

ER1022

Rope Pull Emergency Stop Switch

- Rope spans up to 125 m (410 ft.) makes this switch ideal for applications where long rope spans are required
- IP67 (NEMA 6) enclosure enables the ER1022 switch to withstand water washdown cleaning
- Integral E-stop—the E-stop button provides emergency stopping capability at the extreme end of the installation and is field serviceable
- Tension indicator makes system setup and rope tension maintenance easy
- 4 N/C safety contacts and 2 N/O auxiliary contacts satisfy the most demanding applications
- Vibration tolerant—the snap-acting switch contacts protect against nuisance tripping due to vibration
- Indicator beacon—the indicator beacon, available in 24 VDC or 120 VAC, can be wired to flash red to indicate a tripped switch or glow a constant green to indicate a properly reset switch
- Rubber bellows contain UV inhibitor making the switches suitable for outdoor applications



Conforms to IEC947-5-1, IEC947-5-5, EN418, UL508, BS5304
UL and C-UL listed, TUV certified

Specifications

Electrical	All Models
Contact Configurations:	4 N/C + 2 N/O
Safety Contacts:	4 N/C
Switching Ability	AC: 240 V–3 A, 120 V–6 A, Inductive; DC: 24 V–2.5 A, Inductive
Auxiliary Contacts:	2 N/O
Max Switching Current/Volt/Amp:	240 V/720 VA
Minimum Current:	5 V 5 mA DC
Electrical Life:	1 x 10 ⁶ minimum
LED Indicator Beacon:	24 VDC or 120 VAC
Mechanical	
Mounting:	Any position
Mounting Hardware:	4 x M5 screws
Max Rope Span:	125 m (410 ft.)
Operation Force:	< 125 N (28 lb.)
Tensioning Force to Run Position:	130 N (23 lb.) typical
Case Material:	Die-cast aluminum alloy
Eye Nut Material:	Stainless Steel
Stainless Accessory Items:	304 Stainless Steel
Wiring Entry:	4 x M20 or 3 x 0.5 in. NPT
Weight:	1100 g (39 oz.)
Color:	Yellow
Mechanical Life:	1 x 10 ⁶ minimum
Environmental	
Protection:	IP67 (NEMA 6)
Operating Temperature:	-25 to 80°C (-13 to 176°F)
Cleaning:	Water washdown
Compliance	
Standards:	IEC947-5-1, IEC947-5-5, EN418, UL508, BS5304
Approvals/Listings:	CE marked for all applicable directives, UL and C-UL, TUV

Specifications are subject to change without notice.

Note: The safety contacts of the STI switches are described as normally closed (N/C)—i.e., with the rope properly tensioned and the machine able to be started.

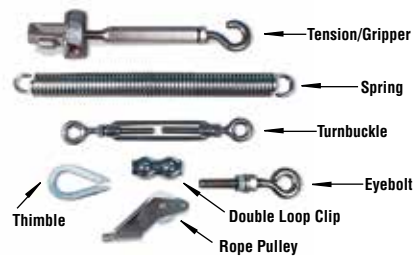
Operation



Blue Reset Knob

A blue reset button is provided to easily return the unit back to its machine-run position after actuation.

Installation Hardware Available



Installation Hardware

Individual hardware items may be purchased for specific installation requirements.



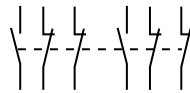
RK Rope Tension Kit

The RK Rope Tension Kit comes with all of the required hardware for most installations. A spring is required as shown in the installation example below.

For up to 50 m rope span, one rope end is terminated with a thimble, permanent clamp, and quick link attached.

For over 50 m rope span, 2 Tension/Gripper assemblies are supplied (no quick link.)

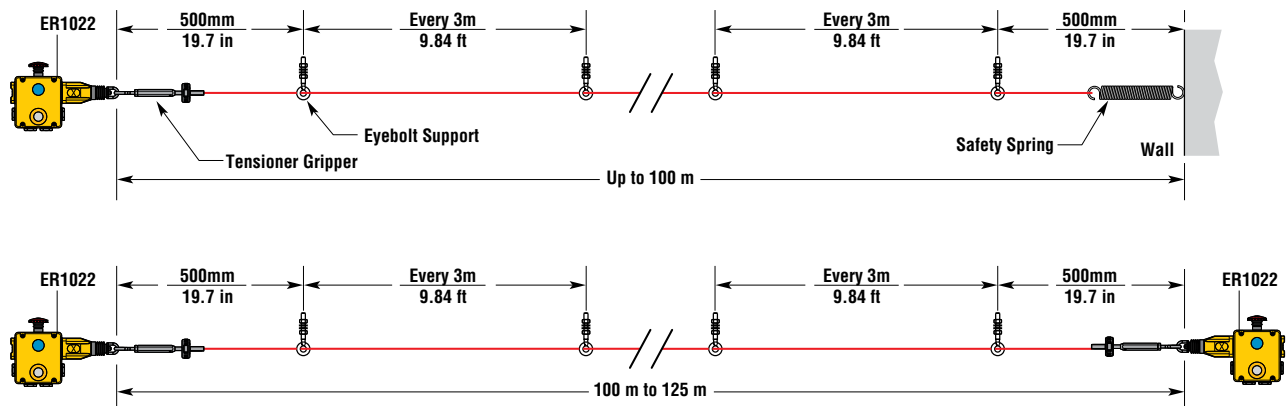
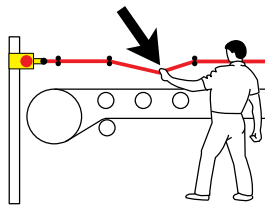
Contact Arrangements



	0 mm 0 in	4.0 0.16	15.0 0.59	17.0 0.67
4NC + 2NO	Rope Slack	Tension Range		Rope Pulled
11/12				
21/22				
33/34				
41/42				
51/52				
63/64				

☐ Contact Open ☒ Contact Closed

Mounting Specification

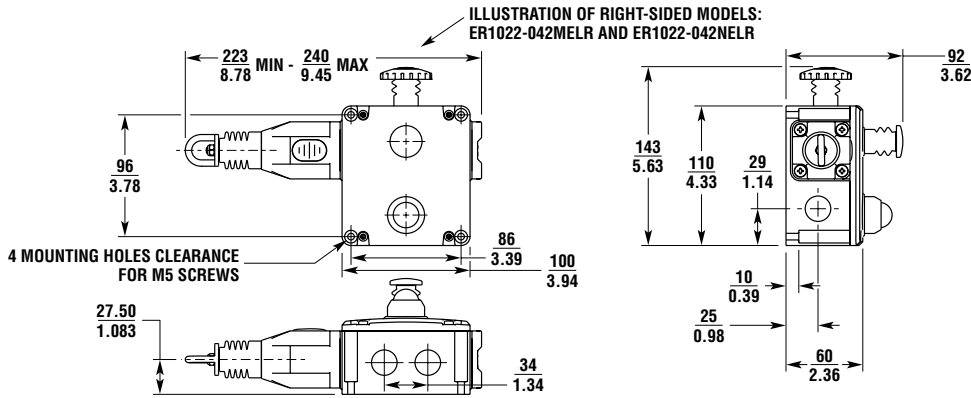


Dimensions

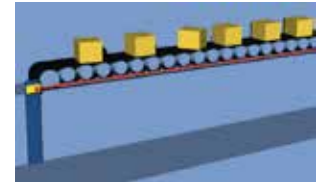
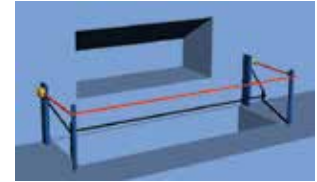
(mm/in.)

Applications

Typical applications are on conveyor systems and across rotating machinery, and around hazardous areas.



Note: The designation of the ER1022 switch as left-sided or right-sided is based upon the mounted position of the switch, in the installation.



Ordering

Model	E-Stop	Indicator Beacon	Contacts	Wiring Entry	Part No.
ER1022-042MELL	Included	Included (24 VDC)	4 N/C + 2 N/O	4 x M20	44506-6410
ER1022-042MELLAC	Included	Included (120 VAC)	4 N/C + 2 N/O	4 x M20	44506-6411
ER1022-042NELL	Included	Included (24 VDC)	4 N/C + 2 N/O	4 x 1/2 in. NPT	44506-6420
ER1022-042NELLAC	Included	Included (120 VAC)	4 N/C + 2 N/O	4 x 1/2 in. NPT	44506-6421
ER1022-042MELR	Included	Included (24 VDC)	4 N/C + 2 N/O	4 x M20	44506-6510
ER1022-042MELRAC	Included	Included (120 VAC)	4 N/C + 2 N/O	4 x M20	44506-6511
ER1022-042NELR	Included	Included (24 VDC)	4 N/C + 2 N/O	4 x 1/2 in. NPT	44506-6520
ER1022-042NELRAC	Included	Included (120 VAC)	4 N/C + 2 N/O	4 x 1/2 in. NPT	44506-6521

Accessories					Part No.
Stainless Steel Rope Kits	Quick Link	Eye-bolts	Tension/Gripper Assembly	Allen Wrench	
RK5, 5 m Kit	Yes	3	1	1	44506-2705
RK10, 10 m Kit	Yes	5	1	1	44506-2710
RK15, 15 m Kit	Yes	7	1	1	44506-2715
RK20, 20 m Kit	Yes	9	1	1	44506-2720
RK30, 30 m Kit	Yes	12	1	1	44506-2730
RK50, 50 m Kit	Yes	20	1	1	44506-2750
RK80, 80 m Kit	No	30	2	2	44506-2780
RK100, 100 m Kit	No	37	2	2	44506-2711
RK126, 126 m Kit	No	45	2	2	44505-2726
Rope Only					
R5M, 5 m Rope Only					44506-3705
R10M, 10 m Rope Only					44506-3710
R20M, 20 m Rope Only					44506-3720
R30M, 30 m Rope Only					44506-3730
R50M, 50 m Rope Only					44506-3750
R80M, 80 m Rope Only					44506-3780
R100M, 100 m Rope Only					44506-3711
R126M, 126 m Rope Only					44506-3726

Accessories	Part No.
SM06-SL710, Replacement Lid/LED, 24 VDC	44506-6710
SM06-SL710AC, Replacement Lid/LED, 120 VAC	44506-6711
SM06-TK00, Tensioner Kit (Turnbuckle, 8 Rope Grips, & 4 Thimbles)	44506-0700
SM06-TG00, Tensioner Gripper, Stainless Steel	44506-4700
SM06-EB10, Eye Bolt, Stainless Steel, 8 per pack	44506-4710
SM06-EB20, Eye Bolt, Galvanized	44506-0720
SM06-DL20, Double Loop Clip, Stainless Steel, 4 per pack	44506-4720
SM06-DL21, Double Loop Clip, Galvanized, 4 per pack	44506-4721
SM06-THSS, Thimble, Stainless Steel, 4 per pack	44506-4770
SM06-THGV, Thimble, Galvanized, 4 per pack	44506-4771
SM06-TB30, Turnbuckle, Stainless Steel	44506-4730
SM06-TB31, Turnbuckle, Galvanized	44506-4731
SM06-SP30, Spring, Galvanized	44506-0730
SM06-SP50, Spring, Stainless Steel	44506-4750
SM06-RPSS, Rope Pulley, Stainless Steel	44506-4780
SM06-ES60, E-Stop Mechanism	44506-4760
SM06-SL711, Replacement Lid with LED 24 VDC	44506-7710
SM06-SL711AC, Replacement Lid with LED 120 VAC	44506-7711

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