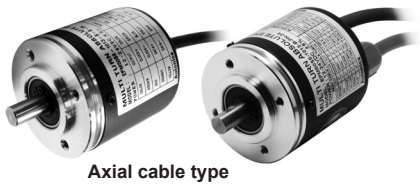
CÔNG TY CỔ PHẦN CÔNG NGHỆ HỢP LONG

Shaft Type Ø50mm Multi-turn Absolute Rotary Encoder

Features

- **Total 23-bit resolution (8388608-division) of 10-bit single-turn (1024-division) and 13-bit multi-turn (8192-revolution)**
- Compact size of Ø50mm
- Parallel data/SSI data transmission type
- Easy zero adjustment using single-turn/multi-turn data separated reset function
- Memorizing revolution data up to ±90° after blackout without memory back up function
- Possible CW/CCW direction setting with direction function
- Maximizing users convenience with clear, over flow alarm (OVF) function
- Protection structure IP64 (IEC standard) (dust-proof, oil-proof)
- Provides Latch function (parallel output model only)

Radial cable type



Axial cable type

Applications

- Precision machine tool, Fabric machinery, Robot, Parking system

Please read "Safety Considerations" in the instruction manual before using.

CE

Ordering Information

EPM50S **8** – **10** **13** – **B** – **PN** – **24** –

Series	Shaft diameter	Single-turn	Multi-turn	Output code	Control output	Power supply	Cable
Ø50mm Shaft type	Ø8mm	10-bit (1024 -division)	13-bit (8192 -revolution)	Binary code	PN: Parallel NPN open collector output S: SSI Line driver output	12-24VDC±5%	No mark: Axial cable type S: Radial cable type

Specifications

Type			**Shaft Type Ø50mm Multi-turn Absolute Rotary Encoder**		
Model			**EPM50S8-1013-B-S-24-□**	**EPM50S8-1013-B-PN-24-□**	
Resolution		Single-turn	1024-division (10-bit)		
		Multi-turn	8192-revolution (13-bit)		
Rotation limit when power off※1			±90°		
Electrical specification	Output	Output code	24-bit, Binary code	Binary code	
		Control output	SSI (Synchronous Serial Interface) Line driver [Low] - Sink current: max. 20mA, Residual voltage: max. 0.5VDC⎓ [High] - Sink current: max. -20mA, Output voltage: min. 2.5VDC⎓	Parallel NPN open collector output Sink current: max. 32mA, Residual voltage: max. 1VDC⎓	
		Output signal	Single-turn data, multi-turn count, over flow alarm (OVF)※2		
		Output logic	—	Negative logic output	
		Response time (rise, fall)	—	Max. 1μs (cable: 2m, I sink = 32mA)	
	Input	Input signal	Single-turn data reset ※3, Multi-turn count reset ※4, Direction, Clear		
			—	Latch	
		Input level	0-1VDC⎓		
		Input logic	Low Active, Open or High for common use		
		Input time	Single-turn data reset※3, Multi-turn count reset※4, Direction, Clear: approx. over 100ms		
			—	Latch: approx. over 500μs	
		SSI clock input: Input level	5VDC⎓ ±5%	—	
		SSI clock input: Input frequency	100kHz to 1MHz		
	Max. response frequency		—	50kHz	
	Power supply		12-24VDC⎓ ±5% (ripple P-P: max. 5%)		
	Current consumption		Max. 150mA (disconnection of the load)	Max. 100mA (disconnection of the load)	
	Insulation resistance		Over 100MΩ (at 500VDC megger between all terminals and case)		
	Dielectric strength		750VAC 50/60Hz for 1 min (between all terminals and case)		
	Connection		Axial/Radial cable type (cable gland)		

※1: It calibrates the multi-turn counts by comparing single-turn data before/after power off without counting multi-turn counts when power is off. It shall be used on the condition that no overrated revolution occurred since proper multi-turn data may not be available if any revolutions occurred over ±90° from the position when power is off.
※2: OVF alarm is ON when multi-turn count is out of counting range (0 to 8191 revolutions).
※3: Single-turn data will be reset as 「0」 when single-turn data reset is input.
※4: Multi-turn count will be reset as 「0 revolution」 when multi-turn count reset is input.

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■ Specifications

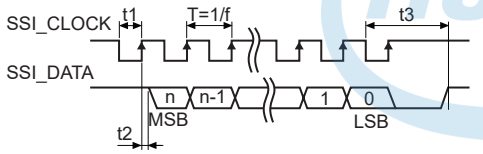
Type		**Shaft Type Ø50mm Multi-turn Absolute Rotary Encoder**	
Model		**EPM50S8-1013-B-S-24-□**	**EPM50S8-1013-B-PN-24-□**
Mechanical specification	Starting torque	Max. 70gf·cm (0.0069N·m)	
	Moment of inertia	Max. 40g·cm² (4×10^{-6}kg·m²)	
	Shaft loading	Radial: max. 10kgf, Thrust: max. 2.5kgf	
	Max. allowable revolution※5	3,000rpm	
Vibration		1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours	
Shock		Approx. max. 50G	
Environment	Ambient temp.	-10 to 70℃, storage: -25 to 85℃	
	Ambient humi.	35 to 85%RH, storage: 35 to 90%RH	
Protection structure		Axial cable type: IP64 (IEC standard), Radial cable type: IP50 (IEC standard)	
Cable		Ø6mm, 10-wire, 2m, Shield cable (AWG28, core diameter: 0.08mm, number of cores: 19, insulation out diameter: Ø0.8mm)	Ø6mm, 17-wire×2, 2m, Shield cable (AWG28, core diameter: 0.08mm, number of cores: 17, insulation out diameter: Ø0.8mm)
Accessory		Bracket, coupling	
Approval		CE	
Weight※6		Approx. 409g (approx. 324g)	Approx. 560g (approx. 475g)

※5: In case of Parallel type model, Make sure that Max. response revolution should be lower than or equal to max. allowable revolution when selecting the resolution.

[Max. response revolution (rpm)= $\frac{\text{Max. response frequency}}{\text{Resolution}}$ × 60 sec]

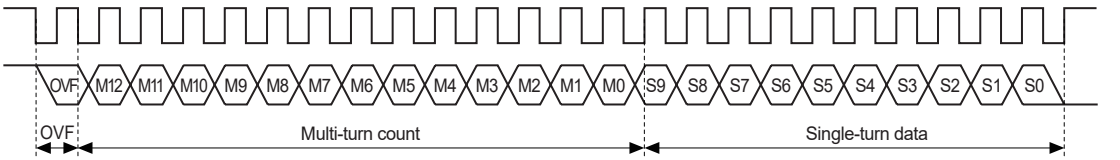
※6: The weight includes packaging. The weight in parenthesis is for unit only.
※Environment resistance is rated at no freezing or condensation.

■ Synchronous Serial Interface (SSI) Output Timing Diagram



Clock Frequency f	100kHz to 1MHz
T	T: 1 to 10µs
	0.5µs < t1 < 5µs
Time lag t2	t2 < 0.3µs
Monoflop Time t3	15µs < t3 < 30µs

■ Synchronous Serial Interface (SSI) Data Output



Clock input bit	Data output name	Data output bit	Clock input bit	Data output name	Data output bit
1	Over flow alarm bit	0-bit	15	Single-turn data	9-bit (MSB)
2	Multi-turn count	12-bit (MSB)	16		8-bit
3		11-bit	17		7-bit
4		10-bit	18		6-bit
5		9-bit	19		5-bit
6		8-bit	20		4-bit
7		7-bit	21		3-bit
8		6-bit	22		2-bit
9		5-bit	23		1-bit
10		4-bit	24		0-bit (LSB)
11		3-bit			
12		2-bit			
13		1-bit			
14		0-bit (LSB)			

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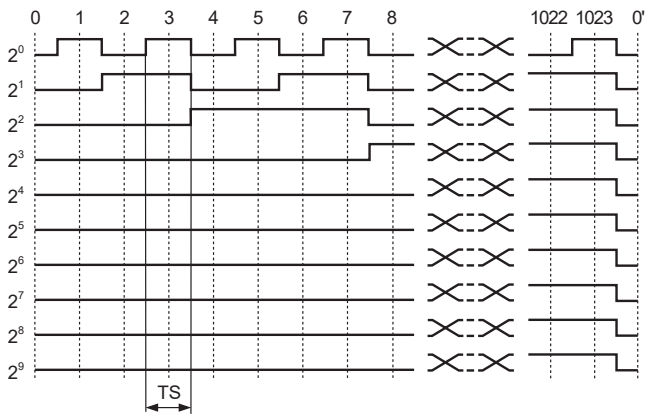
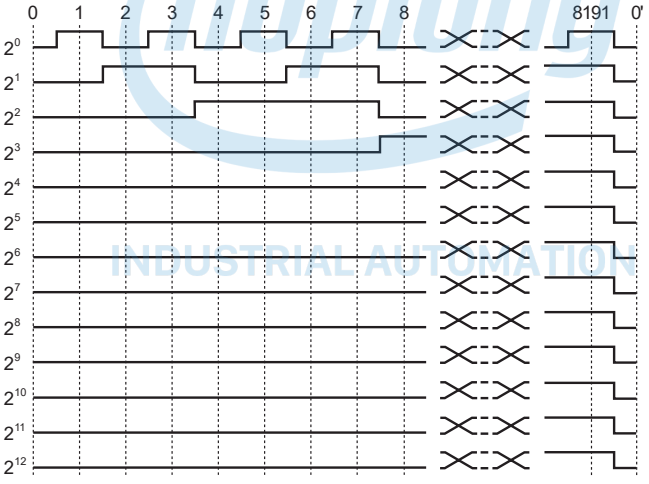
■ Parallel Interface 1024-Division Single-turn Data Output Waveform



※TS=0.3515625°±15'
※The above waveform is based on the positive logic. (The output waveform of negative logic is opposed.)

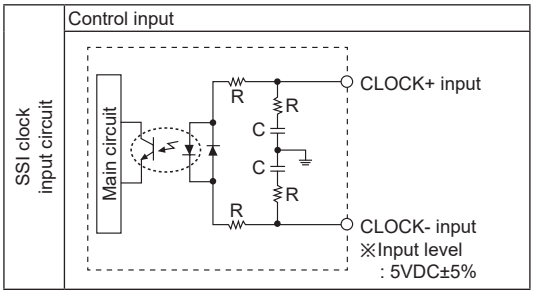
■ Parallel Interface 8192-Revolution Multi-turn Count Data Output Waveform

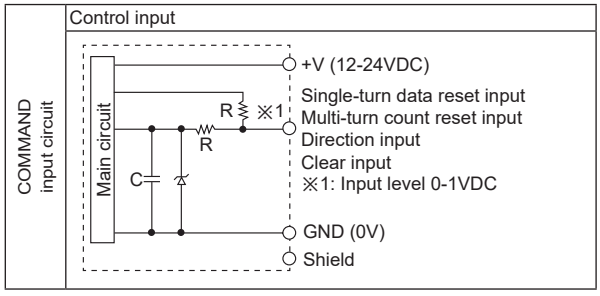


※The above waveform is based on the positive logic. (The output waveform of negative logic is opposed.)

■ Control Output I/O Circuit

• SSI input





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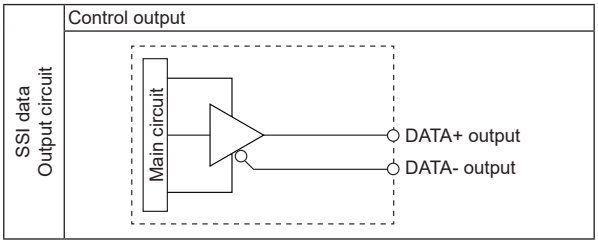
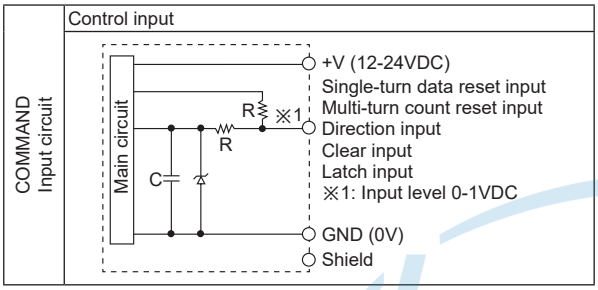
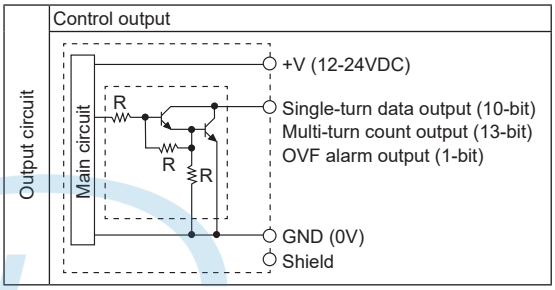
▣ Control Output I/O Circuit

◎ SSI output



◎ Parallel input/output





※Each bit of output has the same circuit.
※Please be aware of the fact that overload and short circuit may cause circuit break.

▣ Connections

◎ SSI Line driver output type

Cable					
Cable color	Description		Cable color	Description	
Brown	SSI	CLOCK+	Gray	COMMAND	Single-turn data reset
Red		CLOCK-	Blue		Multi-turn count reset
Orange		DATA+	Green		Direction
Yellow		DATA-	Purple		Clear
White	+V (12-24VDC)		Shield	Signal shield cable (F.G.)	
Black	GND (0V)		—		

◎ Parallel NPN open collector output type

Multi-turn count cable (sheath color: black)		
Cable color	Description	
Brown	Multi-turn count	2^0
Red		2^1
Orange		2^2
Yellow		2^3
Green		2^4
Blue		2^5
Purple		2^6
Gray		2^7
Pink		2^8
Clear		2^9
Light brown		2^{10}
Light yellow		2^{11}
Light green		2^{12}
Light blue	OVF	
Light purple	Multi-turn count reset	
White	+V (12-24VDC)	
Black	GND (0V)	
Shield	Signal shield cable (F.G.)	

Single-turn data cable (sheath color: gray)		
Cable color	Description	
Brown	Single-turn data	2^0
Red		2^1
Orange		2^2
Yellow		2^3
Green		2^4
Blue		2^5
Purple		2^6
Gray		2^7
Pink		2^8
Clear		2^9
Light brown	N.C.	
Light yellow	Direction	
Light green	Latch	
Light blue	Clear	
Light purple	Single-turn data reset	
White	+V (12-24VDC)	
Black	GND (0V)	
Shield	Signal shield cable (F.G.)	

※Unused wires must be insulated.
※Do the wiring properly.
※Encoder metal case and shield cable must be grounded (F.G.).
※Please use caution to avoid short circuit when connecting output cables because I/O circuit uses the dedicated driver IC.
※As for Parallel output, it is recommended to connect +V and GND of both multi-turn count cable and single-turn data cable.
※Do not apply tensile strength over 30N to the cable.

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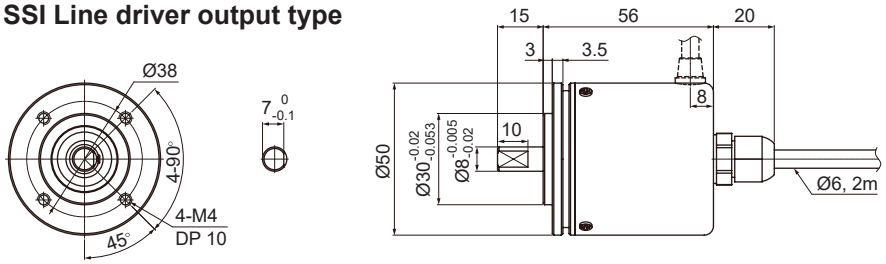
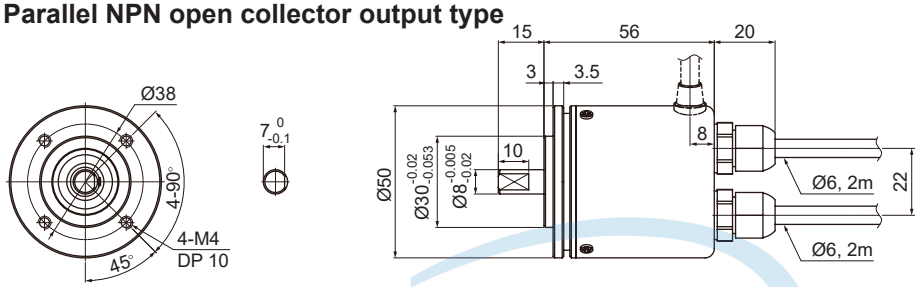
▣ Dimensions

(unit: mm)

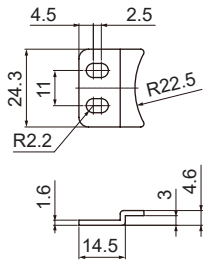
◎ SSI Line driver output type



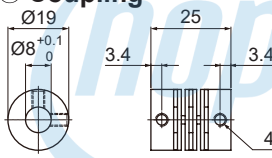
◎ Parallel NPN open collector output type



◎ Bracket



◎ Coupling



- Parallel misalignment: max. 0.25mm
- Angular misalignment: max. 5°
- End-play: max. 0.5mm

※Do not load overweight on the shaft.
※Do not put strong impact when insert a coupling into shaft.
Failure to follow this instruction may result in product damage.
※Fix the unit or a coupling by a wrench under 0.15N·m of torque.
※When you install this unit, if eccentricity and deflection angle are larger, it may shorten the life cycle of this unit.
※For parallel misalignment, angular misalignment, end-play terms, refer to the "Glossary" section of Technical Description.
※For flexible coupling (ERB series) information, refer to the ERB series section.

▣ Functions

◎ Single-turn data reset

Single-turn data will be reset as 「0」 when single-turn data reset cable is inputted 0 to 1V (over 100ms). In case of not using single-turn data reset cable, connect the line to OPEN or + V.

◎ Multi-turn count reset

Multi-turn data will be reset as 「0 revolution」 when multi-turn count reset cable is inputted 0 to 1V (over 100ms). In case of not using multi-turn count reset cable, connect the line to OPEN or + V.
OVF alarm will be reset with multi-turn count reset input.

◎ Direction

Connect the direction cable to OPEN or +V and turn on the power. Output will increase when rotation direction is CW from shaft axis. In case of connecting 0 to 1 V (over 100ms), output will increase when rotation direction is CCW. If direction setting is reset, single-turn data, multi-turn count and OVF will be reset together since direction setting is initial setting which is set with Power ON.

◎ Clear

Single-turn data will be reset as 「0」 and multi-count will be also reset as 「0 revolution」 when clear cable is inputted 0 to 1V (over 100ms). In case of not using clear cable, connect the cable to OPEN or + V. OVF alarm will be reset with clear input.

◎ Latch (parallel output model only)

When the latch cable is inputted 0 to 1V (over 500μs), outputs for single-turn data, multi-turn count and OVF at latch point will be remained. When latch cable is connected to OPEN or +V, output will be returned to operating mode output.

◎ Over flow alarm (OVF)

It is an alarm function when multi-turn count is out of rotation ranges (0 to 8191 revolutions).
Over flow alarm is also reset with multi-turn count value when multi-turn count reset signal is inputted.

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