dx3, E
HES080H23C	VFD150VL23A08HC	HSP-032-140-23C		HESP-080-H-NC23 Item: A, C, Dx3, E
HES100H23C	VFD150VL23A10HC	HSP-040-140-23C		HESP-100-H-NC23 Item: A, C, Dx3, E
HES125H23C	VFD220VL23A12HC	HSP-050-180-23C		HESP-125-H-NC23 Item: A, C, Dx3, E
HES160H23C	VFD300VL23A16HC	HSP-064-230-23C		HESP-160-H-BC23 Item: A, B, C, Dx3, E
HES200H23C	VFD300VL23A20HC	HSP-080-270-23C		HESP-200-H-BC23 Item: A, B, C, Dx3, E
HES250G23C	VFD370VL23A25GC	HSP-100-270-23C		HESP-250-G-BC23 Item: A, B, C, Dx3, E
HES063H43C	VFD110VL43A06HC	HSP-025-100-43C		HESP-063-H-NC43 Item: A, C, D, E
HES080H43C	VFD150VL43B08HC	HSP-032-100-43C		HESP-080-H-NC43 Item: A, C, D, E
HES100H43C	VFD185VL43B10HC	HSP-040-140-43C		HESP-100-H-NC43 Item: A, C, D, E
HES125H43C	VFD220VL43A12HC	HSP-050-180-43C		HESP-125-H-NC43 Item: A, C, Dx3, E
HES160H43C	VFD300VL43B16HC	HSP-064-230-43C		HESP-160-H-NC43 Item: A, C, Dx3, E
HES200H43C	VFD300VL43B20HC	HSP-080-250-43C		HESP-200-H-NC43 Item: A, C, Dx3, E
HES250M43C	VFD550VL43A25MC	HSP-125-450-43C		HESP-250-M-BC43 Item: A, B, C, Dx3, E
HES320M43C	VFD550VL43A32MC	HSP-160-520-43C		HESP-320-M-BC43 Item: A, B, C, Dx3, E

** Encoder cable is provided inside the Servo Pump (HSP) package for model CBHE-E5M, P/N: 3865345000.



Smarter. Greener. Together.

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