

Model selection

Example: C7GA411CC0D00

Main unit					I/O				Other				Description
Basic model No.	Commu-nication	Size	3, 4 in col. A	3, 4 in col. B	1, 2 in col. A	1, 2 in col. B	Option	Add'l proc.	Add'l spec.	Special			
1	2	3	4	5	6	7	8	9	10	11	12	13	
<b>C</b>	<b>7</b>	<b>G</b>											Multi-loop controller with multifunction display
			<b>A</b>										Ethernet, RS-485, USB communication, 7 digital I/Os
				<b>3</b>									Integrated mounting*1
				<b>4</b>									Standard mounting
													Slot A3 Slot A4
						<b>1</b>							PV1 (full multi-range)
						<b>2</b>							PV1 (full multi-range) + RSP1 (full multi-range)*2
													AI AI
													Slot B3 Slot B4
						<b>0</b>							None
						<b>1</b>							PV2 (full multi-range)
						<b>2</b>							PV2 (full multi-range) + RSP2 (full multi-range)*3
													AI AI
													Slot A1 Slot A2
						<b>C</b>							Current output (1 CT & 1 VT input)
						<b>V</b>							Voltage pulse output (2 CT inputs)
						<b>F</b>							AO-C AO-C
						<b>W</b>							Voltage pulse output (2 CT inputs) × 2
						<b>N</b>							V-P V-P
													Current output (1 CT & 1 VT input) + voltage pulse output (2 CT inputs)
													V-P AO-C
													Slot B1 Slot B2
						<b>O</b>							None
						<b>C</b>							Current output (1 CT & 1 VT input)
						<b>V</b>							Voltage pulse output (2 CT inputs)
						<b>F</b>							AO-C AO-C
						<b>W</b>							Voltage pulse output (2 CT inputs) × 2
						<b>N</b>							V-P V-P
						<b>G</b>							Current output (1 CT & 1 VT input) + voltage pulse output (2 CT inputs)
						<b>H</b>							V-P AO-C
						<b>L</b>							Current output (1 CT & 1 VT input) + clock function (with battery)
						<b>P</b>							V-P AO-C
													Current output (1 CT & 1 VT input) + additional display units
													HMI2 AO-C
													Voltage pulse output (2 CT inputs) + additional display units
													HMI2 V-P
													Current output (1 CT & 1 VT input) + clock function (with battery)
													Clock AO-C
													Voltage pulse output (2 CT inputs) + clock function (with battery)
													Clock V-P
						<b>O</b>							None
						<b>D</b>							With inspection report
						<b>Y</b>							With traceability certification
													CE, KC, and GB
													CE, KC, GB, and UL
													None
													F in Fahrenheit

Note

Selectable if digit 6 (3, 4 in col. A) is 2, .....

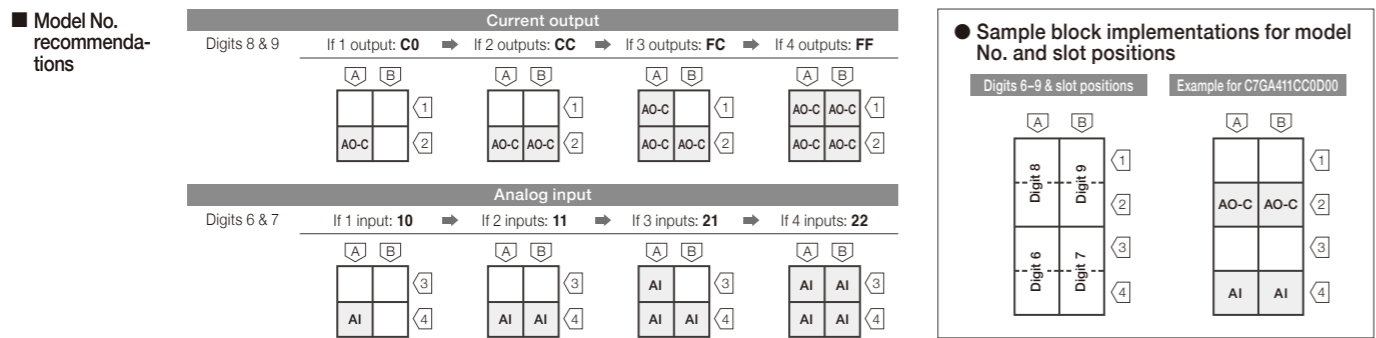
Note

Selectable if digit 8 (1, 2 in col. A) is V, C, or F, .....

Note

Selectable if digit 8 (1, 2 in col. A) is C or F, and digit 9 (1, 2 in col. B) is O, C, or F, .....

Abbrev.	Block name	Description
AI	Analog input	1 full multi-range (thermocouple, RTD, DC current/voltage) input
V-P	Voltage pulse output	1 12 V DC pulse output and 2 current transformer (CT) input terminals for heater burnout/overcurrent/short-circuit detection*4
AO-C	Analog current output	1 current 4~20 or 0~20 mA DC output, 1 input terminal for current-measuring current transformer (CT), and 1 input terminal for voltage-measuring voltage transformer (VT)*4
HMI2	Second display unit	Connector for second display unit*5
Clock	Clock function	Clock function (for use with compact data storage and Health Index) with battery



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<http://www.azbil.com/products/factory/order.html>

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Azbil Corporation  
 Advanced Automation Company

Yamatake Corporation changed its name to Azbil Corporation on April 1, 2012.

1-12-2 Kawana, Fujisawa  
 Kanagawa 251-8522 Japan  
 URL: <http://www.azbil.com>



# Multi-loop Controller with Multifunction Display

Model C7G



The next stage in controller evolution



# A Significantly Enhanced Role for Digital Indicating Controllers

This PID controller handles up to four loops with a top sampling cycle of 10 ms at an accuracy of 0.1% F.S. In addition, its separable structure, compact data storage, and Health Index™\* function make it useful in ways that conventional controllers cannot match.



**Multi-loop Controller with Multifunction Display**  
Model C7G

## Meets a variety of needs !

- |             |   |       |
|-------------|---|-------|
| [ NEEDS A ] | High-level waterproofing for moist environments           | P 04  |
| [ NEEDS B ] | Flexible installation in small spaces                     | P 06  |
| [ NEEDS C ] | Installation without the need for special cables          | P 07  |
| [ NEEDS D ] | A device powered from the PC during setup                 | P 07  |
| [ NEEDS E ] | High-speed, smart Ethernet connection                     | P 09  |
| [ NEEDS F ] | Data saved even if a problem occurs                       | P 10  |
| [ NEEDS G ] | Prediction of equipment faults to prevent sudden problems | P 11  |
| [ NEEDS H ] | Easy selection of model No. and specifications            | P 12~ |

# Digital Indicating Controllers

## Excellent usability

We developed the hardware from the user's viewpoint in order to achieve a high level of usability.

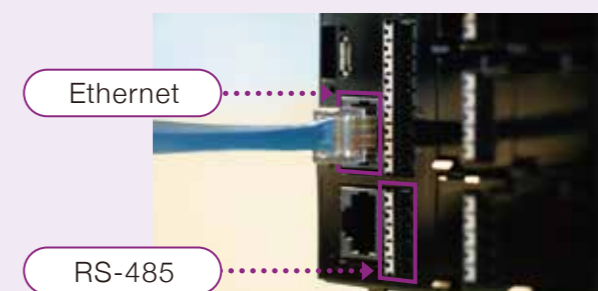
- Better usability and readability of display
- Separable structure
- Screwless-clamp terminal block



FEATURE 01

## Seamless coordination with other equipment maximizes value

Ethernet as a standard interface provides high-speed communication with a variety of devices. RS-485 is also a standard feature, allowing improved flexibility in network construction. A PLC link function, which provides an easy Ethernet connection with Mitsubishi Electric's PLC, is also available.

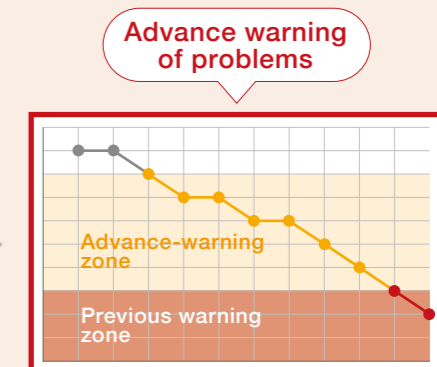


FEATURE 02

## Diagnostic and management information for problem-solving

The advanced C7G, in addition to faster and more reliable process control, is capable of detecting warning signs of trouble with connected equipment through the use of its data-processing technology.

- Faster speed
- Compact data storage
- Data processing



Health Index function



FEATURE 03



# Excellent usability

## Excellent usability and readability

- 3.5-inch full dot matrix LCD offers crystal-clear display of values and graphs during control operation.
- Touch panel provides user-friendly operability. If lost, just press the home button.

## Withstands a variety of environments

- Display unit features an IP67 protection rating. Resistance to dust and water drops allows use in a range of environments.
- Resistive touch-panel is easy to operate in cleanrooms, etc., where gloves are worn.

Vivid LCD display

Touch operation



Resistance to water drops



Gloves are no problem

## Selectable home screen

One controller handles up to 4 loops. The C7G breaks the single-loop controller mold, allowing user selection of the required number of loops.

Normal

Displayed loops can be switched between right and left

2-loop display



3-loop display



4-loop display



Vertical display



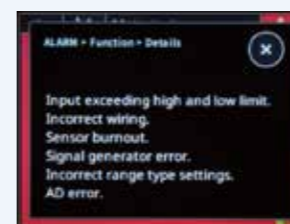
## Clarity at a glance— set for full name display of C7G alarms and settings

Parameter settings and controller alarms can be displayed by name rather than by code number, reducing the need to refer to the manual during setup or alarm handling. Both English and Japanese are available, and can be seamlessly switched during operation.

- Sample display 1 -

English

(Controller alarm indication)



- Sample display 2 -

Japanese

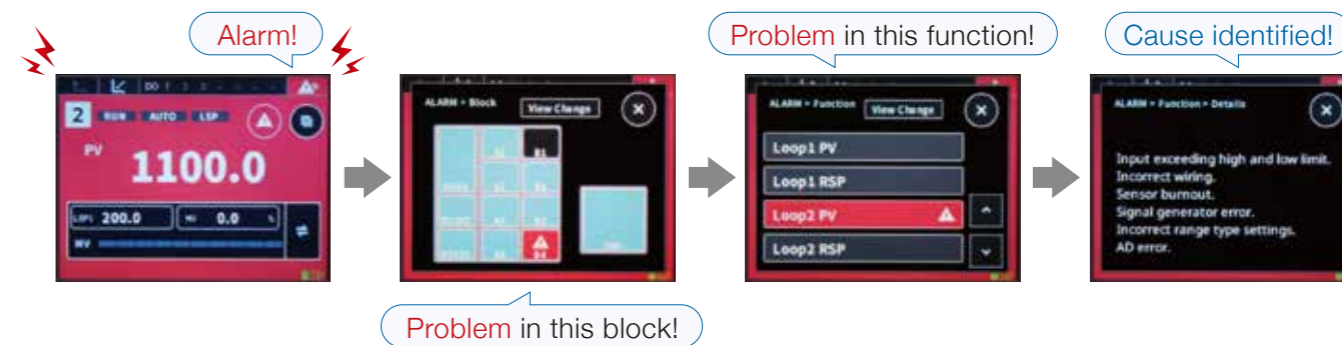
(Parameter settings indication)



## Easily identify the cause of alarms

The hierarchical design of the alarm screen allows easy identification of the location and cause of generated alarms.

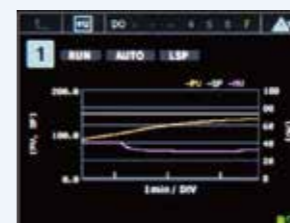
[ Example: sensor input error ]



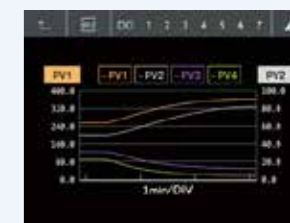
## Graphs are helpful in trial-run adjustments

Control status can be conveniently checked on a graph while making trial-run adjustments.

1-loop graph



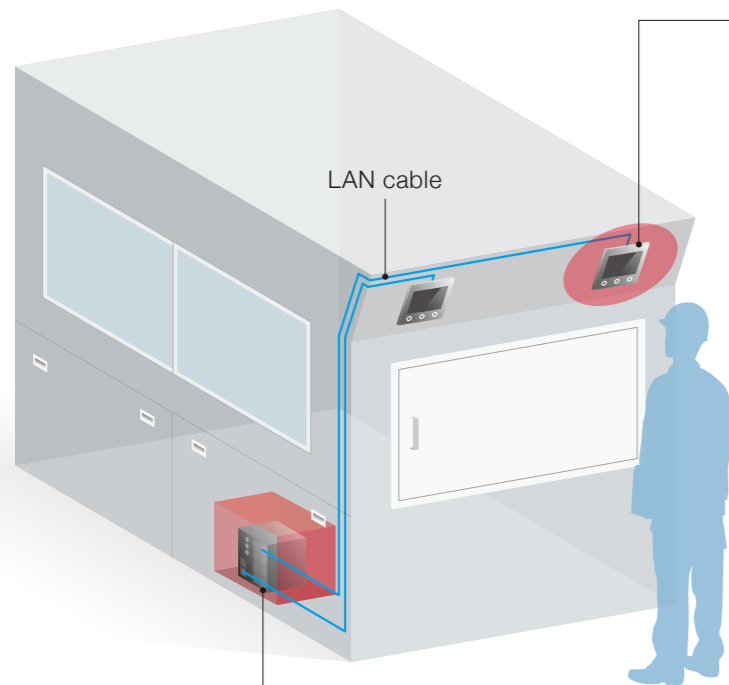
Multi-loop graph







Separable display allows for flexible positioning.



Display unit

Since power is supplied from the main unit, **no power wiring is needed for a display installed within 30 meters or less.** A separate power supply is required for greater distances (to 100 m max.)

Main unit

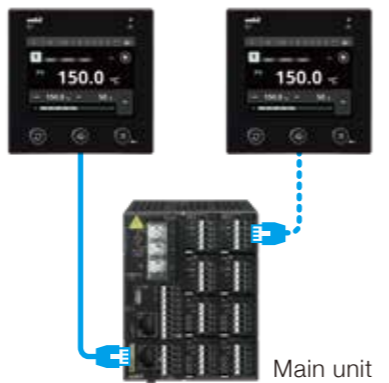
Easy DIN-rail mounting.

In addition to reducing the wiring to the panel, this structure greatly improves installation flexibility.

Additional display unit block

Unlike conventional controllers, a second display can be added.

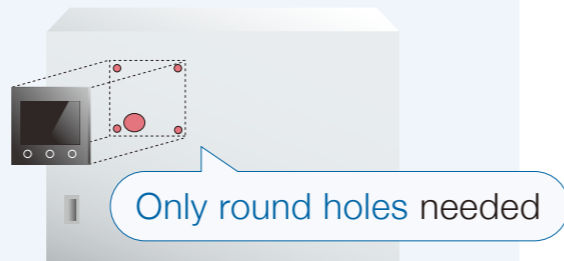
Display unit      Second display



POINT 01

Simplified panel cutout mounting holes

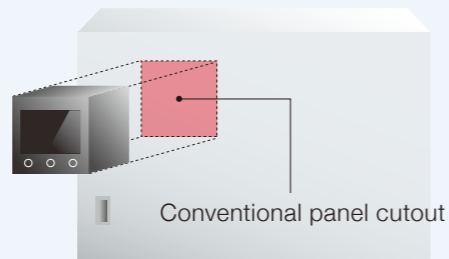
Panel mounting requires only round holes. The tools previously required to make panel cutouts are not needed, allowing much simpler mounting.



POINT 02

Conventional panel cutouts also OK

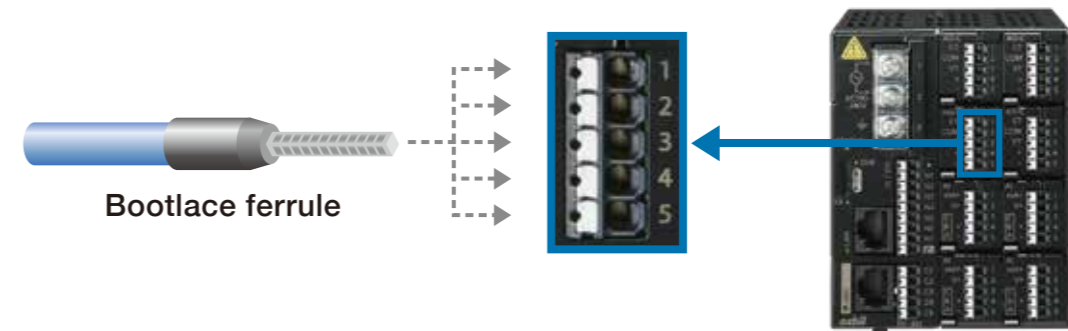
As with conventional controllers, integrated mounting of the display unit attached to the main unit is also fine.



Insert wire. Spring-type terminals are that easy !

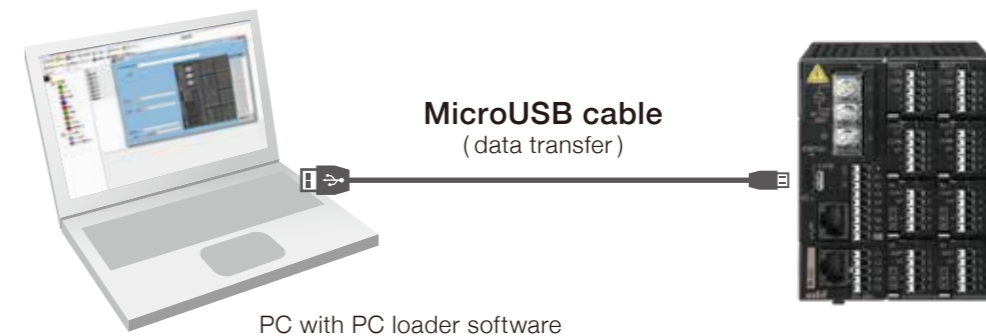
Screwless-clamp terminals allow easy wiring by simply inserting the bootlace ferrules. This method achieves simple wiring as well as improved reliability. Furthermore, since there are no screws, there is no need for retorquing.

- Much simpler than conventional wiring methods.
- No more hassles after inserting the wire.



Configuration without a power supply

Parameters can be loaded and stored with the Smart Loader Package when the main unit is connected to a PC with a MicroUSB\* cable.



\* MicroUSB-A/-B(USB2.0)

Smart Loader Package\*

The free version\* of the Smart Loader Package can be downloaded from our webpage.



<http://www.azbil.com/products/factory/factory-product/controller-recorder/controller/index.html>

- Free version (SLP-C7FJ91) Includes configuration, monitoring, and Health Index functions.
- Paid version (SLP-C7-J91) Includes additional functions not available in the free version (advanced monitoring function and Health Index screen).

\* Configuration and monitoring software tool

# A diversity of built-in functions

Various Functions

## High-speed control

**Up to 4 loops can be controlled at speeds of up to 10 ms.** Ideal for heater control and other high-gain processes that require high-speed control.

## Cascade control

**Compatible with internal cascade control functions.** Especially effective for large-scale process control with slow dynamics.

## Broken-line approximation

Equipped **with broken-line approximation function for input and output.** Controllability is improved by utilizing this feature for functions such as non-linear sensor output and output to high-gain actuators.

## Resistance value indicated function

When current output to a thyristor is used, together with CT and VT input, **the controller can calculate and indicate the resistance** from the measured current and voltage.

## Display unit settings

The display can show, separately for each loop, **the units of measurement desired for the application.**



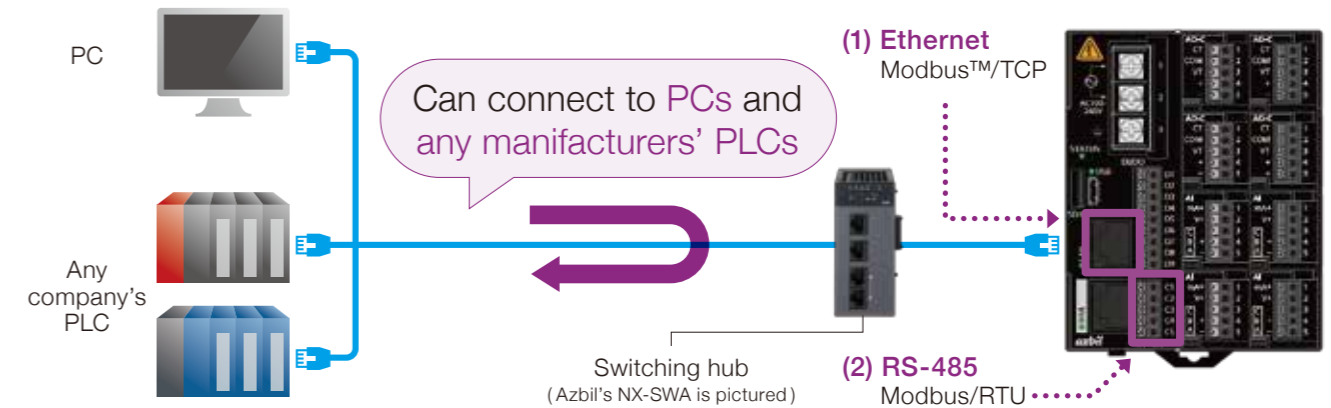
## FEATURE 02



# Value is maximized by seamless coordination with other equipment

## Comes standard with two communication ports

Both Ethernet and RS-485 support is a standard feature. With high-speed (Ethernet) communication and serial (RS-485) communication, a high degree of flexibility is ensured for equipment-internal instrumentation networks and controller-controller instrumentation networks.



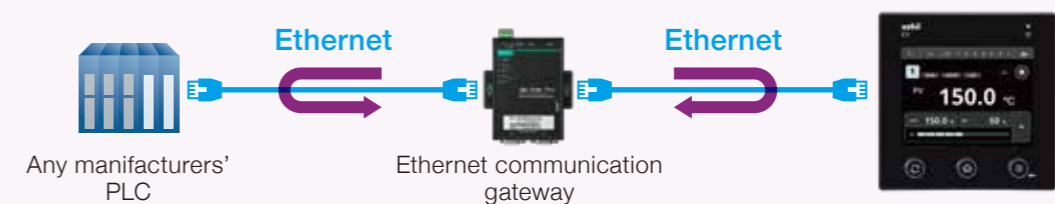
## PLC link function

The PLC link function utilizes Ethernet to exchange data with a Mitsubishi Electric PLC (MC Protocol / SLMP) or communication converter(gateway)-less/programming-less controller.



## Even easier instrumentation with an NX-MGW Ethernet connection gateway

Our NX-MGW Ethernet communication gateway allows easy instrumentation using Ethernet.



Data transfer can be easily configured by simply setting the source and target devices. Easy setup of data transmission is achieved without requiring communication programs by PLC ladder programming.

Note: For details on the NX-MGW Ethernet communication gateway, please refer to CP-PC-1585E.



# Diagnostic and management information for problem-solving

microSD



## Compact data storage function

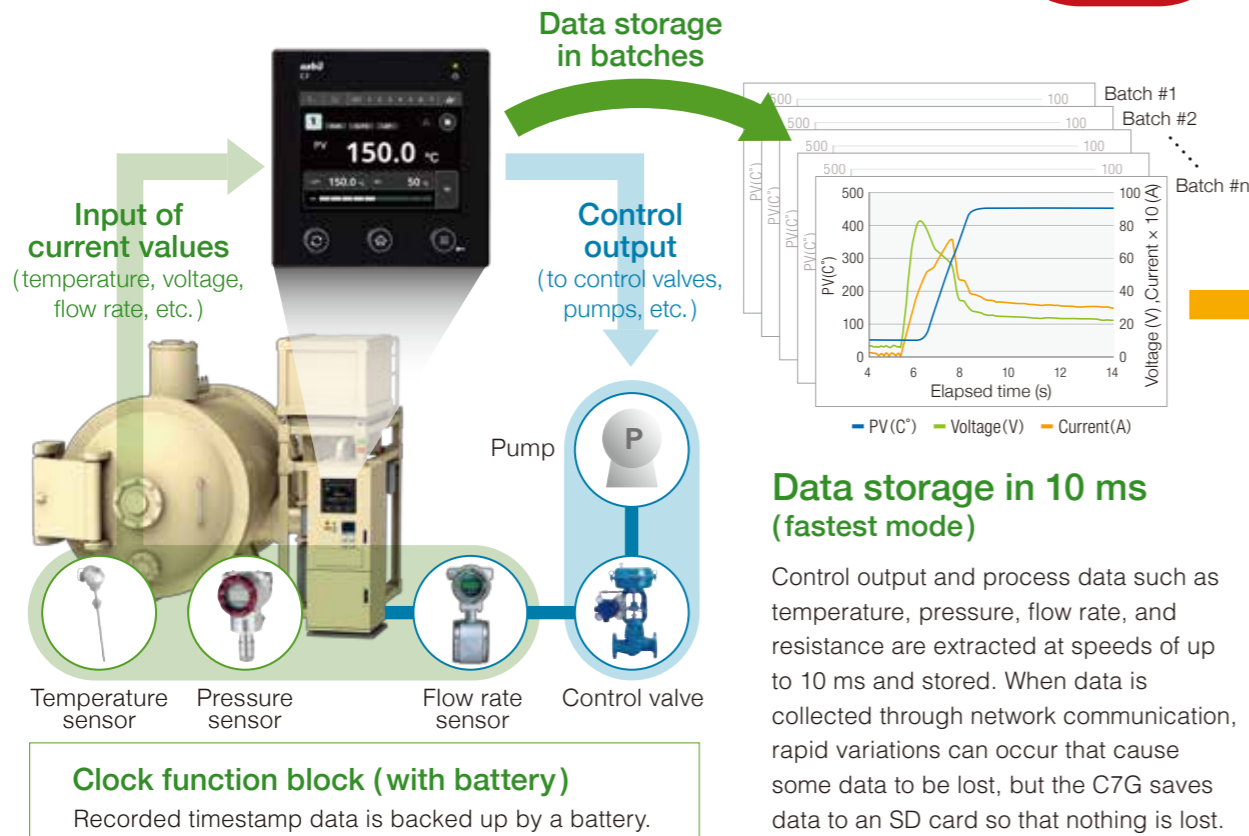
Azbil's unique compact data storage function utilizes advanced technology to store data efficiently. Instead of simply storing data at fixed intervals, only the necessary pieces of data are prioritized and stored.



Data processing with the controller's hierarchical structure

## Compact data storage (CDS)

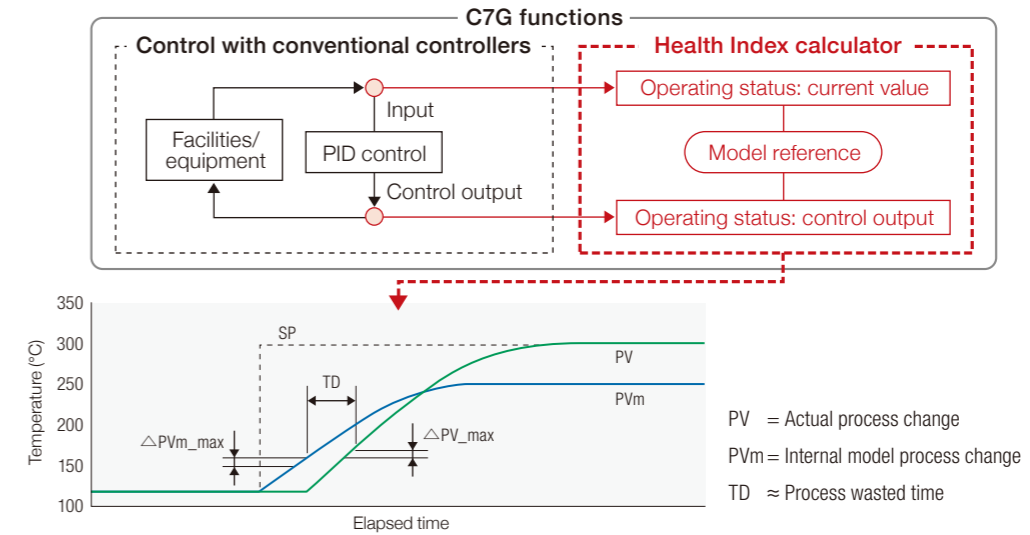
Proprietary data collection function



Processing

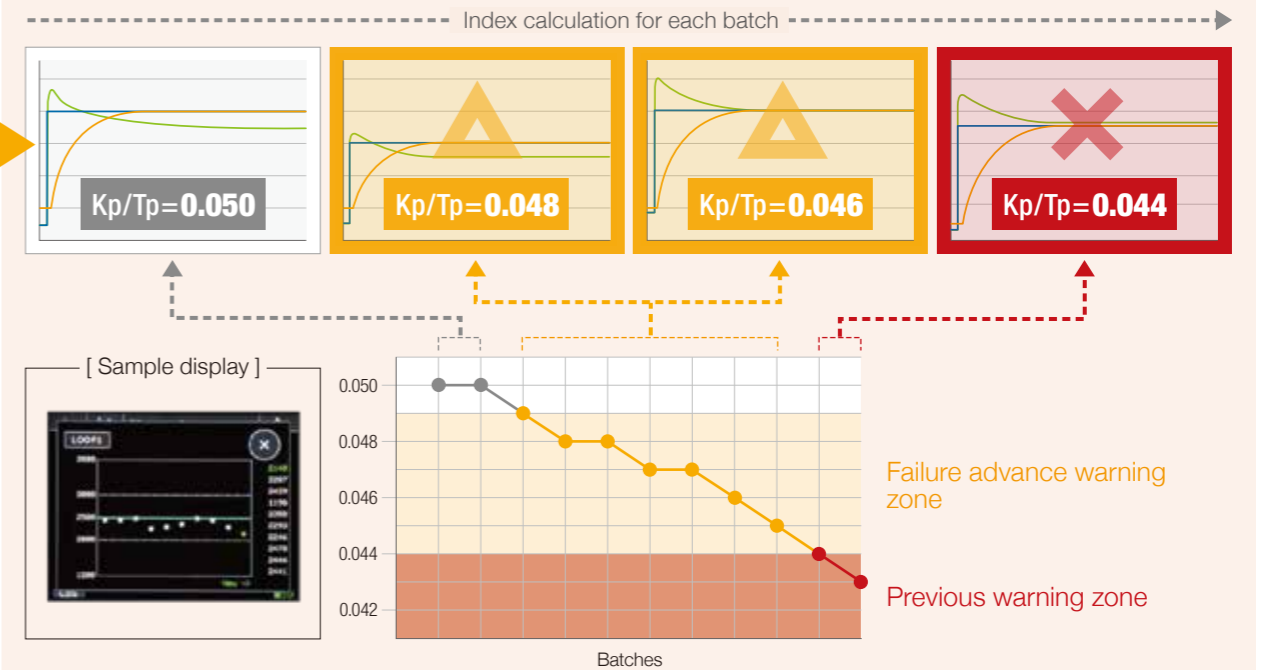
## Control loop characteristics are quantified using the process data used for control.

Even if the process value is miniscule, any change in the status of the equipment can be quickly detected.



By comparing the maximum amount of process change in a transient response ( $\Delta PV_{max}$ ) and the same value for the model installed in the controller ( $\Delta PVm_{max}$ ), the value of "Gain (Kp) ÷ time constant (Tp)" is calculated as the Health Index (control loop quality). The Health Index is calculated while CDS is activated, and is then stored on the microSD memory card. (Depending on processing conditions, calculation may sometimes not be possible.)

**How to use** The Health Index is an approximation of loop soundness. By storing data in batches and comparing it with initial values, equipment status changes can be detected **before a failure occurs**.



Data collection and extraction

Data processing

The Health Index is based on our proprietary data-processing technology.

Advance warning



# Specification

Analog Input Block	Input type	Full multi-range for thermocouple, resistance temperature detector, DC current, and DC voltage			
	No. of control loops	4 loops max. (configurable by the SLP-C7 Smart Loader Package)			
	Range type	See Table of input types and ranges.			
	Sampling cycle	10 ms, 50 ms, 100 ms (factory default: 50 ms)			
	Decimal point position	0 to 4 digits after the decimal point are displayed. Values are displayed so that the entire value does not exceed 5 digits. (Note: Effective resolution depends on the range.)			
	Thermocouple	Cold junction compensation accuracy	±0.5 °C (at an ambient temperature of 23 °C -2/+5 °C)		
		Effects of ambient temperature on reference junction compensation	±1.0 °C (ambient temperature 0 to 50 °C; under standard conditions for other temperatures)		
		Reference junction compensation method	Compensation within the C7G		
	Resistance temperature detector (RTD)	Measuring current	1.0 mA typical (current from terminals A and B; under standard conditions)		
		Allowable wiring resistance	85 Ω max. (per wire)		
DC voltage	Input bias current	0–10 V range: 10 μA max. (under standard conditions)			
	DC current	Maximum allowable input	DC voltage input: –15 to +15 V DC current input: –1.5 to +1.5 V		
Scaling		–32000 to +32000 U (Max. 5 digits within the above range, max. 4 digits after the decimal point, reverse scaling possible)			
Display unit (included) Additional display (C7D-xxxxxx)		Screen specifications	3.5-inch QVGA LCD		
Display unit (included) Additional display (C7D-xxxxxx)	Operation buttons	Touch panel (resistive) and three hardware buttons			
	Display power source	If display is less than 30 m from the main unit (display connector/additional display unit block): power is supplied from the main unit If display is 30 to 100 m from the main unit (display connector/additional display unit block): separate 5 V DC power supply is needed			
	Protective rating	IP67 (front of display unit only)			
	Interface language	English/Japanese (switchable by setting)			
	Service life of LCD	5 years (at ambient temperature of 25 °C and brightness setting 4, for half-life of backlight brightness)			
	DI (Digital Input)/ DO (Digital Output) block	Digital input	No. of I/Os	7 max. (select DI/DO/TP by setting), common	
			Compatible output type	Non-voltage contacts or open collector (sink type)	
Digital output		Function assignment	RUN/READY mode selection, AUTO/MANUAL mode selection, LSP/RSP mode selection, SP group selection, CDS stop/start, etc.		
		Output method	Open drain (sink type)		
Control unit	PID Control	Proportional band (P)	0.1 to 3200 % (5 digits max. within the range at the left, 4 digits max. after the decimal point)		
		Integral time (I)	0 to 32000 s (5 digits max. within the range at the left, 4 digits max. after the decimal point); No integral calculation if the setting is 0.		
		Derivative time (D)	0 to 32000 s (5 digits max. within the range at the left, 4 digits max. after the decimal point); No derivative calculation if the setting is 0.		
		Number of PID groups	8 (for each loop)		
		PID group selection	SP group interlocking system		
		Auto-tuning	PID automatic setting using the limit cycle method		
	No. of settings Local SP (LSP)	8 (for each loop)			
	Analog current output block	Current output 1	Type	DC 4–20 or 0–20 mA	
			Output type	Control output (MV), process value (PV), set value (SP), etc.	
			Allowable load resistance	600 Ω max.	
CT (current) input 1		Recommended current transformer	QN206A (hole diameter: 5.8 mm, 800 turns), QN212A (hole diameter: 12 mm, 800 turns). Note: Not UL-certified		
		Current measurement range	0.4–50.0 A AC, 50/60 Hz (peak current: 71 A, 800 turns, 1 power wire loop)		
VT (voltage) input 1		Recommended voltage transformer	81406725-003		
	Measuring voltage range	24 to 240 V AC, 50/60 Hz (peak voltage: 339 V, recommended transformer primary side: 200 V, secondary side: 10 V)			
Voltage pulse output block	1 Voltage pulse output	Output voltage	12 V DC, +15/–10 % (under standard conditions)		
		Allowable current	25 mA or less		
Motor drive output block	2 CT (current) inputs	Specifications	Same as the CT (current) input of the analog current output block		
		Relay output	Contact type	1c, 2 circuits ("a" contact side only)	
Contact rating	250 V AC 2 A (cos φ = 0.4); 24 V DC 2.5 A (L/R = 0.7 ms)				
Contact voltage	250 V AC max. / 125 V DC max.				
Clock function block (with battery)	Motor feedback input	Allowable potentiometer range	100–2500 Ω (including wiring resistance)		
		Clock function	Hour/minute/second, calendar (leap-year adjusted)		
		Clock accuracy	Monthly error: less than ±65 s (under standard conditions)		
Additional display unit block	Service life	Service life	10 years (battery life while OFF; under standard conditions)		
		No. of connectable units	One unit		
		Connector	RJ-45		

External communication	Ethernet	Transmission line type	IEEE802.3u 100BASE-TX (FastEthernet)-compliant (full duplex)	
		No. of connections	3	
		No. of physical ports (connectors)	1 (RJ-45)	
		Cable	UTP cable (4P) Cat 5e min. (straight) (ANSI/TIA/EIA-568-B both ends)	
		Protocol	Modbus/TCP, Mitsubishi Electric SLMP (3E) (for PLC link communication)	
	RS-485 communication	Signal level	RS-485 compliant	
		Network	Multidrop (up to 31 slave stations for one host station)	
		No. of communication wires	3-wire system	
		Transmission speed	9600, 19200, 38400, 57600, and 115200 bps	
	Loader communication	Protocol	Modbus/RTU	
Dedicated PC loader		SLP-C7FJ91 (free), SLP-C7-J91 (sold separately)		
Cable		USB-MicroUSB (Type-A/-B) cable (5 m max.) or Ethernet cable		
Data storage	Power supply	When connected with a USB cable, the device can be powered by the PC and parameters can be changed.		
		SD	microSD/SDHC-compliant (4 GB) (for the compact data storage and health index functions)	
		Backup memory	EEPROM (Durability: 1 million erase-write cycles or less), used for parameters settings	
		Power consumption	25 VA max. 10 W max.	
		Case material	Main unit: Modified PPE (case), polycarbonate (board holder, front mask) Display unit: Modified PPE (case), polycarbonate (back cover), PET film (decorative sheet)	
		Case color	Black	
		Applicable standards	EN 61010-1 (CE-LVD), EN 61326-1 (CE-EMC), UL/cUL 61010-1 (setting of model No. required), Korean wireless regulations (Radio Waves Act: KC mark) authorization No. MSIP-REM-A2B-A131	
		Overvoltage category	Category II (IEC 60364-4-443, IEC 60664-1)	
		Installation	Main unit: Mounting on a DIN rail (standard) or on the display unit using the mounting bracket	
		Built-in clock accuracy	Monthly error: less than ±140 s (less than ±65 s if the clock function block with battery is used)	
General specifications	Standard conditions	Ambient temperature	23 °C -2/+5 °C	
		Ambient humidity	60 ± 5 % RH	
		Power voltage	105 V AC ± 10 %	
	Operating conditions	Ambient temperature	0–50 °C, 0–40 °C (when two or more main units are mounted together)	
		Ambient humidity	10 to 90 % RH (without condensation)	
		Rated power voltage	100 to 240 V AC (operating input voltage: 85 to 264 V AC)	
Mounting angle	Reference plane ±10° for main unit, no restrictions for display unit			

Note: For details, refer to specification sheet No. CP-SS-1911E.

## Input types and ranges

Input type	Range type Nos.	Sensor	Range	Accuracy	Effective resolution	
Thermocouple	1	K	-200 ~ +1,200 °C	±0.1%FS±1digit*1	0.1 °C	
	2	K	0 ~ 1,200 °C	±0.1%FS±1digit	0.1 °C	
	3	K	0 ~ 800 °C	±0.1%FS±1digit	0.1 °C	
	4	K	0 ~ 600 °C	±0.1%FS±1digit	0.1 °C	
	5	K	0 ~ 400 °C	±0.1%FS±1digit	0.1 °C	
	6	K	-200 ~ +400 °C	±0.1%FS±1digit*1	0.1 °C	
	7	K	-200 ~ +200 °C	±0.1%FS±1digit*1	0.1 °C	
	8	J	0 ~ 1,200 °C	±0.1%FS±1digit	0.1 °C	
	9	J	0 ~ 800 °C	±0.1%FS±1digit	0.1 °C	
	10	J	0 ~ 600 °C	±0.1%FS±1digit	0.1 °C	
	11	J	-200 ~ +400 °C	±0.1%FS±1digit*1	0.1 °C	
	12	E	0 ~ 800 °C	±0.1%FS±1digit	0.1 °C	
	13	E	0 ~ 600 °C	±0.1%FS±1digit	0.1 °C	
	14	T	-200 ~ +400 °C	±0.1%FS±1digit*1	0.1 °C	
	15	R	0 ~ 1,600 °C	±0.1%FS±1digit*2	0.1 °C	
	16	S	0 ~ 1,600 °C	±0.1%FS±1digit*2	0.1 °C	
	17	B	0 ~ 1,800 °C	±0.2%FS±1digit*3	0.1 °C	
	20	WRs5-26	0 ~ 1,400 °C	±0.1%FS±1digit	0.1 °C	
	21	WRs5-26	0 ~ 2,300 °C	±0.1%FS±1digit	0.1 °C	
	Resistance temperature detector (RTD)	41	Pt100	-200 ~ +500 °C	±0.1%FS±1digit	0.1 °C
43		Pt100	-200 ~ +200 °C	±0.1%FS±1digit	0.01 °C	
45		Pt100	-100 ~ +300 °C	±0.1%FS±1digit	0.01 °C	
47		Pt100	-100 ~ +200 °C	±0.1%FS±1digit	0.01 °C	
49		Pt100	-100 ~ +150 °C	±0.1%FS±1digit	0.01 °C	
51		Pt100	-50 ~ +200 °C	±0.1%FS±1digit	0.01 °C	
53		Pt100	-50 ~ +100 °C	±0.1%FS±1digit	0.01 °C	
55		Pt100	-80 ~ +40 °C	±0.1%FS±1digit	0.01 °C	
57		Pt100	-40 ~ +60 °C	±0.1%FS±1digit	0.01 °C	
59		Pt100	-10 ~ +60 °C	±0.1%FS±1digit	0.01 °C	
61		Pt100	0 ~ 100 °C	±0.1%FS±1digit	0.01 °C	
63		Pt100	0 ~ 200 °C	±0.1%FS±1digit	0.01 °C	
65		Pt100	0 ~ 300 °C	±0.1%FS±1digit	0.01 °C	
67		Pt100	0 ~ 500 °C	±0.1%FS±1digit	0.01 °C	
Linear		86	Voltage (V)	1 ~ 5V	±0.1%FS±1digit	1/90000 or better
		87	Voltage (V)	0 ~ 5V	±0.1%FS±1digit	
		88	Voltage (V)	0 ~ 10V	±0.1%FS±1digit	
	89	Current (mA)	0 ~ 20mA	±0.1%FS±1digit		
	90	Current (mA)	4 ~ 20mA	±0.1%FS±1digit		

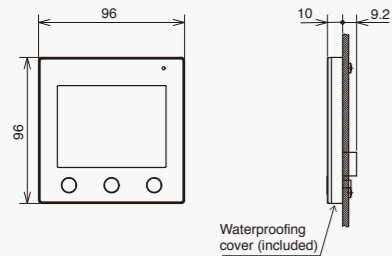
\*1. For -200 to 0 °C, ±0.2 % FS ± 1 digit \*2. For 0 to 100 °C, ±0.2 % FS ± 1 digit \*3. For 0 to 260 °C, ±4 % FS ± 1 digit; for 260 to 800 °C, ±0.4 % FS ± 1 digit

# Specification

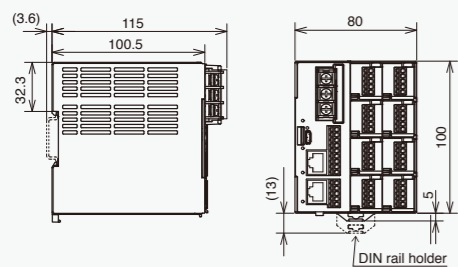
## External dimensions and mounting (Unit: mm)

### Standard mounting

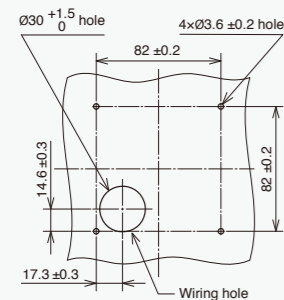
#### ■ Display unit, additional display unit



#### ■ Main unit

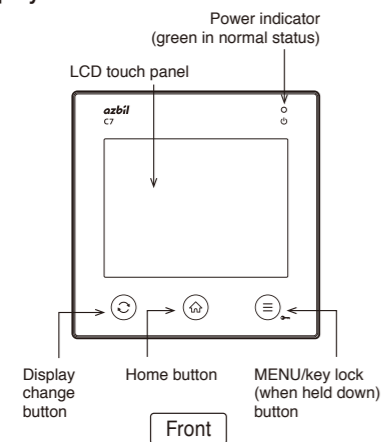


#### ■ Panel cutout (front)



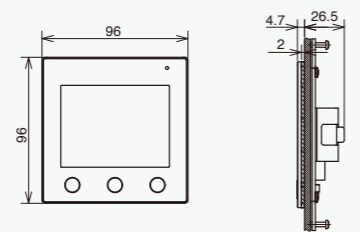
## Part names and functions

#### ■ Display unit

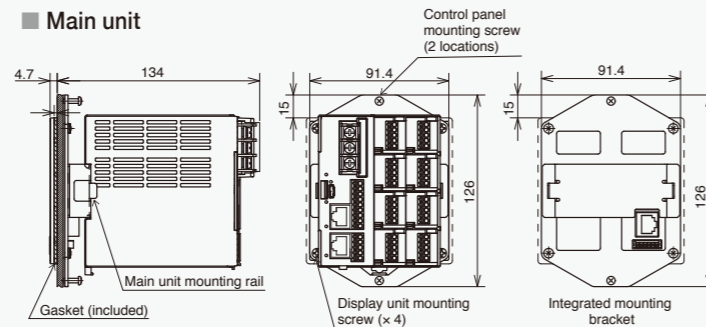


### Integrated-mounting

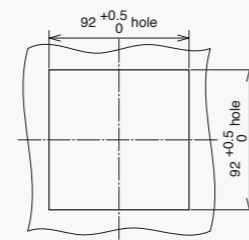
#### ■ Display unit, additional display unit



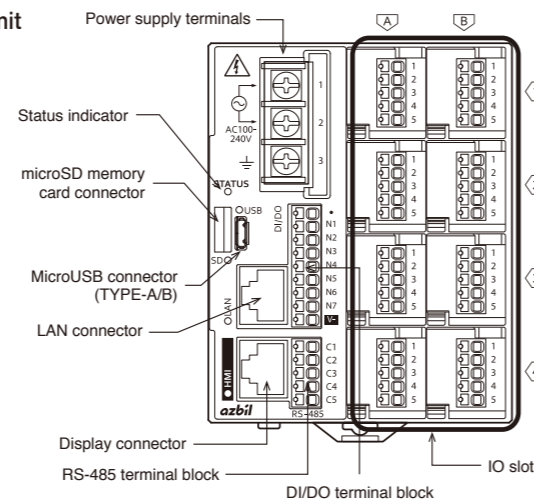
#### ■ Main unit



#### ■ Panel cutout (front)



#### ■ Main unit

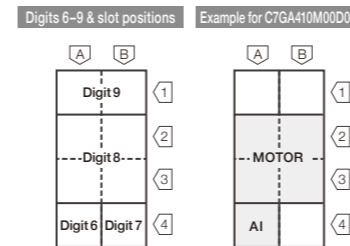


## Model No. selection (for motor output)

Example: C7GA410M00D00 Available soon

Main unit				I/O					Other				Description
Basic model No.	Commu- nication	Size	4 in col. A	4 in col. B	2 and 3 in cols. A and B	1 in col. A and B	Option	Add'l proc.	Add'l spec.	Special	Slot A4		
1	2	3	4	5	6	7	8	9	10	11	12	13	Multi-loop controller with multifunction display
<b>C</b>	<b>7</b>	<b>G</b>											Ethernet, RS-485, USB communication, 7 digital I/Os
			<b>A</b>										Integrated mounting*1
			<b>3</b>										Standard mounting
			<b>4</b>										
				<b>1</b>									PV1 (full multi-range)
													AI
													Slot B4
									<b>0</b>				None
									<b>1</b>				RSP1 (full multi-range)*2
													AI
													Slots A2, A3, B2, B3
													MOTOR
													Motor drive output (with MFB input)
													Slot A1
													Slot B1
													None
													AO-C
													V-P
													V-P
													HMI2
													Clock
													None
													None
													With inspection report
													With traceability certification
													CE, KC, and GB
													None

#### ● Sample block implementations for model No. and slot positions



- \*1. A rear mounting bracket and a cable for connecting the display unit are included.
- \*2. RSP1 can be switched for use as PV2.
- \*3. Current transformer (CT) and voltage transformer (VT) are sold separately.
- \*4. Additional display unit is sold separately.

Abbrev.	Block name	Description
AI	Analog input	1 full multi-range (thermocouple, RTD, DC current/voltage) input
V-P	Voltage pulse output	1 12 V DC pulse output and 2 current transformer (CT) input terminals for heater burnout/overcurrent/short-circuit detection*3
AO-C	Analog current output	1 current 4–20 or 0–20 mA DC output, 1 input terminal for current-measuring current transformer (CT), and 1 input terminal for voltage-measuring voltage transformer (VT)*3
MOTOR	Motor drive output	Motor drive output (100/200 V AC), normal rotation (OPEN) output and reverse rotation (CLOSE) output, and MFB (motor feedback) input
HMI2	Additional display unit	Connector for second display*4
Clock	Clock function	Clock function (for use with compact data storage and health index) with battery

## Model No. selection (for display unit only)

Example: C7D-400D00

Main unit				Other						Description
Basic model No.	Installation	Option 1	Option 2	Add'l proc.	Add'l spec.	Special	Slot A4			
1	2	3	4	5	6	7	8	9	10	Additional display unit
<b>C</b>	<b>7</b>	<b>D</b>	-							Integrated mounting
			<b>3</b>							Standard mounting
			<b>4</b>							None
				<b>0</b>						None
										None
										With inspection report
										CE, KC, and GB
										None

## Optional parts (sold separately)

Part name	Model No.
SLP-C7 Smart Loader Package (free version)*1	SLP-C7FJ91
SLP-C7 Smart Loader Package (paid version)	SLP-C7-J91
Power terminal cover (10 covers included)	*Available soon 81447704-001
Current transformer (dia. 5.8 mm)	QN206A
Current transformer (dia. 12 mm)	QN212A
Voltage transformer (200 V AC)	81406725-003

\*1. Downloadable from our website  
<http://www.azbil.com/products/factory-product/controller-recorder/controller/index.html>