



# Altivar Soft Starter ATS480

Soft starters for process and  
infrastructures from 4 to 900 kW

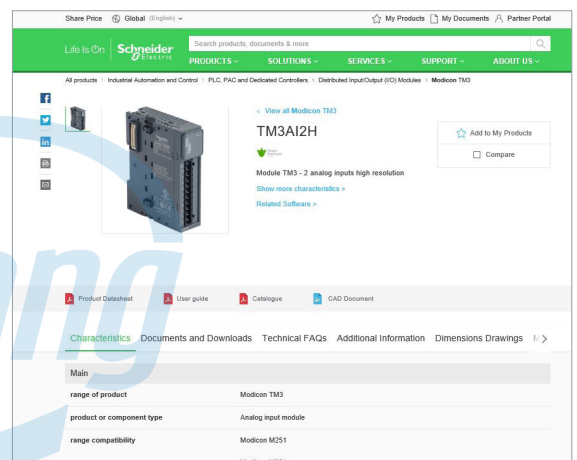
# Quick access to product information

## Get technical information about your product

References

**Modicon TM3**  
I/O expansion modules for Modicon controllers  
Analog I/O modules

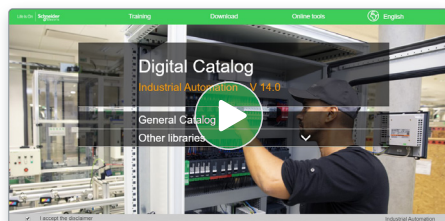
| Number and type of channels             | Input range                         | Output range                        | Resolution                | Appl. terminal internal (pin) | Reference          | Weight (kg)    |
|---|-------------------------------------|-------------------------------------|---------------------------|-------------------------------|--------------------|----------------|
| 2 voltage/current inputs                | -15...+15 VDC<br>0...25 mA A, 25 mA | -15...+15 VDC<br>0...25 mA A, 25 mA | 16 bits of 10 bits + sign | 0.001 A<br>0.001 A            | TM3AI2H<br>TM3AI2H | 0.110<br>0.110 |
| 4 voltage/current inputs                | -15...+15 VDC<br>0...25 mA A, 25 mA | -15...+15 VDC<br>0...25 mA A, 25 mA | 12 bits of 10 bits + sign | 0.001 A<br>0.001 A            | TM3AI2H<br>TM3AI2H | 0.110<br>0.110 |
| 4 voltage/current or temperature inputs | -15...+15 VDC<br>0...25 mA A, 25 mA | -15...+15 VDC<br>0...25 mA A, 25 mA | 16 bits of 10 bits + sign | 0.001 A<br>0.001 A            | TM3AI2H<br>TM3AI2H | 0.110<br>0.110 |
| 4 differential temperature inputs       | -15...+15 VDC<br>0...25 mA A, 25 mA | -15...+15 VDC<br>0...25 mA A, 25 mA | 16 bits of 10 bits + sign | 0.001 A<br>0.001 A            | TM3AI2H<br>TM3AI2H | 0.110<br>0.110 |



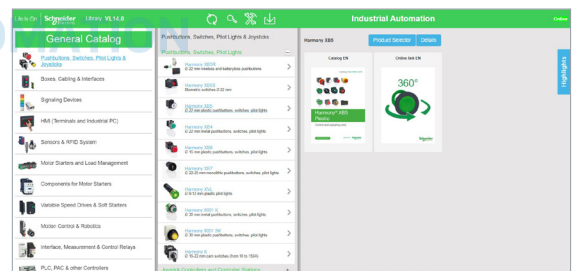
Each commercial reference presented in a catalog contains a hyperlink. Click on it to obtain the technical information of the product:

- Characteristics, Dimensions and drawings, Mounting and clearance, Connections and schemas, Performance curves
- Product image, Instruction sheet, User guide, Product certifications, End of life manual

## Find your catalog



- > With just 3 clicks, you can access the Industrial Automation and Control catalogs, in both English and French
- > Consult digital automation catalogs at [Digi-Cat Online](#)

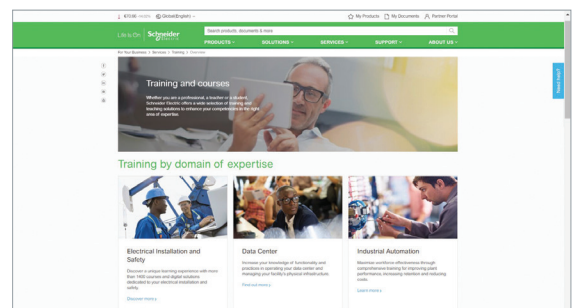


- Up-to-date catalogs
- Embedded product selectors, 360° pictures
- Optimized search by commercial references

## Select your training



- > Find the right [Training](#) for your needs on our Global website
- > Locate the training center with the selector tool, using this [link](#)



# Digital tools to quickly select your soft starter solution

## Product selector for ATS480

- Easy selection of the ATS480 commercial reference
- Expand it with options and accessories
- Get the Bill of Material in standard format
- Drop it into the product cart
- Access technical information and documentation



[Scan or click  
on the QR code](#)

## EcoStruxure™ Motor Control Configurator

- From your application, select your soft starter reference
- Expand it with coordinated combination, options, and accessories
- Convert into Bill of Material, add the product to the cart
- Directly access product documentation
- Save, rework, share your solution with unique ID



[Scan or click  
on the QR code](#)

## EcoStruxure™ Motor Management Design

- From your project, perform electrical design calculation
- Compare direct-on-line, soft starter, and variable speed drive
- Verify starting feasibility from mechanical standpoint
- Verify that power factor and harmonics levels objectives are met
- Build a complete Motor Management solution: circuit breakers, soft starters, drives, contactors, MCC panels, power quality monitoring
- Get a summary report with calculations and recommended offers



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on the QR code](#)



# Altivar

## Discover Altivar

Variable speed drives and soft starters

Altivar variable speed drives and soft starters deliver top performance in motor control applications across machines, processes, and buildings. With built-in intelligence, these smart connected devices gather and share data to improve operational efficiency, safety, and reliability.

## Explore our offer

- Altivar Process
- Altivar Machine
- Altivar Building
- Altivar Soft Starters



# Green Premium™

## Enhance sustainability with Altivar™ Soft Starter ATS480

### Superior environmental performance thanks to upgradability and modernization solutions

Altivar™ Soft Starter ATS480 is **RoHS** and **REACH** compliant

- Transparent environment information
- Life Cycle Analysis, compliant with ISO 14025
- Circularity Profile

Altivar™ Soft Starter ATS480 brings key benefits to help you achieve **superior upgradable performance** by enhancing its embedded functionality and performance capabilities for both hardware and software. ATS480 also extends the service life of ATS48 equipment: ATS480 replaces ATS48 while keeping the same footprint, circuit breaker, contactors, cables, and behavior of the process, making way for evolution.

The **additional power options** and the **cybersecurity-compliant firmware upgradability** capabilities of the Altivar Soft Starter ATS480 can help you to maximize process continuity and operation, as well as reduce your operational expenses, by avoiding the need to replace your soft starter or modify your existing installation as a retrofit.

#### Benefits

- Enable a **secure and digital area**
- Reduce your **engineering time and cost**
- Help to **secure** your **operations**
- **Reduce downtime**
- **Extend the service life** of ATS48 equipment
- Make way for **evolution**
- **Preserve** your **initial investment**



Sustainable  
performance,  
by design



Experience our offer on  
[se.com/green-premium](https://se.com/green-premium)

#### Communication and Wi-Fi modules

The additional communication modules allow you to easily integrate Altivar Soft Starter ATS480 in your scalable automation system. Together with the Wi-Fi access point, they bring easy access to the real data provided by the soft starter, aiding its digitization and easy integration in Industry 4.0 technologies.

#### Cybersecurity-compliant firmware upgrade

You have the possibility to upgrade the Altivar Soft Starter ATS480 firmware. Available on [se.com](https://se.com), the firmware is digitally signed and can only be applied if authenticity is verified by the ATS480.

#### Graphic display terminal and dynamic QR code

In addition to the detailed warnings and detected errors available on the removable plain text display terminal, the graphic display terminal provides contextual troubleshooting and direct access to the appropriate page of the documentation via a dynamic QR code.

#### Power options (line chokes, bypass contactor)

The power options of Altivar Soft Starter ATS480 bring you the possibility to improve the power quality and efficiency of your installation. These options also improve the continuity of service of the installation and its robustness.



## Altivar Soft Starter ATS480

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Schneider Electric's IoT-enabled, plug-and-play, open, secure, interoperable architecture and platform, in Industries, Infrastructures, Data Centers, and Buildings.

### Innovation at every level

EcoStruxure is based on a three-tiered technology stack delivering innovation at every level, from connected products to edge control and apps, analytics, and services.

Together with our hybrid segments approach, this enhances your value around safety, reliability, operational efficiency, sustainability, and connectivity across 6 domains of expertise:

- Power
- IT
- Building
- Plant
- Grid
- Machine

### Dedicated architectures and IoT

We tailor our solutions in the form of dedicated reference architectures for plants:

- Management systems
- Power systems
- Data center systems
- Industrial plant and machine systems
- Smart grid systems

The Industrial Internet of Things (IIoT) gives an additional boost to technologies. That's why we provide our customers with an IoT-enabled architecture and platform offering simple, reliable, productive, and cost-efficient solutions.

### Cybersecurity solutions

Robust cybersecurity protection is a must, and Schneider Electric's solutions can deliver it, regardless of business type or industry.

The vendor-agnostic services provided by our skilled professionals help to protect your entire critical infrastructure. We help to assess your risk, implement cyber-specific solutions, and maintain your onsite defenses over time, while integrating appropriate IT policies and requirements.

This is our difference and your advantage.

### Enhanced safety

With the release of M580 Safety, Schneider Electric further expands the EcoStruxure platform.

This consolidates our position as one of the most trusted industrial safety vendor, with thousands of Modicon and Triconex safety systems protecting the most critical industrial processes globally.




## EcoStruxure™ for Industry

Innovation At Every Level



\*The Schneider Electric industrial software business and AVEVA have merged to trade as AVEVA Group plc, a UK listed company. The Schneider Electric and Life is On trademarks are owned by Schneider Electric and are being licensed to AVEVA by Schneider Electric.



| Market segments                  |                                   | Simple machines   |   | Industrial machines  |  | Process and infrastructures, demanding machines   |  |
|----------------------------------|-----------------------------------|---|---|--|--|---|--|
| Applications                     |                                   | Simple starting   | Simple starting and stopping  | Simple starting and stopping for pumps and fans  |  | Controlled starting and stopping for pumps, fans, compressors, mixers, crushers, conveyors  |  |
|                                  |                                   |  |  |   |  |    |  |
| Operational voltage range Ue (V) |                                   | 110...480   | 200...480   | 230...440  |  | 208...600   |  |
| Operational current range Ie (A) |                                   | 3...25  | 6...32  | 17...590   |  | 17...590  |  |
| Power range                      | For 50...60Hz line supply (kW/HP) | 0.37...11/0.5...15  | 0.75...15/1...20  | 4...355  |  | 4...400/3...500   |  |
|                                  | Single-phase 110...230 V (kW)     | 0.37...2.2  | —   | —  |  | —   |  |
|                                  | Three-phase 200...240 V (kW/HP)   | —   | 0.75...7.5/1...10   | —  |  | —   |  |
|                                  | Three-phase 200...480 V (kW/HP)   | 0.37...11/0.5...15  | —   | —  |  | —   |  |
|                                  | Three-phase 208 V (HP)            | —   | —   | 3...150  |  | 3...400   |  |
|                                  | Three-phase 230...240 V (kW/HP)   | —   | —   | 4...160/—  |  | 4...355/5...450   |  |
|                                  | Three-phase 380...440 V (kW)      | 1.1...11  | 1.5...15  | 7.5...355  |  | 7.5...710   |  |
|                                  | Three-phase 460...480 V (HP)      | 0.5...15  | 2...20  | —  |  | 10...1000   |  |
|                                  | Three-phase 500...525 V (kW)      | —   | —   | 9...400  |  | 9...800   |  |
|                                  | Three-phase 575 V (HP)            | —   | —   | 15...500   |  | 15...1200   |  |
| Motor control                    | Three-phase 660...690 V (kW)      | —   | —   | —  |  | 11...900  |  |
|                                  | Operating cycle                   | —   |   | Normal duty  |  | Normal duty and heavy duty  |  |
|                                  | Current limiting                  | —   |   | 350% current rating  |  | 500% current rating (700% rated motor current)  |  |
|                                  | Boost                             | —   |   | Yes  |  | Yes   |  |
|                                  | Type of control                   | Configurable voltage ramp   |   | Configurable voltage ramp  |  | Torque control (TCS = torque control system), voltage control   |  |
|                                  | Deceleration                      | Voltage ramp  |   | Voltage ramp   |  | Torque ramp   |  |
|                                  | Braking                           | —   | —   | —  |  | Yes   |  |
|                                  | Number of controlled phases       | 1   | 2   | 3  |  | 3   |  |
|                                  | Connection inside the delta       | —   | —   | Yes  |  | —   |  |
|                                  | Bypass                            | Integrated  |   | Integrated   |  | External with soft starter optimization or without bypass   |  |
| Functions                        | Thermal protections               | External  |   | Electronic embedded, or with PTC   |  | Electronic embedded, with PTC, or with PT100 2- or 3-wire probes  |  |
|                                  | Other protections                 | —   |   | Underload, overload, motor phase loss, line phase inversion, excessive acceleration time, current overload, ground leakage |  | Underload, overload, motor phase loss, line phase inversion, overcurrent, excessive acceleration time, current overload, ground leakage |  |
|                                  | Pre-heating                       | —   |   | —  |  | Yes   |  |
|                                  | Smoke extraction                  | —   |   | —  |  | Yes   |  |
|                                  | Multi-motor cascade               | —   |   | —  |  | Yes   |  |
|                                  | Second motor set                  | —   |   | Yes  |  | Yes   |  |
|                                  | Communication                     | Embedded  | —   | Modbus serial link   |  | Modbus serial link  |  |
| Communication and runtime tools  | Option modules                    | —   | —   | —  |  | Modbus TCP, EtherNet/IP, PROFINET, PROFIBUS DP V1, CANopen daisy chain, SUB-D, and screw terminal block                                 |  |
|                                  |                                   | 2 potentiometers  | 3 potentiometers  | 7-segment display, SoMove software   |  | Plain text display terminal, graphic display terminal (option), DTM (device type manager), SoMove software                              |  |
| Number of I/O                    | Analog inputs                     | —   | —   | 1 PTC probe  |  | PTC or PT100 2- or 3-wire probe   |  |
|                                  | Digital inputs                    | —   | 3   | 3  |  | 4   |  |
|                                  | Analog outputs                    | —   | —   | —  |  | 1   |  |
|                                  | Digital outputs                   | —   | 1   | —  |  | 2   |  |
|                                  | Relay outputs                     | —   | 1   | 2  |  | 3   |  |
| Standards and certifications     |                                   | IEC/EN 60947-4-2<br>CE, UL, CSA, C-Tick, and CCC                                  |   | IEC/EN 60947-4-2, EMC class A<br>CE, UL, CSA, C-Tick, GOST, CCC  |  | IEC/EN 60947-4-2, EMC class A and B<br>CE, cULus, UKCA, CCC, RCM, EAC, DNV, ABS, BV, CCS, REACH, RoHs                                   |  |
| References                       |                                   | ATS01N1●●●●   | ATS01N2●●●●   | ATS22●●●Q  |  | ATS22●●●S6●   |  |
|                                  |                                   |   |   |  |  | ATS480●●●Y  |  |



Altivar Soft Starter ATS480 range

### Enables a secure and digital area

Altivar Soft Starter ATS480 is the new range of soft starters from Schneider Electric designed to digitize the entire life cycle. Powered digitally by EcoStruxure, ATS480 increases efficiency from selection to maintenance.

Altivar Soft Starter ATS480 had been designed to:

- Respect cybersecurity requirements and usages according to the IEC 62443 standard
- Meet the requirements of the most stringent applications in normal and heavy duty
- Cover the operational voltage range from 208 to 690 V in a single product range up to 1200 A

### Extending the service life of ATS48 equipment

#### Easy replacement of ATS48 by ATS480

- > Same footprint and fixings
- > Same I/O
- > Same parameters
- > Same application behavior
- > Keep the same devices, such as circuit breaker and contactors
- > Transfer an ATS48 configuration to the ATS480 using SoMove Converter

#### Make way for evolution

- > Connection to the main fieldbuses on the market
  - Modbus TCP
  - EtherNet/IP
  - CANopen
  - PROFINET
  - PROFIBUS DP
  - Modbus serial
- > Firmware update of the product and options
  - Single update: point-to-point
  - Mass update: multi-point
- > Reinforced robustness
  - Conformal coating of printed circuit board
  - Compliance with IEC/EN 60721-3-3 Class 3C3
  - Combination with TeSys Deca and Giga

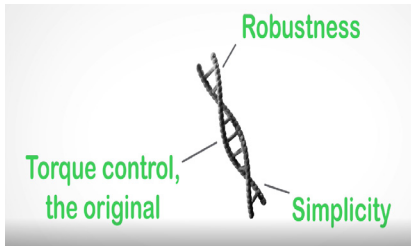
### Reducing engineering time and cost

With EcoStruxure tools, integrated automation system, and ATS480 Device Type Manager, the engineering time is drastically reduced all along the process from selection to project execution.

- > It takes just two minutes to select the complete soft starter solution with EcoStruxure Motor Control Configurator: no need to be an expert
- > Optimization of the power architecture with EcoStruxure Motor Management Design
  - Analysis of different solutions
  - Selection of the preferred devices according to the architecture
- > Definition of the architecture and detailed design with EcoStruxure Plant Builder including the Bill of Material and quotation
- > With ATS480 DTM, associated derived function block (DFB), and faceplate:
  - Quickly write the PLC program in EcoStruxure Control Expert
  - Integrate ready-to-use faceplate in AVEVA System Platform
  - Adapt and modify parameters without stopping the installation
  - Set, monitor, and diagnose from the engineering station
  - DFB and faceplate available in General Purpose libraries
- > Mass firmware update with EcoStruxure Automation Device Maintenance



**EcoStruxure™**  
Innovation At Every Level



### Helping to secure operations

#### The worthy successor of ATS48

Altivar Soft Starter ATS480 has inherited the best of ATS48 recognized and proven attributes:

- > Torque control, the original: Pioneer of the torque control system (TCS), the Schneider Electric algorithm has been copied by major manufacturers but is still at the leading edge
- > Robustness: In terms of starting capabilities, even in the most demanding applications
- > Simplicity: Just set a few parameters displayed in plain text in your language and you are ready to start
- > Asset monitoring:
  - Monitoring of the motor with internal electronic thermal relay, PTC, or PT100 probe
  - Monitoring of the mechanics and hydraulics with control of acceleration and deceleration
  - Monitoring of the main supply and others loads connected by reducing the voltage drop during starting

#### Increased continuity of service

- > Bypass according to AC3 for full back-up solution
- > No downtime in case of contactor failure: ATS480 thyristors are able to supply the motor during the start and stop phase, but also during steady state operations at the rated speed
- > Fast replacement of standard contactor by maintenance technician: no need for complete disassembly of the soft starter to replace an internal contactor

#### Cybersecurity best practices

- > User account management that includes user authentication, authorization according to the access channels, and strong passwords
- > Hardening to restrict ports, functions, or services
- > Threat intelligence to manage cybersecurity-related events
- > Cybersecurity-compliant firmware upgrade

#### Embedded troubleshooting and digital support

- > Easy root cause identification of warnings and detected errors
- > Embedded test routine when connected inside motor delta
- > Direct access to error page of documentation thanks to dynamic QR code
- > QR code to documentation on the front of the ATS480

### Superior sustainability

Altivar Soft Starter ATS480 is a Green Premium product designed to take account of environmental considerations. With the Schneider Electric Green Premium ecolabel, ATS480 meets the following requirements:

- > Use of hazardous substances
  - Compliance with the European RoHS directive (2011/65/EU and 2015/863/EU) and RoHS China
  - Compliance with REACH regulation No.1907/2006 for the declaration of substances of very high concern (SVHC), authorization (Annex XIV), and restriction (Annex XVII)
  - In terms of restrictions, Green Premium goes beyond current directives and regulations
- > Environmental impact

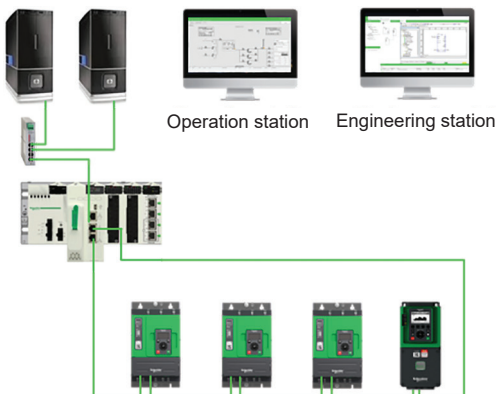
The Product Environmental Profile (PEP) is a quantitative Type III Environmental Declaration in compliance with ISO 14025 that ensures appropriate reliability and transparency. Based on a Life Cycle Assessment (LCA) of the product along its whole life cycle, the document presents the different impacts such as energy consumption, carbon footprint, consumption of raw materials, and pollution of air, water, and soil.
- > End-of-Life management

The "ATS480 End-of-life" information document in accordance with IEC 62635 guidance contains the instructions for a responsible disposal of the products and maximizes recycling in a step towards a more circular economy, improving operational efficiency and reducing environmental hazards.
- > Upgradeability

Altivar Soft Starter ATS480 can be upgraded with additional power options or firmware.







### Process, infrastructures, and industrial machines

Altivar Soft Starter ATS480 is specifically designed to meet the requirements of the following market segments:

- Water and wastewater
- Oil and gas
- Mining, minerals, and metals
- Food and beverage
- Marine

ATS480 also meets the needs of industrial machines.

The Altivar Soft Starter ATS480 range increases availability, helps to ensure continuous operations, and reduces downtime thanks to its:

- Torque control
- Simplicity
- Connectivity
- Communication services
- Robustness

### Applications

The Altivar Soft Starter ATS480 helps to secure soft starting and stopping even for the most demanding applications, while reducing mechanical wear and fluid shocks in hydraulic applications.

ATS480 features include:

- Sized for normal duty and heavy duty applications
- Controlled acceleration thanks to TCS, the original torque control system
- Controlled deceleration thanks to TCS, the original torque control system
- Efficient dynamic braking and DC injection down to zero speed to stop large inertia application
- Up to 700% motor current starting without tripping
- Boost function to override locked shaft, friction
- Smoke extraction
- Cascade

### EcoStruxure Plant integration

The association of Altivar Soft Starter ATS480 with Schneider Electric automation control systems like EcoStruxure Process Expert (for hybrid systems) offers a high-performance, global automation and motor control solution with optimized total cost of ownership (TCO).

The solution provides operational integrity for people, processes, and assets, with improved maintenance support to help reduce downtime and ensure operation continuity.

It offers operational insight by accessing more information to optimize the process. Based on market standards (FDT/DTM, Ethernet, etc.), it is a sustainable, scalable solution that enables processes to be adapted easily and affordably.

An integrated automation system powered by EcoStruxure offers the following benefits:

- More efficient projects
- Optimized operations



## The offer

The Altivar Soft Starter ATS480 is a controller with six thyristors using the TCS (torque control system) algorithm to control acceleration, deceleration, and stopping of three-phase squirrel cage asynchronous motors up to 900 kW.

- The ATS480 is a cost-effective solution designed to:
  - Reduce machine operating costs by reducing mechanical stress and improving machine availability
  - Reduce the risk of severe damage by reducing fluid shocks and improving installation availability
  - Reduce the stress on the electrical distribution system by reducing line current peaks and voltage drops during motor starts

Altivar Soft Starter ATS480 consists of one range only covering:

- Operational voltage from 208 to 690 V
- Operational current from 17 to 1200 A

ATS480 integrates Modbus serial line communication protocols as standard. Each device is equipped with two RJ45 ports for:

- Connection to configuration and firmware update software
- Connection of the plain text display terminal or graphic display terminal
- Connection to a Modbus fieldbus

In addition, the ATS480 is equipped with one slot for a communication module: Modbus TCP, EtherNet/IP, CANopen, PROFINET, or PROFIBUS DP.

## Robust

The Altivar Soft Starter ATS480 is designed to adapt to the harshest environments.

- Ambient operating temperature:
  - -10...+40 °C/+14...104 °F without derating, up to 60 °C/140 °F with derating of 2% per °C above 40 °C/104 °F
  - -10...+50 °C/+14...122 °F without derating when bypassed, up to 60 °C/140 °F with derating of 2% per °C above 50 °C/122 °F
- Relative humidity without condensing: 5...95%
- Storage and transport temperature: -40...+70 °C/-40...+158 °F
- Withstand to harsh environments:
  - Chemical class 3C3 conforming to IEC/EN 60721-3-3
  - Mechanical class 3S3 conforming to IEC/EN 60721-3-3
  - Printed circuit boards with protective coating
- Operating altitude:
  - 0...1,000 m/0...3,281 ft without derating
  - 1,000...4,000 m/3,281...13,124 ft with derating of 1% per 100 m/328 ft
  - Altitude also has an impact on the overvoltage category of the supply source (see "System earthing arrangement and mains voltage" section below)

## System earthing arrangement and mains voltage

To comply with IEC 60947-1, the system earthing arrangement, mains voltage used on the ATS480, and the altitude define the overvoltage category of the supply source.

| Mains voltage | System earthing arrangement | Supply source overvoltage category required according to altitude |  |
|---------------|-----------------------------|---|--|
|               |                             | Up to 2,000 m/6,562 ft  | From 2,000 m/6,562 ft to 4,000 m/13,124 ft |
| 208...480 V   | TT or TN                    | OVCIII  | OVCIII                                     |
|               | IT or corner grounded       | OVCIII  | OVCII                                      |
| 480...600 V   | TT or TN                    | OVCIII  | OVCII                                      |
|               | IT or corner grounded       | OVCIII  | OVCII                                      |
| 600...690 V   | TT or TN                    | OVCIII  | OVCII                                      |
|               | IT or corner grounded       | OVCII   | –  |

The supply source overvoltage category could be reduced by using an appropriate system such an insulation transformer.



Altivar Soft Starter ATS480 equipped with optional protective covers

#### The offer (continued)

##### Installation

ATS480 is intended to be mounted in a cabinet. The protection rating of the products is as follows:

- IP20 for current rating from 17 to 110 A
- IP00 for current rating from 140 to 1200 A

The units from 140 to 1200 A have unprotected power terminals. For units from 140 to 660 A, these terminals can be fitted with protective covers (see [page 33](#)). The protective covers are to be used with eyelet connections.

##### Electromagnetic compatibility (EMC)

Compliance with electromagnetic compatibility requirements has been incorporated into the design of the Altivar Soft Starter ATS480 to ensure equipment meets CE marking requirements.

Radiated and conducted emissions according to:

- IEC 60947-4-2 class A on all ATS480 ratings
- IEC 60947-4-2 class B from 17 to 170 A ratings (ATS480 must be bypassed at the end of starting)

##### Certifications

The Altivar Soft Starter ATS480 range has the following certifications: cULus, CE, UKCA, CCC, RCM, EAC, DNV, ABS, BV, CCS, REACH, RoHs Europe, RoHs China, PEP ecopassport

Marking: CE, cULus, CCC, EAC, RCM, UKCA, Green Premium

##### Integrated functions

The Altivar Soft Starter ATS480 includes numerous functions related to monitoring, the application, and start/stop performance, including:

- TCS, the original torque control system: constant control of the torque supplied to the motor during acceleration and deceleration phases (significantly reducing pressure surges)
- Dynamic braking
- Bypassing the soft starter using a contactor at the end of the starting phase whilst maintaining electronic monitoring (bypass function)
- Wide frequency tolerance for generator set power supplies
- Connecting the soft starter inside the motor delta

##### Application monitoring

- Built-in motor thermal monitoring
- Connection of PTC probes
- Connection of PT100 probes
- Monitoring of the time before restart
- Phase rotation
- Phase loss
- Mains loss
- Excessive starting time locked rotor

##### Application functions

- Monitoring of underloads and overcurrents during continuous operation
- Smoke extraction
- Main phase inversion
- Boost
- Torque limitation
- Second set of motor parameters
- Motor preheating function
- Warnings
- Forced local mode
- Automatic restart
- Cascade





Modbus serial link and slot for the communication module



Graphic display terminal  
VW3A1111



SoMove software

## Integration

### Fieldbus protocol

- Modbus serial link (embedded) **1**
  - Standard Modbus
  - Connection of configuration and runtime tools
  - Control of the Altivar Soft Starter ATS480 in automation architectures (PLCs, IPCs, HMIs, etc.) in industrial network protocols for reading/writing data:
    - Diagnostics, supervision, and fieldbus management functions
- The following communication modules are available as an option **2**:
- Modbus TCP, EtherNet/IP and its services
  - SNMP, SNTP, BOOTP & DHCP, IP V6, cybersecurity services, FDR
  - Open Ethernet topologies
  - Embedded WebServer
- PROFINET
- CANopen
- PROFIBUS DP

### Integration of configuration and runtime tool

- FDT/DTM technology within EcoStruxure Control Expert (see [page 26](#))
- ATS480 configuration
  - Diagnostics
  - Control
  - Monitoring

### Dialog and configuration tools

- Display terminal
  - Plain text display terminal delivered as standard mounted on product front face (can be door mounted with IP43 degree of protection using an accessory) for:
    - ATS480 control, adjustment, and configuration
    - Display of current values (motor, I/O, etc.)
    - Diagnostics
    - Configuration storage and download
    - Duplication of the configuration in ATS480
  - Graphic display terminal as separate option for product front face mounting or IP65 door mounting used for:
    - Duplication of an ATS480 configuration of one powered-up ATS480 on another powered-up ATS480
    - Copying configurations from a PC or ATS480 in the graphic display terminal and duplicating them on other ATS480 (the soft starter must be powered on for the duration of the duplication operations)
    - Connection to several drives using multidrop link components
    - ATS480 control, adjustment, and configuration
    - Diagnostics
    - Display of current values (motor, I/O, etc.)
    - Configuration storage and download
    - Access to digital portal via dynamic QR code
- Web server with Modbus TCP, EtherNet/IP communication module
  - Easily accessible from any PC, iPhone, iPad, Android system, and major web browsers through the WIFER (Wifi dongle)
  - Network diagnostics in real time
  - Read/write values
- SoMove software
  - Advanced functions for configuration, setup, and maintenance of Altivar Soft Starter ATS480



Cybersecurity for your assets

### Cybersecurity

Cybersecurity best practices embedded in Altivar Soft Starter ATS480 help to protect the installation against casual or coincidental violations coming from insiders such as well-intentioned and careless employees or contractors with no cybersecurity attack skills: this represents 60% of cyberattacks.

Cybersecurity features help to:

- Enforce authorization of users through:
  - User authentication
  - Administrator override capability for user authorizations
  - Strong passwords
  - Passwords encrypted in a non-reversible way
  - Authorization managed according to channels
- Restrict and disable functions or services:
  - Sign-in required after a configurable period of inactivity
  - Prohibited or restricted use of ports, protocols
  - Enabled/disabled services: e.g. SNMP service
- Generate security-related reports:
  - Cybersecurity events recorded in dedicated database
  - Reports include user's name, type of operation, time stamp
  - Warning when storage capacity is approaching
  - Storage capacity up to 500 logins
  - 10 years' battery lifetime, warning when low battery is approaching
- Protect authenticity of the firmware through:
  - Digitally-signed firmware
  - Cryptographic firmware keys
  - Original firmware stored in secure location
  - Ensuring that valid firmware is used at each power-up

The cybersecurity settings can be exported as an individual file to be saved and shared with different devices.

## INDUSTRIAL AUTOMATION



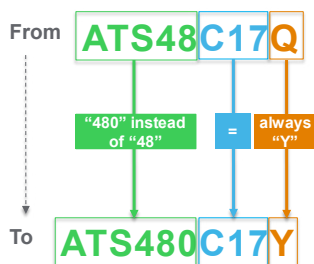
Scanning the QR code  
from a smartphone or tablet

### Services

Altivar Soft Starter ATS480 features integrated services to achieve optimum time savings:

- Native simplicity to set-up and start
- Simplified communication with Modbus TCP, EtherNET/IP communication module: Ethernet port with embedded web server
- Cybersecurity-compliant firmware update:
  - Firmware version available on se.com from Altivar Soft Starter ATS480 web page
  - Single device firmware update using SoMove
  - Mass firmware deployment using EcoStruxure Automation Device Maintenance
  - Applying the new firmware can be automatic or on order
  - Firmware update is available on ATS480 products, communication modules, and display terminal languages
- Three QR codes:
  - Access to the digital customer portal: product data sheet, ATS480 ID card, Customer Care Center application
  - Direct access to description of the functions with optional graphic display
  - QR code generated in the event of a detected error (red screen) with optional graphic display terminal: identification of the detected error, probable causes, and remedies

Soft starters for asynchronous motors  
Selection from ATS48 commercial reference,  
selection criteria



#### From an ATS48 commercial reference

ATS48 and ATS480 have the same commercial reference structure:

- The product range e.g. ATS48
- The current rating e.g. C17
- The voltage e.g. Q (Q for 230/415 V or Y for 208/690 V)

To select the ATS480 commercial reference corresponding to the ATS48 reference:

- 1 – Replace the ATS48 product range with ATS480
- 2 – Keep the same rating
- 3 – Always put Y to represent the operational voltage

Examples:

- ATS48M12Q becomes ATS480M12Y
- ATS48D62Y becomes ATS480D62Y

**Note:** ATS48 and ATS480 control supply voltage may differ, check the value in the installation guide before starting the system.

#### Selection criteria for Altivar Soft Starter ATS480

- The mains voltage
- The rated motor power and rated motor current
- The type of application: normal duty or heavy duty

#### Select normal duty or heavy duty application

Examples of normal duty and heavy duty applications are given on [page 14](#).

Normal duty and heavy duty are differentiated by the required overload that is defined by the following:

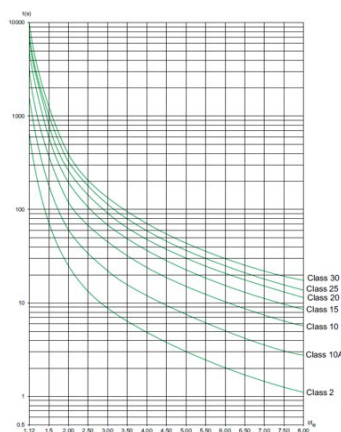
- Service duty: continuous or intermittent
- Service factor
- Overcurrent value
- Overcurrent duration

From an application standpoint, the overload is defined depending on the service duty of the motor - S1 (continuous operation) or S4 (intermittent operation) - according to the following table:

| Service type       | Overload (starting)                      |              | Service cycle                        |            |
|--------------------|--|--------------|--------------------------------------|------------|
|                    | Overcurrent                              | Duration     | No. of starts/h                      | Conduction |
| <b>Normal duty</b> |  |              |                                      |            |
| S1                 | 4 x I <sub>n</sub><br>3 x I <sub>n</sub> | 23 s<br>46 s | Continuous operations after starting |            |
| S4                 | 4 x I <sub>n</sub><br>3 x I <sub>n</sub> | 12 s<br>23 s | 10                                   | 50%        |
| <b>Heavy duty</b>  |  |              |                                      |            |
| S1                 | 4 x I <sub>n</sub><br>3 x I <sub>n</sub> | 48 s<br>90 s | Continuous operations after starting |            |
| S4                 | 4 x I <sub>n</sub>                       | 25 s         | 5                                    | 50%        |

Each application duty has a corresponding motor protection class:

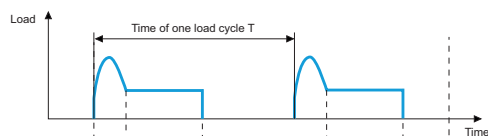
- Normal duty -> motor thermal protection class 10E
- Heavy duty -> motor thermal protection class 20E



Motor thermal protection curves (from cold state)



Motor service duty S1



Motor service duty S4



### Normal and heavy duty applications

Depending on the type of machine, the applications are categorized as normal duty or heavy duty based on the starting characteristics, which are given as examples only in the table below.

| Type of machine         | Application                         | Functions performed by the Altivar Soft Starter ATS480  | Starting current (% In) | Starting time (s) |
|-------------------------|-------------------------------------|---|-------------------------|-------------------|
| Centrifugal pump        | Normal duty                         | Deceleration (reduction in pressure surges)<br>Detection of underload or reversal of phase rotation direction           | 300                     | 5 to 15           |
| Piston pump             | Normal duty                         | Control of pump priming and direction of rotation   | 350                     | 5 to 10           |
| Fan                     | Normal duty<br>Heavy duty if > 30 s | Detection of overloads caused by clogging or underloads (motor/fan transmission broken)<br>Braking torque on stopping   | 300                     | 10 to 40          |
| Cold compressor         | Normal duty                         | Monitoring, even for special motors   | 300                     | 5 to 10           |
| Screw compressor        | Normal duty                         | Detection of reversal of phase rotation direction<br>Contact for automatic draining on stopping                         | 300                     | 3 to 20           |
| Centrifugal compressor  | Normal duty<br>Heavy duty if > 30 s | Detection of reversal of phase rotation direction<br>Contact for automatic draining on stopping                         | 350                     | 10 to 40          |
| Piston compressor       | Normal duty                         | Detection of reversal of phase rotation direction<br>Contact for automatic draining on stopping                         | 350                     | 5 to 10           |
| Conveyor, transporter   | Normal duty                         | Monitoring of overloads for incident detection or underloads for break detection  | 300                     | 3 to 10           |
| Lifting screw           | Normal duty                         | Monitoring of overloads for hard spot detection or underloads for break detection                                       | 300                     | 3 to 10           |
| Drag lift               | Normal duty                         | Monitoring of overloads for jamming detection or underloads for break detection   | 400                     | 2 to 10           |
| Lift                    | Normal duty                         | Monitoring of overloads for jamming detection or underloads for break detection<br>Constant starting with variable load | 350                     | 5 to 10           |
| Circular saw, band saw  | Normal duty<br>Heavy duty if > 30 s | Braking for fast stop   | 300                     | 10 to 60          |
| Pulper, butchery cutter | Heavy duty                          | Torque control on starting  | 400                     | 3 to 10           |
| Agitator                | Normal duty                         | The current display indicates the density of the material   | 350                     | 5 to 20           |
| Mixer                   | Normal duty                         | The current display indicates the density of the material   | 350                     | 5 to 10           |
| Grinder                 | Heavy duty                          | Braking to limit vibrations during stopping, monitoring of overloads for jamming detection                              | 450                     | 5 to 60           |
| Crusher                 | Heavy duty                          | Braking to limit vibrations during stopping, monitoring of overloads for jamming detection                              | 400                     | 10 to 40          |
| Refiner                 | Normal duty                         | Torque control on starting and stopping   | 300                     | 5 to 30           |
| Press                   | Heavy duty                          | Braking to increase the number of cycles  | 400                     | 20 to 60          |

## Altivar Soft Starter ATS480

### Soft starters for asynchronous motors

### Selection of ATS480 commercial reference

#### Selection of ATS480 commercial reference

Once the appropriate application has been selected from the previous page, select the Altivar Soft Starter ATS480 from [page 18](#) according to the supply voltage and the motor power. Check that the rated motor current is lower than the operational current of the ATS480.

The Altivar Soft Starter ATS480 is designed to respect the operations shown in the table in the "Select normal duty or heavy duty application" section on [page 13](#) without triggering an overheat error and without bypass at 40 °C/104 °F max. and at an altitude of 1,000 m/3,280 ft. Above those limits it is necessary to derate the operational current of the soft starter as follows:

- derating of 2% per °C above 40 °C/104 °F up to 60 °C/140 °F
- derating of 1% per 100 m/328 ft up to 4,000 m/13,124 ft

Breakdown of ATS480 product reference

|                                  | ATS                  | 480 | D | 32 | Y |
|----------------------------------|----------------------|-----|---|----|---|
| <b>Product range</b>             |                      |     |   |    |   |
| ATS                              | Altivar Soft Starter |     |   |    |   |
| <b>Type</b>                      |                      |     |   |    |   |
| 480                              |                      |     |   |    |   |
| <b>Factor for current rating</b> |                      |     |   |    |   |
| D                                | Current x 1          |     |   |    |   |
| C                                | Current x 10         |     |   |    |   |
| M                                | Current x 100        |     |   |    |   |
| <b>Current multiplicand</b>      |                      |     |   |    |   |
| 10-11-12-.....66-75-79-88        |                      |     |   |    |   |
| <b>Mains voltage</b>             |                      |     |   |    |   |
| Y                                | 208 to 690 VAC ;     |     |   |    |   |

For example, for the reference ATS480C17Y, the current rating is 170 A (17 x 10). The current rating is defined as the rated operational current in normal duty, in-line, not bypassed at 40 °C/104 °F.

#### Optimizing the selection when bypassed

When bypassed, the Altivar Soft Starter ATS480 rating selection can be optimized.

The thyristors were chosen not only to supply the motor during starting and stopping but also during steady state operations. However, the soft starter can be bypassed by a contactor at the end of starting (to limit the heat dissipated by the soft starter).

The bypass contactor is controlled by the soft starter: the current measurements and monitoring mechanisms remain active when the soft starter is bypassed.

When bypassed, the ATS480 can supply a higher power motor.

Example of an 11 kW motor at 400 V:

- In normal duty:
  - Select ATS480D22Y if not bypassed
  - Select ATS480D17Y if bypassed and check that the current limiting is in accordance with the starting requirement
- In heavy duty:
  - Select ATS480D32Y if not bypassed
  - Select ATS480D22Y if bypassed and check that the current limiting is in accordance with the starting requirement

### Special uses

Other use cases that influence the selection of the Altivar Soft Starter ATS480:

#### Connection inside the delta of the motor

In addition to the most frequently encountered wiring layouts, where the soft starter is installed in the line supply of the motor and the motor is connected in star or delta configuration, the ATS480 can be wired to the motor delta terminal in series with each winding (see the application diagram below). The soft starter current is lower than the line current absorbed by the motor by a ratio of  $\sqrt{3}$ . This type of installation enables a soft starter with a lower rating to be used.

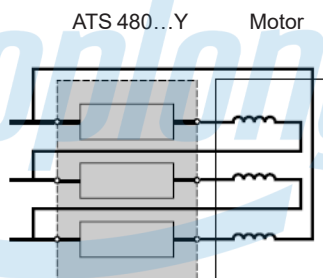
Example: For a 400 V/110 kW motor with a line current of 195 A (current indicated on the motor nameplate for the delta connection), the current in each winding is equal to  $195/\sqrt{3}$ , i.e. 114 A.

Select the soft starter rating with a maximum permanent rated current just above this current, i.e. 140 A (ATS 48C14Y for a normal duty application).

If bypassed, ATS480C11Y can be used provided that the current limiting is in accordance with the starting requirement.

To avoid making this calculation, simply use the table on [page 18](#).

This type of installation only permits freewheel stopping and is not compatible with the cascade and preheating functions.



Soft starter wired in series with the motor windings.

Note: The rated current and current limiting settings as well as the current displayed during operation are on-line values (so do not have to be calculated by the user).

For this type of installation, observe the wiring scheme and the associated recommendations on [page 35](#).

#### Motors in parallel

Motors may be connected in parallel provided that the power limit of the soft starter is not exceeded (the sum of the motor currents must not exceed the rated current of the soft starter selected depending on the type of application). Install an external overload relay for each motor.

#### Brush motor

The Altivar Soft Starter ATS480 can operate with a bypassed rotor resistance motor or with a resistance lug. The starting torque is modified in accordance with the rotor resistance. If necessary, maintain a low resistance in the rotor winding to obtain the required torque to overcome the resistive torque on starting.

A bypassed brush motor has a very low starting torque. A high stator current is required to obtain the sufficient starting torque.

Oversize the soft starter so that the current limiting value is seven times that of the rated current.

Note: Check that the motor starting torque, equal to seven times the rated current, is greater than the resistive torque.

Note: The ATS480 torque control enables excellent soft starting despite the current limit being seven times the rated current required to start the motor.



#### Special uses (continued)

##### Dahlander motor and 2-speed motor

The ATS480 can operate with a 2-speed motor. A motor demagnetization period must elapse before changing from low speed to high speed in order to avoid antiphases between the mains supply and the motor, which would generate very high currents.

The ATS480 can save two sets of motor parameters that can be selected to optimize start/stop at both speeds.

Select the soft starter using the three main criteria.

##### Very long motor cable

Very long motor cables cause voltage drops due to the resistance of the cable. If the voltage drop is significant, it could affect the current consumption and the torque available. This must therefore be taken into account when selecting the motor and the soft starter.

##### Soft starters in parallel on the same line supply

If several soft starters are installed on the same line supply, line chokes should be installed between the transformer and the soft starter (see [page 32](#)).

##### Restricted use

Do not use the Altivar Soft Starter ATS480 upstream of loads other than motors (for example, transformers and resistors are not allowed).

Do not connect power factor correction capacitors to the terminals of a motor controlled by an Altivar Soft Starter ATS480.

INDUSTRIAL AUTOMATION

Soft starters for asynchronous motors

Connection in-line, not bypassed

Motor power in kW

| ATS480 in-line, not bypassed                        |       |       |       |       |       |       |            |                                      |                              |             |
|---|-------|-------|-------|-------|-------|-------|------------|--------------------------------------|------------------------------|-------------|
| Motor nameplate                                     |       |       |       |       |       |       | ATS480     |                                      |                              |             |
| Rated operational voltage (Ue)<br>Rated motor power |       |       |       |       |       |       | Reference  | Operational<br>rated current<br>(Ie) | Power<br>dissipated<br>at Ie | Weight      |
| 230 V   | 400 V | 440 V | 500 V | 525 V | 660 V | 690 V |            |                                      |                              |             |
| kW  | kW    | kW    | kW    | kW    | kW    | kW    |            | A                                    | W                            | kg/lb       |
| Normal duty applications                            |       |       |       |       |       |       |            |                                      |                              |             |
| 4   | 7.5   | 7.5   | 9     | 9     | 11    | 15    | ATS480D17Y | 17                                   | 38                           | 4.900/10.8  |
| 5.5   | 11    | 11    | 11    | 11    | 15    | 18.5  | ATS480D22Y | 22                                   | 54                           | 4.900/10.8  |
| 7.5   | 15    | 15    | 18.5  | 18.5  | 22    | 22    | ATS480D32Y | 32                                   | 84                           | 4.900/10.8  |
| 9   | 18.5  | 18.5  | 22    | 22    | 30    | 30    | ATS480D38Y | 38                                   | 96                           | 4.900/10.8  |
| 11  | 22    | 22    | 30    | 30    | 37    | 37    | ATS480D47Y | 47                                   | 122                          | 4.900/10.8  |
| 15  | 30    | 30    | 37    | 37    | 45    | 45    | ATS480D62Y | 62                                   | 181                          | 8.300/18.2  |
| 18.5  | 37    | 37    | 45    | 45    | 55    | 55    | ATS480D75Y | 75                                   | 225                          | 8.300/18.2  |
| 22  | 45    | 45    | 55    | 55    | 75    | 75    | ATS480D88Y | 88                                   | 270                          | 8.300/18.2  |
| 30  | 55    | 55    | 75    | 75    | 90    | 90    | ATS480C11Y | 110                                  | 302                          | 8.300/18.2  |
| 37  | 75    | 75    | 90    | 90    | 110   | 110   | ATS480C14Y | 140                                  | 366                          | 12.4/27.3   |
| 45  | 90    | 90    | 110   | 110   | 132   | 160   | ATS480C17Y | 170                                  | 459                          | 12.4/27.3   |
| 55  | 110   | 110   | 132   | 132   | 160   | 200   | ATS480C21Y | 210                                  | 560                          | 18.2/40.1   |
| 75  | 132   | 132   | 160   | 160   | 220   | 250   | ATS480C25Y | 250                                  | 675                          | 18.2/40.1   |
| 90  | 160   | 160   | 220   | 220   | 250   | 315   | ATS480C32Y | 320                                  | 882                          | 18.2/40.1   |
| 110   | 220   | 220   | 250   | 250   | 355   | 400   | ATS480C41Y | 410                                  | 1319                         | 51.4/113.3  |
| 132   | 250   | 250   | 315   | 315   | 400   | 500   | ATS480C48Y | 480                                  | 1366                         | 51.4/113.3  |
| 160   | 315   | 355   | 400   | 400   | 560   | 560   | ATS480C59Y | 590                                  | 1711                         | 51.4/113.3  |
| –   | 355   | 400   | –     | –     | 630   | 630   | ATS480C66Y | 660                                  | 1938                         | 51.4/113.3  |
| 220   | 400   | 500   | 500   | 500   | 710   | 710   | ATS480C79Y | 790                                  | 2517                         | 115.0/253.5 |
| 250   | 500   | 630   | 630   | 630   | 900   | 900   | ATS480M10Y | 1000                                 | 2845                         | 115.0/253.5 |
| 355   | 630   | 710   | 800   | 800   | –     | –     | ATS480M12Y | 1200                                 | 3472                         | 115.0/253.5 |
| Heavy duty applications                             |       |       |       |       |       |       |            |                                      |                              |             |
| 3   | 5.5   | 5.5   | 7.5   | 7.5   | 9     | 11    | ATS480D17Y | 12                                   | 26                           | 4.900/10.8  |
| 4   | 7.5   | 7.5   | 9     | 9     | 11    | 15    | ATS480D22Y | 17                                   | 39                           | 4.900/10.8  |
| 5.5   | 11    | 11    | 11    | 11    | 15    | 18.5  | ATS480D32Y | 22                                   | 54                           | 4.900/10.8  |
| 7.5   | 15    | 15    | 18.5  | 18.5  | 22    | 22    | ATS480D38Y | 32                                   | 79                           | 4.900/10.8  |
| 9   | 18.5  | 18.5  | 22    | 22    | 30    | 30    | ATS480D47Y | 38                                   | 96                           | 4.900/10.8  |
| 11  | 22    | 22    | 30    | 30    | 37    | 37    | ATS480D62Y | 47                                   | 133                          | 8.300/18.2  |
| 15  | 30    | 30    | 37    | 37    | 45    | 45    | ATS480D75Y | 62                                   | 181                          | 8.300/18.2  |
| 18.5  | 37    | 37    | 45    | 45    | 55    | 55    | ATS480D88Y | 75                                   | 225                          | 8.300/18.2  |
| 22  | 45    | 45    | 55    | 55    | 75    | 75    | ATS480C11Y | 88                                   | 232                          | 8.300/18.2  |
| 30  | 55    | 55    | 75    | 75    | 90    | 90    | ATS480C14Y | 110                                  | 286                          | 12.4/27.3   |
| 37  | 75    | 75    | 90    | 90    | 110   | 110   | ATS480C17Y | 140                                  | 371                          | 12.4/27.3   |
| 45  | 90    | 90    | 110   | 110   | 132   | 160   | ATS480C21Y | 170                                  | 448                          | 18.2/40.1   |
| 55  | 110   | 110   | 132   | 132   | 160   | 200   | ATS480C25Y | 210                                  | 560                          | 18.2/40.1   |
| 75  | 132   | 132   | 160   | 160   | 220   | 250   | ATS480C32Y | 250                                  | 675                          | 18.2/40.1   |
| 90  | 160   | 160   | 220   | 220   | 250   | 315   | ATS480C41Y | 320                                  | 997                          | 51.4/113.3  |
| 110   | 220   | 220   | 250   | 250   | 355   | 400   | ATS480C48Y | 410                                  | 1152                         | 51.4/113.3  |
| 132   | 250   | 250   | 315   | 315   | 400   | 500   | ATS480C59Y | 480                                  | 1366                         | 51.4/113.3  |
| 160   | 315   | 355   | 400   | 400   | 560   | 560   | ATS480C66Y | 590                                  | 1711                         | 51.4/113.3  |
| –   | 355   | 400   | –     | –     | 630   | 630   | ATS480C79Y | 660                                  | 2053                         | 115.0/253.5 |
| 220   | 400   | 500   | 500   | 500   | 710   | 710   | ATS480M10Y | 790                                  | 2205                         | 115.0/253.5 |
| 250   | 500   | 630   | 630   | 630   | 900   | 900   | ATS480M12Y | 1045                                 | 2845                         | 115.0/253.5 |

Soft starters for asynchronous motors

Connection inside delta, not bypassed

Motor power in kW

| ATS480 inside delta, not bypassed                   |       |            |                                   |                        |             |
|---|-------|------------|-----------------------------------|------------------------|-------------|
| Motor nameplate                                     |       | ATS480     |                                   |                        |             |
| Rated operational voltage (Ue)<br>Rated motor power |       | Reference  | Operational rated<br>current (Ie) | Power dissipated at Ie | Weight      |
| 230 V   | 400 V |            |                                   |                        |             |
| kW  | kW    |            | A                                 | W                      | kg/lb       |
| Normal duty applications                            |       |            |                                   |                        |             |
| 7.5   | 15    | ATS480D17Y | 17                                | 38                     | 4.900/10.8  |
| 9   | 18.5  | ATS480D22Y | 22                                | 54                     | 4.900/10.8  |
| 15  | 22    | ATS480D32Y | 32                                | 84                     | 4.900/10.8  |
| 18.5  | 30    | ATS480D38Y | 38                                | 96                     | 4.900/10.8  |
| 22  | 45    | ATS480D47Y | 47                                | 122                    | 4.900/10.8  |
| 30  | 55    | ATS480D62Y | 62                                | 181                    | 8.300/18.2  |
| 37  | 55    | ATS480D75Y | 75                                | 225                    | 8.300/18.2  |
| 45  | 75    | ATS480D88Y | 88                                | 270                    | 8.300/18.2  |
| 55  | 90    | ATS480C11Y | 110                               | 302                    | 8.300/18.2  |
| 75  | 110   | ATS480C14Y | 140                               | 366                    | 12.4/27.3   |
| 90  | 132   | ATS480C17Y | 170                               | 459                    | 12.4/27.3   |
| 110   | 160   | ATS480C21Y | 210                               | 560                    | 18.2/40.1   |
| 132   | 220   | ATS480C25Y | 250                               | 675                    | 18.2/40.1   |
| 160   | 250   | ATS480C32Y | 320                               | 882                    | 18.2/40.1   |
| 220   | 315   | ATS480C41Y | 410                               | 1319                   | 51.4/113.3  |
| 250   | 355   | ATS480C48Y | 480                               | 1366                   | 51.4/113.3  |
| –   | 400   | ATS480C59Y | 590                               | 1711                   | 51.4/113.3  |
| 315   | 500   | ATS480C66Y | 660                               | 1938                   | 51.4/113.3  |
| 355   | 630   | ATS480C79Y | 790                               | 2517                   | 115.0/253.5 |
| –   | 710   | ATS480M10Y | 1000                              | 2845                   | 115.0/253.5 |
| 500   | –     | ATS480M12Y | 1200                              | 3472                   | 115.0/253.5 |
| Heavy duty applications                             |       |            |                                   |                        |             |
| 5.5   | 11    | ATS480D17Y | 12                                | 26                     | 4.900/10.8  |
| 7.5   | 15    | ATS480D22Y | 17                                | 39                     | 4.900/10.8  |
| 9   | 18.5  | ATS480D32Y | 22                                | 54                     | 4.900/10.8  |
| 15  | 22    | ATS480D38Y | 32                                | 79                     | 4.900/10.8  |
| 18.5  | 30    | ATS480D47Y | 38                                | 96                     | 8.300/18.2  |
| 22  | 45    | ATS480D62Y | 47                                | 133                    | 8.300/18.2  |
| 30  | 55    | ATS480D75Y | 62                                | 181                    | 8.300/18.2  |
| 37  | 55    | ATS480D88Y | 75                                | 225                    | 8.300/18.2  |
| 45  | 75    | ATS480C11Y | 88                                | 232                    | 8.300/18.2  |
| 55  | 90    | ATS480C14Y | 110                               | 286                    | 12.4/27.3   |
| 75  | 110   | ATS480C17Y | 140                               | 371                    | 12.4/27.3   |
| 90  | 132   | ATS480C21Y | 170                               | 448                    | 18.2/40.1   |
| 110   | 160   | ATS480C25Y | 210                               | 560                    | 18.2/40.1   |
| 132   | 220   | ATS480C32Y | 250                               | 675                    | 18.2/40.1   |
| 160   | 250   | ATS480C41Y | 320                               | 997                    | 51.4/113.3  |
| 220   | 315   | ATS480C48Y | 410                               | 1152                   | 51.4/113.3  |
| 250   | 355   | ATS480C59Y | 480                               | 1366                   | 51.4/113.3  |
| –   | 400   | ATS480C66Y | 590                               | 1711                   | 51.4/113.3  |
| 315   | 500   | ATS480C79Y | 660                               | 2053                   | 115.0/253.5 |
| 355   | 630   | ATS480M10Y | 790                               | 2205                   | 115.0/253.5 |
| –   | 710   | ATS480M12Y | 1045                              | 2845                   | 115.0/253.5 |

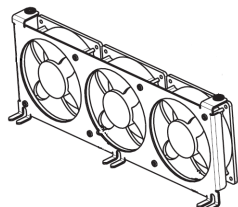


Soft starters for asynchronous motors

Connection in-line, not bypassed

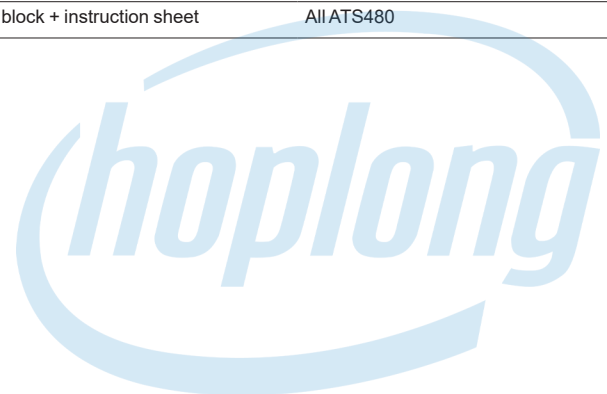
Motor power in HP

| ATS480 in-line, not bypassed                        |       |       |       |            |                                   |                        |             |
|---|-------|-------|-------|------------|-----------------------------------|------------------------|-------------|
| Motor nameplate                                     |       |       |       | ATS480     |                                   |                        |             |
| Rated operational voltage (Ue)<br>Rated motor power |       |       |       | Reference  | Operational<br>rated current (Ie) | Power dissipated at Ie | Weight      |
| 208 V   | 230 V | 460 V | 575 V |            |                                   |                        |             |
| HP  | HP    | HP    | HP    |            |                                   |                        |             |
| Normal duty applications                            |       |       |       |            |                                   |                        |             |
| 3   | 5     | 10    | 15    | ATS480D17Y | 17                                | 38                     | 4.900/10.8  |
| 5   | 7.5   | 15    | 20    | ATS480D22Y | 22                                | 54                     | 4.900/10.8  |
| 7.5   | 10    | 20    | 25    | ATS480D32Y | 32                                | 84                     | 4.900/10.8  |
| 10  | —     | 25    | 30    | ATS480D38Y | 38                                | 96                     | 4.900/10.8  |
| —   | 15    | 30    | 40    | ATS480D47Y | 47                                | 122                    | 4.900/10.8  |
| 15  | 20    | 40    | 50    | ATS480D62Y | 62                                | 181                    | 8.300/18.2  |
| 20  | 25    | 50    | 60    | ATS480D75Y | 75                                | 225                    | 8.300/18.2  |
| 25  | 30    | 60    | 75    | ATS480D88Y | 88                                | 270                    | 8.300/18.2  |
| 30  | 40    | 75    | 100   | ATS480C11Y | 110                               | 302                    | 8.300/18.2  |
| 40  | 50    | 100   | 125   | ATS480C14Y | 140                               | 366                    | 12.4/27.3   |
| 50  | 60    | 125   | 150   | ATS480C17Y | 170                               | 459                    | 12.4/27.3   |
| 60  | 75    | 150   | 200   | ATS480C21Y | 210                               | 560                    | 18.2/40.1   |
| 75  | 100   | 200   | 250   | ATS480C25Y | 250                               | 675                    | 18.2/40.1   |
| 100   | 125   | 250   | 300   | ATS480C32Y | 320                               | 882                    | 18.2/40.1   |
| 125   | 150   | 300   | 350   | ATS480C41Y | 410                               | 1319                   | 51.4/113.3  |
| 150   | —     | 350   | 400   | ATS480C48Y | 480                               | 1366                   | 51.4/113.3  |
| —   | 200   | 400   | 500   | ATS480C59Y | 590                               | 1711                   | 51.4/113.3  |
| 200   | 250   | 500   | 600   | ATS480C66Y | 660                               | 1938                   | 51.4/113.3  |
| 250   | 300   | 600   | 800   | ATS480C79Y | 790                               | 2517                   | 115.0/253.5 |
| 350   | 350   | 800   | 1000  | ATS480M10Y | 1000                              | 2845                   | 115.0/253.5 |
| 400   | 450   | 1000  | 1200  | ATS480M12Y | 1200                              | 3472                   | 115.0/253.5 |
| Heavy duty applications                             |       |       |       |            |                                   |                        |             |
| 2   | 3     | 7.5   | 10    | ATS480D17Y | 12                                | 26                     | 4.900/10.8  |
| 3   | 5     | 10    | 15    | ATS480D22Y | 17                                | 39                     | 4.900/10.8  |
| 5   | 7.5   | 15    | 20    | ATS480D32Y | 22                                | 54                     | 4.900/10.8  |
| 7.5   | 10    | 20    | 25    | ATS480D38Y | 32                                | 79                     | 4.900/10.8  |
| 10  | —     | 25    | 30    | ATS480D47Y | 38                                | 96                     | 8.300/18.2  |
| —   | 15    | 30    | 40    | ATS480D62Y | 47                                | 133                    | 8.300/18.2  |
| 15  | 20    | 40    | 50    | ATS480D75Y | 62                                | 181                    | 8.300/18.2  |
| 20  | 25    | 50    | 60    | ATS480D88Y | 75                                | 225                    | 8.300/18.2  |
| 25  | 30    | 60    | 75    | ATS480C11Y | 88                                | 232                    | 8.300/18.2  |
| 30  | 40    | 75    | 100   | ATS480C14Y | 110                               | 286                    | 12.4/27.3   |
| 40  | 50    | 100   | 125   | ATS480C17Y | 140                               | 371                    | 12.4/27.3   |
| 50  | 60    | 125   | 150   | ATS480C21Y | 170                               | 448                    | 18.2/40.1   |
| 60  | 75    | 150   | 200   | ATS480C25Y | 210                               | 560                    | 18.2/40.1   |
| 75  | 100   | 200   | 250   | ATS480C32Y | 250                               | 675                    | 18.2/40.1   |
| 100   | 125   | 250   | 300   | ATS480C41Y | 320                               | 997                    | 51.4/113.3  |
| 125   | 150   | 300   | 350   | ATS480C48Y | 410                               | 1152                   | 51.4/113.3  |
| 150   | —     | 350   | 400   | ATS480C59Y | 480                               | 1366                   | 51.4/113.3  |
| —   | 200   | 400   | 500   | ATS480C66Y | 590                               | 1711                   | 51.4/113.3  |
| 200   | 250   | 500   | 600   | ATS480C79Y | 660                               | 2053                   | 115.0/253.5 |
| 250   | 300   | 600   | 800   | ATS480M10Y | 790                               | 2205                   | 115.0/253.5 |
| 350   | 350   | 800   | 1000  | ATS480M12Y | 1045                              | 2845                   | 115.0/253.5 |

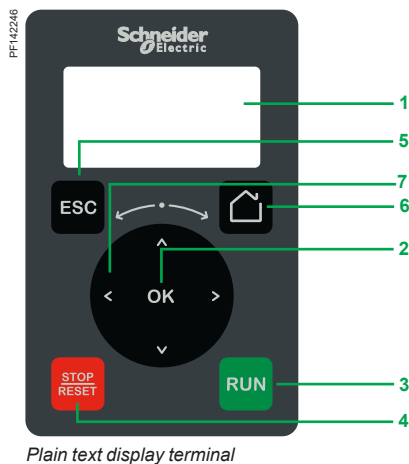


VZ3V485

| Replacement parts                 |   |            |             |
|-----------------------------------|---|------------|-------------|
| Description                       | Corresponding soft starter                                    | Reference  | Weight      |
|                                   |   |            | kg/lb       |
| Fan kit + instruction sheet       | ATS480D32Y...D38Y   | VZ3V481    | 0.270/0.595 |
|                                   | ATS480D47Y  | VZ3V4811   | 0.255/0.562 |
|                                   | ATS480D62Y...C11Y   | VZ3V482    | 0.430/0.948 |
|                                   | ATS480C14Y...C17Y   | VZ3V483    | 0.460/1.014 |
|                                   | ATS480C21Y...C32Y   | VZ3V484    | 0.670/1.477 |
|                                   | ATS480C41Y...C66Y   | VZ3V485    | 1.400/3.100 |
|                                   | ATS480C79Y...M12Y<br>(two kits necessary to replace all fans) | VZ3V485    | 1.400/3.100 |
| Control terminal strips           | All ATS480  | VY1G480C01 | 0.110/0.243 |
| Control blocks plastic covers     | All ATS480  | VY1G480M01 | 0.230/0.507 |
| Control block + instruction sheet | All ATS480  | VX4G4801   | 0.390/0.860 |



INDUSTRIAL AUTOMATION



### Plain text display terminal

The plain text display terminal is delivered with Altivar Soft Starter ATS480 and can be:

- Connected and mounted on the front of the soft starter
- Connected and mounted on an enclosure door using a remote-mounting accessory

This terminal is used to:

- Control, adjust, and configure the soft starter
- Display current values (motor, I/O, and machine data)
- Store and download configurations (several configuration files can be stored in the memory)
- Duplicate the configuration of one powered-up soft starter on another powered-up soft starter

Other features:

- Displaying the device - via a web server and password; a display terminal is required to log in to the web server for the first time
- Two lines
- Languages (Chinese, English, French, German, Italian, Spanish)
- White backlit LCD screen
- Operating temperature range: -15...50 °C/+5...122 °F
- IP21 protection
- Removable, easy plug-in with RJ45 port

### Description

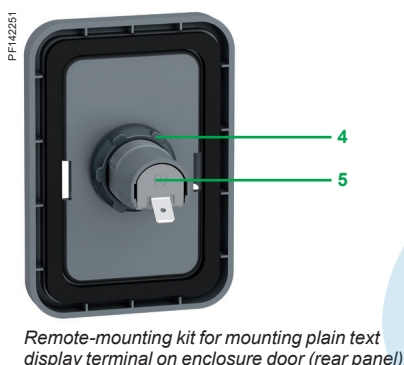
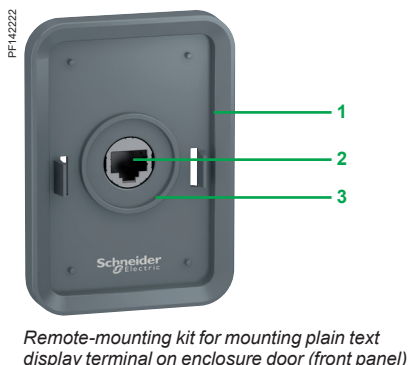
The front of the display terminal comprises:

- 1 LCD backlight screen
- 2 OK button: saves the current value (ENT)
- 3 RUN button: local control of motor run command
- 4 STOP/RESET button: local control of motor stop command/clearing detected errors
- 5 ESC button: aborts a value, parameter, or menu to return to the previous selection
- 6 Home: root menu
- 7 Turn ±: navigation dial, increases or decreases the value, goes to the next or previous line

### References

| Description                 | Reference | Weight<br>kg/<br>lb |
|-----------------------------|-----------|---------------------|
| Plain text display terminal | VW3A1113  | 0.200/<br>0.441     |





### Mounting kit for plain text display terminal

■ Remote-mounting kit for mounting on an enclosure door with IP43 degree of protection as standard

#### Description

The kit includes:

- Tightening tool (also sold separately under the reference ZB5AZ905)
- 1 Mounting plate
- 2 RJ45 port for the plain text display terminal
- 3 Seal
- 4 Fixing nut
- 5 RJ45 port for connecting the remote-mounting cordset

Cordsets should be ordered separately depending on the length required.

Drilling a hole with a standard Ø 22 tool, as used for a pushbutton, allows the unit to be mounted without the need for a cut-out in the enclosure (Ø 22.5 mm/Ø 0.89 in. drill hole).

An anti-rotation function is provided that works as follows: when the kit is locked tightly onto the panel by the nut, the gasket on the back cannot rotate.

| References  |                    |                            |              |                     |
|---|--------------------|----------------------------|--------------|---------------------|
| Description   | Length<br>m/<br>ft | IP degree of<br>protection | Reference    | Weight<br>kg/<br>lb |
| Remote-mounting kit<br>Order with remote-mounting<br>cordset VW3A1104R●●● | —                  | 43                         | VW3A1114     | —                   |
| Tightening tool<br>For remote-mounting kit                                | —                  | —                          | ZB5AZ905     | 0.016/<br>0.035     |
| Remote-mounting cordset<br>Equipped with two RJ45<br>connectors           | 1/<br>3.28         | —                          | VW3A1104R10  | 0.050/<br>0.110     |
|   | 3/<br>9.84         | —                          | VW3A1104R30  | 0.150/<br>0.331     |
|   | 5/<br>16.4         | —                          | VW3A1104R50  | 0.250/<br>0.551     |
|   | 10/<br>32.8        | —                          | VW3A1104R100 | 0.500/<br>1.102     |

### Communication accessory

| Description   | Reference  | Weight<br>kg/<br>lb |
|---|------------|---------------------|
| Wi-Fi dongle<br>Portable battery powered Wi-Fi access point for<br>Wi-Fi equipment (PC, tablet, smartphone, etc.) | TCSEGB131W | 0.350/<br>0.772     |



Graphic display terminal VW3A1111



Detected fault: The red screen backlight is activated automatically



Embedded dynamic QR codes for contextual, instantaneous access to online help



Scanning the QR code from a smartphone or tablet



Instant access to online help

## Graphic display terminal

This terminal can be:

- Connected and mounted on an enclosure door using a remote-mounting accessory
- Connected to a PC to exchange files via a Mini USB/USB connection (1)
- Connected to several soft starters and drives in multidrop mode (see page 25)

This terminal is used to:

- Control, adjust, and configure the soft starter
- Display current values (motor, I/O, and machine data)
- Display graphic dashboards such as the energy consumption monitoring dashboard
- Store and download configurations (several configuration files can be stored in the 16 MB memory)
- Duplicate the configuration of one powered-up soft starter on another powered-up soft starter
- Copy configurations from a PC or soft starter and duplicate them on another soft starter (the soft starters should be powered up throughout the duplication operations)

Other characteristics:

- Up to 24 languages (complete alphabets) covering the majority of countries around the world (languages can be removed, added, and updated according to user needs; please consult our website)
- Two-color backlit display (white and red); if an error is detected, the red backlight is activated automatically (function can be disabled)
- Operating temperature range: -15...50 °C/+5...122 °F
- Degree of protection: IP65
- Realtime clock with 10-year backup battery

## Multipoint screen

The graphic display terminal is connected to one soft starter only. However, communication is possible between a graphic display terminal and several Altivar soft starters (ATS480) and drives (ATV340, ATV600, and ATV900) connected on the same Modbus serial fieldbus via the RJ45 port (HMI or Modbus serial). In this case, multipoint mode is automatically applied to the graphic display terminal.

A maximum of 32 soft starters or drives can be connected on the same Modbus serial fieldbus.

Apart from the Stop function linked to the STOP/RESET key, multipoint mode cannot be used to apply a reset after an error has been detected or to control the soft starter via the graphic display terminal: in multipoint mode, the Run key and the Local/Remote key are disabled.

## Description

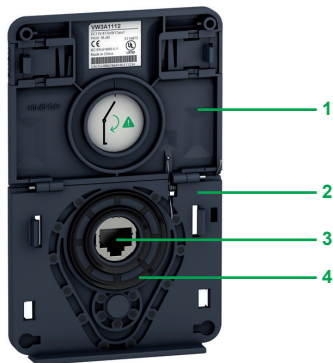
Display:

- Eight lines, 240 x 160 pixels
- Displays bar charts, gages, and trend charts
- Four function keys to facilitate navigation and provide contextual links for enabling functions
- STOP/RESET button: Local control of motor stop command/clearing detected errors
- RUN button: Local control of motor run command
- Navigation buttons:
  - OK button: Saves the current value (ENT)
  - Turn ±: Increases or decreases the value, goes to the next or previous line
  - ESC button: Aborts a value, parameter, or menu to return to the previous selection
  - Home: Root menu
  - Information (i): Contextual help

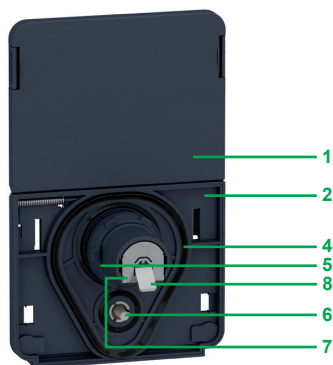
## References

| Description              | Reference | Weight<br>kg/<br>lb |
|--------------------------|-----------|---------------------|
| Graphic display terminal | VW3A1111  | 0.200/<br>0.441     |

(1) Graphic display terminal used as a handheld terminal only.



Remote-mounting kit for mounting graphic display terminal on enclosure door (front panel)



Remote-mounting kit for graphic display terminal (rear panel)

### Accessories for graphic display terminal

- Remote-mounting kit for mounting on enclosure door with IP65/UL Type 12 degree of protection as standard

The kit includes:

- Tightening tool (also sold separately under the reference ZB5AZ905)
- 1 Cover plate to maintain IP65 protection when there is no terminal connected
- 2 Mounting plate
- 3 RJ45 port for the graphic display terminal
- 4 Seal
- 5 Fixing nut
- 6 Anti-rotation pin
- 7 RJ45 port for connecting the remote-mounting cordset (10 m/32.8 ft maximum)
- 8 Grounding connector

Drilling a hole with a standard Ø 22 tool, as used for a pushbutton, allows the unit to be mounted without the need for a cut-out in the enclosure (Ø 22.5 mm/Ø 0.89 in. drill hole).

### References

| Description  | Length<br>m/<br>ft | IP rating            | Reference           | Weight<br>kg/<br>lb |
|--|--------------------|----------------------|---------------------|---------------------|
| <b>Remote mounting kit</b><br>Order with remote-mounting cordset<br>VW3A1104R●●● | –                  | 65/<br>UL<br>Type 12 | <b>VW3A1112</b>     | –                   |
| <b>Tightening tool</b><br>for remote mounting kit                                | –                  | –                    | <b>ZB5AZ905</b>     | 0.016/<br>0.035     |
| <b>Remote-mounting cordset</b><br>equipped with two RJ45 connectors              | 1/<br>3.28         | –                    | <b>VW3A1104R10</b>  | 0.050/<br>0.110     |
|  | 3/<br>9.84         | –                    | <b>VW3A1104R30</b>  | 0.150/<br>0.331     |
|  | 5/<br>16.4         | –                    | <b>VW3A1104R50</b>  | 0.250/<br>0.551     |
|  | 10/<br>32.8        | –                    | <b>VW3A1104R100</b> | 0.500/<br>1.102     |
|  | –                  | –                    | <b>TCSXCNAMUM3P</b> | –                   |

USB/Mini B USB cable  
for connecting the graphic display terminal  
to a PC

## INDUSTRIAL AUTOMATION

### Multidrop connection accessories

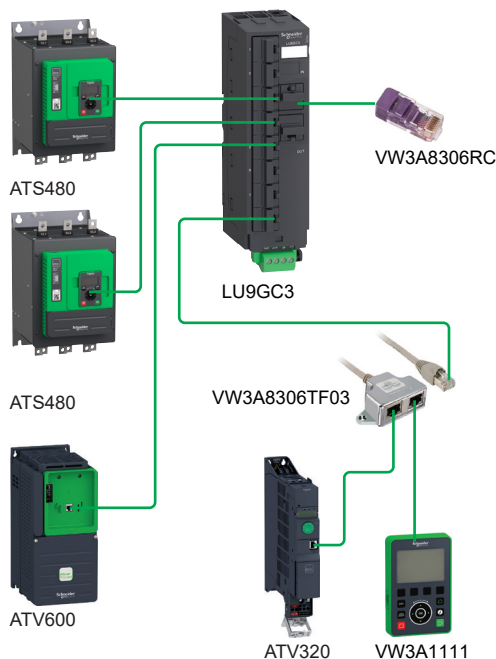
These accessories are used to connect a graphic display terminal to several ATS480 soft starters via a multidrop link. This multidrop connection uses the RJ45 terminal port on the front of the Altivar Soft Starter ATS480.

### Connection accessories

| Description  | Sold in<br>lots of                          | Unit<br>reference   | Weight<br>kg/<br>lb |
|--|---|---------------------|---------------------|
| <b>Modbus splitter box, 10 RJ45 connectors, and one screw terminal block</b> | –   | <b>LU9GC3</b>       | 0.500/<br>1.102     |
| <b>Modbus T-junction boxes</b>   | With 0.3 m/0.98 ft integrated cable         | <b>VW3A8306TF03</b> | 0.190/<br>0.419     |
|  | With 1 m/3.28 ft integrated cable           | <b>VW3A8306TF10</b> | 0.210/<br>0.463     |
| <b>Modbus line terminator</b>  | For RJ45 connector<br>R = 120 Ω<br>C = 1 nF | <b>VW3A8306RC</b>   | 0.010/<br>0.022     |

### Cordsets (equipped with two RJ45 connectors)

| Used for           | Length<br>m/<br>ft | Reference          | Weight<br>kg/<br>lb |
|--------------------|--------------------|--------------------|---------------------|
| <b>Serial link</b> | 0.3/<br>0.98       | <b>VW3A8306R03</b> | 0.025/<br>0.055     |
|                    | 1/<br>3.28         | <b>VW3A8306R10</b> | 0.060/<br>0.132     |
|                    | 3/<br>9.84         | <b>VW3A8306R30</b> | 0.130/<br>0.287     |
|                    | –                  | –                  | –                   |



Example of multipoint screen architecture

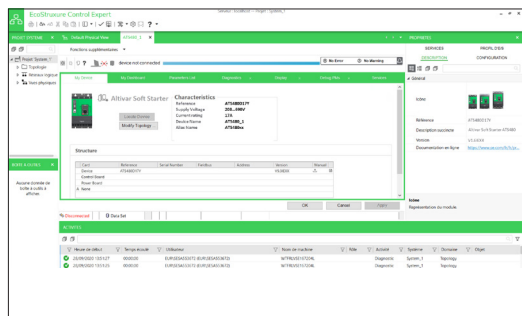


## DTM

### Presentation

Using FDT/DTM technology, it is possible to configure, control, and diagnose Altivar Soft Starter ATS480 directly in EcoStruxure Control Expert and SoMove software by means of the same software brick (DTM).

FDT/DTM technology standardizes the communication interface between field devices and host systems. The DTM contains a uniform structure for managing soft starter access parameters.



Altivar Soft Starter ATS480 DTM in EcoStruxure Control Expert

### Specific functions of Altivar Soft Starter ATS480

- Offline or online access to soft starter data
- Configuration and management of cybersecurity features
- Access to audit log file for cybersecurity threat intelligence
- Transfer of configuration files from and to the soft starter
- Customization
- Access to soft starter parameters and communication modules
- Graphic interface to assist with configuration of the ATS480 functions
- Detected error and warning logs (with timestamping)

Advantages of the DTM library in EcoStruxure Control Expert:

- Single tool for configuration, setup, and diagnostics
- Network scan for automatic recognition of network configuration
- Ability to add/remove, copy/paste configuration files from other soft starters in the same architecture
- Single input point for all parameters shared between the ePAC (programmable controller) and the Altivar Soft Starter ATS480
- Creation of profiles for implicit communication with the ePAC as well as dedicated profiles for programs with DFBs (derived function blocks)
- Integration in the fieldbus topology
- Soft starter configuration is an integral part of the EcoStruxure Control Expert project file (STU) and the archive file (STA)

Advantages of the DTM library in SoMove:

- Altivar-oriented software environment
- Wired connection to USB-A port or the Ethernet communication port
- Standard cable (file transfer performance)
- Third-party software and downloads:
  - The Altivar Soft Starter DTM library is a flexible, open, and interactive tool that can be used in a third-party FDT.
  - DTMs can be downloaded from our [website](#).

## SoMove software

### Presentation

SoMove software for PC is used to configure, set up, maintain, and upgrade the firmware (see [page 34](#)) of Altivar Soft Starter ATS480.

In addition to the functions offered by the DTM, SoMove software features the conversion of ATS48 into an ATS480 configuration.

The software can be connected to Altivar Soft Starter ATS480 via:

- Modbus connection
- Ethernet Modbus TCP (1) and WiFi connection with the WiFi dongle **TCSEGWB131W**
- Ethernet Modbus TCP (1) connection
- CANopen (1)

For more information on SoMove setup software, please consult the [SoMove Setup Software](#) catalog.

(1) Requires an optional communication module.



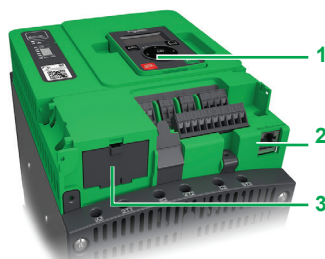
SoMove software

**Table showing possible combinations of accessories for ATS480**

| ATS480 reference | Protective covers for power terminals | Line chokes  | DNV kit   |
|------------------|---------------------------------------|--------------|-----------|
| ATS480D17Y       | –                                     | VZ1L015UM17T | –         |
| ATS480D22Y       | –                                     | VZ1L030U800T | –         |
| ATS480D32Y       | –                                     | VZ1L040U600T | –         |
| ATS480D38Y       | –                                     | VZ1L040U600T | –         |
| ATS480D47Y       | –                                     | VZ1L070U350T | –         |
| ATS480D62Y       | –                                     | VZ1L070U350T | VW3G48106 |
| ATS480D75Y       | –                                     | VZ1L150U170T | VW3G48106 |
| ATS480D88Y       | –                                     | VZ1L150U170T | VW3G48106 |
| ATS480C11Y       | –                                     | VZ1L150U170T | VW3G48106 |
| ATS480C14Y       | LA9F702                               | VZ1L150U170T | VW3G48106 |
| ATS480C17Y       | LA9F702                               | VZ1L250U100T | VW3G48106 |
| ATS480C21Y       | LA9F703                               | VZ1L250U100T | VW3G48107 |
| ATS480C25Y       | LA9F703                               | VZ1L250U100T | VW3G48107 |
| ATS480C32Y       | LA9F703                               | VZ1L325U075T | VW3G48107 |
| ATS480C41Y       | LA9F704                               | VZ1L530U045T | VW3G48108 |
| ATS480C48Y       | LA9F704                               | VZ1L530U045T | VW3G48108 |
| ATS480C59Y       | LA9F704                               | VZ1LM10U024T | VW3G48108 |
| ATS480C66Y       | LA9F704                               | VZ1LM10U024T | VW3G48108 |
| ATS480C79Y       | –                                     | VZ1LM10U024T | VW3G48109 |
| ATS480M10Y       | –                                     | VZ1LM10U024T | VW3G48109 |
| ATS480M12Y       | –                                     | VZ1LM14U016T | VW3G48109 |

**List of communication modules**

| Description                  | Reference |
|------------------------------|-----------|
| Modbus TCP, EtherNet/IP      | VW3A3720  |
| CANopen daisy chain          | VW3A3608  |
| CANopen SUB-D                | VW3A3618  |
| CANopen screw terminal block | VW3A3628  |
| PROFINET                     | VW3A3647  |
| PROFIBUS DP V1               | VW3A3607  |



Altivar Soft Starter ATS480 ports and slots

## Description

The Altivar Soft Starter ATS480 range has been designed to simplify connections to communication buses and networks by means of the following:

- 1 Integrated RJ45 communication port for HMI on the front
- 2 Integrated RJ45 communication port for Modbus fieldbus
- 3 Slot available for an additional communication module

## Functions

Altivar Soft Starter ATS480 functions can be accessed via the communication buses and networks:

- Control
- Monitoring
- Adjustment
- Configuration

The command may come from different sources:

- Digital input or analog I/O terminals
- Communication bus or network
- Remote/local display terminals

As one of the advanced functions, ATS480 control sources can be managed and switched according to the application requirements.

The communication periodic I/O data assignment can be selected using the network configuration software.

The Altivar Soft Starter ATS480 can be controlled according to two communication profiles:

- "Standard" communication profile used on Altivar Soft Starter ATS480
- "Compatibility" communication profile used on ATS48 connected through Modbus serial

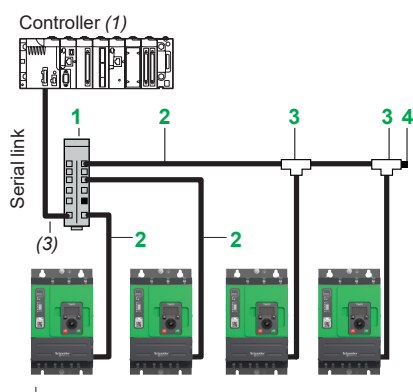
Communication is monitored according to criteria specific to each protocol. Regardless of protocol type, the response of the soft starter to a detected communication interruption can be configured as follows:

- Freewheel stop, stop on ramp, fast stop, or braked stop
- Maintain the last command received
- Ignore the detected error

## Modbus serial link

### Connection accessories

| Description   | Item | Length<br>m/<br>ft | Reference    | Weight<br>kg/<br>lb |
|---|------|--------------------|--------------|---------------------|
| <b>Modbus splitter box</b><br>10 RJ45 connectors and one screw terminal block | 1    | —                  | LU9GC3       | 0.500/<br>1.102     |
| <b>Cordsets for modbus serial link</b><br>equipped with two RJ45 connectors   | 2    | 0.3/<br>0.98       | VW3A8306R03  | 0.025/<br>0.055     |
|   |      | 1/<br>3.28         | VW3A8306R10  | 0.060/<br>0.132     |
|   |      | 3/<br>9.84         | VW3A8306R30  | 0.130/<br>0.287     |
| <b>Modbus T-junction boxes</b><br>(with integrated cable)                     | 3    | 0.3/<br>0.98       | VW3A8306TF03 | 0.190/<br>0.419     |
|   |      | 1/<br>3.28         | VW3A8306TF10 | 0.210/<br>0.463     |
| <b>Modbus line terminator</b><br>For RJ45 connector (2)                       | 4    | —                  | VW3A8306RC   | 0.020/<br>0.044     |
|   |      | —                  | VW3A8306R    | 0.020/<br>0.044     |



Altivar Soft Starter ATS480

Example of serial link architecture

(1) Please refer to the [Modicon](#) catalogs.

(2) Sold in lots of two.

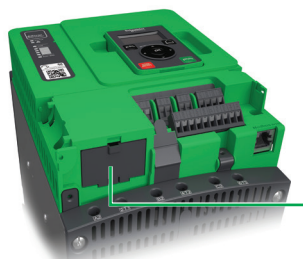
(3) Cable depends on the controller.

# Presentation, references

## Altivar Soft Starter ATS480

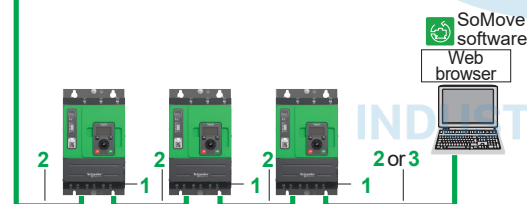
### Soft starters for asynchronous motors

#### Options: communication modules



Communication module slot

Modicon M580 (1)



Altivar Soft Starter ATS480 + VW3A3720 module

Example of connection on an EtherNet/IP network

### Modbus TCP and EtherNet/IP networks

#### Presentation

This communication module offers standard services regularly used in industrial networks:

- EtherNet IP adapter including standard CIP objects (communication adapter objects), compliant with ODVA specification
- The RSTP connection allows ring topology to help ensure continuity of service.
- Dual port allows daisy chain connection to simplify cabling and network infrastructure (no need to use a switch).
- Modbus TCP message handling is based on the Modbus protocol and is used to exchange process data with other network devices (e.g. a PLC). It provides Altivar Soft Starter ATS480 with access to the Modbus protocol and to the high performance of the Ethernet network, which is the communication standard for numerous devices.
- SNMP (Simple Network Management Protocol) offers standard diagnostics services for network management tools.
- The FDR (fast device replacement) service allows automatic reconfiguration of a new device installed to replace an existing device.
- Device integrity is reinforced by disabling some unused services.
- Setup and adjustment tools (SoMove, EcoStruxure Control Expert with DTM) can be connected locally or remotely.
- The embedded web server is used to display operating data and dashboards as well as to configure and perform system elements diagnostics from any web browser.

These numerous services offered by Altivar Soft Starter ATS480 simplify integration into Schneider Electric Automation systems.

| Description  | Item | Length<br>m/<br>ft | Reference    | Weight<br>kg/<br>lb |
|--|------|--------------------|--------------|---------------------|
| <b>Communication module (2)</b>  |      |                    |              |                     |
| <b>EtherNet/IP and Modbus TCP dual port module</b>   | 1    | –                  | VW3A3720     | 0.020/<br>0.044     |
| For connection to the Modbus TCP or EtherNet/IP network  |      |                    |              |                     |
| Ports: Two RJ45 connectors   |      |                    |              |                     |
| ■ 10/100 Mbps, half duplex and full duplex   |      |                    |              |                     |
| ■ Embedded web server  |      |                    |              |                     |
| Requires cordset 490NTW000●●/●●U or 490NTC●●   |      |                    |              |                     |
| <b>ConneXium cordsets (3)</b>  |      |                    |              |                     |
| <b>Straight shielded twisted pair cables</b>   | 2    | 2/<br>6.56         | 490NTW00002  | –                   |
| equipped with two RJ45 connectors conforming to EIA/TIA-568 category 5 and IEC 11801/EN 50173-1, class D |      |                    |              |                     |
|  |      | 5/<br>16           | 490NTW00005  | –                   |
|  |      | 12/<br>39          | 490NTW00012  | –                   |
| <b>Crossover shielded twisted pair cables</b>  | 3    | 5/<br>16           | 490NTC00005  | –                   |
| equipped with two RJ45 connectors conforming to EIA/TIA-568 category 5 and IEC 11801/EN 50173-1, class D |      |                    |              |                     |
|  |      | 15/<br>49          | 490NTC00015  | –                   |
| <b>Straight shielded twisted pair cables</b>   | 2    | 2/<br>6.56         | 490NTW00002U | –                   |
| equipped with two RJ45 connectors conforming to UL and CSA 22.1  |      |                    |              |                     |
|  |      | 5/<br>16           | 490NTW00005U | –                   |
|  |      | 12/<br>39          | 490NTW00012U | –                   |

(1) Please consult the [PLC, PAC and Dedicated Controllers](#) page on our website.

(2) Minimum version compatible with Altivar Soft Starter ATS480: V2.1

(3) Also exist in 40 and 80 m/131 and 262 ft lengths. For other ConneXium connection accessories, please refer to the [Modicon Switch](#) catalog.



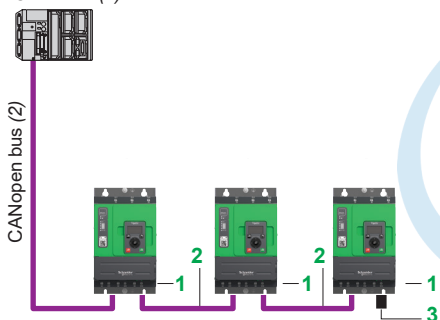


VW3A3608

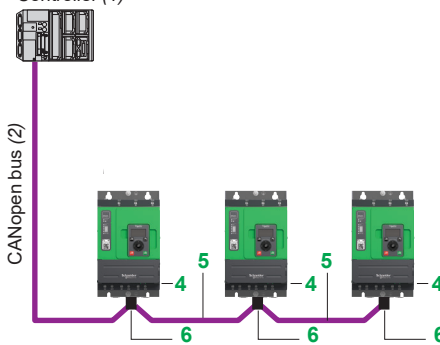


VW3A3618

Controller (1)

Altivar Soft Starter ATS480 + VW3A3608 module *Optimized solution for daisy chain connection to the CANopen bus*

Controller (1)

Altivar Soft Starter ATS480 + VW3A3618 module  
*Example of connection to the CANopen bus via SUB-D connector*

## CANopen bus

| Description | Item | Length<br>m/<br>ft | Reference | Weight<br>kg/<br>lb |
|-------------|------|--------------------|-----------|---------------------|
|-------------|------|--------------------|-----------|---------------------|

## Communication module

|   |   |   |          |   |
|---|---|---|----------|---|
| <b>CANopen daisy chain module</b><br>Ports: Two RJ45 connectors | 1 | — | VW3A3608 | — |
|---|---|---|----------|---|

## Connection to RJ45 connector

(optimized solution for daisy chain connection on CANopen bus)

|  |   |                            |                             |                                    |
|--|---|----------------------------|-----------------------------|------------------------------------|
| <b>CANopen cordsets</b><br>equipped with two RJ45 connectors | 2 | 0.3/<br>0.98<br>1/<br>3.28 | VW3CANCARR03<br>VW3CANCARR1 | 0.050/<br>0.110<br>0.500/<br>1.102 |
| <b>CANopen line terminator for RJ45 connector</b>            | 3 | —                          | TCSCAR013M120               | —                                  |

## Communication module

|  |   |   |          |   |
|--|---|---|----------|---|
| <b>CANopen SUB-D module</b><br>Ports: One 9-way male SUB-D connector | 4 | — | VW3A3618 | — |
|--|---|---|----------|---|

## Connection to SUB-D connector

|   |   |  |  |   |
|---|---|--|--|---|
| <b>CANopen cables (2) (3)</b><br>Standard cable, C€ mark<br>Low smoke zero halogen<br>Flame-retardant<br>(IEC 60332-1)  | 5 | 50/<br>164<br>100/<br>328<br>300/<br>984 | TSXCANCA50<br>TSXCANCA100<br>TSXCANCA300 | 4.930/<br>10.869<br>8.800/<br>19.401<br>24.560/<br>54.145 |
| <b>CANopen cables (2) (3)</b><br>UL certification, C€ mark<br>Flame-retardant<br>(IEC 60332-2)  | 5 | 50/<br>164<br>100/<br>328<br>300/<br>984 | TSXCANCB50<br>TSXCANCB100<br>TSXCANCB300 | 3.580/<br>7.893<br>7.840/<br>17.284<br>21.870/<br>48.215  |
| <b>CANopen cables (2) (3)</b><br>Cable for harsh environments or<br>mobile installations, C€ mark<br>Low smoke zero halogen<br>Flame-retardant (IEC 60332-1)          | 5 | 50/<br>164<br>100/<br>328<br>300/<br>984 | TSXCANCD50<br>TSXCANCD100<br>TSXCANCD300 | 3.510/<br>7.738<br>7.770/<br>17.130<br>7.770/<br>17.130   |
| <b>IP20 straight CANopen connector (4)</b><br>9-way female SUB-D connector with<br>line terminator that can be deactivated<br>For connecting CAN-H, CAN-L,<br>CAN-GND | 6 | —  | TSXCANKCDF180T                           | 0.049/<br>0.108   |

(1) Please consult the [PLC, PAC and Dedicated Controllers](#) page on our website.(2) Cable depends on the controller, please refer to the [CANopen for machines](#) catalog.

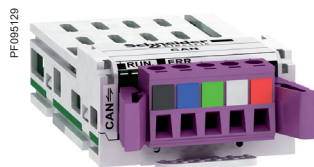
(3) Standard environment:

- No particular environmental constraints
- Operating temperature between 5 and 60 °C/41 and 140 °F
- Fixed installation

Harsh environment:

- Resistance to hydrocarbons, industrial oils, detergents, solder splashes
- Relative humidity up to 100%
- Saline atmosphere
- Operating temperature between -10 and +70 °C/+14 and 158 °F
- Significant temperature variations

(4) Only straight connectors are compatible with Altivar Soft Starter ATS480.

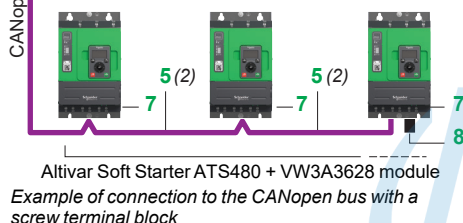


VW3A3628

Controller (1)



CANopen bus (2)



VW3A3647



VW3A3607

#### CANopen bus (continued)

| Description | Item | Length<br>m/<br>ft | Reference | Weight<br>kg/<br>lb |
|-------------|------|--------------------|-----------|---------------------|
|-------------|------|--------------------|-----------|---------------------|

#### Communication module

|                       |   |   |          |   |
|-----------------------|---|---|----------|---|
| <b>CANopen module</b> | 7 | — | VW3A3628 | — |
|-----------------------|---|---|----------|---|

Port: One 5-way screw terminal block

#### Other connexion accessories and cordsets

|   |    |              |              |                 |
|---|----|--------------|--------------|-----------------|
| <b>CANopen IP20 cordsets</b>                    | —  | 0.3/<br>0.98 | TSXCANCADD03 | 0.091/<br>0.201 |
| equipped with two 9-way female SUB-D connectors |    |              |              |                 |
| Standard cable, C€ mark.                        | 1/ | 3.28         | TSXCANCADD1  | 0.143/<br>0.315 |
| Low smoke zero halogen                          |    |              |              |                 |
| Flame-retardant                                 | 3/ | 9.84         | TSXCANCBDD3  | 0.268/<br>0.591 |
| (IEC 60332-1)                                   | 5/ | 16.40        | TSXCANCBDD5  | 0.400/<br>0.882 |

|  |   |   |            |                 |
|--|---|---|------------|-----------------|
| <b>IP20 CANopen tap junction boxes</b> | — | — | TSXCANTDM4 | 0.196/<br>0.432 |
|--|---|---|------------|-----------------|

equipped with:

- Four 9-way male SUB-D connectors + screw terminal block for trunk cable tap link
- Line terminator

|  |   |   |            |                 |
|--|---|---|------------|-----------------|
| <b>IP20 CANopen tap junction boxes</b> | — | — | VW3CANTAP2 | 0.480/<br>1.058 |
|--|---|---|------------|-----------------|

equipped with:

- Two screw terminal blocks for trunk cable tap link
- Two RJ45 connectors for connecting soft starters
- One RJ45 connector for connecting a PC

|   |   |   |               |   |
|---|---|---|---------------|---|
| <b>CANopen line terminator for screw terminal connector (3)</b> | 8 | — | TCSCAR01NM120 | — |
|---|---|---|---------------|---|

#### PROFINET network

| Description | Reference | Weight<br>kg/<br>lb |
|-------------|-----------|---------------------|
|-------------|-----------|---------------------|

#### Communication module

|                        |            |                 |
|------------------------|------------|-----------------|
| <b>PROFINET module</b> | VW3A3647 ▲ | 0.290/<br>0.639 |
|------------------------|------------|-----------------|

equipped with two RJ45 connectors

#### PROFIBUS DP V1 bus (4)

| Description | Reference | Weight<br>kg/<br>lb |
|-------------|-----------|---------------------|
|-------------|-----------|---------------------|

#### Communication module

|                              |          |                 |
|------------------------------|----------|-----------------|
| <b>PROFIBUS DP V1 module</b> | VW3A3607 | 0.140/<br>0.309 |
|------------------------------|----------|-----------------|

Port: One 9-way female SUB-D connector

Conforming to PROFIBUS DP V1

Offers several message handling modes based on DP V1

#### SUB-D connection

|   |        |   |
|---|--------|---|
| IP20 straight connectors (5)<br>for Profibus module | LU9AD7 | — |
|---|--------|---|

(1) Please refer to the [Modicon](#) catalogs.

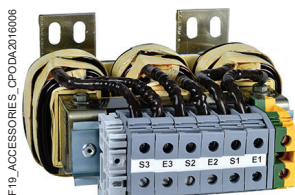
(2) Refer to the connection to SUB-D connector cable selection table on the previous page.

(3) Sold in lots of two.

(4) Minimum version compatible with Altivar Soft Starters ATS480: V1.16.

(5) Only straight connectors are compatible with Altivar Soft Starters ATS480.

▲ Available Q2 2022



VZ1L150U170T

#### Line chokes

The use of line chokes is recommended in particular when installing several soft starters on the same line supply to limit low frequency interference that may affect low level loads.

The inductance values are defined for a voltage drop between 3% and 5% of the nominal line voltage.

Install the line choke between the line contactor and the soft starter.

#### References

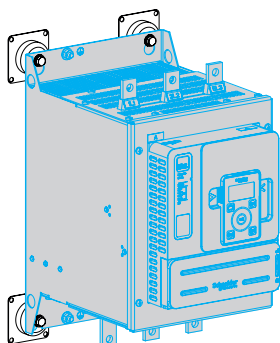
| Corresponding soft starter | Line choke             |                      |                      | Reference                    | Weight          |
|----------------------------|------------------------|----------------------|----------------------|------------------------------|-----------------|
|                            | Inductance value<br>mH | Nominal current<br>A | Degree of protection |                              |                 |
| ATS480D17Y                 | 1.7                    | 15                   | IP20                 | <a href="#">VZ1L015UM17T</a> | 2.100/<br>4.630 |
| ATS480D22Y                 | 0.8                    | 30                   | IP20                 | <a href="#">VZ1L030U800T</a> | 4.100/<br>9.039 |
| ATS480D32Y...D38Y          | 0.6                    | 40                   | IP20                 | <a href="#">VZ1L040U600T</a> | 5.100/<br>11.2  |
| ATS480D47Y...D62Y          | 0.35                   | 70                   | IP20                 | <a href="#">VZ1L070U350T</a> | 8.000/<br>17.6  |
| ATS480D75Y...C14Y          | 0.17                   | 150                  | IP00                 | <a href="#">VZ1L150U170T</a> | 14.9/<br>32.8   |
| ATS480C17Y...C25Y          | 0.1                    | 250                  | IP00                 | <a href="#">VZ1L250U100T</a> | 24.3/<br>53.5   |
| ATS480C32Y                 | 0.075                  | 325                  | IP00                 | <a href="#">VZ1L325U075T</a> | 28.9/<br>63.7   |
| ATS480C41Y...C48Y          | 0.045                  | 530                  | IP00                 | <a href="#">VZ1L530U045T</a> | 37.0/<br>81.5   |
| ATS480C59Y...M10Y          | 0.024                  | 1025                 | IP00                 | <a href="#">VZ1LM10U024T</a> | 66.0/<br>145.5  |
| ATS480M12Y                 | 0.016                  | 1435                 | IP00                 | <a href="#">VZ1LM14U016T</a> | 80.0/<br>176.3  |

INDUSTRIAL AUTOMATION

# Presentation, references

## Altivar Soft Starter ATS480

Soft starters for asynchronous motors  
Options: DNV kits, protective covers



VW3G48106



LA9F703

### DNV kits

Altivar Soft Starter ATS480 is an open component, which has to be installed in a cabinet. To comply with marine vibration requirements, it is recommended that the complete cabinet (the system) in which the soft starter is installed is taken into account. Following dampers are optional and could be used only if the soft starter itself has to comply with marine vibration requirements.

### References

| Corresponding soft starter | Reference | Weight<br>kg/<br>lb |
|----------------------------|-----------|---------------------|
| ATS480D62Y...C17Y          | VW3G48106 | 0.600/<br>1.323     |
| ATS480C21Y...C32Y          | VW3G48107 | 0.680/<br>1.499     |
| ATS480C41Y...C66Y          | VW3G48108 | 3.400/<br>7.496     |
| ATS480C79Y...M12Y          | VW3G48109 | 4.400/<br>9.700     |

### Protective covers for power terminals

The protective covers are intended to be mounted on 140 to 660 A units that have unprotected power terminals. The protective covers are to be used with eyelet connections.

### References

| Corresponding soft starter | Number of covers per set | Reference | Weight<br>kg/<br>lb |
|----------------------------|--------------------------|-----------|---------------------|
| ATS480C14Y...C17Y          | 6                        | LA9F702   | 0.250/<br>0.551     |
| ATS480C21Y...C32Y          | 6                        | LA9F703   | 0.250/<br>0.551     |
| ATS480C41Y...C66Y          | 6                        | LA9F704   | 0.250/<br>0.551     |

INDUSTRIAL AUTOMATION





Firmware update through Modbus TCP/Ethernet/IP or Modbus serial using SoMove

#### Firmware update using SoMove or EcoStruxure Automation Device Maintenance

##### Presentation

The firmware of the Altivar Soft Starter ATS480 offer can be updated.

This includes:

- The firmware of the ATS480 product
- The texts and languages of the display terminals
- The firmware of the display terminals (1)
- The firmware of communication modules (1)

The firmware and languages are available from the [Altivar Soft Starter ATS480 page on our website](#). Using Schneider Electric Software Update tool, notifications are automatically sent when new updates are available.

##### Firmware update process

Different ways are proposed to update the firmware:

- Single product firmware update using SoMove software (2)
- Multiple product firmware update using EcoStruxure Automation Device Maintenance (3)

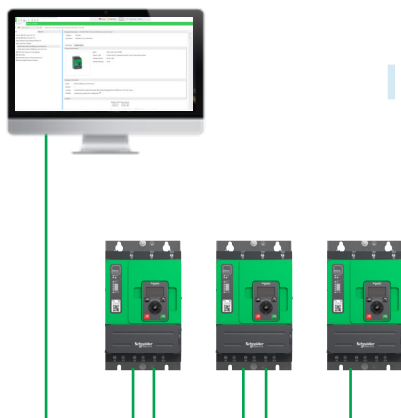
The update process comprises two steps:

- The first step is to transfer the firmware to the product, which can be performed when the motor is either running or stopped. The control section of the ATS480 must be powered on. The package of product firmware and keypad languages can be uploaded in one operation via the Modbus serial port, the Ethernet port of the VW3A3720 communication module, or the PROFINET port of the VW3A3647 communication module. The Modbus TCP/EtherNet/IP communication module firmware is uploaded in a separate package.
- The second step is to apply the uploaded firmware in the products: the control section must be powered on and this operation can only be performed with the motor stopped. The firmware can be applied from EcoStruxure Automation Device Maintenance, SoMove, or the display terminal.

This two-step process avoids the risk of a potential loss of usability of the product in case of wrong operations during the firmware update process, while reducing the amount of time that the motor is stopped.

Cybersecurity-related features in the firmware update:

- The firmware is delivered with a digital certificate that is generated by a cryptographic key.
- The ATS480 checks the authenticity of the firmware before applying it. The authenticity of the firmware is also checked at each power-up.
- The firmware can only be updated and applied by a registered user with a valid user account and associated rights.
- Firmware update operations are recorded as events in the security related reports.



Firmware upload of several ATS480 at the same time through Modbus TCP/Ethernet/IP or Modbus serial using Ecostruxure Automation Device Maintenance

##### Connection accessories

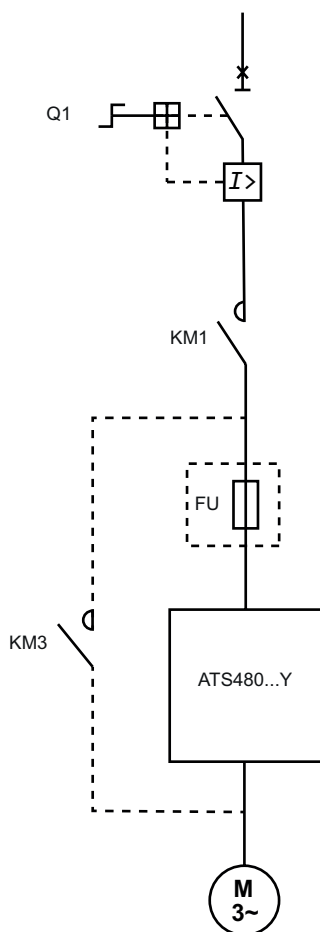
| Description   | Length<br>m/<br>ft | Reference      | Weight<br>kg/<br>lb |
|---|--------------------|----------------|---------------------|
| High-speed USB-A/RJ45 flashing cordset                                      | 2.5/<br>8.20       | VW3A8127 ▲     | —                   |
| Connection cable USB/RJ45<br>For connection between PC and soft starter     | 2.5/<br>8.20       | TCSMCNAM3M002P | —                   |
| RJ45 female/female adapter<br>For connection to plain text display terminal | —                  | VW3A1105       | 0.010/<br>0.022     |

(1) Contact Schneider Electric Services to update the firmware of the PROFINET or PROFIBUS DP communication module, or the plain text display terminal.

(2) Refer to [page 26](#).

(3) Download EcoStruxure Automation Device Maintenance from its [dedicated page on our website](#).

▲ Available Q1 2022



## Presentation

### Type of coordination

The EN/IEC 60947-4-1 standard makes a distinction between two different types of coordination, which are designated coordination type 1 and coordination type 2:

- Type 1 coordination requires that, under short-circuit conditions, the contactor or soft starter shall cause no danger to persons or the installation and may not be suitable for further service without repair and replacement of parts.
- Type 2 coordination requires that, under short-circuit conditions, the contactor or soft starter shall cause no danger to persons or the installation and shall be suitable for further use. The risk of contact welding is recognized, in which case the manufacturer shall indicate the measures to be taken as regards the maintenance of the equipment.
- For type 2 coordination (according to IEC 60947-4-1 and IEC 60947-4-2), install fast-acting fuses in series with the soft starter to ensure that the ATS480 will be protected in the event of a short circuit. After a short circuit, fast-acting fuses must be replaced, and the contactor must be checked.

**Note:** Use of a short-circuit protection device (SCPD) that does not comply with the manufacturer's specification can invalidate the coordination.

### Bypass

The bypass contactor is optional as the ATS480 is able to power the motor during starting, running at fixed speed, and stopping without any loss of performance. When used, the bypass contactor is controlled based on relay R2. The assignment of relay R2 cannot be modified.

When bypassed, an ATS480 with a lower current rating could be used (please refer to [page 18](#)) or the ATS480 can operate at a maximum ambient temperature of 50 °C without derating.

### Line contactor

The line contactor on ATS480 is optional.

When used, the line contactor is controlled by relay R1. There are two possibilities influencing the wiring diagram:

- R1 assigned to "Operating State Fault":
  - The line contactor is controlled by Power ON and Power OFF push buttons and relay R1. Relay R1 is activated when the soft starter is powered up (minimum CL1/CL2 control) and is deactivated when an error is detected and the motor switches to freewheel mode.
- R1 assigned to "Line Contactor":
  - The line contactor is controlled by relay R1 on the basis of the ATS480 RUN and STOP commands. Relay R1 is activated by a RUN command (or a preheating command). It is deactivated at the end of braking or deceleration, or when the motor switches to freewheel mode after a STOP command. It is also deactivated when an error is detected: the motor switches to freewheel mode at this point.

**Note:** ATS48 and ATS480 control supply voltage may differ, check the value in the installation guide before starting the system.

### Thermal monitoring

The Altivar Soft Starter ATS480 will help to protect the motor and the cables against overloads. If this monitoring function is disabled, external thermal monitoring must be provided.

### 230 V power supply, ATS480 connected in-line

| Motor power<br>kW | Combination<br>I <sub>q</sub> (kA) | ATS480                  |                        | Circuit breaker (1)<br>Q1<br>reference | Line contactor (2)<br>KM1<br>reference | Bypass contactor (2)<br>KM3<br>reference |
|-------------------|------------------------------------|-------------------------|------------------------|--|--|--|
|                   |                                    | Class 10<br>Normal duty | Class 20<br>Heavy duty |  |  |  |
| 3                 | 50                                 | –                       | ATS480D17Y             | GV2L20                                 | LC1D18●●                               | LC1D18●●                                 |
| 4                 | 50                                 | ATS480D17Y              | ATS480D22Y             | GV2L20                                 | LC1D18●●                               | LC1D18●●                                 |
| 5.5               | 50                                 | ATS480D22Y              | ATS480D32Y             | GV2L22                                 | LC1D25●●                               | LC1D25●●                                 |
| 7.5               | 50                                 | ATS480D32Y              | ATS480D38Y             | GV2L32                                 | LC1D32●●                               | LC1D32●●                                 |
| 9                 | 50                                 | ATS480D38Y              | ATS480D47Y             | GV3L40                                 | LC1D38●●                               | LC1D38●●                                 |
| 11                | 50                                 | ATS480D47Y              | ATS480D62Y             | GV3L65                                 | LC1D50A●●                              | LC1D50A●●                                |
| 15                | 50                                 | ATS480D62Y              | ATS480D75Y             | GV3L65                                 | LC1D65A●●                              | LC1D65A●●                                |
| 18.5              | 50                                 | ATS480D75Y              | ATS480D88Y             | GV4L80B                                | LC1D80●●                               | LC1D80●●                                 |
| 22                | 50                                 | ATS480D88Y              | ATS480C11Y             | GV4L115B                               | LC1D115●●                              | LC1D115●●                                |
| 30                | 50                                 | ATS480C11Y              | ATS480C14Y             | GV4L115B                               | LC1D115●●                              | LC1D115●●                                |
| 37                | 50                                 | ATS480C14Y              | ATS480C17Y             | NSX160F MA                             | LC1D150●●                              | LC1D150●●                                |
| 45                | 50                                 | ATS480C17Y              | ATS480C21Y             | NSX250F MA                             | LC1G185●●●●                            | LC1G185●●●●                              |
| 55                | 50                                 | ATS480C21Y              | ATS480C25Y             | NSX250F MA                             | LC1G225●●●●                            | LC1G225●●●●                              |
| 75                | 50                                 | ATS480C25Y              | ATS480C32Y             | NSX400N MicroLogic 1.3 M               | LC1G265●●●●                            | LC1G265●●●●                              |
| 90                | 50                                 | ATS480C32Y              | ATS480C41Y             | NSX400N MicroLogic 1.3 M               | LC1G330●●●●                            | LC1G330●●●●                              |
| 110               | 70                                 | ATS480C41Y              | ATS480C48Y             | NSX630N MicroLogic 1.3 M               | LC1G400●●●●                            | LC1G400●●●●                              |
| 132               | 70                                 | ATS480C48Y              | ATS480C59Y             | NSX630N MicroLogic 1.3 M               | LC1G500●●●●                            | LC1G500●●●●                              |
| 160               | 70                                 | ATS480C59Y              | ATS480C66Y             | NS630bN MicroLogic 5.0 LR Off          | LC1G630●●●●                            | LC1G630●●●●                              |
| 200               | 70                                 | ATS480C66Y              | ATS480C79Y             | NS800N MicroLogic 5.0 LR Off           | LC1G630●●●●                            | LC1G630●●●●                              |
| 220               | 70                                 | ATS480C79Y              | ATS480M10Y             | NS800N MicroLogic 5.0 LR Off           | LC1G800●●●●                            | LC1G800●●●●                              |
| 250               | 70                                 | ATS480M10Y              | ATS480M12Y             | NS1000N MicroLogic 5.0 LR Off          | LC1F1000●●                             | LC1F1000●●                               |
| 355               | 42                                 | ATS480M12Y              | –                      | NS1250N MicroLogic 5.0 LR Off          | LC1F2600●●                             | LC1F2600●●                               |

### 230 V power supply, ATS480 connected inside delta

| Motor power<br>kW | Combination<br>I <sub>q</sub> (kA) | ATS480                  |                        | Circuit breaker (1)<br>Q1<br>reference | Line contactor (2)<br>KM1<br>reference | Bypass contactor (2)<br>KM3<br>reference |
|-------------------|------------------------------------|-------------------------|------------------------|--|--|--|
|                   |                                    | Class 10<br>Normal duty | Class 20<br>Heavy duty |  |  |  |
| 5.5               | 50                                 | –                       | ATS480D17Y             | GV2L22                                 | LC1D25●●                               | LC1D25●●                                 |
| 7.5               | 50                                 | ATS480D17Y              | ATS480D22Y             | GV2L32                                 | LC1D32●●                               | LC1D32●●                                 |
| 9                 | 50                                 | ATS480D22Y              | ATS480D32Y             | GV3L40                                 | LC1D38●●                               | LC1D38●●                                 |
| 15                | 50                                 | ATS480D32Y              | ATS480D38Y             | GV3L65                                 | LC1D65A●●                              | LC1D65A●●                                |
| 18.5              | 50                                 | ATS480D38Y              | ATS480D47Y             | GV4L80B                                | LC1D80●●                               | LC1D80●●                                 |
| 22                | 50                                 | ATS480D47Y              | ATS480D62Y             | GV4L115B                               | LC1D115●●                              | LC1D115●●                                |
| 30                | 50                                 | ATS480D62Y              | ATS480D75Y             | GV4L115B                               | LC1D115●●                              | LC1D115●●                                |
| 37                | 50                                 | ATS480D75Y              | ATS480D88Y             | NSX160F MA                             | LC1D150●●                              | LC1D150●●                                |
| 45                | 50                                 | ATS480D88Y              | ATS480C11Y             | NSX250F MA                             | LC1G185●●●●                            | LC1G185●●●●                              |
| 55                | 50                                 | ATS480C11Y              | ATS480C14Y             | NSX250F MA                             | LC1G225●●●●                            | LC1G225●●●●                              |
| 75                | 50                                 | ATS480C14Y              | ATS480C17Y             | NSX400N MicroLogic 1.3 M               | LC1G265●●●●                            | LC1G265●●●●                              |
| 90                | 50                                 | ATS480C17Y              | ATS480C21Y             | NSX400N MicroLogic 1.3 M               | LC1G330●●●●                            | LC1G330●●●●                              |
| 110               | 70                                 | ATS480C21Y              | ATS480C25Y             | NSX630N MicroLogic 1.3 M               | LC1G400●●●●                            | LC1G400●●●●                              |
| 132               | 70                                 | ATS480C25Y              | ATS480C32Y             | NSX630N MicroLogic 1.3 M               | LC1G500●●●●                            | LC1G500●●●●                              |
| 160               | 70                                 | ATS480C32Y              | ATS480C41Y             | NS630bN MicroLogic 5.0 LR Off          | LC1G630●●●●                            | LC1G630●●●●                              |
| 220               | 70                                 | ATS480C41Y              | ATS480C48Y             | NS800N MicroLogic 5.0 LR Off           | LC1G800●●●●                            | LC1G800●●●●                              |
| 250               | 70                                 | ATS480C48Y              | ATS480C59Y             | NS1000N MicroLogic 5.0 LR Off          | LC1F1000●●                             | LC1F1000●●                               |
| 355               | 42                                 | ATS480C79Y              | ATS480M10Y             | NS1250N MicroLogic 5.0 LR Off          | LC1F2600●●                             | LC1F2600●●                               |

(1) Set I<sub>rm</sub> current of the circuit breaker (when available) to a minimum of six times the current rating of the soft starter.

(2) Replace with the appropriate control circuit voltage code (refer to [page 44](#)). ATS48 and ATS480 control supply voltage may differ, check the value in the installation guide before starting the system.

| 380/400/415 V power supply, ATS480 connected in-line |                                    |                         |                        |                                     |                                     |                                       |
|--|------------------------------------|-------------------------|------------------------|-------------------------------------|-------------------------------------|---------------------------------------|
| Motor power<br>kW                                    | Combination<br>I <sub>q</sub> (kA) | ATS480                  |                        | Circuit breaker (1)<br>Q1 reference | Line contactor (2)<br>KM1 reference | Bypass contactor (2)<br>KM3 reference |
|  |                                    | Class 10<br>Normal duty | Class 20<br>Heavy duty |                                     |                                     |                                       |
| 5.5  | 50                                 | –                       | ATS480D17Y             | GV2L20                              | LC1D18●●                            | LC1D18●●                              |
| 7.5  | 50                                 | ATS480D17Y              | ATS480D22Y             | GV2L20                              | LC1D18●●                            | LC1D18●●                              |
| 11   | 50                                 | ATS480D22Y              | ATS480D32Y             | GV2L22                              | LC1D25●●                            | LC1D25●●                              |
| 15   | 50                                 | ATS480D32Y              | ATS480D38Y             | GV2L32                              | LC1D32●●                            | LC1D32●●                              |
| 18.5   | 50                                 | ATS480D38Y              | ATS480D47Y             | GV3L40                              | LC1D38●●                            | LC1D38●●                              |
| 22   | 50                                 | ATS480D47Y              | ATS480D62Y             | GV3L65                              | LC1D50A●●                           | LC1D50A●●                             |
| 30   | 50                                 | ATS480D62Y              | ATS480D75Y             | GV3L65                              | LC1D65A●●                           | LC1D65A●●                             |
| 37   | 50                                 | ATS480D75Y              | ATS480D88Y             | GV4L80N                             | LC1D80●●                            | LC1D80●●                              |
| 45   | 50                                 | ATS480D88Y              | ATS480C11Y             | NSX100N MA                          | LC1D115●●                           | LC1D115●●                             |
| 55   | 50                                 | ATS480C11Y              | ATS480C14Y             | NSX160N MA                          | LC1D115●●                           | LC1D115●●                             |
| 75   | 50                                 | ATS480C14Y              | ATS480C17Y             | NSX160N MA                          | LC1D150●●                           | LC1D150●●                             |
| 90   | 50                                 | ATS480C17Y              | ATS480C21Y             | NSX250N MA                          | LC1G185●●●●                         | LC1G185●●●●                           |
| 110  | 50                                 | ATS480C21Y              | ATS480C25Y             | NSX250N MA                          | LC1G225●●●●                         | LC1G225●●●●                           |
| 132  | 50                                 | ATS480C25Y              | ATS480C32Y             | NSX400N MicroLogic 1.3 M            | LC1G265●●●●                         | LC1G265●●●●                           |
| 160  | 50                                 | ATS480C32Y              | ATS480C41Y             | NSX400N MicroLogic 1.3 M            | LC1G330●●●●                         | LC1G330●●●●                           |
| 220  | 70                                 | ATS480C41Y              | ATS480C48Y             | NSX630H MicroLogic 1.3 M            | LC1G500●●●●                         | LC1G500●●●●                           |
| 250  | 70                                 | ATS480C48Y              | ATS480C59Y             | NSX630H MicroLogic 1.3 M            | LC1G500●●●●                         | LC1G500●●●●                           |
| 315  | 70                                 | ATS480C59Y              | ATS480C66Y             | NS630bH MicroLogic 5.0 LR Off       | LC1G630●●●●                         | LC1G630●●●●                           |
| 355  | 70                                 | ATS480C66Y              | ATS480C79Y             | NS800H MicroLogic 5.0 LR Off        | LC1G630●●●●                         | LC1G630●●●●                           |
| 400  | 70                                 | ATS480C79Y              | ATS480M10Y             | NS800H MicroLogic 5.0 LR Off        | LC1G800●●●●                         | LC1G800●●●●                           |
| 500  | 70                                 | ATS480M10Y              | ATS480M12Y             | NS1000H MicroLogic 5.0 LR Off       | LC1F1000●●                          | LC1F1000●●                            |
| 630  | 42                                 | ATS480M12Y              | –                      | NS1250H MicroLogic 5.0 LR Off       | LC1F2600●●                          | LC1F2600●●                            |

| 380/400/415 V power supply, ATS480 connected inside delta |                                    |                         |                        |                                     |                                     |                                       |
|---|------------------------------------|-------------------------|------------------------|-------------------------------------|-------------------------------------|---------------------------------------|
| Motor power<br>kW   | Combination<br>I <sub>q</sub> (kA) | ATS480                  |                        | Circuit breaker (1)<br>Q1 reference | Line contactor (2)<br>KM1 reference | Bypass contactor (2)<br>KM3 reference |
|   |                                    | Class 10<br>Normal duty | Class 20<br>Heavy duty |                                     |                                     |                                       |
| 11  | 50                                 | –                       | ATS480D17Y             | GV2L22                              | LC1D25●●                            | LC1D25●●                              |
| 15  | 50                                 | ATS480D17Y              | ATS480D22Y             | GV2L32                              | LC1D32●●                            | LC1D32●●                              |
| 18.5  | 50                                 | ATS480D22Y              | ATS480D32Y             | GV3L40                              | LC1D38●●                            | LC1D38●●                              |
| 22  | 50                                 | ATS480D32Y              | ATS480D38Y             | GV3L65                              | LC1D50A●●                           | LC1D50A●●                             |
| 30  | 50                                 | ATS480D38Y              | ATS480D47Y             | GV3L65                              | LC1D65A●●                           | LC1D65A●●                             |
| 45  | 50                                 | ATS480D47Y              | ATS480D62Y             | NSX100N MA                          | LC1D115●●                           | LC1D115●●                             |
| 55  | 50                                 | ATS480D62Y              | ATS480D75Y             | NSX160N MA                          | LC1D115●●                           | LC1D115●●                             |
| 55  | 50                                 | ATS480D75Y              | ATS480D88Y             | NSX160N MA                          | LC1D115●●                           | LC1D115●●                             |
| 75  | 50                                 | ATS480D88Y              | ATS480C11Y             | NSX160N MA                          | LC1D150●●                           | LC1D150●●                             |
| 90  | 50                                 | ATS480C11Y              | ATS480C14Y             | NSX250N MA                          | LC1G185●●●●                         | LC1G185●●●●                           |
| 110   | 50                                 | ATS480C14Y              | ATS480C17Y             | NSX250N MA                          | LC1G225●●●●                         | LC1G225●●●●                           |
| 132   | 50                                 | ATS480C17Y              | ATS480C21Y             | NSX400N MicroLogic 1.3 M            | LC1G265●●●●                         | LC1G265●●●●                           |
| 160   | 50                                 | ATS480C21Y              | ATS480C25Y             | NSX400N MicroLogic 1.3 M            | LC1G330●●●●                         | LC1G330●●●●                           |
| 220   | 70                                 | ATS480C25Y              | ATS480C32Y             | NSX630H MicroLogic 1.3 M            | LC1G500●●●●                         | LC1G500●●●●                           |
| 250   | 70                                 | ATS480C32Y              | ATS480C41Y             | NSX630H MicroLogic 1.3 M            | LC1G500●●●●                         | LC1G500●●●●                           |
| 315   | 70                                 | ATS480C41Y              | ATS480C48Y             | NS630bH MicroLogic 5.0 LR Off       | LC1G630●●●●                         | LC1G630●●●●                           |
| 355   | 70                                 | ATS480C48Y              | ATS480C59Y             | NS800H MicroLogic 5.0 LR Off        | LC1G630●●●●                         | LC1G630●●●●                           |
| 400   | 70                                 | ATS480C59Y              | ATS480C66Y             | NS800H MicroLogic 5.0 LR Off        | LC1G800●●●●                         | LC1G800●●●●                           |
| 500   | 70                                 | ATS480C66Y              | ATS480C79Y             | NS1000H MicroLogic 5.0 LR Off       | LC1F1000●●                          | LC1F1000●●                            |
| 630   | 42                                 | ATS480C79Y              | ATS480M10Y             | NS1250H MicroLogic 5.0 LR Off       | LC1F2600●●                          | LC1F2600●●                            |

(1) Set I<sub>rm</sub> current of the circuit breaker (when available) to a minimum of six times the current rating of the soft starter.

(2) Replace with the appropriate control circuit voltage code (refer to [page 44](#)). ATS48 and ATS480 control supply voltage may differ, check the value in the installation guide before starting the system.



#### 440 V power supply, ATS480 connected in-line

| Motor power<br>kW | Combination<br>I <sub>q</sub> (kA) | ATS480                  |                        | Circuit breaker (1)<br>Q1 reference | Line contactor (2)<br>KM1 reference | Bypass contactor (2)<br>KM3 reference |
|-------------------|------------------------------------|-------------------------|------------------------|-------------------------------------|-------------------------------------|---------------------------------------|
|                   |                                    | Class 10<br>Normal duty | Class 20<br>Heavy duty |                                     |                                     |                                       |
| 5.5               | 50                                 | –                       | ATS480D17Y             | GV4L25N                             | LC1D12●●                            | LC1D12●●                              |
| 7.5               | 50                                 | ATS480D17Y              | ATS480D22Y             | GV4L25N                             | LC1D18●●                            | LC1D18●●                              |
| 11                | 50                                 | ATS480D22Y              | ATS480D32Y             | GV4L25N                             | LC1D25●●                            | LC1D25●●                              |
| 15                | 50                                 | ATS480D32Y              | ATS480D38Y             | GV4L50N                             | LC1D40A●●                           | LC1D40A●●                             |
| 18.5              | 50                                 | ATS480D38Y              | ATS480D47Y             | GV4L50N                             | LC1D40A●●                           | LC1D40A●●                             |
| 22                | 50                                 | ATS480D47Y              | ATS480D62Y             | GV4L50N                             | LC1D40A●●                           | LC1D40A●●                             |
| 30                | 50                                 | ATS480D62Y              | ATS480D75Y             | GV4L80N                             | LC1D65A●●                           | LC1D65A●●                             |
| 37                | 50                                 | ATS480D75Y              | ATS480D88Y             | GV4L80N                             | LC1D65A●●                           | LC1D65A●●                             |
| 45                | 50                                 | ATS480D88Y              | ATS480C11Y             | GV4L80N                             | LC1D80●●                            | LC1D80●●                              |
| 55                | 50                                 | ATS480C11Y              | ATS480C14Y             | GV4L115N                            | LC1D115●●                           | LC1D115●●                             |
| 75                | 50                                 | ATS480C14Y              | ATS480C17Y             | NSX160N MA                          | LC1D150●●                           | LC1D150●●                             |
| 90                | 50                                 | ATS480C17Y              | ATS480C21Y             | NSX250N MA                          | LC1G150●●●●                         | LC1G150●●●●                           |
| 110               | 50                                 | ATS480C21Y              | ATS480C25Y             | NSX250N MA                          | LC1G185●●●●                         | LC1G185●●●●                           |
| 132               | 50                                 | ATS480C25Y              | ATS480C32Y             | NSX250N MA                          | LC1G225●●●●                         | LC1G225●●●●                           |
| 160               | 50                                 | ATS480C32Y              | ATS480C41Y             | NSX400H MicroLogic 1.3 M            | LC1G265●●●●                         | LC1G265●●●●                           |
| 220               | 70                                 | ATS480C41Y              | ATS480C48Y             | NSX630S MicroLogic 1.3 M            | LC1G400●●●●                         | LC1G400●●●●                           |
| 250               | 70                                 | ATS480C48Y              | ATS480C59Y             | NSX630S MicroLogic 1.3 M            | LC1G400●●●●                         | LC1G400●●●●                           |
| 355               | 70                                 | ATS480C59Y              | ATS480C66Y             | NS630bL MicroLogic 5.0 LR Off       | LC1G630●●●●                         | LC1G630●●●●                           |
| 400               | 70                                 | ATS480C66Y              | ATS480C79Y             | NS630bL MicroLogic 5.0 LR Off       | LC1G630●●●●                         | LC1G630●●●●                           |
| 500               | 70                                 | ATS480C79Y              | ATS480M10Y             | NS800L MicroLogic 5.0 LR Off        | LC1G800●●●●                         | LC1G800●●●●                           |
| 630               | 70                                 | ATS480M10Y              | ATS480M12Y             | NS1000L MicroLogic 5.0 LR Off       | LC1F1000●●                          | LC1F1000●●                            |
| 710               | 42                                 | ATS480M12Y              | –                      | NS1250H MicroLogic 5.0 LR Off       | LC1F2600●●                          | LC1F2600●●                            |

#### 500 V power supply, ATS480 connected in-line

| Motor power<br>kW | Combination<br>I <sub>q</sub> (kA) | ATS480                  |                        | Circuit breaker (1)<br>Q1 reference | Line contactor (2)<br>KM1 reference | Bypass contactor (2)<br>KM3 reference |
|-------------------|------------------------------------|-------------------------|------------------------|-------------------------------------|-------------------------------------|---------------------------------------|
|                   |                                    | Class 10<br>Normal duty | Class 20<br>Heavy duty |                                     |                                     |                                       |
| 7.5               | 50                                 | –                       | ATS480D17Y             | NSX100H MA                          | LC1D40A●●                           | LC1D40A●●                             |
| 9                 | 50                                 | ATS480D17Y              | ATS480D22Y             | NSX100H MA                          | LC1D40A●●                           | LC1D40A●●                             |
| 11                | 50                                 | ATS480D22Y              | ATS480D32Y             | NSX100H MA                          | LC1D40A●●                           | LC1D40A●●                             |
| 18.5              | 50                                 | ATS480D32Y              | ATS480D38Y             | NSX100H MA                          | LC1D40A●●                           | LC1D40A●●                             |
| 22                | 50                                 | ATS480D38Y              | ATS480D47Y             | NSX100H MA                          | LC1D50A●●                           | LC1D50A●●                             |
| 30                | 50                                 | ATS480D47Y              | ATS480D62Y             | NSX100H MA                          | LC1D50A●●                           | LC1D50A●●                             |
| 37                | 50                                 | ATS480D62Y              | ATS480D75Y             | NSX100H MA                          | LC1D65A●●                           | LC1D65A●●                             |
| 45                | 50                                 | ATS480D75Y              | ATS480D88Y             | NSX100H MA                          | LC1D80●●                            | LC1D80●●                              |
| 55                | 50                                 | ATS480D88Y              | ATS480C11Y             | NSX100H MA                          | LC1D80●●                            | LC1D80●●                              |
| 75                | 50                                 | ATS480C11Y              | ATS480C14Y             | NSX160H MA                          | LC1D150●●                           | LC1D150●●                             |
| 90                | 50                                 | ATS480C14Y              | ATS480C17Y             | NSX160H MA                          | LC1D150●●                           | LC1D150●●                             |
| 110               | 50                                 | ATS480C17Y              | ATS480C21Y             | NSX250H MA                          | LC1G185●●●●                         | LC1G185●●●●                           |
| 132               | 50                                 | ATS480C21Y              | ATS480C25Y             | NSX250H MA                          | LC1G225●●●●                         | LC1G225●●●●                           |
| 160               | 50                                 | ATS480C25Y              | ATS480C32Y             | NSX400H MicroLogic 1.3 M            | LC1G265●●●●                         | LC1G265●●●●                           |
| 220               | 50                                 | ATS480C32Y              | ATS480C41Y             | NSX630H MicroLogic 1.3 M            | LC1G400●●●●                         | LC1G400●●●●                           |
| 250               | 70                                 | ATS480C41Y              | ATS480C48Y             | NSX630L MicroLogic 1.3 M            | LC1G400●●●●                         | LC1G400●●●●                           |
| 315               | 70                                 | ATS480C48Y              | ATS480C59Y             | NSX630L MicroLogic 1.3 M            | LC1G500●●●●                         | LC1G500●●●●                           |
| 400               | 70                                 | ATS480C59Y              | ATS480C66Y             | NS630bL MicroLogic 5.0 LR Off       | LC1G800●●●●                         | LC1G800●●●●                           |
| 450               | 70                                 | ATS480C66Y              | ATS480C79Y             | NS800L MicroLogic 5.0 LR Off        | LC1G800●●●●                         | LC1G800●●●●                           |
| 500               | 42                                 | ATS480C79Y              | ATS480M10Y             | NS800L MicroLogic 5.0 LR Off        | LC1F2600●●                          | LC1F2600●●                            |
| 630               | 42                                 | ATS480M10Y              | ATS480M12Y             | NS1000L MicroLogic 5.0 LR Off       | LC1F2600●●                          | LC1F2600●●                            |
| 800               | 42                                 | ATS480M12Y              | –                      | NS1250H MicroLogic 5.0 LR Off       | LC1F2600●●                          | LC1F2600●●                            |

(1) Set I<sub>rm</sub> current of the circuit breaker (when available) to a minimum of six times the current rating of the soft starter.

(2) Replace with the appropriate control circuit voltage code (refer to [page 44](#)). ATS48 and ATS480 control supply voltage may differ, check the value in the installation guide before starting the system.

# CÔNG TY CỔ PHẦN CÔNG NGHỆ HOPLONGTECH Combinations for customer assembly (continued) Activar Soft Starter ATS480 Soft starters for asynchronous motors Type 1 coordination according to IEC 60947-4-1 and IEC 60947-4-2

| 690 V power supply, ATS480 connected in-line |                        |                         |                        |                                |                    |                      |
|--|------------------------|-------------------------|------------------------|--------------------------------|--------------------|----------------------|
| Motor power<br>kW                            | Combination<br>Iq (kA) | ATS480                  |                        | Circuit breaker (1)            | Line contactor (2) | Bypass contactor (2) |
|  |                        | Class 10<br>Normal duty | Class 20<br>Heavy duty | Q1<br>reference                | KM1<br>reference   | KM3<br>reference     |
| 11   | 50                     | –                       | ATS480D17Y             | NSX100HB1 MA                   | LC1D40A●●          | LC1D40A●●            |
| 15   | 50                     | ATS480D17Y              | ATS480D22Y             | NSX100HB1 MA                   | LC1D40A●●          | LC1D40A●●            |
| 18.5   | 50                     | ATS480D22Y              | ATS480D32Y             | NSX100HB1 MA                   | LC1D40A●●          | LC1D40A●●            |
| 22   | 50                     | ATS480D32Y              | ATS480D38Y             | NSX100HB1 MA                   | LC1D40A●●          | LC1D40A●●            |
| 30   | 50                     | ATS480D38Y              | ATS480D47Y             | NSX100HB1 MA                   | LC1D40A●●          | LC1D40A●●            |
| 37   | 50                     | ATS480D47Y              | ATS480D62Y             | NSX100HB1 MA                   | LC1D65A●●          | LC1D65A●●            |
| 45   | 50                     | ATS480D62Y              | ATS480D75Y             | NSX100HB1 MA                   | LC1D80●●           | LC1D80●●             |
| 55   | 50                     | ATS480D75Y              | ATS480D88Y             | NSX100HB1 MA                   | LC1D115●●          | LC1D115●●            |
| 75   | 50                     | ATS480D88Y              | ATS480C11Y             | NSX100HB1 MA                   | LC1D115●●          | LC1D115●●            |
| 90   | 15                     | ATS480C11Y              | ATS480C14Y             | NSX250HB1 MA                   | LC1D150●●          | LC1D150●●            |
| 110  | 15                     | ATS480C14Y              | ATS480C17Y             | NSX250HB1 MA                   | LC1D150●●          | LC1D150●●            |
| 160  | 50                     | ATS480C17Y              | ATS480C21Y             | NSX250HB1 MA                   | LC1G225●●●●        | LC1G225●●●●          |
| 200  | 50                     | ATS480C21Y              | ATS480C25Y             | NSX400HB1 MicroLogic 1.3 M     | LC1G265●●●●        | LC1G265●●●●          |
| 250  | 50                     | ATS480C25Y              | ATS480C32Y             | NSX400HB1 MicroLogic 1.3 M     | LC1G330●●●●        | LC1G330●●●●          |
| 315  | 50                     | ATS480C32Y              | ATS480C41Y             | NSX630HB1 MicroLogic 1.3 M     | LC1G400●●●●        | LC1G400●●●●          |
| 400  | 70                     | ATS480C41Y              | ATS480C48Y             | NSX630HB1 MicroLogic 1.3 M     | LC1G630●●●●        | LC1G630●●●●          |
| 500  | 70                     | ATS480C48Y              | ATS480C59Y             | NS630bLB MicroLogic 5.0 LR Off | LC1G630●●●●        | LC1G630●●●●          |
| 560  | 70                     | ATS480C59Y              | ATS480C66Y             | NS630bLB MicroLogic 5.0 LR Off | LC1G800●●●●        | LC1G800●●●●          |
| 630  | 42                     | ATS480C66Y              | ATS480C79Y             | NS800LB MicroLogic 5.0 LR Off  | LC1F2600●●         | LC1F2600●●           |
| 710  | 42                     | ATS480C79Y              | ATS480M10Y             | NS800LB MicroLogic 5.0 LR Off  | LC1F2600●●         | LC1F2600●●           |
| 900  | 42                     | ATS480M10Y              | ATS480M12Y             | NS1000H MicroLogic 5.0 LR Off  | LC1F2600●●         | LC1F2600●●           |
| 950  | 42                     | ATS480M12Y              | –                      | NS1250H MicroLogic 5.0 LR Off  | LC1F2600●●         | LC1F2600●●           |

(1) Set I<sub>rm</sub> current of the circuit breaker (when available) to a minimum of six times the current rating of the soft starter.  
(2) Replace with the appropriate control circuit voltage code (refer to [page 44](#)). ATS48 and ATS480 control supply voltage may differ, check the value in the installation guide before starting the system.

## INDUSTRIAL AUTOMATION

### 230 V power supply, ATS480 connected in-line

| Motor power<br>kW | I <sub>q</sub><br>(kA) | ATS480                  |                        | Circuit breaker (1)<br>Q1<br>reference | Line contactor<br>Bypass contactor<br>(2)<br>KM1, KM3<br>reference | Fast-acting fuses with<br>microswitch |         | Fuse<br>disconnector |
|-------------------|------------------------|-------------------------|------------------------|--|--|---------------------------------------|---------|----------------------|
|                   |                        | Class 10<br>Normal duty | Class 20<br>Heavy duty |  |  | FU<br>reference                       | Size    |                      |
| 3                 | 50                     | –                       | ATS480D17Y             | GV2L20                                 | LC1D25●●   | DF3ER50                               | 14 x 51 | GK1EK                |
| 4                 | 50                     | ATS480D17Y              | ATS480D22Y             | GV2L20                                 | LC1D25●●   | DF3ER50                               | 14 x 51 | GK1EK                |
| 5.5               | 50                     | ATS480D22Y              | ATS480D32Y             | GV2L22                                 | LC1D25●●   | DF3FR80                               | 22 x 58 | GS1JD3               |
| 7.5               | 50                     | ATS480D32Y              | ATS480D38Y             | GV2L32 + GV1L3                         | LC1D32●●   | DF3FR80                               | 22 x 58 | GS1JD3               |
| 9                 | 35                     | ATS480D38Y              | ATS480D47Y             | GV3L40                                 | LC1D80●●   | DF3FR100                              | 22 x 58 | GS1JD3               |
| 11                | 35                     | ATS480D47Y              | ATS480D62Y             | GV3L65                                 | LC1D80●●   | DF3FR100                              | 22 x 58 | GS1JD3               |
| 15                | 50                     | ATS480D62Y              | ATS480D75Y             | GV4L80B                                | LC1D65A●●  | DF400125                              | 00      | GS1KKD3              |
| 18.5              | 50                     | ATS480D75Y              | ATS480D88Y             | GV4L80B                                | LC1D80●●   | DF400125                              | 00      | GS1KKD3              |
| 22                | 50                     | ATS480D88Y              | ATS480C11Y             | GV4L115B                               | LC1D115●●  | DF400160                              | 00      | GS1LLD3              |
| 30                | 50                     | ATS480C11Y              | ATS480C14Y             | GV4L115B                               | LC1D115●●  | DF400160                              | 00      | –                    |
| 37                | 50                     | ATS480C14Y              | ATS480C17Y             | NSX160F MA                             | LC1D150●●  | DF430400                              | 30      | –                    |
| 45                | 50                     | ATS480C17Y              | ATS480C21Y             | NSX250F MA                             | LC1G185●●●●  | DF430400                              | 30      | –                    |
| 55                | 50                     | ATS480C21Y              | ATS480C25Y             | NSX250F MA                             | LC1G225●●●●  | DF431700                              | 31      | –                    |
| 75                | 50                     | ATS480C25Y              | ATS480C32Y             | NSX400F MicroLogic 1.3 M               | LC1G265●●●●  | DF431700                              | 31      | –                    |
| 90                | 50                     | ATS480C32Y              | ATS480C41Y             | NSX400F MicroLogic 1.3 M               | LC1G330●●●●  | DF431700                              | 31      | –                    |
| 110               | 50                     | ATS480C41Y              | ATS480C48Y             | NSX630F MicroLogic 1.3 M               | LC1G400●●●●  | DF433800                              | 33      | –                    |
| 132               | 50                     | ATS480C48Y              | ATS480C59Y             | NSX630F MicroLogic 1.3 M               | LC1G500●●●●  | DF4331000                             | 33      | –                    |
| 160               | 50                     | ATS480C59Y              | ATS480C66Y             | NS630bN MicroLogic 5.0 LR Off          | LC1G630●●●●  | DF4331000                             | 33      | –                    |
| 200               | 50                     | ATS480C66Y              | ATS480C79Y             | NS800N MicroLogic 5.0 LR Off           | LC1G630●●●●  | DF42331400                            | 2 x 33  | –                    |
| 220               | 50                     | ATS480C79Y              | ATS480M10Y             | NS800N MicroLogic 5.0 LR Off           | LC1G800●●●●  | DF4441600                             | 44      | –                    |
| 250               | 85                     | ATS480M10Y              | ATS480M12Y             | NS1000N MicroLogic 5.0 LR Off          | LC1F1000●●   | DF4442200                             | 44      | –                    |
| 355               | 85                     | ATS480M12Y              | –                      | NS1250N MicroLogic 5.0 LR Off          | LC1F2600●● (3)   | DF4442200                             | 44      | –                    |

### 230 V power supply, ATS480 connected inside delta

| Motor power<br>kW | I <sub>q</sub><br>(kA) | ATS480                  |                        | Circuit breaker (1)<br>Q1<br>reference | Line contactor<br>Bypass contactor<br>(2)<br>KM1, KM3<br>reference | Fast-acting fuses |         | Fuse-<br>disconnector |
|-------------------|------------------------|-------------------------|------------------------|--|--|-------------------|---------|-----------------------|
|                   |                        | Class 10<br>Normal duty | Class 20<br>Heavy duty |  |  | FU<br>reference   | Size    |                       |
| 5.5               | 50                     | –                       | ATS480D17Y             | GV2L22                                 | LC1D25●●   | DF3ER50           | 14 x 51 | GK1EK                 |
| 7.5               | 50                     | ATS480D17Y              | ATS480D22Y             | GV2L32 + GV1L3                         | LC1D32●●   | DF3ER50           | 14 x 51 | GK1EK                 |
| 9                 | 35                     | ATS480D22Y              | ATS480D32Y             | GV3L40                                 | LC1D80●●   | DF3FR80           | 22 x 58 | GS1JD3                |
| 15                | 50                     | ATS480D32Y              | ATS480D38Y             | GV4L80B                                | LC1D65A●●  | DF3FR80           | 22 x 58 | GS1JD3                |
| 18.5              | 50                     | ATS480D38Y              | ATS480D47Y             | GV4L80B                                | LC1D80●●   | DF3FR100          | 22 x 58 | GS1JD3                |
| 22                | 50                     | ATS480D47Y              | ATS480D62Y             | GV4L115B                               | LC1D115●●  | DF3FR100          | 22 x 58 | GS1JD3                |
| 30                | 50                     | ATS480D62Y              | ATS480D75Y             | GV4L115B                               | LC1D115●●  | DF400125          | 00      | GS1KKD3               |
| 37                | 50                     | ATS480D75Y              | ATS480D88Y             | NSX160F MA                             | LC1D150●●  | DF400125          | 00      | GS1KKD3               |
| 45                | 50                     | ATS480D88Y              | ATS480C11Y             | NSX250F MA                             | LC1G185●●●●  | DF400160          | 00      | GS1LLD3               |
| 55                | 50                     | ATS480C11Y              | ATS480C14Y             | NSX250F MA                             | LC1G225●●●●  | DF400160          | 00      | –                     |
| 75                | 50                     | ATS480C14Y              | ATS480C17Y             | NSX400F MicroLogic 1.3 M               | LC1G265●●●●  | DF430400          | 30      | –                     |
| 90                | 50                     | ATS480C17Y              | ATS480C21Y             | NSX400F MicroLogic 1.3 M               | LC1G330●●●●  | DF430400          | 30      | –                     |
| 110               | 50                     | ATS480C21Y              | ATS480C25Y             | NSX630F MicroLogic 1.3 M               | LC1G400●●●●  | DF431700          | 31      | –                     |
| 132               | 50                     | ATS480C25Y              | ATS480C32Y             | NSX630F MicroLogic 1.3 M               | LC1G500●●●●  | DF431700          | 31      | –                     |
| 160               | 50                     | ATS480C32Y              | ATS480C41Y             | NS630bN MicroLogic 5.0 LR Off          | LC1G630●●●●  | DF431700          | 31      | –                     |
| 220               | 50                     | ATS480C41Y              | ATS480C48Y             | NS800N MicroLogic 5.0 LR Off           | LC1G800●●●●  | DF433800          | 43      | –                     |
| 250               | 85                     | ATS480C48Y              | ATS480C59Y             | NS1000N MicroLogic 5.0 LR Off          | LC1F1000●●   | DF4331000         | 43      | –                     |
| 355               | 85                     | ATS480C79Y              | ATS480M10Y             | NS1250N MicroLogic 5.0 LR Off          | LC1F2600●● (3)   | DF4442200         | 44      | –                     |

(1) Set I<sub>rm</sub> current of the circuit breaker (when available) to a minimum of six times the current rating of the soft starter.

(2) Replace with the appropriate control circuit voltage code (refer to [page 44](#)). ATS48 and ATS480 control supply voltage may differ, check the value in the installation guide before starting the system.

(3) Type 2 coordination is only possible if the fast-acting fuses remain in the motor supply circuit and are not bypassed at the end of starting.

# Combination for customer assembly (continued)

## CÔNG TY CỔ PHẦN HOPLONGTECH

### Active Soft Starter ATS480

Soft starters for asynchronous motors  
Type 2 coordination according to IEC 60947-4-1  
and IEC 60947-4-2

#### 380/400/415 V power supply, ATS480 connected in-line

| Motor power<br>kW | I <sub>n</sub><br>(kA) | ATS480                  |                        | Circuit breaker (1)<br>Q1<br>reference | Line contactor<br>Bypass contactor<br>(2)<br>KM1, KM3<br>reference | Fast-acting fuses |         | Fuse-disconnector |
|-------------------|------------------------|-------------------------|------------------------|--|--|-------------------|---------|-------------------|
|                   |                        | Class 10<br>Normal duty | Class 20<br>Heavy duty |  |  | FU<br>reference   | Size    |                   |
| 5.5               | 50                     | –                       | ATS480D17Y             | GV2L20                                 | LC1D25●●   | DF3ER50           | 14 x 51 | GK1EK             |
| 7.5               | 50                     | ATS480D17Y              | ATS480D22Y             | GV2L20                                 | LC1D25●●   | DF3ER50           | 14 x 51 | GK1EK             |
| 11                | 40                     | ATS480D22Y              | ATS480D32Y             | GV2L22                                 | LC1D25●●   | DF3FR80           | 22 x 58 | GS1JD3            |
| 15                | 40                     | ATS480D32Y              | ATS480D38Y             | GV2L32 + GV1L3                         | LC1D32●●   | DF3FR80           | 22 x 58 | GS1JD3            |
| 18.5              | 40                     | ATS480D38Y              | ATS480D47Y             | GV3L40                                 | LC1D50A●●  | DF3FR100          | 22 x 58 | GS1JD3            |
| 22                | 40                     | ATS480D47Y              | ATS480D62Y             | GV3L50                                 | LC1D50A●●  | DF3FR100          | 22 x 58 | GS1JD3            |
| 30                | 50                     | ATS480D62Y              | ATS480D75Y             | GV3L65                                 | LC1D65A●●  | DF400125          | 00      | GS1KKD3           |
| 37                | 50                     | ATS480D75Y              | ATS480D88Y             | GV4L80N                                | LC1D80●●   | DF400125          | 00      | GS1KKD3           |
| 45                | 50                     | ATS480D88Y              | ATS480C11Y             | GV4L115N                               | LC1D115●●  | DF400160          | 00      | GS1LLD3           |
| 55                | 50                     | ATS480C11Y              | ATS480C14Y             | GV4L115N                               | LC1D115●●  | DF400160          | 00      | –                 |
| 75                | 50                     | ATS480C14Y              | ATS480C17Y             | NSX160N MA                             | LC1D150●●  | DF430400          | 30      | –                 |
| 90                | 50                     | ATS480C17Y              | ATS480C21Y             | NSX250N MA                             | LC1G185●●●●  | DF430400          | 30      | –                 |
| 110               | 50                     | ATS480C21Y              | ATS480C25Y             | NSX250N MA                             | LC1G225●●●●  | DF431700          | 31      | –                 |
| 132               | 50                     | ATS480C25Y              | ATS480C32Y             | NSX400N MicroLogic 1.3 M               | LC1G265●●●●  | DF431700          | 31      | –                 |
| 160               | 50                     | ATS480C32Y              | ATS480C41Y             | NSX400N MicroLogic 1.3 M               | LC1G330●●●●  | DF431700          | 31      | –                 |
| 220               | 50                     | ATS480C41Y              | ATS480C48Y             | NSX630N MicroLogic 1.3 M               | LC1G500●●●●  | DF433800          | 33      | –                 |
| 250               | 50                     | ATS480C48Y              | ATS480C59Y             | NSX630N MicroLogic 1.3 M               | LC1G500●●●●  | DF4331000         | 33      | –                 |
| 315               | 50                     | ATS480C59Y              | ATS480C66Y             | NS630bN MicroLogic 5.0 LR Off          | LC1G630●●●●  | DF4331000         | 33      | –                 |
| 355               | 50                     | ATS480C66Y              | ATS480C79Y             | NS800N MicroLogic 5.0 LR Off           | LC1G630●●●●  | DF42331400        | 2 x 33  | –                 |
| 400               | 50                     | ATS480C79Y              | ATS480M10Y             | NS800N MicroLogic 5.0 LR Off           | LC1G800●●●●  | DF4441600         | 44      | –                 |
| 500               | 85                     | ATS480M10Y              | ATS480M12Y             | NS1000N MicroLogic 5.0 LR Off          | LC1F1000●●   | DF4442200         | 44      | –                 |
| 630               | 85                     | ATS480M12Y              | –                      | NS1250N MicroLogic 5.0 LR Off          | LC1F2600●● (3)   | DF4442200         | 44      | –                 |

#### 380/400/415 V power supply, ATS480 connected inside delta

| Motor power<br>kW | I <sub>n</sub><br>(kA) | ATS480                  |                        | Circuit breaker (1)<br>Q1<br>reference | Line contactor<br>Bypass contactor<br>(2)<br>KM1, KM3<br>reference | Fast-acting fuses |         | Fuse-disconnector |
|-------------------|------------------------|-------------------------|------------------------|--|--|-------------------|---------|-------------------|
|                   |                        | Class 10<br>Normal duty | Class 20<br>Heavy duty |  |  | FU<br>reference   | Size    |                   |
| 11                | 40                     | –                       | ATS480D17Y             | GV2L22                                 | LC1D25●●   | DF3ER50           | 14 x 51 | GK1EK             |
| 15                | 40                     | ATS480D17Y              | ATS480D22Y             | GV2L32 + GV1L3                         | LC1D32●●   | DF3ER50           | 14 x 51 | GK1EK             |
| 18.5              | 40                     | ATS480D22Y              | ATS480D32Y             | GV3L40                                 | LC1D50A●●  | DF3FR80           | 22 x 58 | GS1JD3            |
| 22                | 40                     | ATS480D32Y              | ATS480D38Y             | GV3L50                                 | LC1D50A●●  | DF3FR80           | 22 x 58 | GS1JD3            |
| 30                | 50                     | ATS480D38Y              | ATS480D47Y             | GV3L65                                 | LC1D65A●●  | DF3FR100          | 22 x 58 | GS1JD3            |
| 45                | 50                     | ATS480D47Y              | ATS480D62Y             | GV4L115N                               | LC1D115●●  | DF3FR100          | 22 x 58 | GS1JD3            |
| 55                | 50                     | ATS480D62Y              | ATS480D75Y             | GV4L115N                               | LC1D115●●  | DF400125          | 00      | GS1KKD3           |
| 55                | 50                     | ATS480D75Y              | ATS480D88Y             | GV4L115N                               | LC1D115●●  | DF400125          | 00      | GS1KKD3           |
| 75                | 50                     | ATS480D88Y              | ATS480C11Y             | NSX160N MA                             | LC1D150●●  | DF400160          | 00      | GS1LLD3           |
| 90                | 50                     | ATS480C11Y              | ATS480C14Y             | NSX250N MA                             | LC1G185●●●●  | DF400160          | 00      | –                 |
| 110               | 50                     | ATS480C14Y              | ATS480C17Y             | NSX250N MA                             | LC1G225●●●●  | DF430400          | 30      | –                 |
| 132               | 50                     | ATS480C17Y              | ATS480C21Y             | NSX400N MicroLogic 1.3 M               | LC1G265●●●●  | DF430400          | 30      | –                 |
| 160               | 50                     | ATS480C21Y              | ATS480C25Y             | NSX400N MicroLogic 1.3 M               | LC1G330●●●●  | DF431700          | 31      | –                 |
| 220               | 50                     | ATS480C25Y              | ATS480C32Y             | NSX630N MicroLogic 1.3 M               | LC1G500●●●●  | DF431700          | 31      | –                 |
| 250               | 50                     | ATS480C32Y              | ATS480C41Y             | NSX630N MicroLogic 1.3 M               | LC1G500●●●●  | DF431700          | 31      | –                 |
| 315               | 50                     | ATS480C41Y              | ATS480C48Y             | NS630bN MicroLogic 5.0 LR Off          | LC1G630●●●●  | DF433800          | 33      | –                 |
| 355               | 50                     | ATS480C48Y              | ATS480C59Y             | NS800N MicroLogic 5.0 LR Off           | LC1G630●●●●  | DF4331000         | 33      | –                 |
| 400               | 50                     | ATS480C59Y              | ATS480C66Y             | NS800N MicroLogic 5.0 LR Off           | LC1G800●●●●  | DF4331000         | 33      | –                 |
| 500               | 50                     | ATS480C66Y              | ATS480C79Y             | NS1000N MicroLogic 5.0 LR Off          | LC1F1000●●   | DF42331400        | 2 x 33  | –                 |
| 630               | 85                     | ATS480C79Y              | ATS480M10Y             | NS1250N MicroLogic 5.0 LR Off          | LC1F2600●● (3)   | DF4442200         | 44      | –                 |

(1) Set I<sub>rm</sub> current of the circuit breaker (when available) to a minimum of six times the current rating of the soft starter.

(2) Replace with the appropriate control circuit voltage code (refer to [page 44](#)). ATS48 and ATS480 control supply voltage may differ, check the value in the installation guide before starting the system.

(3) Type 2 coordination is only possible if the fast-acting fuses remain in the motor supply circuit and are not bypassed at the end of starting.



| 440 V power supply, ATS480 connected in-line |                        |                         |                        |  |  |                   |         |                   |
|--|------------------------|-------------------------|------------------------|--|--|-------------------|---------|-------------------|
| Motor power<br>kW                            | I <sub>q</sub><br>(kA) | ATS480                  |                        | Circuit breaker (1)<br>Q1<br>reference | Line contactor<br>Bypass contactor<br>(2)<br>KM1, KM3<br>reference | Fast-acting fuses |         | Fuse-disconnector |
|  |                        | Class 10<br>Normal duty | Class 20<br>Heavy duty |  |  | FU<br>reference   | Size    |                   |
| 5.5  | 50                     | –                       | ATS480D17Y             | GV4L25N                                | LC1D65A●●  | DF3ER50           | 14 x 51 | GK1EK             |
| 7.5  | 50                     | ATS480D17Y              | ATS480D22Y             | GV4L25N                                | LC1D65A●●  | DF3ER50           | 14 x 51 | GK1EK             |
| 11   | 20                     | ATS480D22Y              | ATS480D32Y             | GV4L25N                                | LC1D65A●●  | DF3FR80           | 22 x 58 | GS1JD3            |
| 15   | 20                     | ATS480D32Y              | ATS480D38Y             | GV4L50N                                | LC1D65A●●  | DF3FR80           | 22 x 58 | GS1JD3            |
| 18.5   | 20                     | ATS480D38Y              | ATS480D47Y             | GV4L50N                                | LC1D65A●●  | DF3FR100          | 22 x 58 | GS1JD3            |
| 22   | 20                     | ATS480D47Y              | ATS480D62Y             | GV4L50N                                | LC1D65A●●  | DF3FR100          | 22 x 58 | GS1JD3            |
| 30   | 50                     | ATS480D62Y              | ATS480D75Y             | GV4L80N                                | LC1D65A●●  | DF400125          | 00      | GS1KKD3           |
| 37   | 50                     | ATS480D75Y              | ATS480D88Y             | GV4L80N                                | LC1D65A●●  | DF400125          | 00      | GS1KKD3           |
| 45   | 40                     | ATS480D88Y              | ATS480C11Y             | GV4L80N                                | LC1D80●●   | DF400160          | 00      | GS1LLD3           |
| 55   | 40                     | ATS480C11Y              | ATS480C14Y             | GV4L115N                               | LC1D115●●  | DF400160          | 00      | –                 |
| 75   | 50                     | ATS480C14Y              | ATS480C17Y             | NSX160N MA                             | LC1D150●●  | DF430400          | 30      | –                 |
| 90   | 50                     | ATS480C17Y              | ATS480C21Y             | NSX250N MA                             | LC1G150●●●●  | DF430400          | 30      | –                 |
| 110  | 50                     | ATS480C21Y              | ATS480C25Y             | NSX250N MA                             | LC1G185●●●●  | DF431700          | 31      | –                 |
| 132  | 50                     | ATS480C25Y              | ATS480C32Y             | NSX400 MA                              | LC1G225●●●●  | DF431700          | 31      | –                 |
| 160  | 50                     | ATS480C32Y              | ATS480C41Y             | NSX400N MicroLogic 1.3 M               | LC1G265●●●●  | DF431700          | 31      | –                 |
| 220  | 50                     | ATS480C41Y              | ATS480C48Y             | NSX630H MicroLogic 1.3 M               | LC1G400●●●●  | DF433800          | 33      | –                 |
| 250  | 50                     | ATS480C48Y              | ATS480C59Y             | NSX630H MicroLogic 1.3 M               | LC1G400●●●●  | DF4331000         | 33      | –                 |
| 355  | 50                     | ATS480C59Y              | ATS480C66Y             | NS630bN MicroLogic 5.0 LR Off          | LC1G630●●●●  | DF4331000         | 33      | –                 |
| 400  | 50                     | ATS480C66Y              | ATS480C79Y             | NS800N MicroLogic 5.0 LR Off           | LC1G630●●●●  | DF42331400        | 2 x 33  | –                 |
| 500  | 50                     | ATS480C79Y              | ATS480M10Y             | NS800N MicroLogic 5.0 LR Off           | LC1G800●●●●  | DF4441600         | 44      | –                 |
| 630  | 85                     | ATS480M10Y              | ATS480M12Y             | NS1000N MicroLogic 5.0 LR Off          | LC1F1000●●   | DF4442200         | 44      | –                 |
| 710  | 85                     | ATS480M12Y              | –                      | NS1250N MicroLogic 5.0 LR Off          | LC1F2600●● (3)   | DF4442200         | 44      | –                 |

| 500 V power supply, ATS480 connected in-line |                        |                         |                        |  |  |                   |         |                   |
|--|------------------------|-------------------------|------------------------|--|--|-------------------|---------|-------------------|
| Motor power<br>kW                            | I <sub>q</sub><br>(kA) | ATS480                  |                        | Circuit breaker (1)<br>Q1<br>reference | Line contactor<br>Bypass contactor<br>(2)<br>KM1, KM3<br>reference | Fast-acting fuses |         | Fuse-disconnector |
|  |                        | Class 10<br>Normal duty | Class 20<br>Heavy duty |  |  | FU<br>reference   | Size    |                   |
| 7.5  | 50                     | –                       | ATS480D17Y             | GV2L20 + LA9LB920                      | LC1D25●●   | DF3ER50           | 14 x 51 | GK1EK             |
| 9  | 50                     | ATS480D17Y              | ATS480D22Y             | GV2L20 + LA9LB920                      | LC1D25●●   | DF3ER50           | 14 x 51 | GK1EK             |
| 11   | 20                     | ATS480D22Y              | ATS480D32Y             | GV2L20 + LA9LB920                      | LC1D25●●   | DF3FR80           | 22 x 58 | GS1JD3            |
| 18.5   | 20                     | ATS480D32Y              | ATS480D38Y             | GV2L32 + LA9LB920                      | LC1D25●●   | DF3FR80           | 22 x 58 | GS1JD3            |
| 22   | 20                     | ATS480D38Y              | ATS480D47Y             | NSX100H MA                             | LC1D80●●   | DF3FR100          | 22 x 58 | GS1JD3            |
| 30   | 20                     | ATS480D47Y              | ATS480D62Y             | NSX100H MA                             | LC1D80●●   | DF3FR100          | 22 x 58 | GS1JD3            |
| 37   | 50                     | ATS480D62Y              | ATS480D75Y             | NSX100H MA                             | LC1D150●●  | DF400125          | 00      | GS1KKD3           |
| 45   | 50                     | ATS480D75Y              | ATS480D88Y             | NSX100H MA                             | LC1D150●●  | DF400125          | 00      | GS1KKD3           |
| 55   | 40                     | ATS480D88Y              | ATS480C11Y             | NSX100H MA                             | LC1D150●●  | DF400160          | 00      | GS1LLD3           |
| 75   | 50                     | ATS480C11Y              | ATS480C14Y             | NSX160H MA                             | LC1D150●●  | DF400160          | 00      | –                 |
| 90   | 50                     | ATS480C14Y              | ATS480C17Y             | NSX160H MA                             | LC1G185●●●●  | DF430400          | 30      | –                 |
| 110  | 50                     | ATS480C17Y              | ATS480C21Y             | NSX160H MA                             | LC1G185●●●●  | DF430400          | 30      | –                 |
| 132  | 50                     | ATS480C21Y              | ATS480C25Y             | NSX250H MA                             | LC1G225●●●●  | DF431700          | 31      | –                 |
| 160  | 50                     | ATS480C25Y              | ATS480C32Y             | NSX400H MicroLogic 1.3 M               | LC1G265●●●●  | DF431700          | 31      | –                 |
| 220  | 50                     | ATS480C32Y              | ATS480C41Y             | NSX400H MicroLogic 1.3 M               | LC1G400●●●●  | DF431700          | 31      | –                 |
| 250  | 40                     | ATS480C41Y              | ATS480C48Y             | NSX630H MicroLogic 1.3 M               | LC1G400●●●●  | DF433800          | 33      | –                 |
| 315  | 50                     | ATS480C48Y              | ATS480C59Y             | NSX630H MicroLogic 1.3 M               | LC1G500●●●●  | DF4331000         | 33      | –                 |
| 400  | 50                     | ATS480C59Y              | ATS480C66Y             | NS630bH MicroLogic 5.0 LR Off          | LC1G800●●●●  | DF4331000         | 33      | –                 |
| 450  | 50                     | ATS480C66Y              | ATS480C79Y             | NS800H MicroLogic 5.0 LR Off           | LC1G800●●●●  | DF42331400        | 2 x 33  | –                 |
| 500  | 50                     | ATS480C79Y              | ATS480M10Y             | NS800H MicroLogic 5.0 LR Off           | LC1F1000●●   | DF4441600         | 44      | –                 |
| 630  | 85                     | ATS480M10Y              | ATS480M12Y             | NS1000H MicroLogic 5.0 LR Off          | LC1F2600●● (3)   | DF4442200         | 44      | –                 |
| 800  | 85                     | ATS480M12Y              | –                      | NS1250H MicroLogic 5.0 LR Off          | LC1F2600●● (3)   | DF4442200         | 44      | –                 |

(1) Set I<sub>rm</sub> current of the circuit breaker (when available) to a minimum of six times the current rating of the soft starter.

(2) Replace with the appropriate control circuit voltage code (refer to [page 44](#)). ATS48 and ATS480 control supply voltage may differ, check the value in the installation guide before starting the system.

(3) Type 2 coordination is only possible if the fast-acting fuses remain in the motor supply circuit and are not bypassed at the end of starting.

| 690 V power supply, ATS480 connected in-line |                        |                         |                        |  |  |                   |         |                       |
|--|------------------------|-------------------------|------------------------|--|--|-------------------|---------|-----------------------|
| Motor power<br>kW                            | I <sub>q</sub><br>(kA) | ATS480                  |                        | Circuit breaker (1)<br>Q1<br>reference | Line contactor<br>Bypass contactor<br>(2)<br>KM1, KM3<br>reference | Fast-acting fuses |         | Fuse-<br>disconnecter |
|  |                        | Class 10<br>Normal duty | Class 20<br>Heavy duty |  |  | FU<br>reference   | Size    |                       |
| 11   | 50                     | –                       | ATS480D17Y             | NSX100HB1 MA                           | LC1D80●●   | DF3ER50           | 14 x 51 | GK1EK                 |
| 15   | 50                     | ATS480D17Y              | ATS480D22Y             | NSX100HB1 MA                           | LC1D80●●   | DF3ER50           | 14 x 51 | GK1EK                 |
| 18.5   | 20                     | ATS480D22Y              | ATS480D32Y             | NSX100HB1 MA                           | LC1D80●●   | DF3FR80           | 22 x 58 | GS1JD3                |
| 22   | 20                     | ATS480D32Y              | ATS480D38Y             | NSX100HB1 MA                           | LC1D80●●   | DF3FR80           | 22 x 58 | GS1JD3                |
| 30   | 20                     | ATS480D38Y              | ATS480D47Y             | NSX100HB1 MA                           | LC1D150●●  | DF3FR100          | 22 x 58 | GS1JD3                |
| 37   | 20                     | ATS480D47Y              | ATS480D62Y             | NSX100HB1 MA                           | LC1D150●●  | DF3FR100          | 22 x 58 | GS1JD3                |
| 45   | 25                     | ATS480D62Y              | ATS480D75Y             | NSX100HB1 MA                           | LC1D150●●  | DF400125          | 00      | GS1KKD3               |
| 55   | 25                     | ATS480D75Y              | ATS480D88Y             | NSX100HB1 MA                           | LC1D150●●  | DF400125          | 00      | GS1KKD3               |
| 75   | 40                     | ATS480D88Y              | ATS480C11Y             | NSX100HB1 MA                           | LC1D150●●  | DF400160          | 00      | GS1LLD3               |
| 90   | 50                     | ATS480C11Y              | ATS480C14Y             | NSX250HB1 MA                           | LC1G185●●●●  | DF400160          | 00      | –                     |
| 110  | 50                     | ATS480C14Y              | ATS480C17Y             | NSX250HB1 MA                           | LC1G225●●●●  | DF430400          | 30      | –                     |
| 160  | 50                     | ATS480C17Y              | ATS480C21Y             | NSX250HB1 MA                           | LC1G225●●●●  | DF430400          | 30      | –                     |
| 200  | 50                     | ATS480C21Y              | ATS480C25Y             | NSX250HB1 MA                           | LC1G265●●●●  | DF431700          | 31      | –                     |
| 250  | 50                     | ATS480C25Y              | ATS480C32Y             | NSX400HB1 MicroLogic 1.3 M             | LC1G330●●●●  | DF431700          | 31      | –                     |
| 315  | 50                     | ATS480C32Y              | ATS480C41Y             | NSX630HB1 MicroLogic 1.3 M             | LC1G400●●●●  | DF431700          | 31      | –                     |
| 400  | 40                     | ATS480C41Y              | ATS480C48Y             | NSX630HB1 MicroLogic 1.3 M             | LC1G630●●●●  | DF433800          | 33      | –                     |
| 500  | 50                     | ATS480C48Y              | ATS480C59Y             | NS630bLB MicroLogic 5.0 LR Off         | LC1G630●●●●  | DF4331000         | 33      | –                     |
| 560  | 50                     | ATS480C59Y              | ATS480C66Y             | NS630bLB MicroLogic 5.0 LR Off         | LC1G800●●●●  | DF4331000         | 33      | –                     |
| 630  | 50                     | ATS480C66Y              | ATS480C79Y             | NS800LB MicroLogic 5.0 LR Off          | LC1F2600●● (3)   | DF42331400        | 2 x 33  | –                     |
| 710  | 50                     | ATS480C79Y              | ATS480M10Y             | NS800LB MicroLogic 5.0 LR Off          | LC1F2600●● (3)   | DF4441600         | 44      | –                     |
| 900  | 42                     | ATS480M10Y              | ATS480M12Y             | NS1000H MicroLogic 5.0 LR Off          | LC1F2600●● (3)   | DF4442200         | 44      | –                     |
| 950  | 42                     | ATS480M12Y              | –                      | NS1250H MicroLogic 5.0 LR Off          | LC1F2600●● (3)   | DF4442200         | 44      | –                     |

(1) Set I<sub>rm</sub> current of the circuit breaker (when available) to a minimum of six times the current rating of the soft starter.

(2) Replace with the appropriate control circuit voltage code (refer to page 44). ATS48 and ATS480 control supply voltage may differ, check the value in the installation guide before starting the system.

(3) Type 2 coordination is only possible if the fast-acting fuses remain in the motor supply circuit and are not bypassed at the end of starting.

INDUSTRIAL AUTOMATION

| Line contactor reference table |   |                      |     |          |     |           |     |           |     |     |     |     |     |     |
|--------------------------------|---|----------------------|-----|----------|-----|-----------|-----|-----------|-----|-----|-----|-----|-----|-----|
| Basic reference                | Power supply  | Control voltage code |     |          |     |           |     |           |     |     |     |     |     |     |
|                                |   | 24                   | 42  | 48       | 110 | 115       | 220 | 230       | 240 | 380 | 400 | 415 | 440 | 500 |
| LC1D18...D150 (1)              | 50/60 Hz  | B7                   | D7  | E7       | F7  | FE7       | M7  | P7        | U7  | Q7  | V7  | N7  | R7  | S7  |
| LC1D18...D65 (2)               | 50 Hz   | B5                   | D5  | E5       | –   | –         | –   | P5        | –   | –   | –   | –   | –   | –   |
| LC1D80...D115                  | 50 Hz   | B5                   | D5  | E5       | F5  | FE5       | M5  | P5        | U5  | Q5  | V5  | N5  | R5  | S5  |
| LC1D80...D115                  | 60 Hz   | B6                   | –   | E6       | F6  | –         | M6  | –         | U6  | Q6  | –   | –   | R6  | –   |
|                                | DC  | 12                   | 24  | 36       | 48  | 60        | 72  | 110       | 125 | 220 | 250 | 440 |     |     |
| LC1D18...D38 (3)               | U 0.7...1.25 Uc   | JD                   | BD  | CD       | ED  | ND        | SD  | FD        | GD  | MD  | UD  | RD  |     |     |
| LC1D40A...D65A (3)             | U 0.75...1.25 Uc  | JD                   | (5) | (5)      | (5) | (5)       | (5) | (5)       | (5) | (5) | (5) | RD  |     |     |
| LC1D80...D95                   | U 0.85...1.1 Uc   | JD                   | BD  | CD       | ED  | ND        | SD  | FD        | GD  | MD  | UD  | RD  |     |     |
|                                | U 0.75...1.2 Uc   | JW                   | BW  | CW       | EW  | –         | SW  | FW        | –   | MW  | –   | –   |     |     |
| LC1D115...150 (4)              | U 0.75...1.2 Uc   | –                    | BD  | –        | ED  | ND        | SD  | FD        | GD  | MD  | UD  | RD  |     |     |
|                                | DC (low consumption)  | 5                    | 12  | 20       | 24  | 48        | 110 | 220       | 250 |     |     |     |     |     |
| LC1D18...D38 (3)               | U 0.8...1.25 Uc   | AL                   | JL  | ZL       | BL  | EL        | FL  | ML        | UL  |     |     |     |     |     |
|                                | AC/DC (low consumption)                                       |                      |     |          |     |           |     |           |     |     |     |     |     |     |
| LC1D18...D150                  | See TeSys D Green, page B8/4 of <a href="#">TeSys catalog</a> |                      |     |          |     |           |     |           |     |     |     |     |     |     |
|                                | AC  | 24                   | 48  | 110      | 115 | 120       | 208 | 220       | 230 | 240 | 380 | 400 | 415 | 440 |
| LC1F1000...2600                | 40...400 Hz (coil LX1F)                                       | –                    | –   | F7       | –   | G7        | –   | M7        | P7  | U7  | Q7  | V7  | N7  | R7  |
|                                | DC  | 24                   | 48  | 110      | 125 | 220       | 230 | 250       | 400 | 440 |     |     |     |     |
| LC1F1000...2600                | (coil LX4F)   | –                    | –   | FD       | GD  | MD        | –   | UD        | –   | RD  |     |     |     |     |
|                                | AC/DC   | 24...48              |     | 48...130 |     | 100...250 |     | 200...500 |     |     |     |     |     |     |
| LC1G150...G500                 |   | BEEA                 |     | EHEN     |     | KUEN      |     | LSEA      |     |     |     |     |     |     |
| LC1G630...G800                 |   | –                    |     | EHEN     |     | KUEN      |     | LSEA      |     |     |     |     |     |     |

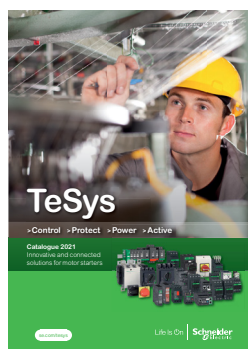
(1) D115 and D150 coils with built-in suppression as standard, by bidirectional peak limiting diode.

(2) Not available with «connection for lugs or bars».

(3) Coils with integral suppression device fitted as standard, by bidirectional peak limiting diode.

(4) Coil with built-in suppression device as standard.

(5) For these coil voltages, choose from TeSys D Green contactors. Same product reference radical, just add BBE coil voltage code for 24 V DC, BNE for 24-60 V AC/DC, EHE for 48-130 V AC/DC, KUE for 100-250 V AC/DC. Example: LC1D40ABBE



# Dimensions CÔNG TY CỔ PHẦN CÔNG NGHỆ HOPLONG

## Activar Soft Starter ATS480

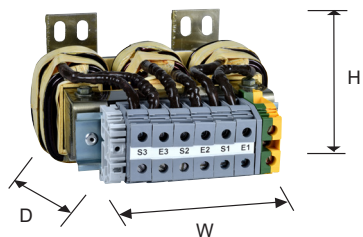
Soft starters for asynchronous motors  
Soft starters



| Soft starters      |                 |                       |
|--------------------|-----------------|-----------------------|
| Overall dimensions |                 |                       |
| Reference          | W x H x D       |                       |
|                    | mm              | in.                   |
| ATS480D17Y         | 160 x 275 x 203 | 6.30 x 10.83 x 7.99   |
| ATS480D22Y         | 160 x 275 x 203 | 6.30 x 10.83 x 7.99   |
| ATS480D32Y         | 160 x 275 x 203 | 6.30 x 10.83 x 7.99   |
| ATS480D38Y         | 160 x 275 x 203 | 6.30 x 10.83 x 7.99   |
| ATS480D47Y         | 160 x 275 x 203 | 6.30 x 10.83 x 7.99   |
| ATS480D62Y         | 190 x 290 x 247 | 7.48 x 11.42 x 9.72   |
| ATS480D75Y         | 190 x 290 x 247 | 7.48 x 11.42 x 9.72   |
| ATS480D88Y         | 190 x 290 x 247 | 7.48 x 11.42 x 9.72   |
| ATS480C11Y         | 190 x 290 x 247 | 7.48 x 11.42 x 9.72   |
| ATS480C14Y         | 200 x 340 x 272 | 7.87 x 13.39 x 10.71  |
| ATS480C17Y         | 200 x 340 x 272 | 7.87 x 13.39 x 10.71  |
| ATS480C21Y         | 320 x 380 x 277 | 12.60 x 14.96 x 10.91 |
| ATS480C25Y         | 320 x 380 x 277 | 12.60 x 14.96 x 10.91 |
| ATS480C32Y         | 320 x 380 x 277 | 12.60 x 14.96 x 10.91 |
| ATS480C41Y         | 400 x 670 x 314 | 15.75 x 26.38 x 12.36 |
| ATS480C48Y         | 400 x 670 x 314 | 15.75 x 26.38 x 12.36 |
| ATS480C59Y         | 400 x 670 x 314 | 15.75 x 26.38 x 12.36 |
| ATS480C66Y         | 400 x 670 x 314 | 15.75 x 26.38 x 12.36 |
| ATS480C79Y         | 770 x 890 x 329 | 30.31 x 35.04 x 12.95 |
| ATS480M10Y         | 770 x 890 x 329 | 30.31 x 35.04 x 12.95 |
| ATS480M12Y         | 770 x 890 x 329 | 30.31 x 35.04 x 12.95 |

INDUSTRIAL AUTOMATION





#### Line chokes

##### Overall dimensions

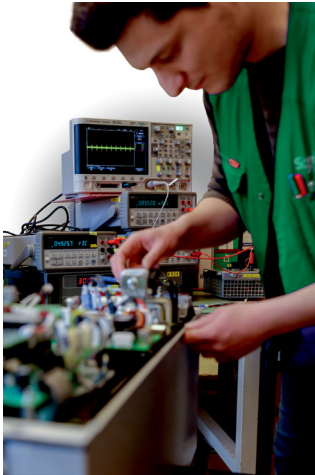
| Reference    | W x H x D       |                       |
|--------------|-----------------|-----------------------|
|              | mm              | in.                   |
| VZ1L015UM17T | 130 x 155 x 80  | 5.12 x 6.10 x 3.15    |
| VZ1L030U800T | 155 x 170 x 120 | 6.10 x 6.69 x 4.72    |
| VZ1L040U600T | 175 x 200 x 130 | 6.89 x 7.87 x 5.12    |
| VZ1L070U350T | 180 x 200 x 150 | 7.09 x 7.87 x 5.91    |
| VZ1L150U170T | 270 x 234 x 147 | 10.63 x 9.21 x 5.79   |
| VZ1L250U100T | 270 x 237 x 190 | 10.63 x 9.33 x 7.48   |
| VZ1L325U075T | 300 x 260 x 206 | 11.81 x 10.24 x 8.11  |
| VZ1L530U045T | 380 x 415 x 225 | 14.96 x 16.34 x 8.86  |
| VZ1LM10U024T | 455 x 420 x 300 | 17.91 x 16.54 x 11.81 |
| VZ1LM14U016T | 400 x 490 x 330 | 15.75 x 19.29 x 12.99 |



INDUSTRIAL AUTOMATION

# Variable speed drives and soft starters

A whole world of Services for your drives and soft starters by Schneider Electric



## Support and services offer by Schneider Electric

Variable speed drives and soft starters are an important part of your operation, with downtime having a significant impact on your business. Protecting that investment through comprehensive services means that you can continue to deliver optimally throughout the lifecycle of your drive and soft starter. Our range of services is designed to help you get more out of your drives and soft starters, your operation, and to improve your environmental impact.



### Install

- **Extended Warranty** service helps you control your maintenance costs. Schneider Electric will provide a replacement drive and soft starter or repair the product on site during a period of one or three years more than the standard warranty, in all conditions covered by the extended warranty.
- **Start-up** service is the first essential step in maintenance and optimal operational performance of the drive or soft starter. Our comprehensive review checks up to 100 parameters and is especially designed for drives and soft starters in simple applications.
- **Commissioning** service ensures a reliable start for operations with more complex applications and drive systems. The unique requirements of your process need to be carefully considered to ensure efficient operations.

### Operate

- **Preventive Maintenance** service performs predetermined maintenance actions according to a product-specific schedule. The work is carried out by certified technical experts following Schneider Electric instructions. This service minimizes unplanned downtime and extends your equipment lifetime.
- **Remote Technical Support** brings you expert product assistance over the phone, email, chat, or web for any technical questions relating to your drives and soft starters, including configuration, diagnostics, and maintenance. Our global support team is multi-lingual with support available up to R&D level experts if needed.
- **On-Site Expert Assistance** service offers you highly skilled field service experts to troubleshoot and resolve drive or soft starter equipment-related matters at your site, as a back-up source of expertise for your personnel.
- **Spare Part Management** service identifies and manages your critical spare parts either on your site or offsite. This service ensures that you have access to the spares you need without having to invest in capital to maintain the stock.

(1) Services available in countries that have the right structure and capabilities.

A whole world of Services for your drives and soft starters by Schneider Electric



## Support and services offer by Schneider Electric (continued)

### Optimize

- **Training** service offers eLearning, classroom, and onsite training provision to enhance the technical installation, commissioning, and maintenance competencies of your personnel. Added competence translates into further process efficiency and reliability, as well as employee satisfaction.
- **EcoStruxure Asset Advisor** service enables you to move from reactive to predictive maintenance and access actionable insight provided by the advisor. The service predicts drive- and motor-related actions through connected devices and advanced algorithms monitored by Schneider Electric's experts.

### Renew

- **Drive Revitalization** is an excellent choice if you prefer to use your aging drives longer and want to extend their service life with affordable and comprehensive inspection and replacement of all critical parts.
- **Drive and soft starter replacement** involves modernizing equipment by replacing the previous aged or obsolete product with a new one matched to the purpose. The service can be extended with engineering in case the device and process requires more advanced engineering.

### Circular economy

- **Spare Parts** are available from our local, regional, and global stocks. Original equipment parts from Schneider Electric are reliable and easily available. They will help to keep your product in operation for longer.
- **Repair** allows you to extend the life of your drive or soft starter. The affected product can be replaced, or repaired on site or at our repair centers, depending on the type of product in question.
- **Fast Exchange by refurbished drive or soft starter (1)** gives a second life to inoperative drives or soft starters. In this case, we offer an immediate exchange with a replacement refurbished drive or soft starter and take back the product, repair it, and keep it ready for the next exchange.
- **Take-back and recycling (1)** is the last step to improve your environmental impact. Unrepairable products are dismantled, raw materials are collected and given a second life. Up to 85% of the product components can be recycled.

## Service contracts secure recovery, availability, and outcome

**Service contracts** manage the safety and performance of your assets through well-defined maintenance plans tailored to your operational needs. The predefined service contract – Advantage Service Plan – and fully customizable “à la carte” service contract are built from the services in the “Operate” and “Optimize” phases and service levels defining availability, response, and lead times matching your particular needs. You will enjoy priority access to Schneider Electric support when you need it, as well as having an expert partner to plan the long-term evolution of your drives and soft starters.

## mySchneider app

With the mySchneider app you have easy 24/7 access to product information and expert support. All registered users have access to additional features, such as real-time notifications, order tracking, product pricing, and availability. The mySchneider app is available for download from the IOS and Android app store.

## Schneider Electric – helping you succeed

Schneider Electric, the leader in digital transformation of energy management and automation, has operations in more than 100 countries. With this global footprint we have certified field service representatives, regional expert and advanced level support up to product R&D to provide you the right support across the lifecycle of your drives and soft starters. Furthermore, we offer an extensive network of local and global repair centers and a logistics chain that underpins our ability to respond to your needs.

To order services or find out more, please contact your local Schneider Electric service center.

(1) Services available in countries that have the right structure and capabilities.

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|--------------|------------|----|---------------|----|----------------|----|--------------|----|
| #            | ATS480D62Y | 18 | GS1JD3        | 40 | TSXCANCADD03   | 31 | VZ1L015UM17T | 27 |
| 490NTC00005  |            | 27 |               | 41 | TSXCANCADD1    | 31 |              | 32 |
| 490NTC00015  |            | 36 |               | 42 | TSXCANCAB100   | 30 |              | 46 |
| 490NTW00002  |            | 45 |               | 43 | TSXCANCAB300   | 30 | VZ1L030U800T | 27 |
| 490NTW00002U | ATS480D75Y | 18 | GS1KKD3       | 40 | TSXCANCAB50    | 30 |              | 32 |
| 490NTW00005  |            | 27 |               | 41 | TSXCANCABDD3   | 31 |              | 46 |
| 490NTW00005U |            | 36 |               | 42 | TSXCANCABDD5   | 31 | VZ1L040U600T | 27 |
| 490NTW00012  | ATS480D88Y | 45 | GS1LLD3       | 40 | TSXCANCAD100   | 30 |              | 32 |
| 490NTW00012U |            | 18 |               | 41 | TSXCANCAD300   | 30 | VZ1L070U350T | 27 |
|              |            | 27 |               | 42 | TSXCANCAD50    | 30 |              | 32 |
|              |            | 36 |               | 43 | TSXCANKCDF180T | 30 |              | 46 |
|              |            | 45 | GV1L3         | 40 | TSXCANTDM4     | 31 | VZ1L150U170T | 27 |
| A            | ATS480M10Y | 27 | GV2L20        | 41 |                |    |              | 32 |
| ATS480C11Y   |            | 36 |               | 36 | V              |    | VZ1L250U100T | 46 |
|              |            | 45 |               | 37 | VW3A1104R10    | 23 |              | 27 |
| ATS480C14Y   | ATS480M12Y | 27 |               | 40 |                | 25 |              | 32 |
|              |            | 36 | GV2L22        | 41 | VW3A1104R100   | 23 | VZ1L325U075T | 46 |
|              |            | 45 |               | 42 |                | 25 |              | 27 |
| ATS480C17Y   |            | 18 |               | 36 | VW3A1104R30    | 23 |              | 32 |
|              | DF3ER50    | 36 | GV2L32        | 37 |                | 25 | VZ1L530U045T | 46 |
|              |            | 45 |               | 40 | VW3A1104R50    | 23 |              | 27 |
| ATS480C21Y   |            | 42 |               | 41 |                | 25 |              | 32 |
|              | DF3FR100   | 43 |               | 40 | VW3A1105       | 34 | VZ1LM10U024T | 46 |
|              |            | 40 | GV3L40        | 41 | VW3A1111       | 24 |              | 27 |
|              |            | 41 |               | 42 | VW3A1112       | 25 | VZ1LM14U016T | 32 |
|              |            | 42 |               | 42 | VW3A1113       | 22 |              | 46 |
| ATS480C25Y   |            | 43 |               | 36 | VW3A1114       | 23 | VZ3V481      | 21 |
|              | DF3FR80    | 40 | GV3L50        | 37 | VW3A3607       | 27 | VZ3V4811     | 21 |
|              |            | 41 |               | 41 |                | 31 | VZ3V482      | 21 |
|              |            | 42 | GV3L65        | 41 | VW3A3608       | 27 | VZ3V483      | 21 |
| ATS480C32Y   |            | 43 |               | 36 | VW3A3618       | 27 | VZ3V484      | 21 |
|              | DF400125   | 40 |               | 37 |                | 30 | VZ3V485      | 21 |
|              |            | 41 | GV4L115B      | 40 | VW3A3628       | 27 |              |    |
|              |            | 42 |               | 40 |                | 31 | Z            |    |
| ATS480C41Y   |            | 43 | GV4L115N      | 38 | VW3A3647       | 27 | ZB5AZ905     | 23 |
|              | DF400160   | 40 |               | 41 |                | 31 |              | 25 |
|              |            | 41 | GV4L25N       | 42 | VW3A3720       | 27 |              |    |
| ATS480C48Y   | DF42331400 | 42 |               | 42 |                | 29 |              |    |
|              |            | 43 | GV4L50N       | 38 | VW3A8127       | 34 |              |    |
|              |            | 44 |               | 42 | VW3A8306R      | 28 |              |    |
| ATS480C59Y   |            | 45 | GV4L80B       | 36 | VW3A8306R03    | 25 |              |    |
|              | DF430400   | 40 |               | 40 |                | 28 |              |    |
|              |            | 41 | GV4L80N       | 37 | VW3A8306R10    | 25 |              |    |
| ATS480C66Y   |            | 42 |               | 38 |                | 28 |              |    |
|              |            | 43 |               | 41 | VW3A8306R30    | 25 |              |    |
| ATS480C69Y   | DF431700   | 40 |               | 42 |                | 28 |              |    |
|              |            | 41 | L             |    | VW3A8306RC     | 25 |              |    |
|              |            | 42 | LA9F702       | 27 |                | 28 |              |    |
| ATS480D17Y   | DF4331000  | 43 |               | 33 | VW3A8306TF03   | 25 |              |    |
|              |            | 40 | LA9F703       | 27 |                | 28 |              |    |
|              |            | 41 |               | 33 | VW3A8306TF10   | 25 |              |    |
|              | DF433800   | 42 | LA9F704       | 27 |                | 28 |              |    |
|              |            | 43 |               | 33 | VW3CANCARR03   | 30 |              |    |
| ATS480D22Y   |            | 44 | LA9LB920      | 42 | VW3CANCARR1    | 30 |              |    |
|              | DF4441600  | 40 | LU9AD7        | 31 | VW3CANTAP2     | 31 |              |    |
|              |            | 41 | LU9GC3        | 25 | VW3G48106      | 27 |              |    |
|              |            | 42 |               | 28 |                | 33 |              |    |
| ATS480D32Y   |            | 43 | T             |    | VW3G48107      | 27 |              |    |
|              | DF4442200  | 40 | TCSCAR013M120 | 30 |                | 33 |              |    |
|              |            | 41 | TCSCAR01NM120 | 31 | VW3G48108      | 27 |              |    |
|              |            | 42 | TCSE          |    |                | 33 |              |    |
| ATS480D38Y   |            | 43 | TCSE          |    | VW3G48109      | 27 |              |    |
|              |            |    | TCSE          |    |                | 33 |              |    |
|              |            |    | TCSE          |    | VX4G4801       | 21 |              |    |
|              |            |    | TCSE          |    | VY1G480C01     | 21 |              |    |
|              |            |    | TCSE          |    | VY1G480M01     | 21 |              |    |
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