## FB saits Control Stations

## IP65 lightweight control stations.

IDEC HW and XW series switches and pilot lights installed.

- ø22 mm switches/pilot lights can be installed.
- Blank front enclosures, without mounting holes, are also available.
- Blank front enclosures can also be used as junction boxes to mount terminal blocks.
- Yellow cover enclosures for emergency stop switches are also available.
- Front panel mounting, rear panel mounting, hook mounting, and frame mounting options are available.

- Contact cover box (Part no.: FB1WBR) is not UL or c-UL listed.
- Enclosures without mounting hole is not UL or c-UL listed. (Enclosures less than $1,639 \mathrm{~cm}^{3}$ is not approved by UL50, 2:8.)
- See website for details on approvals and standards.

Enclosures

| Enclosures |  |  |  | Package Quantity: 1 |
| :---: | :---: | :---: | :---: | :---: |
| Size | $\begin{array}{c\|} \hline \text { No. of } \\ \text { Mounting } \\ \text { Holes } \end{array}$ | Mounting Hole Description | Cover Color <br> (*1) | Part No. |
| 76 mm | 0 | Without mounting hole | Light beige | FB1T-000Z |
|  | 1 | $\emptyset 22 \mathrm{~mm}$ | Yellow | FB1W-111Y |
|  | 1 | $\emptyset 22 \mathrm{~mm}$ | Light beige | FB1W-1112 |
| 140 mm | 0 | Without mounting hole | Light beige | FB2T-000Z |
|  | 2 | ø22mm, mounting centers 50 mm | Light beige | FB2W-2112 |
|  | 3 | ø22mm, mounting centers 30 mm | Light beige | FB2W-312Z |
| 200 mm | 0 | Without mounting hole | Light beige | FB3T-000Z |
|  | 3 | ø22mm, mounting centers 50 mm | Light beige | FB3W-311Z |
|  | 4 | $\emptyset 22 \mathrm{~mm}$, mounting centers 36 mm | Light beige | FB3W-413Z |
|  | 5 | ø22mm, mounting centers 30 mm | Light beige | FB3W-512Z |

*1) Light beige (Munsell 5Y7/1 or equivalent), Yellow (Munsell 2.5Y8/10 or equivalent), Enclosure base color: Black (Munsell N1.5 or equivalent)


Contact Cover Box
Package Quantity: 1

| Size | No. of <br> Mounting Holes | Mounting Hole Description | Cover Color | Part No. |
| :---: | :---: | :---: | :---: | :---: |
| 76 mm | 1 | $\emptyset 22 \mathrm{~mm}$ hole in the base | Light beige | FB1WR-111Z |

- For operating instructions, see C-019.


## Accessories

| Description | Part No. | Ordering No. | Package Quantity |
| :--- | :--- | :--- | :---: |
| Mounting Bracket | FB9Z-PK1 | FB9Z-PK1 | 1 |
| DIN Rail Adapter | FB9Z-PK3 | FB9Z-PK3PN02 | 2 |
| Mounting Hole Plug | LW9Z-BP1 | LW9Z-BP1 | 1 |

- Connectors and nuts are supplied by users.

Specifications ${ }^{(2)}$

|  | IEC/EN60529 <br> UL508 |
| :--- | :--- |
| Applicable Standards |  |
| UL50 |  |
| CSA C22.2 No. 14 |  |
| CSA C22.2 No. 94 |  |$\quad$| Standard |
| :--- |
| Operating |
| Conditions |$\quad$| Ambient temperature: -25 to $+60^{\circ} \mathrm{C}$ (no freezing) |
| :--- |
| Relative humidity: $\quad 45$ to $85 \%$ RH (no condensation) |
| Storage temperature: -40 to $+80^{\circ} \mathrm{C}$ (no freezing) |
| Degree of pollution: $\quad 3$ |

*2) The above specifications are for enclosures. For switches/pilot lights, refer to the specifications of each unit.
*3) Choose switches/pilot lights and accessories which match the mounting hole centers, effective depth behind the cover, and the thickness of the cover where switches/pilot lights are installed ( 3 mm ). Note that enclosures with 30 mm or 36 mm mounting hole centers may limit the knob orientation of selector switches, because the contact blocks can be mounted in one direction only on these mounting centers.
*4) An XW series emergency stop switch of screw terminal model can be installed on an enclosure with one mounting hole or mounting holes of 50 mm mounting centers, by connecting one clamping terminal to one terminal pole.
*5) Flame-resistant (UL94V-0).


FB Series Control Stations With $\varnothing 22 \mathrm{~mm}$ XW Series EMO Switches


FB Series Control Stations
With $\varnothing 22 \mathrm{~mm}$ XW Series EMO Switches +
SEMI Switch Guard (HW9Z-KG4)


All dimensions in mm.




FB Series Control Stations
With $\varnothing 22 \mathrm{~mm}$ XW Series EMO Switches +
SEMI Switch Guard (HW9Z-KG3)


Internal Dimensions


Choose an enclosure in consideration of switch's depth behind
the panel and the mounting centers of the adjacent switches.

# fB Series Control Statiof§NG TY CỔ PHẦN CÔNG NGHỆ HỢP LONG 

Switch/Pilot Light Mounting Hole Centers


## Applicable Accessories

| Series | Description |
| :---: | :---: |
| HW Series | Nameplate: <br> HWAM, HWAQ, HWAS, HWAV- |
|  | Marking plate for nameplate: HWNP- |
|  | Anti-rotation ring: HW9Z-RL |
|  | EM0 switch guard: <br> HW9Z-KG3, HW9Z-KG4 |
|  | Switch guard: HW9Z-K1, HW9Z-K11 |
|  | Pushbutton clear boot: OC-31, 0C-32 |
|  | Padlock cover: HW9Z-KL1 |
| XW Series Emergency Stop Switches | Nameplate: HWAV- $\square$ |
|  | EMO switch guard: <br> HW9Z-KG3, HW9Z-KG4 |
|  | Anti-rotation ring: HW9Z-RL |
| TW Series | Nameplate: <br> NWA- $\square$, NWAQ- $\square$, NWAS-0, <br> NWAL-0, NWAQL-0, NWAV- $\square$ |
|  | Anti-rotation ring: OGL-31 |
|  | Metal protector: OLW-C |
|  | Pushbutton clear boot: OC-31, OC-32 |
|  | Button cover: OCW-10*, OCW-11* |
|  | Padlock cover: HW9Z-KL1, HS9Z-PC22 |

Note: Confirm the specifications of boxes, switches/pilot lights, and accessories before choosing accessories, referring to separate catalogs.

Mounting Hole Dimensions

| $\left.\begin{array}{\|c} \overline{0} \mathbf{0} \\ \sum \mathbf{D} \end{array} \right\rvert\,$ | 76 mm | 140mm | 200mm | 140/200mm |
| :---: | :---: | :---: | :---: | :---: |
|  |  | 50 mm mounting centers | $36 / 50 \mathrm{~mm}$ mounting centers | 30 mm mounting centers |
| $\begin{gathered} \stackrel{0}{0} \\ \stackrel{\rightharpoonup}{\infty} \\ \hline \end{gathered}$ |  |  | $\frac{\stackrel{\sim}{m}}{13}$ |  |

Note: For contact cover boxes, see C-019.

## Applicable DIN Rail

| Description | Material | Part No. | Ordering No. |
| :--- | :--- | :--- | :--- |
| DIN Rail | Aluminum | BAA1000 | BAA1000PN10 |
|  | Steel | BAP1000 | BAP1000PN10 |
| End Clip | Steel | BNL6 | BNL6PN10 |

Note: Use DIN rail adapters FB9Z-PK3 when installing a DIN in the control box.
See H-071 for DIN rail products.

## Applicable Terminal Block / Transformer

| Series / Part No. |  |
| :---: | :---: |
| Terminal Block | BN-W / BNH-W / BN1U <br> BN10W, BN15MW, BN15LW, BN30W <br> BNH10W, BNH15MW, BNH15LW, BNH30W <br> BN1U-16W, BN1U-20W, BN1U-40W |
|  | BA <br> BA111T, BA211T, BA311T |
| Separate Mounting Transformer TWR5** |  |

Note: Install the terminal blocks and separate mounting transformers on a DIN rail using two DIN rail adapters (FB9Z-PK3). Choose the types and quantity of terminal blocks, transformers, end clips, and enclosures carefully taking the specifications into consideration. The separate mounting transformer can be installed on a DIN rail adapter directly.

## Control Stations

## Symbols of Switches

| Symbols | Item |
| ---: | :--- |
| ES | Emergency Stop Switches |
| PB | Pushbuttons |
| PL | Pilot Lights |
|  | Selector Switches |
|  | Key Selector Switches |

## Legend／Guard

| Legend／Guard |  | Nameplate Part No． | Guard／Marking Plate Part No． |
| :---: | :---: | :---: | :---: |
| E－STOP <br> Nameplate | ＜Optional marking plate＞ | HWAM | － |
|  | ＜Yellow－Blank＞ | HWAV－0 | － |
|  | EMERGENCY－STOP | HWAV－27 | － |
| Nameplate | ON | HWAM | HWNP－1 |
|  | OFF | HWAM | HWNP－2 |
|  | START | HWAM | HWNP－3 |
|  | STOP | HWAM | HWNP－4 |
|  | OFF－ON | HWAM | HWNP－31 |
|  | HAND－AUTO | HWAM | HWNP－35 |
|  | HAND－OFF－AUTO | HWAM | HWNP－53 |
| Guard | HW9Z－KG4 | － | HW9Z－KG4 |
|  | HW9Z－KG3 | － | HW9Z－KG3 |

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## FB Series Control Statiọ§NG TY CỔ PHẦN CÔNG NGHỆ HỢP LONG

## Control Stations

## 1 Hole (Box Size: 76mm)

| Symbol | Specification |  | Legend | <Without nameplate> |  | With nameplate "EMERGENCY"stop |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ES | HW Series Emergency Stop Switches (Pushlock turn reset) | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) | Color <br> (*) | Part No. (Ordering Part No.) | Color <br> (*) |
|  |  | HW1B-V4 | 1NC | FB1W-HW1B-V401R-Y0 | R | FB1W-HW1B-V401R-Y1 | R |
|  |  |  | 2NC | FB1W-HW1B-V402R-Y0 |  | FB1W-HW1B-V402R-Y1 |  |
|  |  |  | 1NO1NC | FB1W-HW1B-V411R-Y0 |  | FB1W-HW1B-V411R-Y1 |  |
|  | HW Series Emergency Stop Switches (Pushlock pull reset) | HW1B-Y2 | 1NC | FB1W-HW1B-Y201R-Y0 | R | FB1W-HW1B-Y201R-Y1 | R |
|  |  |  | 2NC | FB1W-HW1B-Y202R-Y0 |  | FB1W-HW1B-Y202R-Y1 |  |
|  |  |  | 1NO1NC | FB1W-HW1B-Y211R-Y0 |  | FB1W-HW1B-Y211R-Y1 |  |
|  | HW Series Emergency Stop Switches (Pushlock key reset) | HW1B-X4 | 1NC | FB1W-HW1B-X401R-Y0 | R | FB1W-HW1B-X401R-Y1 | R |
|  |  |  | 2NC | FB1W-HW1B-X402R-Y0 |  | FB1W-HW1B-X402R-Y1 |  |
|  |  |  | 1N01NC | FB1W-HW1B-X411R-Y0 |  | FB1W-HW1B-X411R-Y1 |  |

Color code (*): Red (R)

## LED Illumination

Control Stations with SEMI Emergency off (EMO) Switches

| Symbol | Specification |  | Guard | <Without Guard> |  | SEMI Switchguard |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | HW Series SEMI EMO Pushbutton (Pushlock turn reset) | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) | Color $(*)$ | Part No. (Ordering Part No.) | Color $(*)$ |
|  |  | HW1B-V4 | 1NC | FB1W-HW1B-V401R-EM0-Y0 | R | FB1W-HW1B-V401R-EM0-Y | R |
|  |  |  | 2NC | FB1W-HW1B-V402R-EMO-Y0 |  | FB1W-HW1B-V402R-EM0-Y口 |  |
|  |  |  | 1NO1NC | FB1W-HW1B-V411R-EM0-Y0 |  | FB1W-HW1B-V411R-EM0-Y |  |
|  | XW Series SEMI EMO Pushbuttons (Non-illuminated, pushlock pull or turn reset) | XW1E-BV4 | 1NC | FB1W-XW1E-BV401MRH-EM0-Y0 | RH | FB1W-XW1E-BV401MRH-EM0-Y $\square$ | RH |
|  |  |  | 2NC | FB1W-XW1E-BV402MRH-EM0-Y0 |  | FB1W-XW1E-BV402MRH-EM0-Y $\square$ |  |
|  |  |  | 3NC | FB1W-XW1E-BV403MRH-EM0-Y0 |  | FB1W-XW1E-BV403MRH-EM0-Y $\square$ |  |
|  |  |  | 4NC | FB1W-XW1E-BV404MRH-EM0-Y0 |  | FB1W-XW1E-BV404MRH-EM0-Y口 |  |
|  |  |  | 1NO1NC | FB1W-XW1E-BV411MRH-EM0-Y0 |  | FB1W-XW1E-BV411MRH-EM0-Y $\square$ |  |
|  |  |  | 1NO2NC | FB1W-XW1E-BV412MRH-EM0-Y0 |  | FB1W-XW1E-BV412MRH-EM0-Y $\square$ |  |
|  |  |  | 1NO3NC | FB1W-XW1E-BV413MRH-EM0-Y0 |  | FB1W-XW1E-BV413MRH-EM0-Y $\square$ |  |
|  |  |  | 2NO2NC | FB1W-XW1E-BV422MRH-EM0-Y0 |  | FB1W-XW1E-BV422MRH-EM0-Y $\square$ |  |

Color code (*): Red (R), Bright Red (RH)
*1) Specify a code for SEMI switchguard in place of $\square$ in the part no. (2: HW9Z-KG3, 3: HW9Z-KG4)
Control stations with HW9Z-KG3, HW9Z-KG4 are SEMI S2 compliant. For details, see D-052.

## Control Stations



## Control Stations

## 1 Hole (Box Size: 76mm)

| Symbol | Specification |  | Legend | <Without nameplate> |  | <Optional marking plate> |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Pushbutton (Momentary,flush) | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) | Color (*) | Part No. (Ordering Part No.) | Color $(*)$ |
|  |  | HW1B-M1 | 1N0 | FB1W-HW1B-M110*-Z0 | $\begin{aligned} & \mathrm{G} \\ & \mathrm{~W} \end{aligned}$ | FB1W-HW1B-M110*-Z1 | $\begin{aligned} & G \\ & W \end{aligned}$ |
|  |  |  | 1N01NC | FB1W-HW1B-M111*-Z0 |  | FB1W-HW1B-M111*-Z1 |  |
| $\mathrm{PB}$ | Pushbutton (Momentary, extended) | HW1B-M2 | 1NC | FB1W-HW1B-M201*-Z0 | $\begin{aligned} & \text { R } \\ & \text { B } \end{aligned}$ | FB1W-HW1B-M201*-Z1 | $\begin{aligned} & \mathrm{R} \\ & \mathrm{~B} \end{aligned}$ |
|  |  |  | 1NO1NC | FB1W-HW1B-M211*-Z0 |  | FB1W-HW1B-M211*-Z1 |  |
|  | Pushbutton (Momentary, ø40) | HW1B-M4 | 1N0 | FB1W-HW1B-M410*-Z0 | G | FB1W-HW1B-M410G-Z1 | G |
|  |  |  | 1NO1NC | FB1W-HW1B-M411G-Z0 |  | FB1W-HW1B-M411G-Z1 |  |

Color code (*): Black (B), Green (G), Red (R), White (W)

| Symbol | Specification |  | Legend | With nameplate "ON" |  | With nameplate "START |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| (PB | Pushbutton (Momentary,flush) | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) | Color $(*)$ | Part No. (Ordering Part No.) | $\begin{gathered} \text { Color } \\ (*) \end{gathered}$ |
|  |  | HW1B-M1 | 1N0 | FB1W-HW1B-M110*-Z2 | $\begin{gathered} \mathrm{G} \\ \mathrm{~W} \end{gathered}$ | FB1W-HW1B-M110*-Z3 | G |
|  |  |  | 1NO1NC | FB1W-HW1B-M111*-Z2 |  | FB1W-HW1B-M111*-Z3 |  |
|  | Pushbutton (Momentary, Ø40) | HW1B-M4 | 1N0 | FB1W-HW1B-M410G-Z2 |  | FB1W-HW1B-M410G-Z3 | G |
|  |  |  | 1N01NC | FB1W-HW1B-M411G-Z2 |  | FB1W-HW1B-M411G-Z3 |  |

Color code (*): Green (G), White (W)

| Symbol | Specification |  | Legend | With nameplate "OFF" |  | With nameplate "STOP" |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PB | Pushbutton (Momentary, extended) | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) | Color (*) | Part No. (Ordering Part No.) | $\begin{gathered} \text { Color } \\ (*) \end{gathered}$ |
|  |  | HW1B-M2 | 1NC | FB1W-HW1B-M201*-Z2 | $\begin{aligned} & \mathrm{R} \\ & \mathrm{~B} \end{aligned}$ | FB1W-HW1B-M201*-Z3 | $\begin{aligned} & \mathrm{R} \\ & \mathrm{~B} \end{aligned}$ |
|  |  |  | 1N01NC | FB1W-HW1B-M211*-Z2 |  | FB1W-HW1B-M211*-Z3 |  |

Color code (*): Black (B), Red (R)

| Symbol | Specification |  |  |  | With "I\&ON | on Switch |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{PB}$ | Dual Pushbutton <br> (Momentary, flush-extended) | Switch Part No. | Contact Configuration |  | Part No. (Ordering Part No.) | Color (*) |
|  |  |  | Top Button | Bottom Button |  |  |
|  |  | HW7D-B12 | 1N0 | 1NC | FB1W-HW7D-B121001WB1-Z0 | WB (Top: White / Bottom: Black) |
|  | Dual Pushbutton (Interlock, flush-extended) | HW7D-B22 | 1N0 | 1NC | FB1W-HW7D-B221001WB1-Z0 | WB (Top: White / Bottom: Black) |


| Symbol | Specification |  | Legend | <Without nameplate> |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{PL}$ | Pilot Light | Switch Part No. | Illuminated Voltage | Part No. (Ordering Part No.) | $\underset{(*)}{\text { Color }}$ | Part No. (Ordering Part No.) | Color (*) |
|  |  | HW1P-2Q <br> (Round extended) | LED / 24V | FB1W-HW1P-2Q4*-Z0 | Color 1 | FB1W-HW1P-2Q4*-Z0 | PW |
|  |  | HW1P-5Q (Dome) | LED / 24V | FB1W-HW1P-5Q4*-Z0 | Color 1 | FB1W-HW1P-5Q4*-Z0 | PW |

[^1]
## FB Series Control Statiifn§G TY CỔ PHẦN CÔNG NGHỆ HỢP LONG

Control Stations

## 1 Hole (Box Size: 76mm)

| Symbol | Specification |  | Legend | <Without nameplate> | <Optional marking plate> |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{SS}$ | Selector Switches (2-position maintained, knob, black) | Switch Part No. | Contact Configuration |  |  |
|  |  | HW1S-2T | 1N0 | FB1W-HW1S-2T10-Z0 | FB1W-HW1S-2T10-Z1 |
|  |  |  | 1N01NC | FB1W-HW1S-2T11-Z0 | FB1W-HW1S-2T11-Z1 |
|  | Selector Switches (2-position maintained, knob, key selector) (*1) | HW1K-2A | 1N0 | FB1W-HW1K-2A10-Z0 | FB1W-HW1K-2A10-Z1 |
|  |  |  | 1N01NC | FB1W-HW1K-2A11-Z0 | FB1W-HW1K-2A11-Z1 | ${ }^{*}$ ) Keys removable in both left and right.


| Symbol | Specification |  | Legend | With nameplate "ON-OFF" | With nameplate "HAND-AUTO" |
| :---: | :---: | :---: | :---: | :---: | :---: |
| SS | Selector Switches (2-position maintained, knob, black) | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) |  |
|  |  | HW1S-2T | 1N0 | FB1W-HW1S-2T10-Z2 | FB1W-HW1S-2T10-Z3 |
|  |  |  | 1NO1NC | FB1W-HW1S-2T11-Z2 | FB1W-HW1S-2T11-Z3 |
|  | Selector Switches |  | 1N0 | FB1W-HW1K-2A10-Z2 | FB1W-HW1K-2A10-Z3 |
|  | key selector) (*1) |  | 1N01NC | FB1W-HW1K-2A11-Z2 | FB1W-HW1K-2A11-Z3 |

*1) Keys removable in both left and right.

| Symbol | Specification |  | Legend | <Without nameplate> | <Optional marking plate> |
| :--- | :--- | :---: | :---: | :---: | :---: |
| SS | Selector Switches <br> (3-position maintained, knob, <br> black) | Switch Part No. | Contact <br> Configuration | Part No. (Ordering Part No.) |  |


| Symbol | Specification |  | Legend | With nameplate "HAND-OFF-AUTO" |
| :---: | :---: | :---: | :---: | :---: |
|  | Selector Switches <br> (3-position maintained, knob, <br> black) | Switch Part No. | Contact <br> Configuration | Part No. (Ordering Part No.) |
|  |  | HW1S-3T | $2 N 0$ | FB1W-HW1S-3T20-Z2 |

2 Holes (Box Size: 140mm, Mounting Centers: 50mm)

| Symbol | Specification |  | Legend(1) | <Without nameplate> | <Optional marking plate> | With nameplate "ON" | With nameplate "START" |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Legend(2) | <Without nameplate> | <Optional marking plate> | With nameplate "OFF" | With nameplate "STOP" |
| (2) | (1)Pushbutton <br> (Momentary, flush, green) <br> (2)Pushbutton <br> (Momentary, flush, red) | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) |  |  |  |
|  |  | HW1B-M1 HW1B-M1 | $\begin{aligned} & \hline \text { 1NO } \\ & \text { 1NO } \end{aligned}$ | FB2W-211Z-A02001 | - | - | - |
|  |  |  | $\begin{aligned} & \text { 1NO } \\ & \text { 1NC } \end{aligned}$ | FB2W-211Z-A02002 | FB2W-211Z-A02003 | FB2W-211Z-A02004 | FB2W-211Z-A02005 |
|  |  |  | $\begin{aligned} & \hline \text { 1NO1NC } \\ & \text { 1NO1NC } \end{aligned}$ | FB2W-211Z-A02006 | FB2W-211Z-A02007 | FB2W-211Z-A02008 | FB2W-211Z-A02009 |
|  |  |  |  |  |  |  |  |
| Symbol | Specification |  | Legend (1) | <Without nameplate> | <Optional marking plate> | With nameplate "ON" | With nameplate "START" |
|  |  |  | Legend (2) | <Without nameplate> | <Optional marking plate> | With nameplate "OFF" | With nameplate "STOP" |
| $\text { (2) } \mathrm{PB}$ | (1)Pushbutton (Momentary, flush, white) (2) Pushbutton (Momentary, flush, black) | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) |  |  |  |
|  |  | HW1B-M1 <br> HW1B-M1 | $\begin{aligned} & \hline \text { 1NO } \\ & \text { 1NO } \end{aligned}$ | FB2W-211Z-A02010 | - | - | - |
|  |  |  | $\begin{aligned} & \text { 1NO } \\ & \text { 1NC } \end{aligned}$ | FB2W-211Z-A02011 | FB2W-211Z-A02012 | FB2W-211Z-A02013 | FB2W-211Z-A02014 |
|  |  |  | 1N01NC 1N01NC | FB2W-211Z-A02015 | FB2W-211Z-A02016 | FB2W-211Z-A02017 | FB2W-211Z-A02018 |

## Control Stations

## 2 Holes (Box Size: 140mm, Mounting Centers: 50mm)

| Symbol | Specification |  | Legend (1) | <Without nameplate> | <Optional marking plate> | With nameplate "ON" | With nameplate "START" |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Legend (2) | <Without nameplate> | <Optional marking plate> | With nameplate "OFF" | With nameplate "STOP" |
|  | (1)Pushbutton <br> (Momentary, flush, green) <br> (2)Pushbutton <br> (Momentary, extended, red) |  | Contact Configuration | Part No. (Ordering Part No.) |  |  |  |
|  |  | HW1B-M1 HW1B-M2 | $\begin{aligned} & \hline \text { 1NO } \\ & \text { 1NC } \end{aligned}$ | FB2W-211Z-A02019 | FB2W-211Z-A02020 | FB2W-211Z-A02021 | FB2W-211Z-A02022 |
|  |  |  | 1N01NC 1N01NC | FB2W-211Z-A02023 | FB2W-211Z-A02024 | FB2W-211Z-A02025 | FB2W-211Z-A02026 |



| Symbol | Specification |  | Legend (1) | <Without nameplate> | <Without nameplate> | <Without nameplate> |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Legend (2) | <Without nameplate> | <Optional marking plate> | With nameplate "STOP" |
| (1) PL | (1)Pilot Light <br> (Round extended, red) <br> (2) Pilot Light (Momentary, extended,black) | Switch Part No. | Illuminated Voltage Contact Configuration | Part No. (Ordering Part No.) |  |  |
| (2) PB |  | HW1P-2Q <br> HW1B-M2 | $\begin{aligned} & \hline \text { LED / 24V } \\ & \text { 1NO1NC } \\ & \hline \end{aligned}$ | FB2W-211Z-A02045 | FB2W-211Z-A02046 | FB2W-211Z-A02047 |


| Symbol | Specification |  | Legend(1) | <Without nameplate> | <Without nameplate> | <Without nameplate> |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Legend (2) | <Without nameplate> | <Optional marking plate> | With nameplate "HAND-AUTO" |
| (1) PL | (1)Pilot Light (Round extended, red) | Switch Part No. | Illuminated Voltage Contact Configuration | Part No. (Ordering Part No.) |  |  |
| (2) SS | (2)Selector Switch (2-position maintained, knob, black) | HW1P-2Q <br> HW1S-2T | LED / 24V 1N01NC | FB2W-211Z-A02048 | FB2W-211Z-A02049 | FB2W-211Z-A02050 |


| Symbol | Specification |  | Legend (1) | <Without nameplate> | <Without nameplate> | <Without nameplate> |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Legend(2) | <Without nameplate> | <Optional marking plate> | With nameplate "HAND-AUT0" |
| (1) PL | (1)Pilot Light <br> (Round extended, red) (2Selector Switch (*1) (2-position maintained, key selector) | Switch Part No. | Illuminated Voltage Contact Configuration | Part No. (Ordering Part No.) |  |  |
| (2) SS |  | HW1P-2Q <br> HW1K-2A | $\text { LED / } 24 \mathrm{~V}$ 1N01NC | FB2W-211Z-A02051 | FB2W-211Z-A02052 | FB2W-211Z-A02053 |

[^2]
## FB Series Control Statiọ§NG TY CỔ PHẦN CÔNG NGHỆ HỢP LONG

Control Stations

## 3 Holes (Box Size: 140mm, Mounting Centers: 30mm)

| Symbol Specification |  | Legend (1) | <Without nameplate> | <Optional marking plate> |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Legend(2) | <Without nameplate> | <Optional marking plate> |
| (1) (2) (3) |  | Legend (3) | <Without nameplate> | <Optional marking plate> |
| $\mathrm{PB}(\mathrm{~PB})(\mathrm{PB}$ | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) |  |
| (1)Pushbutton (Momentary, flush, green) | HW1B-M1 | 1N0 |  |  |
| (2)Pushbutton (Momentary, flush, red) | HW1B-M1 | 1NC | FB2W-312Z-A03001 | FB2W-312Z-A03002 |
| 3Pushbutton (Momentary, flush, green) | HW1B-M1 | 1N0 |  |  |


| Symbol Specification |  | Legend(1) | <Without nameplate> | <Optional marking plate> |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Legend (2) | <Without nameplate> | <Optional marking plate> |
| (1) (2) (3) |  | Legend (3) | <Without nameplate> | <Optional marking plate> |
| $\mathrm{PB}(\mathrm{~PB} \mathrm{~PB}$ | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) |  |
| (1)Pushbutton (Momentary, flush, white) | HW1B-M1 | 1N0 |  |  |
| (2)Pushbutton (Momentary, flush, red) | HW1B-M1 | 1NC | FB2W-312Z-A03003 | FB2W-312Z-A03004 |
| (3)Pushbutton (Momentary, flush, black) | HW1B-M1 | 1N0 |  |  |

Relays \& Sockets
Circuit
Protectors

Power Supplies
LED Illumination


|  | Legend (1) | <Without nameplate> | <Without nameplate> | <Without nameplate> | <Without nameplate> |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Legend (2) | <Without nameplate> | <Optional marking plate> | With nameplate "ON" | With nameplate "START" |
|  | Legend (3) | <Without nameplate> | <Optional marking plate> | With nameplate "OFF" | With nameplate "STOP" |
| Switch Part No. | Illuminated Voltage Contact Configuration | Part No. (Ordering Part No.) |  |  |  |
| HW1P-2Q <br> HW1B-M1 <br> HW1B-M2 | $\begin{gathered} \text { LED / } 24 \mathrm{~V} \\ \text { 1NO } \\ \text { 1NC } \end{gathered}$ | FB2W-312Z-A03005 | FB2W-312Z-A03006 | FB2W-312Z-A03007 | FB2W-312Z-A03008 |

Operator Interfaces

Sensors

AUTO-ID

| Symbol | Specification |  | Legend (1) | <Without nameplate> | <Optional marking plate> |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Legend (2) | <Without nameplate> | <Optional marking plate> |
|  | (1)Pushbutton <br> (Momentary, flush, green) <br> (2) Pushbutton <br> (Momentary, flush, red) <br> (3)Pushbutton <br> (Momentary, flush, green) |  | Legend (3) | <Without nameplate> | <Optional marking plate> |
|  |  | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) |  |
|  |  | HW1B-M1 | $\begin{aligned} & \text { 1NO } \\ & \text { 1NC } \\ & \text { 1NO } \end{aligned}$ | FB3W-311Z-A03009 | FB3W-311Z-A03010 |
|  |  |  | 1N01NC <br> 1N01NC <br> 1N01NC | FB3W-311Z-A03011 | FB3W-311Z-A03012 |


| Symbol | Specification |  | Legend (1) | <Without nameplate> | <Optional marking plate> |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Legend(2) | <Without nameplate> | <Optional marking plate> |
| $\begin{array}{ll\|l\|} \text { (1) } & \mathrm{PB} \\ \text { (2) } & \mathrm{PB} \\ \text { (3) } & \mathrm{PB} \\ \hline \end{array}$ | (1)Pushbutton <br> (Momentary, flush, white) <br> (2) Pushbutton <br> (Momentary, flush, red) <br> (3) Pushbutton <br> (Momentary, flush, black) |  | Legend (3) | <Without nameplate> | <Optional marking plate> |
|  |  | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) |  |
|  |  | HW1B-M1 <br> HW1B-M1 <br> HW1B-M1 | $\begin{aligned} & \text { 1NO } \\ & \text { 1NC } \\ & \text { 1NO } \end{aligned}$ | FB3W-311Z-A03013 | FB3W-311Z-A03014 |
|  |  |  | $\begin{aligned} & \text { 1NO1NC } \\ & \text { 1NO1NC } \\ & \text { 1NO1NC } \end{aligned}$ | FB3W-311Z-A03015 | FB3W-311Z-A03016 |


| Symbol | Specification |  | Legend(1) | <Without nameplate> | With nameplate "ON" | With nameplate "START" |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Legend (2) | <Without nameplate> | With nameplate "OFF" | With nameplate "STOP" |
|  | (1)Pushbutton <br> (Momentary, flush, white) <br> (2)Pushbutton <br> (Momentary, flush, black) <br> (3) Emergency Stop Switch (Pushlock turn reset) |  | Legend (3) | -None> (with yellow blank nameplate) | With nameplate"EMERGENCY-STOP" | With nameplate"EMERGENCY-STOP" |
| (1) PB |  | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) |  |  |
|  |  | HW1B-M1 |  |  |  |  |
| (3) ES |  | HW1B-M2 <br> HW1B-V4 | $\begin{aligned} & 1 \mathrm{NC} \\ & \text { 2NC } \end{aligned}$ | FB3W-311Z-A03017 | FB3W-311Z-A03018 | FB3W-311Z-A03019 |

## Control Stations

## 3 Holes (Box Size: 140mm, Mounting Centers: 30mm)

| Symbol | Specification |  | Legend (1) | <Without nameplate> | With nameplate "ON" | With nameplate "START" |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Legend (2) | <Without nameplate> | With nameplate "OFF" | With nameplate "STOP" |
|  | (1)Pushbutton <br> (Momentary, flush, white) <br> (2)Pushbutton <br> (Momentary, extended, black) <br> (3) Emergency Stop Switch (Pushlock pull or turn reset) |  | Legend (3) | <None> (with yellow blank nameplate) | With nameplate"EMERGENCY-STOP" | With nameplate"EMERGENCY-STOP" |
|  |  | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) |  |  |
|  |  | HW1B-M1 | 1N01NC 1N01NC 2NC | FB3W-311Z-A03020 | FB3W-311Z-A03021 | FB3W-311Z-A03022 |
|  |  | XW1E-BV4 | 1N01NC 1N01NC 1NO2NC | FB3W-311Z-A03026 | FB3W-311Z-A03027 | FB3W-311Z-A03028 |


| Symbol | Specification |  | Legend (1) | <Without nameplate> | With nameplate "ON" | With nameplate "START" |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Legend (2) | <Without nameplate> | With nameplate "OFF" | With nameplate "STOP" |
| $\begin{array}{l\|l\|l\|} \text { (1) } & \mathrm{PB} \\ \text { (2) } & \mathrm{PB} \\ \text { (3) } & \mathrm{ES} \\ \hline \end{array}$ | (1)Pushbutton <br> (Momentary, flush, white) <br> (2)Pushbutton <br> (Momentary, extended, black) <br> (3) Emergency Stop Switch (Illuminated type) (Pushlock pull or turn reset) |  | Legend (3) | <None> (with yelow blank nameplate) | With nameplate"EMERGENCY-STOP" | With nameplate"EMERGENCY-STOP" |
|  |  | Switch Part No. | Illuminated Voltage Contact Configuration | Part No. (Ordering Part No.) |  |  |
|  |  | HW1B-M1 | $\begin{gathered} \hline \text { 2NC/LED/24V } \\ \text { 1NO1NC } \\ \text { 1NO1NC } \end{gathered}$ | FB3W-311Z-A03023 | FB3W-311Z-A03024 | FB3W-311Z-A03025 |
|  |  | XW1E-LV4 | 1NO2NC/ED/24V 1NO1NC 1NO1NC | FB3W-311Z-A03029 | FB3W-311Z-A03030 | FB3W-311Z-A03031 |


| Symbol | Specification |  | Legend (1) | <Without nameplate> | <Without nameplate> | <Without nameplate> | <Without nameplate> |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Legend (2) | <Without nameplate> | <Optional marking plate> | With nameplate "ON" | With nameplate "START" |
| $\begin{array}{l\|l\|} \text { (1) } & \mathrm{PL} \\ \text { (2) } & \mathrm{PB} \\ \text { (3) } & \mathrm{PB} \\ \hline \end{array}$ | (1)Pilot Light <br> (Round extended, red) <br> (2)Pushbutton <br> (Momentary, flush, white) <br> (3)Pushbutton <br> (Momentary, extended, black) |  | Legend (3) | <Without nameplate> | <Optional marking plate> | With nameplate "OFF" | With nameplate "STOP" |
|  |  | Switch Part No. | Illuminated Voltage Contact Configuration | Part No. (Ordering Part No.) |  |  |  |
|  |  | HW1P-2Q <br> HW1B-M1 <br> HW1B-M2 | $\begin{aligned} & \text { LED / } 24 \mathrm{~V} \\ & \text { 1NO } \\ & \text { 1NC } \end{aligned}$ | FB3W-311Z-A03032 | FB3W-311Z-A03033 | FB3W-311Z-A03034 | FB3W-311Z-A03035 |
|  |  |  | LED / 24V 1N01NC 1N01NC | FB3W-311Z-A03036 | FB3W-311Z-A03037 | FB3W-311Z-A03038 | FB3W-311Z-A03039 |


| Symbol | Specification |  | Legend (1) | <Without nameplate> | <Optional marking plate> | With nameplate "ON" | With nameplate "START" |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Legend(2) | <Without nameplate> | <Optional marking plate> | With nameplate "OFF" | With nameplate "STOP" |
| $\begin{array}{l\|l\|} \text { (1) } & \mathrm{PB} \\ \text { (2) } & \mathrm{PB} \\ \text { (3) } & \mathrm{SS} \\ \hline \end{array}$ | (1)Pushbutton <br> (Momentary, flush, white) <br> (2)Pushbutton <br> (Momentary, flush, black) <br> (3) Selector Switch <br> (2-position, knob, black) |  | Legend (3) | <Without nameplate> | <Optional marking plate> | With nameplate "HAND-AUTO" | With nameplate "HAND-AUTO" |
|  |  | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) |  |  |  |
|  |  | HW1B-M1 | $\begin{aligned} & \text { 1NO } \\ & \text { 1NC } \\ & \text { 1NO } \end{aligned}$ | FB3W-311Z-A03041 | FB3W-311Z-A03042 | FB3W-311Z-A03044 | FB3W-311Z-A03043 |
|  |  | HW1S-2T | 1N01NC 1N01NC 1N01NC | FB3W-311Z-A03045 | FB3W-311Z-A03046 | FB3W-311Z-A03048 | FB3W-311Z-A03047 |

## FB Series Control Statiọ§NG TY CỔ PHẦN CÔNG NGHỆ HỢP LONG

## Control Stations

## 4 Holes (Box Size: 200mm, Mounting Centers: 36mm)

| Symbol Specification |  | Legend (1) | <Without nameplate> | <Without nameplate> | <Without nameplate> |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Legend (2) | <Without nameplate> | <Without nameplate> | <Without nameplate> |
|  |  | Legend (3) | <Without nameplate> | <Optional marking plate> | With nameplate "ON" |
| $1{ }^{(1)}{ }^{(2)}{ }^{3} 3^{(4)}$ |  | Legend 4 ( | <Without nameplate> | <Optional marking plate> | With nameplate "OFF" |
| $\text { PL) PL) PB } \mathrm{PB}$ | Switch Part No. | Illuminated Voltage Contact Configuration | Part No. (Ordering Part No.) |  |  |
| (1)Pilot Light (Round extended, red) | HW1P-2Q | LED / 24V |  |  |  |
| (2Pilot Light (Round extended, green) | HW1P-2Q | LED / 24V | FB3W-413Z-A04001 | FB3W-413Z-A04002 | FB3W-413Z-A04003 |
| ${ }^{3}$ Prushbutton (Momentary, flush, white) | HW1B-M1 | 1NO1NC | FB3W-4132-A04001 |  | FB3W-4132-A04003 |
| (2Pushbutton (Momentary, extended, black) | HW1B-M2 | 1N01NC |  |  |  |



## 5 Holes (Box Size: 200mm, Mounting Centers: 30mm)

## ED Illumination

| Symbol Specification |  | Legend (1) | <Without nameplate> | <Without nameplate> | <Without nameplate> |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Legend (2) | <Without nameplate> | <Without nameplate> | <Without nameplate> |
|  |  | Legend (3) | <Without nameplate> | <Optional marking plate> | With nameplate "ON" |
|  |  | Legend (4) | <Without nameplate> | <Optional marking plate> | With nameplate "OFF" |
|  |  | Legend (5) | <None> | <Optional marking plate> | With nameplate "HAND-AUTO" |
|  | Switch Part No. | Illuminated Voltage Contact Configuration | Part No. (Ordering Part No.) |  |  |
| (1)Pilot Light (Round extended, red) <br> (2)Pilot Light (Round extended, green) <br> (3)Pushbutton (Momentary, flush, white) <br> (4)Pushbutton (Momentary, extended, black) <br> (4)Selector Switch (2-position maintained, knob, black) | HW1P-2Q | LED / 24V | FB3W-512Z-A05001 | FB3W-512Z-A05002 | FB3W-512Z-A05003 |
|  | HW1P-2Q | LED / 24 V |  |  |  |
|  | HW1B-M1 | 1NO1NC |  |  |  |
|  | HW1B-M2 | 1NO1NC |  |  |  |
|  | HW1S-2T |  |  |  |  |


| Symbol Specification |  | Legend (1) | <Without nameplate> |
| :---: | :---: | :---: | :---: |
|  |  | Legend(2) | <Without nameplate> |
|  |  | Legend (3) | <Without nameplate> |
|  |  | Legend (4) | <Without nameplate> |
|  |  | Legend (5) | <Without nameplate> |
|  | Switch Part No. | Contact Configuration | Part No. (Ordering Part No.) |
| (1)Selector Switch (2-position maintained, knob, black) <br> (2)Pushbutton (Momentary, flush, green) (3)Pushbutton (Momentary, flush, green) (4)Pushbutton (Momentary, flush, green) (5)Pushbutton (Momentary, flush, green) | HW1S-2T | 1 NO | FB3W-512Z-A05004 |
|  | HW1B-M1 | 1N0 |  |
|  | HW1B-M1 | 1N0 |  |
|  | HW1B-M1 | 1 NO |  |
|  | HW1B-M1 | 2NO |  |

## Safety Precautions

- Turn off power before installation, removal, maintenance, and inspection. Failure to turn power off may cause electrical shocks or fire hazard.
- To avoid burning your hand, use the lamp holder tool when replacing the lamps.


## Instructions

## Installation

## Panel Mounting

1. Installing the FB series from the front

- Using two M4 screws, install the base onto the panel. Recommended tightening torque: 1.4 to $2.0 \mathrm{~N} \cdot \mathrm{~m}$
- Determine the screw length in consideration of the base and panel thickness.
- Mounting screws are not supplied with the FB series. Use M4 mounting screws.



## 2. Installing the FB series from the rear

- Insert four M4 tapped screws into holes for tapping screws on the back of the base (depth: 8 to 10 mm , tapping screw hole diameter: $\emptyset 3.7 \mathrm{~mm}$ ), and fasten the screws to a tightening torque of $1.3 \pm 0.1$ $\mathrm{N} \cdot \mathrm{m}$ (Nitto Seiko M4-P-TITE).
- Mounting screws are not supplied with the FB series. Use M4 tapping screws (recommended screws: Nitto Seiko M4-P-TITE).
- The value of the recommended tightening torque has been confirmed with a M4 tapping screw (Nitto Seiko M4-P-TITE). When using other screws, check that the tapping screw hole is not damaged and the screw can be securely tightened.

3. Installation using mounting bracket FB9Z-PK1

- Refer to installation instructions on C-020.

Installing and Removing the Switch/Pilot Light

- Refer to installation instructions for each unit.


## Installing the Cable Gland

- Break a desired knockout to mount a cable gland using a hammer and a screwdriver, and install the cable gland.
- When breaking the knockout to make a cable gland hole, be careful not to damage the internal contact block.
- Note that cracks or burrs on the cable gland hole will degrade the waterproof characteristics.


## Installing the Cover and Base

- Attach the cover to the base so that the TOP mark on the cover and base are in the same direction.
- Use cover mounting screws to attach the cover to the base. (Recommended tightening torque: $1.3 \pm 0.1 \mathrm{~N} \cdot \mathrm{~m}$ )
- Make sure that the cover and the base are attached in the correct direction. Otherwise, the FB series may be damaged.

Inside the box


Installation using tapping screw hole inside the enclosure

- When using M3 tapping hole screws inside the enclosure, make sue to install the devices in consideration of the insulation distance and temperature rise. Damages caused by using devices other than those specified by IDEC are excluded from any warranty. Ensures installed with devices using tapping screw holes will not be UL or c-UL listed.
- M3 tapping screw hole (depth: 6 to 7 mm , tapping screw hole diameter ø2.7m)
- Recommended tightening torque: $0.9 \pm 0.1 \mathrm{~N} \cdot \mathrm{~m}, \mathrm{M} 3-\mathrm{P}$-TITE (Nitto Seiko)


## Applicable Crimping Terminal HW/TW Series

Non-insulated Terminal
Crimping terminal from (A)



Dimensions for intalling insulated tube


- See HW series catalog pages for applicable crimping terminals.

Wiring Directions


## FB Series Control Statiọ§NG TY CỔ PHẦN CÔNG NGHỆ HỢP LONG

Instructions

Switches \& Pilot Lights Interfaces

| Gland Port Size | Plastic Cable Gland | Metal Cable Gland |
| :--- | :--- | :--- |
| M20 | 53111220 <br> Applicable gasket: GPM20 (LAPP, Germany) | ALS-םםEC20 <br> (Nippon Flex) |
| G1/2 | 53806030 [Skintop-ST-PF] <br> Applicable gasket: GP 050 (LAPP, Germany) | ALS16-םם <br> (Nippon Flex) |
| PG13.5 | 53015030 [Skintop-ST] <br> Applicable gasket: GP13.5 (LAPP, Germany) | ABS-םםPG13.5 <br> (Nippon Flex) |

3) Locking ring for cable gland (plastic, optional)

| Gland Port Size | Locking Nut Part No. (made of plastic) |
| :---: | :---: |
| M20 | HW9Z-NM20 (IDEC) |
| G1/2 | HW9Z-G (IDEC) |
| PG13.5 | HW9Z-PG135 (IDEC) |

- The degree of protection of the cable gland examples described above is not NEMA TYPE 4X.
- When using the FB series in North America, be sure to use UL approved plastic cable glands.
- Tighten cable glands to a torque of $3.0 \pm 0.3 \mathrm{~N} \cdot \mathrm{~m}$.
* Insufficient tightening of the cable gland may degrade the waterproof characteristics.
* Electric shock protection Class II is maintained only when a plastic cable gland is used.
- Determine the cable gland for a multi-core cable according to the outside diameter of the cable sheath.
- When wiring from the back of FB series, use the $ø 14$ knockout on the back of the enclosure. A cable gland cannot be installed to the ø14 knockout.


## Notes

## Applicable Wire Size

- Determine the wire size in consideration of the applicable wire for switches/pilot lights and the applicable diameter of cables.


## Wiring

- Avoid foreign objects such as dust, liquid, and oil from entering the switch while connecting a conduit or wiring.
- Do not twist or pull the cable of flexible conduit with excessive force. Otherwise, the wire, FB series, and switches/pilot lights may be damaged.
- Because the FB series is not provided with a PG terminal, bonding circuits cannot be interconnected.

Installation of switches/pilot lights on 30 mm centers

- When mounting HW/TW series control units on 30mm mounting centers (close mounting), make sure to use a barrier (optional: HW$\mathrm{VU1}$ ) to secure the insulation properties of the terminal. The barriers (HW-VU1) can be easily pressed into the side of the contact block.


## Operation

- Avoid any contact with oil or coolants. Otherwise, the FB series may be damaged.
- Use the FB series for INDOOR applications only.


## Contact Cover Box

Specifications, applicable units, and wiring

- Same as the standard control stations.


## Installing XW series to the FB1WR-111Z contact cover

- Remove the contact block and the locking ring from the operator and check that the rubber gasket is in place. Insert the operator from panel front into the panel hole. Attach the rubber gasket and the base to the operator unit (place the rubber gasket between the panel and the base) and tighten the locking ring using locking ring wrench MW9Z-T1. Recommended tightening torque: $2.0 \mathrm{~N} \cdot \mathrm{~m}$
- Attach the contact block to the operator. After wiring, attach the cover to the base using four cover mounting screws. Recommended tightening torque: $1.3 \pm 0.1 \mathrm{~N} \cdot \mathrm{~m}$
- Use a nameplate if necessary.
- Determine the panel thickness by excluding the thickness of the base ( 2.0 mm ) and accessories (if used) from the maximum panel thickness for the switch/pilot light.



## Notes

- Do not expose the cable to excessive force, otherwise failure or damage may be caused. When mounting strength is needed, insert M4 tapping screws from the front of the panel (screw tightening depth: 8 to 10 mm tapping screw hole: $ø 3.7 \mathrm{~mm}$ )
- Determine the mounting hole centers referring to the dimensions of the control stations.


## Instructions

## Mounting Bracket

## Hook Mounting

- Attach the FB9Z-PK1 mounting bracket on the FB series with the supplied screws (two M4 tapping screws).
Recommended tightening torque: $1.3 \pm 0.1 \mathrm{~N} \cdot \mathrm{~m}$
- Do not tighten the FB9Z-PK1 onto the FB series with excessive force. The tapping screw hole may be damaged and may not securely hold the FB series.


## Frame Mounting

- The FB9Z-PK1 can be used as frame mounting brackets by attaching two FB9Z-PK1 as shown below.

- Attach the FB9Z-PK1 on the FB series with the supplied screws (two M4 tapping screws).
Recommended tightening torque: $1.3 \pm 0.1 \mathrm{~N} \cdot \mathrm{~m}$.
- Do not tighten the FB9Z-PK1 onto the FB series with excessive force. The tapping screw hole may be damaged and may not securely hold the control station.
- Using two M6 screws, fasten the FB9Z-PK1 securely on the frame.

Recommended tightening torque: $5.0 \pm 0.3 \mathrm{~N} \cdot \mathrm{~m}$


- M6 mounting screws and nuts are not supplied with the FB9Z-PK1.
- The value of the recommended tightening torque for M6 screws has been confirmed with a hexagon socket head screw. When other screws are used and tightened to a smaller torque, make sure that the screws do not become loose after mounting.


## Dimensions

1) Hook Mounting

2) Frame Mounting


|  | FB Series |  |  |
| :---: | :---: | :---: | :---: |
|  | FB1■ <br> $(76 \mathrm{~mm})$ | FB2 <br> $(140 \mathrm{~mm})$ | FB3 $\square$ <br> $(200 \mathrm{~mm})$ |
|  | 76 | 140 | 200 |
| C | 93 | 156 | 216 |
| D | 114 | 177 | 237 |

## FB Series Control Station̂̃́ TY CỔ PHÂN CÔNG NGHệ HợP LONG

Instructions

## DIN Rail Adapter

## Mounting

## 1) Installing the FB9Z-PK3 DIN Rail Adapter

- To attach the FB9Z-PK3 on the FB series, position the positioning hole of the FB9Z-PK3 with the positioning boss in the enclosure using four M3 tapping screws (supplied) as shown in the figure below. Recommended tightening torque: $0.9 \pm 0.1 \mathrm{~N} \cdot \mathrm{~m}$
- Do not tighten the FB9Z-PK3 onto the FB series with excessive force. The tapping screw hole may be damaged and may not securely hold the control station.

2) Installing the DIN Rail

- To attach a DIN rail, use plain washers and spring washers on two M5 screws and tighten firmly.
Recommended tightening torque: $2.0 \pm 0.1 \mathrm{~N} \cdot \mathrm{~m}$
- DIN rail mounting screw (M5)

Screw length: (spring washer thickness + plain washer thickness

$$
+ \text { DIN rail thickness) }+3 \text { to } 5 \mathrm{~mm}
$$



## 3) Mounting Switches/Pilot Lights on DIN Rail

- Refer to each instruction sheet.


## 4) Installing the Separate Mounting Transformer

- After attaching the FB9Z-PK3 on the FB series, attach the separate mounting transformer on the FB9Z-PK3, using plain washers and spring washers on two M3 screws as shown in the figure below. Recommended tightening torque: 0.5 to $0.8 \mathrm{~N} \cdot \mathrm{~m}$
- Separate mounting transformer mounting screw (M3) Screw Length: (Spring washer thickness) + (Plain washer thickness) + 7 to 10 mm

- M3 screws, spring washers, and plain washers are not supplied.
- Do not tighten the screw with excessive force. The screw hole and the separate mounting transformer may be damaged.


FB9Z-PK3 Dimensions
All dimensions in mm.


Instructions

Inside Dimensions of FB Series


FB9Z-PK3
Installation Positions


Note: Only one DIN rail adapter can be used for FB1D (76mm).

## 5) Other Precautions

- Rated current of terminal blocks depends on operating conditions such as wire type, number of bundle wires, and ambient temperature. Check the specifications of terminal blocks carefully, and use terminal blocks within the specification values. Otherwise electric shock or fire hazard may be caused.
- FB series is rated as Class II protection against electric shock (no reliance on installation protective measures, according to IEC 61140). When using a blank front enclosure as a junction box and grounding is necessary, provide appropriate grounding, for example installing a grounding terminal block inside the enclosure.
- For wiring, refer to the instructions of the FB series and switches/pilot lights used.


[^0]:    Color code（＊）：Red（R），Bright Red（RH）

[^1]:    (Color 1) R, G, A, Y
    Color code (*): Red (R), Green (G), Amber (A), Yellow (Y), Pure White (PW), Blue (S)

[^2]:    *1) Keys removable in both left and right.

