Cylindrical Type Photoelectric Sensor

Features

[Common]

- Excellent noise immunity and minimal influence from ambient light
- Power/Output reverse polarity protection circuit, output short over current protection circuit
- Mutual interference prevention function (except through-beam type)
- · Sensitivity adjuster
- . Light ON, Dark ON switchable by control wire

[BRQT, BRQM, BRQP Series (front sensing type)]

- Various materials: Plastic, Metal (Ni-plated Brass), Stainless steel 316L
- Long sensing distance: 30m (through-beam type)
- Body size BRQT, BRQM: Standard
 BRQD: Standard Short b
 - BRQP: Standard, Short body
- Protection structure BRQT: IP67 (IEC standard), IP69K (DIN standard)
 BRQM, BRQP: IP67 (IEC standard)

[BRQPS Series (side sensing type)]

• Protection structure: IP67 (IEC standard)

Please read "Safety Considerations" in instruction manual before using.



[BRQT, BRQM, BRQP Series (front sensing type)]



BRQT-A SUS316L Standard



BRQM-A Ni-plate Brass Standard



BRQP-A Plastic Standard



BRQP-B Plastic Short-body



Reflector (MS-2A)



Reflective tape (MST series)

[BRQPS Series (side sensing type)]





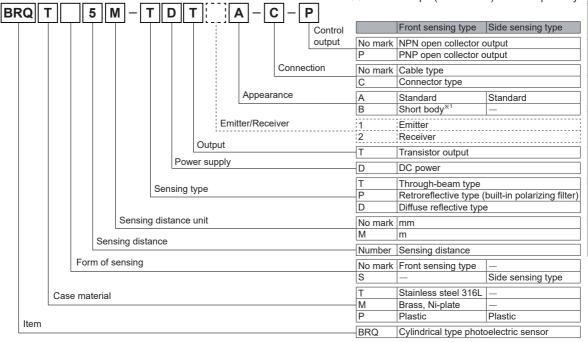


(MST series)

Ordering Information

**The model name with '-C' is connector type.

**Reflective tape (MST series) is sold separately.



 \times 1: This is only for BRQP Series.

**Email: This information is intended for product management of through-beam type. (no need to refer when selecting model)

Autonics A-71

A) hotoelectr iensors

(B) Fiber Optic Sensors

> (C) Door/Area Sensors

(D) Proximity Sensors

Pressure Sensors

(F) Rotary Encoders

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

(K) Timers

Meters

(M) Tacho / Speed / Pulse Meters

> l) isplay nits

(O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

(R) Graphic/ Logic Panels

(T)

Software

Specifications

le l	NPN	open stor output	BRQ□5M- TDT□-□	BRQ□20M- TDT□-□	BRQ□30M- TDT□-□	BRQ□3M- PDT□-□	BRQ□100- DDT□-□	BRQ□400- DDT□-□	BRQ□1M- DDT□-□
Model	PNP		BRQ□5M- TDT□-□-P	BRQ□20M- TDT□-□-P	BRQ□30M- TDT□-□-P	BRQ□3M- PDT□-□-P	BRQ□100- DDT□-□-P	BRQ□400- DDT□-□-P	BRQ□1M- DDT□-□-P
Sensing type		ре	Through-beam type		Retroreflective type (built-in polarizing filter)	Diffuse reflectiv	,,		
Ser	ısing di	stance	5m	20m	30m	3m ^{×1}	100mm ^{×2}	400mm ^{×2}	1m ^{*3}
Ser	ising ta	rget	Opaque materials of min. Ø7mm			Opaque materials of min. Ø75mm	Opaque, translucent materials		
Hys	teresis		_				Max. 20% at ra	ted sensing dista	ance
	ponse		Max. 1ms				_		
	ver sup			0% (ripple P-P: n	nax.10%)				
Cur	rent co	nsumption	Emitter/Receive	r: max. 20mA		Max. 30mA			
	nt sourc		Red LED (660ni	,			Infrared LED (850nm)	Red LED (660)	nm)
			Sensitivity adjus						
Ope	eration	mode			by control wire (v	vhite)			
Cor	ntrol ou	tput	 Load voltage: 		· Load current: m				
Pro	Protection circuit		Power/Output reverse polarity protection circuit, output short over current protection circuit, interference prevention function (except through-beam type)						
Indi	cator		Operation indicator: yellow LED, stability indicator: green LED (emitter power indicator of through-beam type: red LED)						
Cor	nectio	n	Cable type, connector type						
Ins	ulation	resistance	Over 20MΩ (at 500VDC megger)						
Noi	se imm	unity	±240V the square wave noise (pulse width:1μs) by the noise simulator						
Die	lectric s	strength	1,000VAC 50/60Hz for 1 minute						
_	ration		1.5mm amplitude at frequency of 10 to 55Hz in each X, Y, Z direction for 2 hours						
Sho			500m/s² (approx. 50G) in X, Y, Z direction for 3 times						
6	Ambi	ent illu.	Sunlight: max. 11,000lx, Incandescent lamp: max. 3,000lx (receiver illumination)						
<u>S</u> 8	Ambi	ent illu. ent temp.	-25 to 60°C, storage: -30 to 70°C						
ш,	- Ambi	ent humi.	35 to 85%RH, s						
Pro	tection	structure		IP67 (IEC standard), IP69K (DIN standard) · BRQM, BRQP Series: IP67 (IEC standard)					
Mat	erial		Case: BRQT Series - stainless steel 316L / BRQM Series - brass, Ni-plate / BRQP Series - polycarbonate Lens, Lens cover: polymethyl methacrylate acrylic						
Cal	Cable**4 Cable type				rough-beam type: n, number of core			nm)	
1	occon/	Individual	—			Reflector (MS-2A)			
Accessory Common		Common	M18 fixing nut: 4	1, adjustment sci	rewdriver	M18 fixing nut: 2	2, adjustment scr	ewdriver	
Approval			(€ c 91 0s						
lht*5	Cable	e type	BRQT-A/BRQM BRQP-A: approx BRQP-B: approx	x. 160g (approx.	(110g)	BRQT-A/BRQM-BRQP-A: approx	x. 120g (approx.	60g)	
Weight**	Conn		BRQT-A/BRQM BRQP-A: appro BRQP-B: appro	-A: approx. 160g x. 110g (approx. x. 100g (approx.	(approx. 50g) 25g)	BRQT-A/BRQM-BRQP-A: approx BRQP-B: approx	-A: approx. 140g x. 110g (approx.	(approx. 30g) 15g)	

^{※1:} The sensing distance is specified with using the MS-2A reflector. The distance between the sensor and the reflector should be set over 0.1m. When using reflective tapes, the reflectivity will vary by the size of the tape. Please refer to the '■ Reflectivity by Reflective Tape Model' table before using the tape.

A-72 Autonics

^{%2:} Non-glossy white paper 100×100mm.

^{※3:} Non-glossy white paper 300×300mm.

^{※4:} M12 connector cable is sold separately.

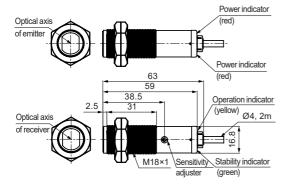
X5: The weight includes packaging. The weight in parenthesis is for unit only.

^{*}The temperature or humidity mentioned in Environment indicates a non freezing or condensation.

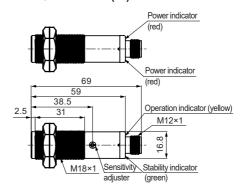
Dimensions

Through-beam type

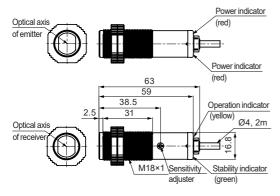
- BRQT□-TDTA(-P)
- BRQM□-TDTA(-P)



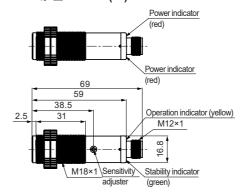
BRQT□-TDTA-C(-P)BRQM□-TDTA-C(-P)



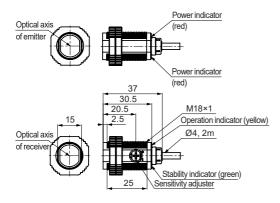
BRQP□-TDTA(-P)



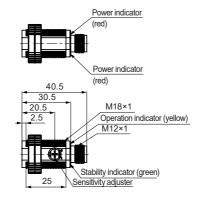
• BRQP□-TDTA-C(-P)



• BRQP□-TDTB(-P)



• BRQP□-TDTB-C(-P)



(unit: mm) (A)

(B) Fiber Optic

(C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F)

Encoders (G)

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

(K) Timers

L) Panel Meters

(M) Tacho / Speed / Puls

> N) isplay inits

O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

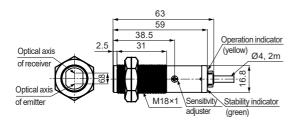
(R) Graphic/ Logic Panels

(S) Field Network Devices

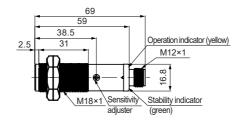
(T) Software

BRQ Series

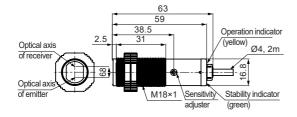
- BRQT3M-PDTA(-P)/BRQM3M-PDTA(-P)
- BRQT□-DDTA(-P)/BRQM□-DDTA(-P)



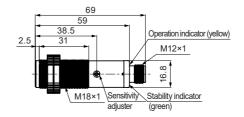
- (unit: mm)
- BRQT3M-PDTA-C(-P)/BRQM3M-PDTA-C(-P)
- BRQT□-DDTA-C(-P)/BRQM□-DDTA-C(-P)



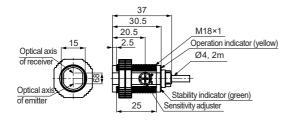
- BRQP3M-PDTA(-P)
- BRQP□-DDTA(-P)



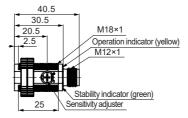
- BRQP3M-PDTA-C(-P)
- BRQP□-DDTA-C(-P)



- BRQP3M-PDTB(-P)
- BRQP□-DDTB(-P)

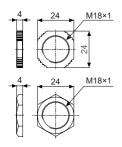


- BRQP3M-PDTB-C(-P)
- BRQP□-DDTB-C(-P)



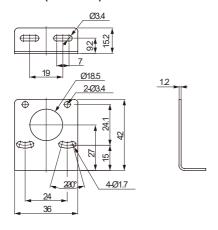
A-74 Autonics

• M18 fixing nut



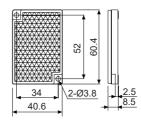
Sold separately

• Bracket(BK-BR-A)

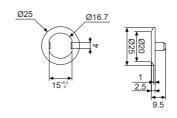


Reflector

· MS-2A

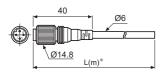


• Fixing cap (BK-BR-B, only for BRQP B- B-)

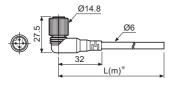


• Connection cable

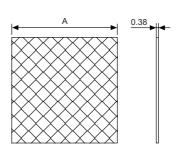
· CIDH4-



· CLDH4-



• Reflective tape



 (unit: mm)

 Model
 A

 MST-50-10
 □50

 MST-100-5
 □100

 MST-200-2
 □200

(A) Photoelectric

(unit: mm)

(B)
Fiber
Optic

(0)
(C)
L / / /
Door/Area

(D)	
Provimity	
Proximity	

(E)
(-)
Pressure

(F)		

Rotary Encoders	
(G) Connectors/	

Boxes/Sockets (H)

(M) Tacho / Speed / Puls

N) Display

(O)

Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

(R) Graphic/ Logic Panels

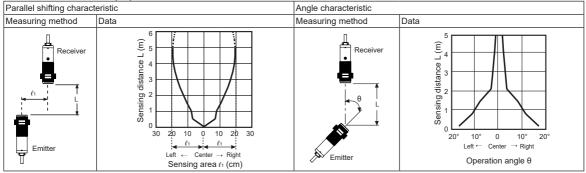
(S) Field Network Devices

T) Software

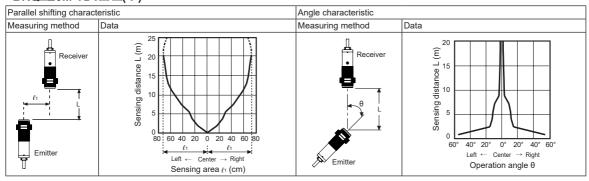
■ Feature Data

⊚ Through-beam type

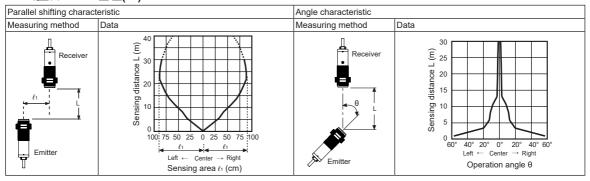
•BRQ□5M-TDT□-□(-P)



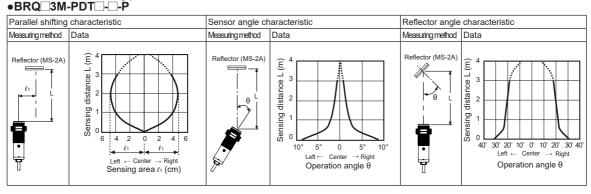
•BRQ□20M-TDT□-□(-P)



•BRQ□30M-TDT□-□(-P)

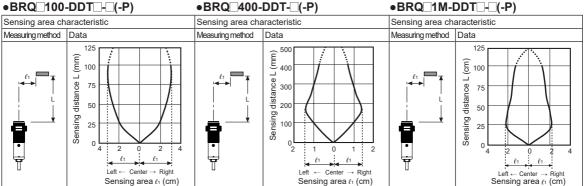


© Retroreflective type



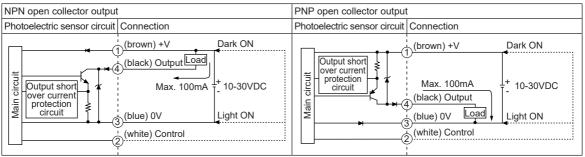
A-76 Autonics

O Diffuse reflective type



■ Control Output Circuit Diagram

• Through-beam/Retroreflective/Diffuse reflective type



※If short-circuit the control output terminal or supply current over the rated specification, normal control signal is not output due to the output short over current protection circuit.

Connections for Connector Part



M12 Connector pin

	0-1-1-	Application			
Pin No.	Cable	Diffuse/ Retroreflective type	Through-beam type		
	COIOI		Emitter	Receiver	
1	Brown	30VDC	30VDC	30VDC	
2	White	CONTROL	N.C	CONTROL	
3	Blue	GND	GND	GND	
4	Black	OUTPUT	N C	OUTPUT	

Connector cable (sold separately)
 XPlease refer to the connector cable part.

(A) Photoelectric

(B) Fiber Optic Sensors

> (C) Door/Area Sensors

(D) Proximity Sensors

(F)

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

(H) Temperature

(I) SSRs / Power Controllers

(J)

(K) Timers

> (L) Panel Meters

(M) Tacho / Speed / Pulse

(N) Display Units

O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

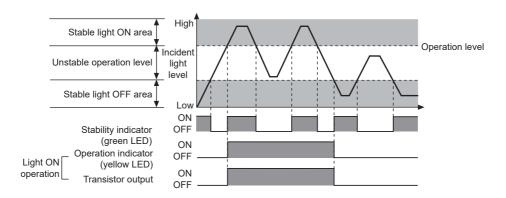
(R) Graphic/ Logic Panels

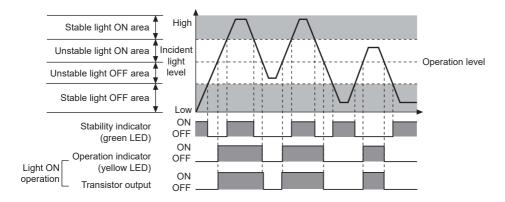
> (S) Field Network Devices

(T) Software

Operation Timing Diagram

⊚ Through-beam type



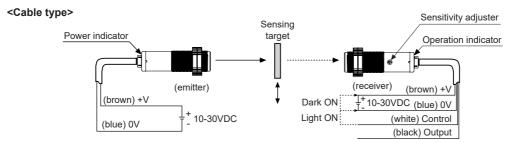


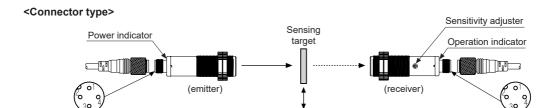
**The waveforms of 'Operation indicator' and 'Transistor output' are for Light ON operation. They are opposite operation for Dark ON operation.

A-78 Autonics

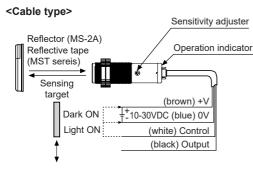
Connections

• Through-beam type

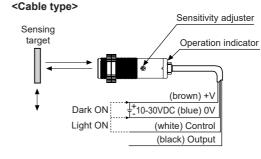




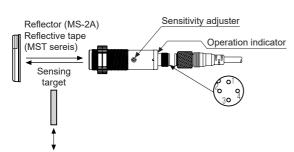




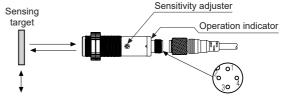
Diffuse reflective type



<Connector type>



<Connector type>



(A) Photoelectric

(B) Fiber Optic

> (C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure

(F)

Encoders (G)

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

> () mers

L) Panel Meters

(M) Tacho / Speed / Pulse Meters

> N) isplay inits

(O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

(R) Graphic/ Logic Panels

(S) Field Network Devices

(T) Softwa

Installation and Adjustment

Install the sensor to the desired place and check the connections. Supply the power to the sensor and adjust the optical axis and the sensitivity as following.

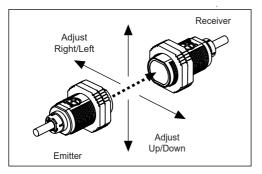
When using the reflective type photoelectric sensors closely over three units, it may result in malfunction due to mutual interference.

When using the through-beam type photoelectric sensors closely over two units, it may result in malfunction due to mutual interference.

When installing the product, tighten the screw with a tightening torque of 14.7N·m for BRQT/BRQM and 0.39N·m for BRQP.

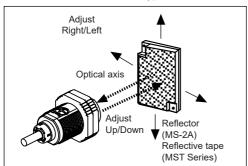
Through-beam type

- Supply the power to the photoelectric sensor, after setting the emitter and the receiver facing each other.
- Set the receiver in center of position in the middle of the operation range of indicator adjusting the receiver or the emitter right and left, up and down.
- 3. After adjustment, check the stability of operation putting the object at the optical axis.
- ※If the sensing target is translucent body or smaller than
 Ø7mm, it can be missed by sensor cause light penetrate
 it.



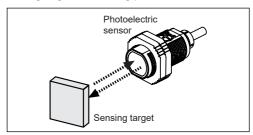
Retroreflective type

- Supply the power to the photoelectric sensor, after setting the photoelectric sensor and the reflector (MS-2A) or reflective tape in face to face.
- Set the photoelectric sensor in the position which indicator turns on, as adjusting the reflector or the sensor right and left, up and down.
- 3. Fix both units tightly after checking that the unit detects the target.
- **X**Sensitivity adjustment
 - : Refer to the diffuse reflective type's.

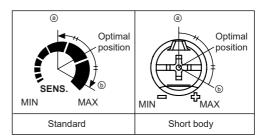


O Diffuse reflective type

1. The sensitivity should be adjusted depending on a sensing target or mounting place.



- Set the target at a position to be detected by the beam, then turn the sensitivity adjuster until position (a) where the operation indicator turns ON from min. position of the Sensitivity adjuster.
- 3. Take the target out of the sensing area, then turn the Sensitivity adjuster until position (a) where the the operation indicator turns ON. If the indicator dose not turn ON, max. position is (b).
- 4. Set the sensitivity adjuster at the center of two switching position (a), (b).



Reflectivity by Reflective Tape Model

Model	Standard	Short body
MST-50-10 (50×50mm)	40%	40%
MST-100-5 (100×100mm)	50%	80%
MST-200-2 (200×200mm)	80%	85%

- XThis reflectivity is based on the reflector (MS-2A).
- ※Reflectivity may vary depending on usage environment and installation conditions.

The sensing distance and minimum sensing target size increase as the size of the tape increases.

Please check the reflectivity before using reflective tapes

※For using reflective tape, installation distance should be min. 20mm.

A-80

Cylindrical Type Photoelectric Sensor (side sensing type)

Specifications

NPN open collector output PNP open	BRQPS10M- TDTA(-C)	BRQPS20M- TDTA(-C)	BRQPS3M- PDTA(-C)	BRQPS100- DDTA(-C)	BRQPS400- DDTA(-C)	BRQPS700- DDTA(-C)
PNP open collector output	BRQPS10M- TDTA(-C)-P	BRQPS20M- TDTA(-C)-P	BRQPS3M- PDTA(-C)-P	BRQPS100- DDTA(-C)-P	BRQPS400- DDTA(-C)-P	BRQPS700- DDTA(-C)-P
Sensing type	Through-beam type		(built-in polarizing filter)	Retroreflective type (built-in polarizing filter) Diffuse reflective type		
Sensing distance	10m	20m	3m ^{×1}	100mm ^{*2}	400mm ^{×2}	700mm ^{*3}
Sensing target	Opaque materials	of min. Ø7mm	Opaque materials of min. Ø75mm	Opaque, translu	cent materials	
Hysteresis				Max. 20% of ma	ximum sensing dist	ance
Response time	Max. 1ms					
Power supply	10-30VDC== ±109	% (ripple P-P: max	k. 10%)			
Current consumption	Emitter/Receiver:	max. 20mA	Max. 30mA			
Light source	Red LED (660nm)	,				
Sensitivity adjustment	. , ,					
Operation mode			control wire (white)			
Control output		PN or PNP open collector output oad voltage: max. 30VDC • Load current: max. 100mA • Residual voltage: max. 2VDC				
Protection circuit			ection circuit, output she cept through-beam typ		rotection circuit,	
Indicator	Operation indicato	r: yellow LED, sta	bility indicator: green Ll	ED (emitter power	r indicator of through	n-beam type: red LED)
Connection	Cable type, conne	ector type				
Insulation resistance	Over 20MΩ (at 50	00VDC megger)				
Noise immunity	±240V the squre v	wave noise (pulse	width: 1µs) by the nois	se simulator		
Dielectric strength	1,000VAC 50/60H	Iz for 1 minute				
Vibration	1.5mm amplitude	at frequency of 10	to 55Hz in each X, Y,	Z direction for 2	hours	
Shock	500m/s² (approx.	50G) in X, Y, Z dir	ections for 3 times			
خ ـ Ambient illu.	Sunlight: max.11,0	000lx, incandesce	nt lamp: 3,000lx (recei	ver illumination)		
Ambient illu. Ambient temp. Ambient humi.	-25 to 60°C, storage					
ាំ Ambient humi.	35 to 85%RH, sto	rage: 35 to 85%R	Н			
Protection structure	IP67 (IEC standar	rd)				
Material	Case: polycarbon	ate, lens, lens cov	ver: polymethyl methac	rylate acrylic		
Cable ^{**4}			gh-beam type: Ø4mm, umber of cores: 20, in		ter: Ø1mm)	
Individual			Reflector (MS-2S)			
Accessory	M18 fixing nut: 4, a	djustment screwdri	ver M18 fixing nut: 2, ac	ljustment screwdri	ver	
Approval	(€ c 91 0s					
Weight Cable type	Approx. 170g (app	prox. 120g)	Approx. 130g (app	rox. 70g)		
	Approx. 120g (app		Approx. 120g (app			
×1: The sensing dista			1		and the reflector sho	ould be set over 0.1m

^{※1:} The sensing distance is specified with the MS-2S reflector. The distance between the sensor and the reflector should be set over 0.1m. When using reflective tapes, the reflectivity will vary by the size of the tape. Please refer to the '■ Reflectivity by Reflective Tape Model' table before using the tape.

(A) Photoelectric Sensors

(B) Fiber Optic

> (C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F) Rotary Encoders

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

(H) Temperature Controllers

> (I) SSRs / Power

> > J) Counters

() imers

C) Panel Weters

Tacho / Speed / Pulse Meters

Display Units

Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

> (R) Graphic/ Logic Panels

(S) Field Network Devices

(T) Software

^{※2:} Non-glossy white paper 100×100mm.

^{※3:} Non-glossy white paper 200×200mm.

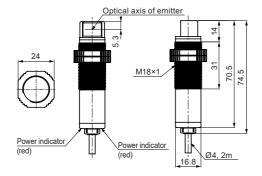
X4: M12 connector cable is sold separately.

X5: The weight includes packaging. The weight in parenthesis is for unit only.

^{*}The temperature and humidity mentioned in Environment indicates a non freezing or condensation.

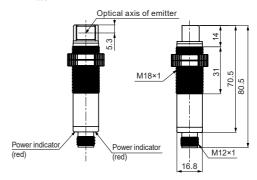
■ Dimensions (unit: mm)

- © Through-beam type
- BRQPS□-TDTA(-P)
- ·Emitter

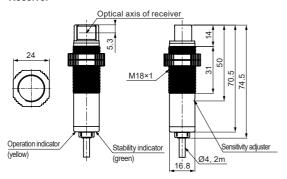


• BRQPS□-TDTA-C(-P)

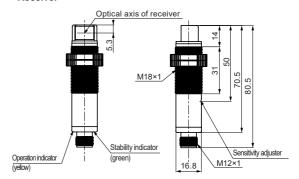
·Emitter



·Receiver

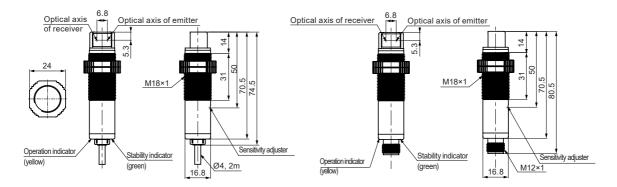


·Receiver



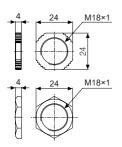
- BRQPS□-DDTA(-P)
- BRQPS3M-PDTA(-P)

- BRQPS□-DDTA-C(-P)
- BRQPS3M-PDTA-C(-P)



A-82 Autonics

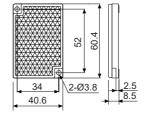
• M18 fixing nut



Reflector

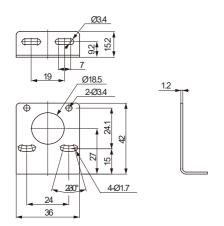
(unit: mm)

· MS-2A

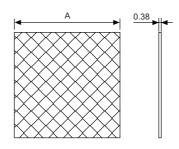


Sold separately

• Bracket(BK-BR-A)



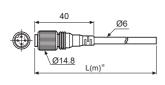
• Reflective tape

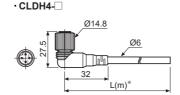


	(unit: mm)
Model	Α
MST-50-10	□50
MST-100-5	□100
MST-200-2	□200

• Connection cable







(A) Photoelectric Sensors

(B) Fiber Optic Sensors

(C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F)

Rotary Encoders

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

> K) imers

L) Panel Neters

(M) Tacho / Speed / Pulse

play

O) ensor ontrollers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

(R) Graphic/ Logic Panels

(S) Field Network Devices

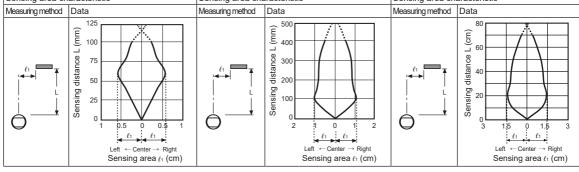
(T) Software

BRQ Series

■ Feature Data

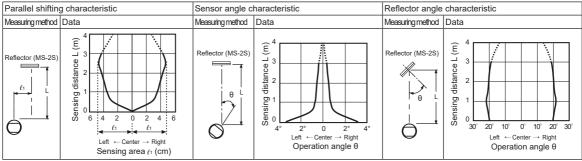
O Diffuse reflective type

● BRQPS100-DDTA-□(-P) • BRQPS400-DDTA-□(-P) BRQPS700-DDTA-□(-P) Sensing area characteristic Sensing area characteristic Sensing area characteristic Measuring method Data Measuring method Data Measuring method Data (mm) 60 75 300



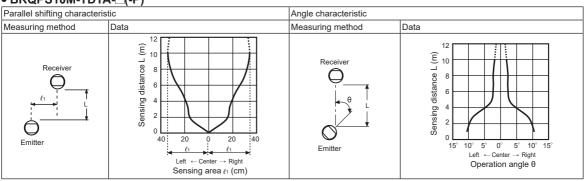
Retroreflective type

BRQPS3M-PDTA-□(-P)

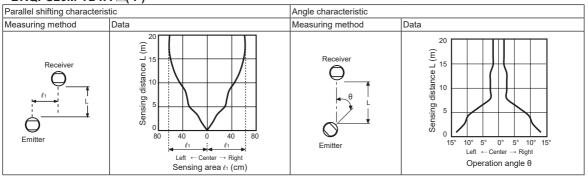


O Through-beam type

BRQPS10M-TDTA-□(-P)



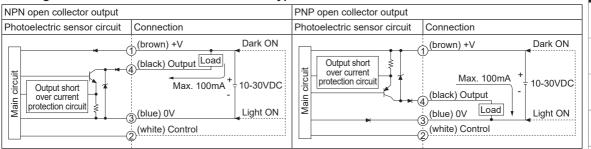
BRQPS20M-TDTA-□(-P)



A-84 **Autonics**

Control Output Circuit Diagram

Through-beam/Retroreflective/Diffuse reflective type



**Before using this unit, select Light ON/Dark ON with control wire. (Light ON: connect control wire to 0V/Dark ON: connect control wire to +V) If short-circuit the control output terminal or supply current over the rated specifi cation, normal control signal is not output due to the output short over current protection circuit

Connections for Connector Part

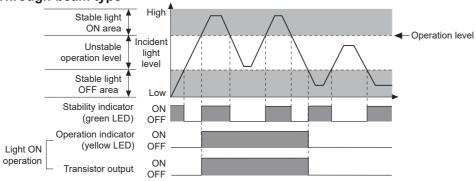


		0-1-1-	Application			
	Pin No.	Cable color	Diffuse/	Through-beam type		
		COIOI	Retroreflective type	Emitter	Receiver	
	1	Brown	30VDC	30VDC	30VDC	
	2	White	CONTROL	N.C	CONTROL	
	3	Blue	GND	GND	GND	
4	4	Black	OUTPUT	N.C	OUTPUT	

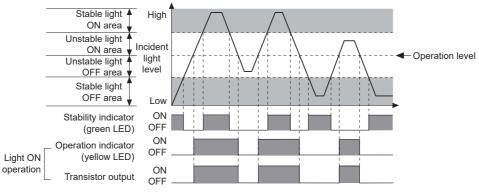
 Connector cable (sold separately) XPlease refer to the connector cable part.

Operation Timing Diagram

Through-beam type



Retroreflective/Diffuse reflective type



XThe waveforms of 'Operation indicator' and 'Transistor output' are for Light ON operation. The waveforms are reversed in Dark On operation.

(C) Door/Area Sensors

(D) Proximity Sensors

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

(I) SSRs / Power Controllers

(N) Display Units

(P) Switching Mode Power Supplies

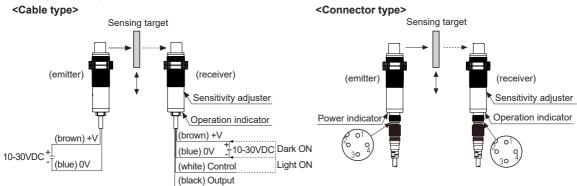
(Q) Stepper Motors

(R) Graphic/ Logic Panels

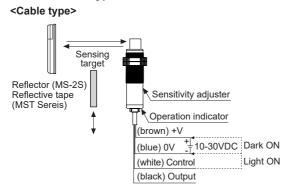
A-85 Autonics

Connections

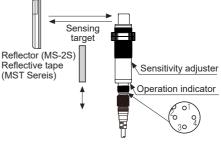
• Through-beam type



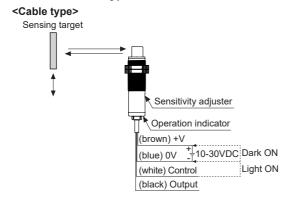
• Retroreflective type

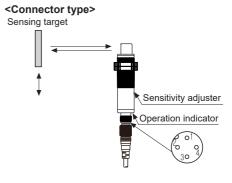


<Connector type>



• Diffuse reflective type





A-86 **Autonics**

Installation and Adjustment

Install the sensor to the desired place and check the connections.

Supply the power to the sensor and adjust the optical axis and the sensitivity as following.

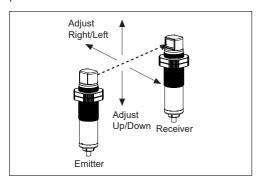
When using the reflective type photoelectric sensors closely over three units, it may result in malfunction due to mutual interference.

When using the through-beam type photoelectric sensors closely over two units, it may result in malfunction due to mutual interference.

When installing the product, tighten the fixing nuts with a tightening torque of $0.39N\cdot m$.

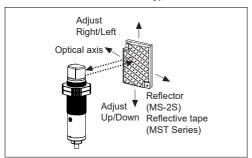
Through-beam type

- Supply the power to the photoelectric sensor, after setting the emitter and the receiver facing each other.
- Set the receiver in center of position in the middle of the operation range of indicator adjusting the receiver or the emitter right and left, up and down.
- 3. After adjustment, check the stability of operation putting the object at the optical axis.
- XIf the sensing target is translucent body or smaller than Ø7mm, it can be missed by sensor cause light penetrate it.



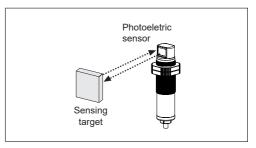
Retroreflective type

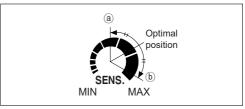
- Supply the power to the photoelectric sensor, after setting the photoelectric sensor and the reflector (MS-2S) or reflective tape in face to face.
- Set the photoelectric sensor in the position which indicator turns on, as adjusting the reflector or the sensor right and left, up and down.
- Fix both units tightly after checking that the unit detects the target.
- Sensitivity adjustment
 - : Refer to the diffuse reflective type's.



O Diffuse reflective type

- 1. The sensitivity should be adjusted depending on a sensing target or mounting place.
- Set the target at a position to be detected by the beam, then turn the sensitivity adjuster until position @ where the operation indicator turns ON from min. position of the sensitivity adjuster.
- Take the target out of the sensing area, then turn the sensitivity adjuster until position (§) where the the operation indicator turns ON.
 - If the indicator dose not turn ON, max. position is **(b)**.
- 4. Set the sensitivity adjuster at the center of two switching position ⓐ, ⓑ.
- ※Be aware of the fact that sensing distance can be different by size, surface and gloss of the target.





Reflectivity by Reflective Tape Model

MST-50-10 (50×50mm)	25%
MST-100-5 (100×100mm)	30%
MST-200-2 (200×200mm)	35%

- **This reflectivity is based on the reflector (MS-2S).
- ※Reflectivity may vary depending on usage environment and installation conditions.

The sensing distance and minimum sensing target size increase as the size of the tape increases.

Please check the reflectivity before using reflective

※For using reflective tape, installation distance should be min 20mm

(A) Photoelectri Sensors

(B) Fiber Optic

(C) Door/Area Sensors

(D) Proximity Sensors

Pressure Sensors

(F) Rotary Encoders

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

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> (I) SSRs / Power Controllers

(J) Counters

(K) Timers

(L) Panel Meters

(M) Tacho / Speed / Pulse Meters

> (N) Display Units

O) ensor controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

(R) Graphic/ Logic Panels

S) Field Network Devices

T) oftware