

MA/MC Series Control Units



IDEC CORPORATION

Series		MA Series Miniature Control Units							
Unit		Illuminated Pushbutton (including Pilot Light)							
Model		MA2L/MA2P	MA3L/MA3P	MA8L/MA8P					
Shape		Square	Horizontal Rectangular	Round					
Bezel Size (Button/Le		18 × 18 mm (13 × 13 mm)	18 × 24 mm (13 × 19 mm)	ø23.8 mm (ø19 mm)					
Light Sou	rce	LED unit	LED unit	LED unit					
No. of Lig	ht Sources	1	1	1					
Illumination Face Division		Full Illumination 2-color Alternate	Full Illumination Two-way Split 2-color Alternate	Full Illumination					
Illumination Button Co Operation	blor	Amber, Green, Pure White, Red, Blue, White, Yellow Momentary, maintained, pilot light							
	Specifications	Gold contact or silver contact microswitch (SPDT or DPDT)							
Contact	No. of Contacts	One or two contacts							
	Contact Ratings (Resistive Load)	Gold contact: 30V DC/0.1A, 125V Silver contact: 125V AC/5A, 250V							
Life	Mechanical	Momentary: 1,000,000 operations	minimum, Maintained: 200,000 opera	tions minimum					
	Electrical	100,000 operations minimum (Swit	ching frequency: 1200 operations/ho	ur)					
Housing (Color	Black							
Terminal S	Style	Solder/tab terminal #110							
Accessories		 Switch guard Guard barrier Barrier Dust cover Socket (Solder terminals/PC boar Dummy unit 	•Socket (Solder terminals) (PC board terminals)						
		 Light-touch operation Super bright LED unit Built-in current limiting resistor and diode (in LED unit) Two-way split illumination (MA3 only) 							
Remarks									
Remarks	5	UL, c-UL, CE, CCC							



MA Series Selection Guide

MA Series Miniature Control Units							
	Pushbuttons		Illuminated Pushbutton/ Pushbutton				
MA2B	MA3B	MA8B	MA Combination				
Square	Horizontal Rectangular	Round					
18 × 18 mm (13 × 13 mm)	18 × 24 mm (13 × 19 mm)	ø23.8 mm (ø19 mm)					
_	_	_	LED unit, or none				
_		-	_				
_	_	_	Full Illumination, or Two-way Split				
 Button:black, green, red, blue, Lens: amber, green, red, blue	white, yellow , white, yellow		Illuminated pushbutton: amber, green, pure white, red, white, yellow Pushbutton: black, green, red, blue, white, yellow				
Momentary, maintained			Momentary, maintained, pilot light				
Gold contact or silver contact i	nicroswitch (SPDT or DPDT)						
One or two contacts							
Gold contact: 30V DC/0.1A, 12 Silver contact: 125V AC/5A, 25	25V AC/0.1A 0V AC/3A, 30V DC/5A, 125V DC	C/1.1A					
Momentary: 1,000,000 operation	ons minimum, Maintained: 200,0	000 operations minimum					
100,000 operations minimum (Switching frequency: 1200 oper	rations/hour)					
Black							
 Solder/tab terminal #110 •Switch guard •Guard barrier •Barrier •Dust cover •Socket (Solder terminals/PC •Dummy unit	poard terminals)	•Socket (Solder terminals) (PC board terminals)	•Dummy unit				
•Light-touch operation		1	 Combination type with several units mounted in special frame Maximum No. of units MA2: 4 rows × 12 columns MA3: 4 rows × 9 columns 				
UL, c-UL, CE, CCC (except pile							
	11		21				

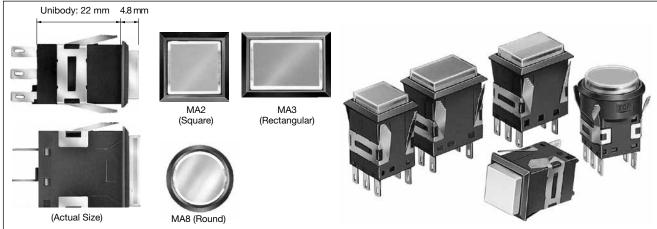


Series		MC Series Illuminated Control Units						
Model		MC	MC2D					
Shape								
		Rectangular Horizontal / Barrier	Rectangular Horizontal / Flange	Square / Flange				
Front Size (Button/L		25 × 32 mm (18.8 × 26.7 mm)	$\begin{array}{c} 25\times32 \text{ mm} \\ (18.8\times26.7 \text{ mm}) \end{array}$	25 × 25 mm (18.8 × 18.8 mm)				
Light Sou	Irce	LED Lamp (IDEC's LFTD) with SX	6S/8 lamp base					
No. of La	mps	Full illumination: 2 Vertical 2-way split: 2 Horizontal 2-way, 3-way, 4-way s	plit: 4	Full: 1 Horizontal 2-way split: 2				
Illuminatio	on Face Division	Full Full Illumination 2-way split 3-way split 4-way split Illumination 2-way Illumination Illumination 1 1 1 1 1 1						
Illuminatio	on Color	Amber, Green, Pure White, Red, Blue, White, Yellow						
Operation	п Туре	Momentary (snap action, slow action), maintained, pilot light						
	Contact Specifications	Silver contact or gold contact mic	roswitch (SPDT)					
Contact	No. of Contacts	One to three contacts		One or two contacts				
	Contact Ratings (Resistive Load)	Silver contact: 125V AC/5A, 250V Gold contact: 5V AC/DC, 1 mA (r	AC/3A, 30V DC/5A, 125V DC/1.1A					
	Mechanical	, , ,	minimum, Maintained: 250,000 op	perations minimum				
Life	Electrical	100,000 operations minimum						
Housing	Color	Black, gray						
Terminal	Style	Solder/tab terminal #110 (compat	ible with quick-connect receptacles	s), PC board terminals				
Accessor	ies	 Socket (solder terminals/PC board terminals) Switch guard Barrier Guard barrier Dustproof cover Terminal cover Vertical mounting leaf spring 						
Remarks		 LED lamps contain a current limiting resistor and diode (in LED unit). Color screens and LED lamps are ordered separately . 						
Approval See Page		UL, c-UL, TV, CE, CCC (except p	27	28				
See age		L	L i	20				



MA Series Miniature Control Units

Super bright LED for AC/DC Square-, rectangular-, and round-body, miniature control units



Features

- Compact and space-saving (unibody: 22 mm)
- Super-bright LED unit
- · Gold-clad silver cross-bar contacts for low-level signal switching integrity
- Also available with silver contacts
- High-performance contact mechanism
- Light-touch operation
- Built-in current limiting resistor and diode (LED)
- Quick installation into panel (front mounting)
- Optional barrier, switch guard, and socket
- UL/cUL-recognized, EN compliant

Applicable Standards	Mark	File No. or Organization
UL508 CSA C22.2 No.14	c FL us	UL File No. E55996
EN60947-1 EN60947-5-1	CE	EU Low Voltage Directive
GB14048.5		2006010305180958 (MA2) 2006010305180973 (MA3) 2006010305180950 (MA8) (except pilot lights)

MA Series

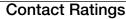
Item	MA2	MA3	MA8			
	(Square)	(Rectangular)	(Round)			
Bezel Size	□1 8 m m	18 × 24₩ mm	ø23.8 mm			
Illumination Face Size	□13 mm	ø19 mm				
Light Source	LED					
Illumination Face Division (Note)	One-color Full, Two-way Split, Two-color Full Alternate					
Contact	Microswitch (Gold-clad silver/cross bar contact, Silver contact)					
No. of Contacts	SPDT or DPDT					
Operation Type	Momentary, maintained, pilot light					
Terminal Style	Solder/tab terminal #110					
Housing Color	Black					

Note: Two-way split illumination is available for MA3 (rectangular type) only. Two-color alternate illumination is available for MA2 and MA3 only.

Illumination Ratings

Item	One-co	Two-color Full Alternate				
Operating Voltage	5V DC ±5%	24V AC/DC ±5%				
Rated Voltage	5V DC	12V AC/DC	24V AC/DC	24V AC/DC		
Rated Current	See the circuit of the LED unit.					
Life (Reference Value)	Approx. 30,000 hours (The luminance reduces to 50% of the initial intensity when used on complete DC.)					
Nata: Duilt in aurean						

Note: Built-in current limiting resistor and diode are supplied.



Gold Contact (Switch Base: Blue)

Rated Insulation Voltage	250V	
Rated Current	3A	
Rated Voltage	30V DC	125V AC
Rated Operating Current (Resistive Load)	0.1A	0.1A
Contact Material	Gold-clad silve	r

• Minimum applicable load (reference value): 5V AC/DC, 1mA

Silver Contact (switch base: gray)

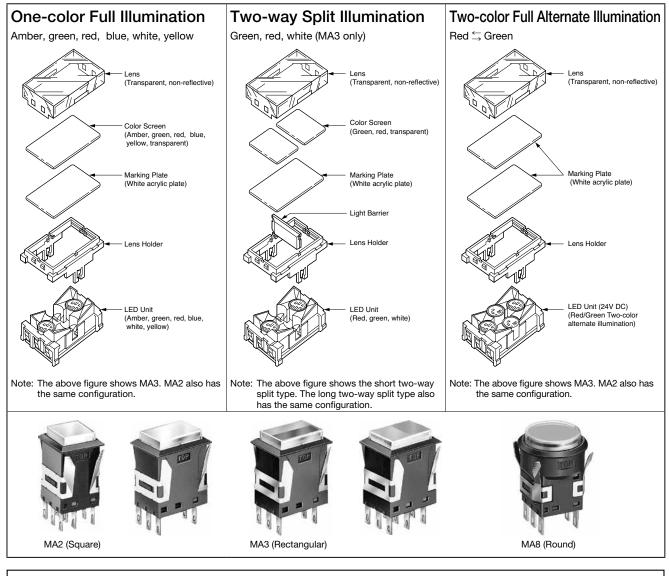
		0 ,			
Rated Insulation Voltage					
erating Voltag	e		30V	125V	250V
	AC	Resistive load	_	5A	5A
Specifica-	50/60Hz	Inductive load	—	ЗA	1.5A
tion 1*	DC	Resistive load	5A	1.1A	-
	DC	Inductive load	2.5A	0.55A	-
Specifica-	AC 50/60Hz	Resistive load	-	5A	ЗA
		Inductive load	-	ЗA	1.5A
tion 2*	D O	Resistive load	3A	0.6A	-
		Inductive load	1A	0.22A	-
Rated Thermal Current					
Contact Material					
	Specifica- tion 1* Specifica- tion 2* rmal Current	rating Voltage AC 50/60Hz DC Specifica- tion 1* AC 50/60Hz DC AC 50/60Hz DC rmal Current	Practing Voltage Specifica- tion 1* AC Resistive load DC Inductive load Inductive load Inductive load DC Resistive load Specifica- tion 2* AC Resistive load DC Inductive load Inductive load DC Resistive load Inductive load DC Inductive load Inductive load DC Resistive load Inductive load Tinductive load Inductive load Inductive load	AC Resistive load - Specifica- tion 1* 50/60Hz Inductive load - DC Resistive load 5A Specifica- tion 2* AC Resistive load 5A DC Resistive load - Specifica- tion 2* AC Resistive load - DC Inductive load - - BC Resistive load - - DC Resistive load - - DC Resistive load 3A Inductive load 1A rmal Current 5A	AC Resistive load - 5A Specifica- tion 1* AC Resistive load - 5A DC Inductive load - 3A 1.1A DC Resistive load 5A 1.1A Inductive load 2.5A 0.55A Specifica- tion 2* AC Resistive load - 5A DC Inductive load - 3A 0.6A Inductive load - 3A 0.6A DC Resistive load 3A 0.6A Inductive load 1A 0.22A 3A Tmal Current 5A 5A 5A

AC inductive load: PF=0.6 to 0.7 DC inductive load: L/R=7 ms max.
 * See Specifications for electrical life.

Specifications

Operating T	emperature	–25 to +55°C (no freezing)		
Storage Ter	mperature	–40 to +80°C (no freezing)		
Relative Humidity		35 to 85% RH (no condensation)		
Contact Res	sistance	50 mΩ maximum (initial value)		
Insulation R	Resistance	100 MΩ minimum (500V DC megger)		
Dielectric Strength		Between live and dead parts: 2000V AC, 1 minute Between terminals of different poles: 2000V AC, 1 minute Between contact terminals of the same pole: 1000V AC, 1 minute Between contact terminal and lamp terminal: 2000V AC, 1 minute		
	Illumination Unit	Between live part and ground: 2000V AC, 1 minute		
Vibration Re	esistance	Operating extremes: 10 to 55 Hz, amplitude 0.75 mm		
Shock Resis	stance	Damage limits: 500 m/s ² Operating extremes: 200 m/s ²		
Mechanical	Life	Momentary: 1,000,000 operations minimum Maintained: 200,000 operations minimum		
Electrical Life		50,000 operations minimum (rated operating current: specification 1) 100,000 operations minimum (rated operating current: specification 2) *50,000 operations minimum when using silver contacts at 125V/5A resistance load (UL rating		
Degree of P	Protection	IP40 (IEC 60529)		

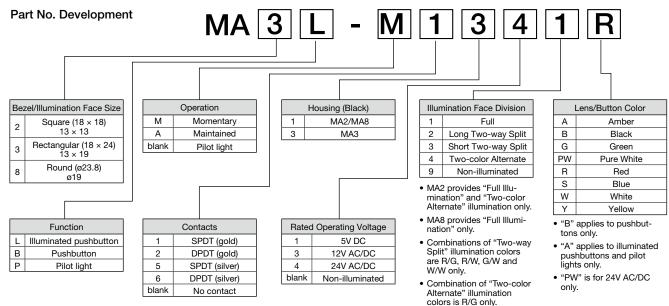




Ordering Information

When ordering the MA series, specify the Part No.

- 1. The color plate, marking plate and LED unit are contained within the MA series.
- 2. Optional accessories (barrier, switch guard, socket, etc.) are available. When ordering, specify the Part No.
- 3. Use a PW (pure white) LED unit for yellow illumination.

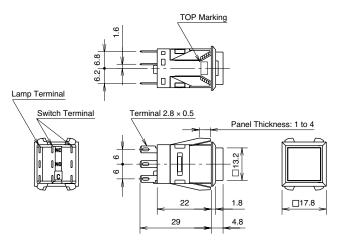




MA Series Illuminated Pushbuttons / Pilot Lights

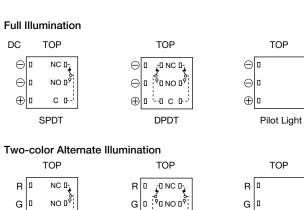
MA2 Illuminated	Pushbut	tons / P	ilot Lights			
						Package Quantity: 1
Shape	Operation	Contact Material	Operating Voltage	Con- tact	Part No.	Illumination Color Code
MA2			24V AC/DC ±5%	SPDT	MA2L-M1141 *	
(Square)			24V AC/DC ±5%	DPDT	MA2L-M2141 *	
One-color Full		Gold	12V AC/DC ±5%	SPDT	MA2L-M1131 *	
		Golu	12V AC/DC ±3 %	DPDT	MA2L-M2131 *	
			5V DC ±5%	SPDT	MA2L-M1111 *	
	Momonton		5V DC ±3%	DPDT	MA2L-M2111 *	
	Momentary		24V AC/DC ±5%	SPDT	MA2L-M5141 *	
			24V AC/DC ±5%	DPDT	MA2L-M6141 *	
		Silver	12V AC/DC ±5%	SPDT	MA2L-M5131 *	
		Silver	12V AC/DC ±5%	DPDT	MA2L-M6131 *	Specify an illumination
			5V DC ±5%	SPDT	MA2L-M5111 *	color code in place of * in
			5V DC ±5%	DPDT	MA2L-M6111 *	the Part No.
		Gold	24V AC/DC ±5%	SPDT	MA2L-A1141 *	A: amber
	Maintained			DPDT	MA2L-A2141 *	G: green
			12V AC/DC ±5%	SPDT	MA2L-A1131 *	PW: pure white R: red S: blue W: white Y: yellow
				DPDT	MA2L-A2131 *	
			5V DC ±5%	SPDT	MA2L-A1111 *	
				DPDT	MA2L-A2111 *	
			24V AC/DC ±5%	SPDT	MA2L-A5141 *	
				DPDT	MA2L-A6141 *	
		01		SPDT	MA2L-A5131 *	
		Silver	12V AC/DC ±5%	DPDT	MA2L-A6131 *]
				SPDT	MA2L-A5111 *	
			5V DC ±5%	DPDT	MA2L-A6111 *	-
			24V AC/DC ±5%	_	MA2P-141 *	1
	Pilot Light	_	12V AC/DC ±5%	_	MA2P-131 *	
: Al us (🗧 🎯			5V DC ±5%	_	MA2P-111 *	1
MA2		<u></u>	0.00 A 0 (D 0 - 50)	SPDT	MA2L-M1144RG	
(Square)		Gold	24V AC/DC ±5%	DPDT	MA2L-M2144RG	1
Two-color Alternate	Momentary			SPDT	MA2L-M5144RG	
		Silver	24V AC/DC ±5%	DPDT	MA2L-M6144RG	-
				SPDT	MA2L-A1144RG	Red (R) \leftrightarrow Green (G)
		Gold	24V AC/DC ±5%	DPDT	MA2L-A2144RG	alternate illumination
	Maintained			SPDT	MA2L-A5144RG	-
		Silver	24V AC/DC ±5%			-
₽ ₩ us (€ @ @	Distant			DPDT	MA2L-A6144RG	-
	Pilot Light	-	24V AC/DC ±5%	_	MA2P-144RG	

Dimensions



Terminal Arrangement (Bottom View)

For internal circuit, see page 16.



COM D - D C D -

DPDT

All dimensions in mm.

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SPDT

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Pilot Light

			-			Package Quantity
Shape	Operation	Contact Material	Operating Voltage	Con- tact	Part No.	Illumination Color Code
MA3			24V AC/DC ±5%	SPDT	MA3L-M1341 *	-
(Rectangular) One-color Full			211710/20 2070	DPDT	MA3L-M2341 *	
		Gold	12V AC/DC ±5%	SPDT	MA3L-M1331 *	
		Gold		DPDT	MA3L-M2331 *	-
			5V DC ±5%	SPDT	MA3L-M1311 *	-
	Momentary		01 20 10/0	DPDT	MA3L-M2311 *	-
	linementary		24V AC/DC ±5%	SPDT	MA3L-M5341 *	-
				DPDT	MA3L-M6341 *	-
		Silver	12V AC/DC ±5%	SPDT	MA3L-M5331 *	-
				DPDT	MA3L-M6331 *	Specify an illumination
·			5V DC ±5%	SPDT	MA3L-M5311 *	color code in place of * i the Part No.
			01 20 10/0	DPDT	MA3L-M6311 *	
			24V AC/DC ±5%	SPDT	MA3L-A1341 *	A: amber
			211710/20 2070	DPDT	MA3L-A2341 *	G: green
		Gold	12V AC/DC ±5%	SPDT	MA3L-A1331 *	PW: pure white R: red
				DPDT	MA3L-A2331 *	S: blue
			5V DC ±5%	SPDT	MA3L-A1311 *	W: white
	Maintained		01 00 1070	DPDT	MA3L-A2311 *	Y: yellow
	Maintainea		24V AC/DC ±5%	SPDT	MA3L-A5341 *	
		Silver	24V AC/DC ±5%	DPDT	MA3L-A6341 *	
				SPDT	MA3L-A5331 *	
			12V AC/DC ±5%	DPDT	MA3L-A6331 *	
			5V DC ±5%	SPDT	MA3L-A5311 *	
				DPDT	MA3L-A6311 *	
			24V AC/DC ±5%	_	MA3P-341 *	
-	Pilot Light	-	12V AC/DC ±5%	_	MA3P-331 *	
FL us (E @@			5V DC ±5%	—	MA3P-311 *	
/A3			24V AC/DC ±5%	SPDT	MA3L-M1343 *1 *2	
Rectangular)				DPDT	MA3L-M2343 *1 *2	
hort Two-way Split				SPDT	MA3L-M1333 *1 *2	
		Gold	12V AC/DC ±5%	DPDT	MA3L-M2333 *1 *2	
				SPDT	MA3L-M1313 *1 *2	
			5V DC ±5%	DPDT	MA3L-M2313 *1 *2	
	Momentary			SPDT	MA3L-M5343 1 2	
			24V AC/DC ±5%	DPDT	MA3L-M6343 *1 *2	
				SPDT	MA3L-M5333 *1 *2	Specify illumination cold
		Silver	12V AC/DC ±5%	DPDT	MA3L-M6333 *1 *2	codes for left and right
				SPDT	MA3L-M5313 *1 *2	sides in place of *1 and 2, respectively.
			5V DC ±5%	DPDT	MA3L-M6313 *1 *2	. [<u>*∠]</u> , respectively.
				SPDT	MA3L-A1343 *1 *2	G: green
			24V AC/DC ±5%	DPDT	MA3L-A2343 *1 *2	PW: pure white
Standard Color]				SPDT	MA3L-A1333 *1 *2	R: red
OP Marking Side		Gold	12V AC/DC ±5%	DPDT	MA3L-A1333 *1 *2 MA3L-A2333 *1 *2	W: white
				SPDT	MA3L-A1313 *1 *2	Choose the color codes
*1 *2 *1 *2 W W PW PW			5V DC ±5%	DPDT	MA3L-A1313 *1 *2	from the standard color
	Maintained			SPDT	MA3L-A2313 *1 *2 MA3L-A5343 *1 *2	arrangement shown belo
*1 *2			24V AC/DC ±5%	DPDT		the photo on the left.
RG					MA3L-A6343 *1 *2	{
*1 *2 *1 *2		Silver	12V AC/DC ±5%	SPDT	MA3L-A5333 *1 *2	-
R W R PW				DPDT	MA3L-A6333 *1 *2	-
			5V DC ±5%	SPDT	MA3L-A5313 1 2	
*1 *2 *1 *2 G W G PW				DPDT	MA3L-A6313 1 2	-
			24V AC/DC ±5%	_	MA3P-343 *1 *2	-
	Pilot Light	-	12V AC/DC ±5%	_	MA3P-333 *1 *2	
RL us (E @@			5V DC ±5%	—	MA3P-313 1 2	

•To mount the horizontal rectangular unit vertically, use the optional vertical leaf spring (MA9Z-T3: 2 pieces). (See page 12 and page 20.)
•For dimensions and terminal arrangement, see page 9. For internal circuit, see page 16.

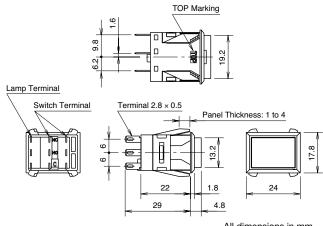


MA Series Illuminated Pushbuttons / Pilot Lights

MA3 Illuminated Pushbuttons / Pilot Lights							
						Package Quantity: 1	
Shape	Operation	Contact Material	Operating Voltage	Con- tact	Part No.	Illumination Color Code	
MA3			24V AC/DC ±5%	SPDT	MA3L-M1342 *1 *2		
(Rectangular)			24V AC/DC ±5%	DPDT	MA3L-M2342 *1 *2		
Long Two-way Split		Gold	12V AC/DC ±5%	SPDT	MA3L-M1332 *1 *2		
		Gold	12V AC/DC ±5%	DPDT	MA3L-M2332 *1 *2		
			5V DC ±5%	SPDT	MA3L-M1312 *1 *2		
	Momenter		5V DC ±5%	DPDT	MA3L-M2312 *1 *2		
	Momentary			SPDT	MA3L-M5342 *1 *2		
			24V AC/DC ±5%	DPDT	MA3L-M6342 *1 *2		
		Cilver		SPDT	MA3L-M5332 *1 *2	Specify illumination color	
		Silver	12V AC/DC ±5%	DPDT	MA3L-M6332 *1 *2	codes for left and right sides in place of 1 and	
				SPDT	MA3L-M5312 *1 *2	*2, respectively.	
			5V DC ±5%	DPDT	MA3L-M6312 *1 *2		
	Maintained		24V AC/DC ±5%	SPDT	MA3L-A1342 *1 *2	G: green PW: pure white R: red W: white Choose the color codes from the standard color arrangement shown below the photo on the left.	
[Standard Color]		Gold		DPDT	MA3L-A2342 *1 *2		
TOP Marking Side			12V AC/DC ±5%	SPDT	MA3L-A1332 *1 *2		
				DPDT	MA3L-A2332 *1 *2		
*1 W *1PW *2 W *2PW			5V DC ±5%	SPDT	MA3L-A1312 *1 *2		
*2 W [*2PW]				DPDT	MA3L-A2312 *1 *2		
*2 G			24V AC/DC ±5%	SPDT	MA3L-A5342 *1 *2		
*1 R *1 R				DPDT	MA3L-A6342 *1 *2		
*2 W *2PW			12V AC/DC ±5%	SPDT	MA3L-A5332 *1 *2		
*1 G *1 G		Silver		DPDT	MA3L-A6332 *1 *2		
*2 W *2PW				SPDT	MA3L-A5312 *1 *2		
			5V DC ±5%	DPDT	MA3L-A6312 *1 *2		
			24V AC/DC ±5%	_	MA3P-342 *1 *2		
	Pilot Light	_	12V AC/DC ±5%	_	MA3P-332 *1 *2		
c AJ us (🗧 🎯			5V DC ±5%	_	MA3P-312 *1 *2		
MA3				SPDT	MA3L-M1344RG		
(Rectangular)		Gold	24V AC/DC ±5%	DPDT	MA3L-M2344RG		
Two-color Alternate	Momentary			SPDT	MA3L-M5344RG		
		Silver	24V AC/DC ±5%	DPDT	MA3L-M6344RG		
		<u> </u>		SPDT	MA3L-A1344RG	Red (R) \leftrightarrow Green (G)	
		Gold	24V AC/DC ±5%	DPDT	MA3L-A2344RG	alternate illumination	
	Maintained			SPDT	MA3L-A5344RG		
		Silver	24V AC/DC ±5%	DPDT	MA3L-A6344RG		
c Al us (🗧 🎯	Pilot Light	_	24V AC/DC ±5%	_	MA3P-344RG		

•To mount the horizontal rectangular unit vertically, use the optional vertical leaf spring (MA9Z-T3: 2 pieces). (See page 12 and page 20.)

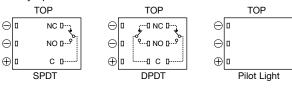
Dimensions



All dimensions in mm.

Terminal Arrangement (Bottom View)

For internal circuit, see page 16. Two-way Split Illumination



Two-color Alternate Illumination



•Two negative (-) terminals are not interconnected inside.

• For "One-color Full" illumination, use the upper negative (-) terminal. For division into upper and lower sections, connect the negative (-) terminals for the upper and lower circuits separately.

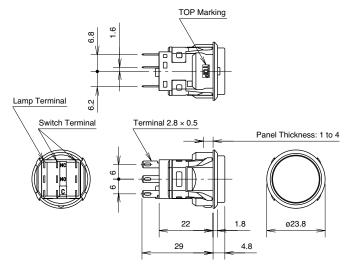
•The above figure shows the polarities of the 5V DC type.

(The 12V AC/DC and 24V AC/DC types have no polarity.)



						Package Quantit
Shape	Operation	Contact Material	Operating Voltage	Con- tact	Part No.	Illumination Color Code
MA8			24V AC/DC ±5%	SPDT	MA8L-M1141 *	
(Round) One-color Full			24V AC/DC ±5%	DPDT	MA8L-M2141 *	
		Cala		SPDT	MA8L-M1131 *	
		Gold	12V AC/DC ±5%	DPDT	MA8L-M2131 *	
				SPDT	MA8L-M1111 *	
			5V DC ±5%	DPDT	MA8L-M2111 *	
	Momentary			SPDT	MA8L-M5141 *	
			24V AC/DC ±5%	DPDT	MA8L-M6141 *	
		Silver	12V AC/DC ±5%	SPDT	MA8L-M5131 *	
				DPDT	MA8L-M6131 *	Specify an illumination
N			5V DC ±5%	SPDT	MA8L-M5111 *	color code in place of *
				DPDT	MA8L-M6111 *	the Part No.
		Gold	24V AC/DC ±5%	SPDT	MA8L-A1141 *	A: amber G: green PW: pure white
				DPDT	MA8L-A2141 *	
			12V AC/DC ±5%	SPDT	MA8L-A1131 *	
				DPDT	MA8L-A2131 *	R: red S: blue
			5V DC ±5%	SPDT	MA8L-A1111 *	W: white
				DPDT	MA8L-A2111 *	Y: yellow
	Maintained		0.01/ A.O/D.O. 50/	SPDT	MA8L-A5141 *	
			24V AC/DC ±5%	DPDT	MA8L-A6141 *	
		0.1	10/10/00 50/	SPDT	MA8L-A5131 *	
		Silver	12V AC/DC ±5%	DPDT	MA8L-A6131 *	
				SPDT	MA8L-A5111 *	
			5V DC ±5%	DPDT	MA8L-A6111 *	
			24V AC/DC ±5%	_	MA8P-141 *	7
	Pilot Light	-	12V AC/DC ±5%	_	MA8P-131 *	7
Al us (E @@			5V DC ±5%	_	MA8P-111 *	

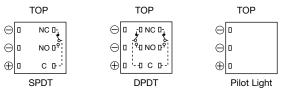
Dimensions



Terminal Arrangement (Bottom View)

•For internal circuit, see page 16.

•The following figure shows the polarities of the 5V DC type. (The 12V DC and 24V DC types have no polarity.)



All dimensions in mm.

MA Series Pushbuttons

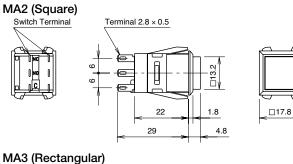
MA2/MA3/MA8 Pushbuttons

						Package Quantity:	
Shape	Operation	Contact	Con-	Part No.	Button Color Code		
Shape	Operation	Material	tact	T art NO.	Button	Lens	
MA2		Gold	SPDT	MA2B-M119 *			
(Square)	Momentani	Gold	DPDT	MA2B-M219 *			
A CONTRACTOR	Momentary	Silver	SPDT	MA2B-M519 *			
		Silver	DPDT	MA2B-M619 *			
		Gold	SPDT	MA2B-A119 *			
	Maintained	Gold	DPDT	MA2B-A219 *		Specify a trans- parent lens color code in place of * in the Part No. LA: amber LG: green LR: red LS: blue LW: white LW: yellow	
	Maintained	Silver	SPDT	MA2B-A519 *			
: Fl us (E @@		Silver	DPDT	MA2B-A619 *	Specify an opaque		
MA3		Gold	SPDT	MA3B-M139 *	button color code		
(Rectangular)	Momentary	Gold	DPDT	MA3B-M239 *	in place of * in the Part No. B: black G: green R: red S: blue W: white		
		Silver	SPDT	MA3B-M539 *			
			DPDT	MA3B-M639 *			
	Maintained	Gold	SPDT	MA3B-A139 *			
			DPDT	MA3B-A239 *			
		Silver	SPDT	MA3B-A539 *			
			DPDT	MA3B-A639 *	Y: yellow		
MA8		Oald	SPDT	MA8B-M119 *			
(Round)Pushbuttons		Gold	DPDT	MA8B-M219 *			
	Momentary	Cilver	SPDT	MA8B-M519 *			
		Silver	DPDT	MA8B-M619 *			
		Oald	SPDT	MA8B-A119 *			
The second secon	Maintainert	Gold	DPDT	MA8B-A219 *	-		
	Maintained	0.1	SPDT	MA8B-A519 *			
		Silver	DPDT	MA8B-A619 *			

Note: The button is opaque. Color screen and a marking plate are not included. Apply marking directly on the button front surface, if required. Color screen and marking plates are included with lens style buttons.

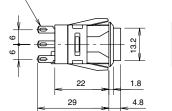
•To mount the horizontal unit vertically, use the optional vertical leaf spring (MA9Z-T3: 2 pieces). (See page 12 and page 20.)

Dimensions



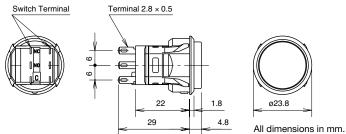
Switch Terminal 2.8 × 0.5





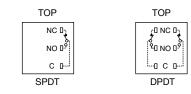


MA8 (Round)



Terminal Arrangement (Bottom View)

For internal circuit, see page 16.





Accessories

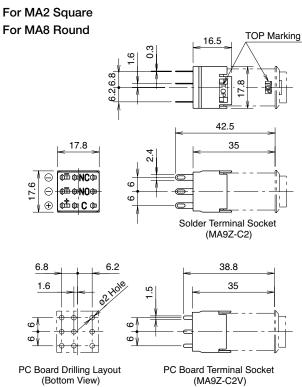
Name & Shape	Specif	fications	Part No.	Ordering No.	Package Quantity	Remarks	Dimension Page
Lens Removal Tool (Stainless steel)	-		MT-101	MT-101	1	Used to remove the lens from the housing. (Compat- ible with IDEC's A series Miniature Control Units)	_
Socket (Polyamide)	For MA2 Square	Solder Terminals	MA9Z-C2	MA9Z-C2	1	 Snaps onto the rear of MA units. 	
	For MA8 Round	PC Board Terminals	MA9Z-C2V	MA9Z-C2V	1		13
	For MA3	Solder Terminals	MA9Z-C3	MA9Z-C3	1		15
	Rectangular	PC Board Terminals	MA9Z-C3V	MA9Z-C3V	1		
Barrier (Polycarbonate)	For MA2 Square	End Barrier (Black)	MA9Z-BF1B	MA9Z-BF1BPN10	10	Used to prevent inadvertent operation and improve panel appearance. Note: For panel cut-out dimensions, see page 17.	14
	For MA3 Rectangular	Spacer Barrier (Black)	MA9Z-BF2B	MA9Z-BF2BPN10	10		14
Guard Barrier (Polycarbonate)	For MA2 Square	Black	MA9Z-G2B	MA9Z-G2BPN10	10	 For panel cut-out dimensions, see page 17. Cannot be used in combination with barriers. 	14
	For MA3 Rectangular	Black	MA9Z-GF3B	MA9Z-GF3BPN10	10		
Switch Guard (Polycarbonate)	For MA2 Square		MA9Z-K2	MA9Z-K2	1	 180° opening spring return type Note: For panel cut-out dimen- sions, see page 18. 	10
	For MA3 Rec	tangular	MA9Z-KF3	MA9Z-KF3	1	Cannot be used in combina- tion with barriers.	13
Switch Guard with Lens (Polycarbonate)	For MA3 Rectangular		MA9Z-KR3	MA9Z-KR3	1	 Not compatible with Maintained. For mounting procedure, see Mounting/Removing the Lens and Marking Plate on page 19. Cannot be used in combination with barriers. 	13
Dust Cover (Base: Polypropylene, Cover: Vinyl chloride elastomer)	For MA2 Squ	are	MA9Z-D2	MA9Z-D2	1	 Non-waterproof type For panel cut-out dimensions, see page 18. 	
	For MA3 Rec	tangular	MA9Z-D3	MA9Z-D3	1		14
Dummy Unit (Polycarbonate)			MA9Z-E2B	MA9Z-E2B	1	Housing color: Black	
	For MA3 Rec	tangular	MA9Z-E3FB	MA9Z-E3FB	1	l	14
MA3 Vertical Leaf Spring (Stainless steel)	4 N: No	c of vertical ∴8N – 1.6 ⁺⁰² ⇒ . of units pointed	MA9Z-T3	MA9Z-T3PN10	10	 By using the optional vertical leaf springs, MA3 can be vertically mounted in a horizontal row. For the mounting and removing procedures, see page 20. 	_



MA Series Accessories

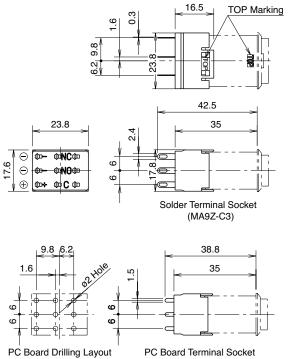
Accessory Dimensions

Socket



For MA3 Rectangular

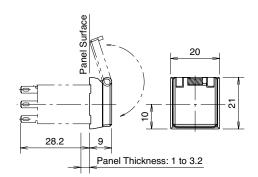
(Bottom View)



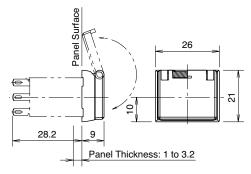
(MA9Z-C3V)

Switch Guard

For MA2 Square (MA9Z-K2)

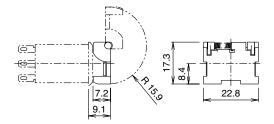


For MA3 Rectangular (MA9Z-KF3)



Note: For panel cut-out dimensions, see page 18.

Switch Guard with Lens For MA3 Rectangular (MA9Z-KR3)



Note: The panel cut-out dimensions for the switch guard with lens are the same as those for the MA3 rectangular type.

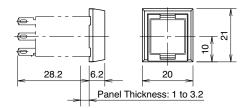
All dimensions in mm.



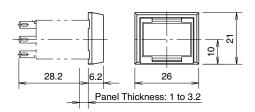
Accessory Dimensions

Guard Barrier

For MA2 Square (MA9Z-G2B)



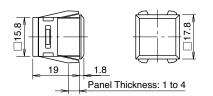
For MA3 Rectangular (MA9Z-GF3B)



Note: For panel cut-out dimensions, see page 17.

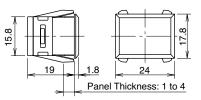
Dummy Unit

For MA2 Square (MA9Z-E2B)



Note: For panel cut-out dimensions, see page 17 (same as guard barrier MA2 Square).

For MA3 Rectangular (MA9Z-E3FB)



Note: For panel cut-out dimensions, see page 17 (same as guard barrier MA3 Rectangular).

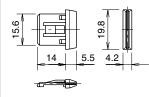
All dimensions in mm.

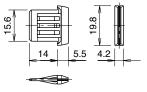
Barrier

For MA2 Square For MA3 Rectangular

End Barrier (MA9Z-BF1B)

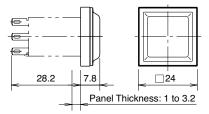
Spacer Barrier (MA9Z-BF2B)



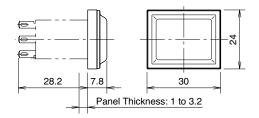


Note: For installation of the unit, see the panel cut-out dimensions on page 17.

Dust Cover For MA2 Square (MA9Z-D2)



For MA3 Rectangular (MA9Z-D3)



Note: For panel cut-out dimensions, see page 18.



MA Series Maintenance Parts

Name & Shape	Sp	pecifications	Part No.	Ordering No.	Package Quantity	Remarks
Color Screen (Acrylic)	For MA2 Square	Full (11.5H × 11.5W × 1.1t)	MA9Z-P21 *	MA9Z-P21 * PN05	5	 Specify a color code in place of * in the Order- ing No.
		Full (11.5H × 17.5W × 1.1t)	MA9Z-P31 *	MA9Z-P31 * PN05	5	A (Amber), C (Clear), R (Red), S (Blue)
	For MA3 Rectangular	Long Two-way Split (5.7H \times 17.5W \times 1.1t)	MA9Z-P32 *	MA9Z-P32 * PN05	5	• Only C (Clear), G (Green), and R (Red) are available.
		Short Two-way Split (11.5H \times 8.7W \times 1.1t)	MA9Z-P33 *	MA9Z-P33 * PN05	5	
	For MA8 Round	Full (ø17.2 × 1.1t)	MA9Z-P81 *	MA9Z-P81 * PN05	5	 A (Amber), C (Clear), G (Green), R (Red), S (Blue), Y (Yellow)
Marking Plate (Acrylic)	For MA2 Square	11.5H × 11.5W × 1.1t	MA9Z-P21W	MA9Z-P21WPN05	5	No difference between both sides of the marking
	For MA3 Rectangular	11.5H × 17.5W × 1.1t	MA9Z-P31W	MA9Z-P31WPN05	5	plate.
	For MA8 Round	ø17.2 x 1.1t	MA9Z-P81W	MA9Z-P81WPN05	5	
Lens (Polycarbonate)	For MA2 Square	For MA2 Square		MA9Z-L2PN05	5	• The lens is transparent.
	For MA3 Rectan	For MA3 Rectangular		MA9Z-L3PN05	5	
	For MA8 Round	For MA8 Round		MA9Z-L8PN05	5	
Button (Polyarylate)	For MA2 Square		MA9Z-B2 *	MA9Z-B2 * PN05	5	 Specify a color code in place of * in the Order- ing No.
	For MA3 Rectan	For MA3 Rectangular		MA9Z-B3 * PN05	5	B (Black), G (Green),
	For MA8 Round	For MA8 Round		MA9Z-B8 * PN05	5	R (Red), S (Blue), W (White), Y (Yellow)
Lens Holder (Polyarylate)	For MA2 Square	Full	MA9Z-LH21	MA9Z-LH21PN05	5	
had a start		Full	MA9Z-LH31	MA9Z-LH31PN05	5	
	For MA3 Rectangular	Long Two-way Split (with light barrier)	MA9Z-LH32	MA9Z-LH32PN05	5	
		Short Two-way Split (with light barrier)	MA9Z-LH33	MA9Z-LH33PN05	5	
	For MA8 Round	Full	MA9Z-LH81	MA9Z-LH81PN05	5	

Maintenance Parts

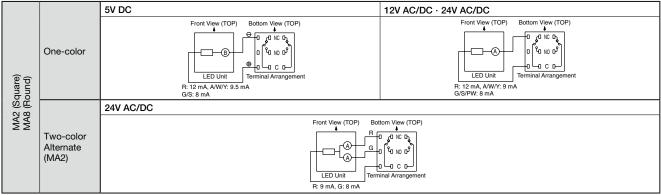
Maintenance Parts (LED Unit)

Name & Shape	Specifications	Operational Voltage	Part No.	Remarks
MA2 Square / MA8 Round		24V AC/DC ±5%	MA9Z-2D41N- *	• Specify a color code in place of * in the Order-
	One-color Two-color Alternate (Except for MA8)	12V AC/DC ±5%	MA9Z-2D31N- *	A (Amber), G (Green),
· · · · · · · · · · · · · · · · · · ·		5V DC ±5%	MA9Z-2D11N- *	PW (Pure White), R (Red), S (Blue),
		24V AC/DC ±5%	MA9Z-2D44N-RG	W (White) Use a PW (pure white) LED unit for yellow illumination.
MA3 Rectangular	One-color	24V AC/DC ±5%	MA9Z-3D41N- *	Blue (S) is for One-color
		12V AC/DC ±5%	MA9Z-3D31N- *	only.
		5V DC ±5%	MA9Z-3D11N- *	For color codes of Two-
		24V AC/DC ±5%	MA9Z-3D43N- **	way Split type, WW, RG, RW and GW are available.
20 10 10 10 10	Short Two-way Split	12V AC/DC ±5%	MA9Z-3D33N- **	Package quantity: 1
		5V DC ±5%	MA9Z-3D13N- **	
and the second s		24V AC/DC ±5%	MA9Z-3D42N- **	
	Long Two-way Split	12V AC/DC ±5%	MA9Z-3D32N- **	
22-		5V DC ±5%	MA9Z-3D12N- **	
	Two-color Alternate	24V AC/DC ±5%	MA9Z-3D44N-RG	



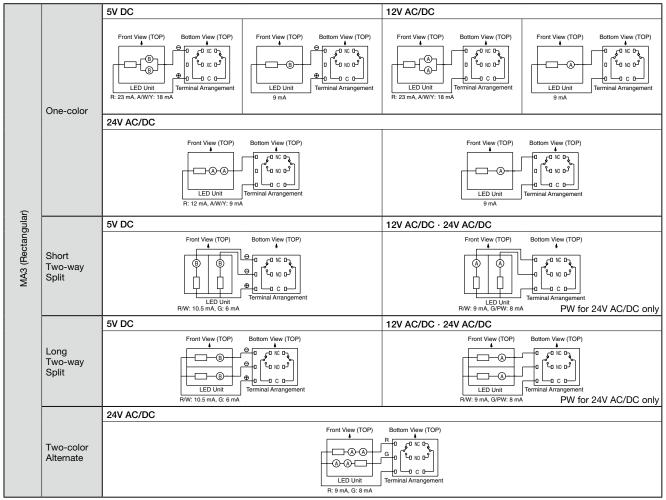
Internal Circuit

MA2 (Square) / MA8 (Round)



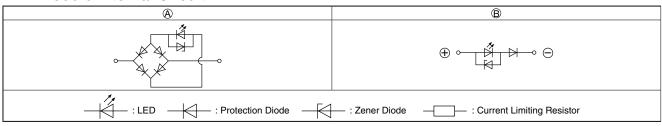
Note: (A), (B): LED modules (For details of the LED modules, see the LED module internal circuit below.)

MA3 (Rectangular)



Note: (A), (B): LED modules (For details of the LED modules, see the LED module internal circuit below.)

LED Module Internal Circuit





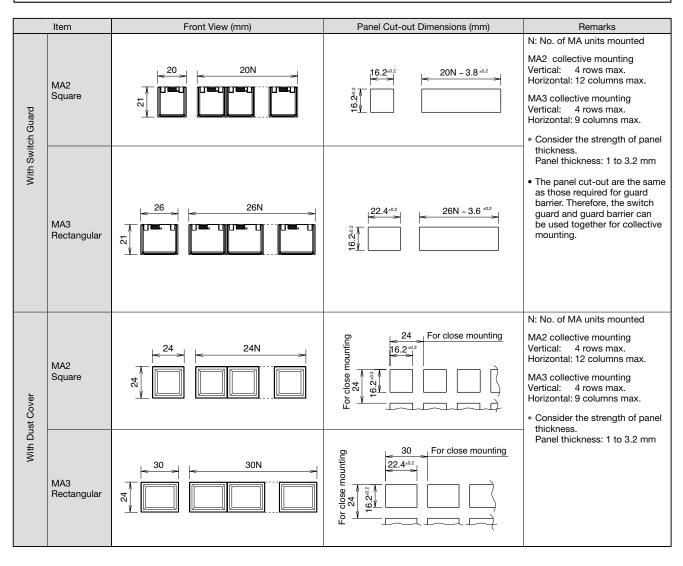
MA series Panel Cut-Out

Panel Cut-out

	ltono	Front View (mm)	Denel Cut out Dimensions (mm)	Remarks
	Item	Front View (mm)	Panel Cut-out Dimensions (mm)	N: No. of MA units mounted
MA	2 Square		16.2=02	MA2 collective mounting Vertical: 4 rows max. Horizontal: 12 columns max. MA3 collective mounting Vertical: 4 rows max. Horizontal: 9 columns max. * Consider the strength of panel
MA	8 Rectangular		22.4=02 24N - 1.6=02 4 minimum* 4 minimum*	thickness. Panel thickness: 1 to 4 mm
MA	BRound	023.8	022 ⁰² 022 ⁰² 5 5 5 5 5 5 5 5 5 5 5 5 5	
With Barrier	MA2 Square		20.7 ^{+0.2}	N: No. of MA units mounted MA2 collective mounting Vertical: 4 rows max. Horizontal: 12 columns max. MA3 collective mounting Vertical: 4 rows max. Horizontal: 9 columns max. * Consider the strength of panel thickness.
With	MA3 Rectangular	≥9.5 → ≥5.3N + 4.2	26.9 ±0.2	Panel thickness: 1 to 4 mm Note: When the barrier is mounted, the guard barrier, switch guard or dust cover cannot be mounted together.
With Guard Barrier	MA2 Square		16.2 ^{∞2} 3 4 minimum* 4 minimum* 4 minimum*	N: No. of MA units mounted MA2 collective mounting Vertical: 4 rows max. Horizontal: 12 columns max. MA3 collective mounting Vertical: 4 rows max. Horizontal: 9 columns max. * Consider the strength of panel thickness.
With Gua	MA3 Rectangular		22.4 ^{±02} 26N - 3.6 ^{±02} 4 minimum* 4 minimum*	 Panel thickness: 1 to 3.2 mm The panel cut-out are the same as those required for switch guard. Therefore, the guard barrier and switch guard can be used together for collective mounting.



Panel Cut-out



Safety Precautions

- Turn off power to the MA unit before installation, removal, wiring, maintenance, and inspection. Failure to turn power off may cause electrical shocks or fire hazard.
- When replacing LED units, use the optional lens removal tool (MT-101) to prevent burning your hand.
- Use the MA unit within the rated values, otherwise electrical shocks or fire hazard may occur.

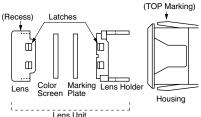
Instructions

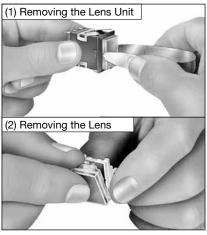
Mounting/Removal of the Lens and Marking Plate

Removal

Pull out the lens unit (lens, color screen, marking plate and lens holder) while pinching the recesses of the lens using the lens removal tool. (See photo 1) The marking plate can be removed by unlatching the lens from the lens holder.

(See photo 2)



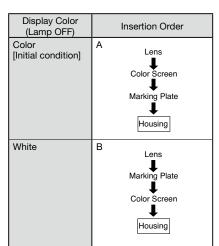


Installation

Put the color screen and marking plate into the lens, then press the lens holder into the lens. Make sure to install the lens unit into the housing in the correct direction.

Mounting Order of Color Screen and Marking Plate

Insert the color screen and the marking plate in the following order, depending on the application.



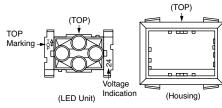
Notes:

- 1. For white illumination, the display color in OFF status is white, regardless of the mounting order of A or B.
- 2. Both marking plate and color screen can be engraved.
- 3. The Two-color Alternate (Red ↔ Green) illumination type uses two marking plates, without using a color screen.

LED Unit

Mounting/Removal of the LED Unit

Remove the LED unit from the housing using the lens removal tool. To mount the LED unit, insert the LED unit into the housing first, and then insert the lens unit into the housing. In this step, be careful about orientation of each unit. When inserting the LED unit, align the TOP marking on the LED unit with the TOP marking on the housing. Inserting the LED unit in an incorrect orientation may cause damage to the contacts on the LED unit.

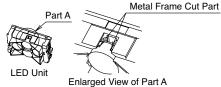


When handling the LED unit for the Long Two-way Split type using G (green) LED or of the Two-color (red/green) Alternate

• For wiring, use wires of proper size to meet the voltage and current requirements.

- Improper soldering or failure to tighten the terminal screw may cause overheating and fire.
- Use the optional locking ring wrench to mount the unit onto a panel.

illumination type, be careful not to touch the metal frame cut part of the LED unit with your hand (see the figure below) to prevent application of static electricity to this part. If static electricity is applied to this part, the LED element may be damaged.



A protective seal is attached to spare LED units to prevent static electricity from being applied to the metal frame cut part. Remove the protective seal immediately before replacing LED units.



LED Unit Voltage Marking

When mounting or removing the LED unit, make sure that the operational voltage is correct. The operational voltage is indicated by a number on the LED unit, and identified by color of the contact base as follows:

Voltage	Indication	LED Unit
Number	Base Color	Operational Voltage
5	Blue	5V DC
12	Yellow	12V AC/DC
14	Red	24V AC/DC

Installation of Accessories

Installing the Barrier

Single mounting

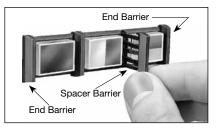
Put end barriers on both sides of the MA unit, insert it from the front of the panel.



Instructions

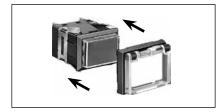
Collective mounting

Insert end barriers at both ends of MA units, insert them into the panel cut-out. After mounting the MA units into the panel, insert the spacer barrier between the MA units.



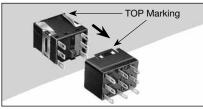
Installing the Switch Guard

Install the switch guard before mounting into a panel cut-out. To install switch guard, place the hinge of the switch guard upward, and depress the switch guard onto the flange of the MA unit.



Installing the Socket

Align the TOP marking of the MA unit with that of the socket, and press the socket onto the MA unit.



Installation of the Guard Barrier

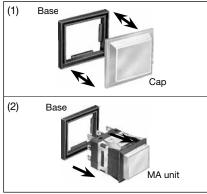
Install the guard barrier before mounting into a panel cut-out. To the install the guard barrier, orientate the notch of guard barrier downward, and depress the guard barrier onto the bezel of the MA unit.



Installation of the Dustproof Cover

Separate the cap (translucent rubber) and the base (black plastic). (See Photo 1) Install the base from the MA unit terminal side onto the bezel. (See Photo 2) In this step, make sure that the base is placed between the bezel and the leaf springs.

Then, mount the MA unit into the panel cut-out, and mount the cap onto the base. Make sure that the cap is fitted to the base.



Installation of Leaf Springs for Vertical Mounting

First, insert a small flat-blade screwdriver under the leaf spring on the MA unit, and remove the leaf spring for horizontal mounting.



Place the vertical leaf spring on the MA unit temporarily, and then press the spring until it is secured on the MA unit.



Wiring Precautions

• Solder the terminals at 350°C within 3 seconds, using a 60W soldering iron. Sn-Ag-Cu solder is recommended. While soldering, keep the soldering iron as far from the plastic part of the switch as possible. Do not apply external force to the switch unit. Do not bend the terminals, pull the cable, etc. To use a soldering iron, check your actual operating conditions.

- •Use a non-corrosive, liquid rosin soldering flux.
- •Among the LED terminals, the center terminal on a one-color full illuminated unit is a dummy.
- •A current limiting resistor is incorporated in all LED units.

Operating Instructions

LED Operating Voltage (5V DC)

The rated operating voltage is based on a pure direct current source. To use the LED under rectified DC, make sure that the peak voltage does not exceed the rated DC operating voltage. If the peak voltage exceeds the rated DC operating voltage, the LED life may be shortened.

Microswitch Contacts

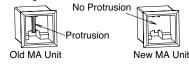
When using both the NO and NC contacts of the same microswitch, avoid connections of different voltages, or connections of different power supply types. Failure to observe this instruction may cause a short-circuit.

Operating and Storage Conditions

Use the MA unit in an environment within the rated operating temperature and humidity range. Do not use the MA unit in a place where it is subjected to oil or water splashes, or in a place with dust accumulation.

New Super Bright LED Units

To accommodate the new super bright LED unit, the MA2 unit has no protrusion inside. If your MA unit has a protrusion inside, it is an older type and the new LED unit cannot be used. If the new LED unit is used with the old MA unit, the LED may fail to light.

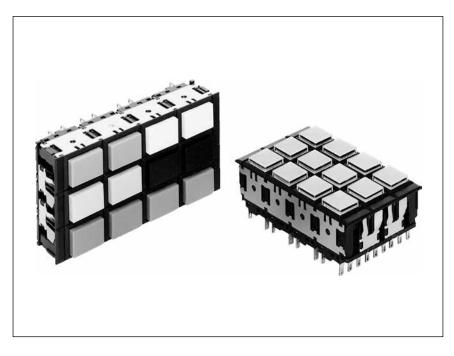


MA Series Combination Control Units

Save labor and cost for installation [Custom-made] Choose any MA Series (MA2/MA3) Control Units

IDEC's MA series Miniature Control Units can be combined in a frame and supplied as a complete assembly.

- Combination type with several MA series units mounted in a frame
- •Maximum number of units mounted: 4 rows x 12 columns (MA2)
- Small size (unibody: 22 mm behind the panel) and space-saving
- •Super bright LED



Specifications

Applicable MA Series Units (Note)	MA2/MA3 illuminated pushbuttons and pushbuttons (All models)
Maximum No. of Units Mounted	MA2: 4 rows \times 12 columns MA3: 4 rows \times 9 columns Mounting in only one row, and mixture of MA2 and MA3 units are not available.
Panel Thickness	1.0 to 4.0 mm
Frame Material	Stainless steel
Operating Temperature	–25 to +55°C (no freezing)
Storage Temperature	–40 to +80°C (no freezing)

Note: For details of the MA series control units, see the preceding pages.

Mounting Clip

Mounting clips are used to secure the MA series combination control units to the rear of the panel. The mounting clips are supplied with the MA units.

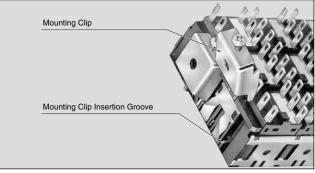
Mounting Positions and Quantities of Mounting Clips

No. of Rows No. of Mounting Clips 2 2 3 4 4 4

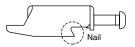
Note: The screw tightening torque for the mounting clips should be 0.39 N·m maximum.

Mounting Procedure

To mount the MA series units into a panel cut-out, insert the assembly from the front of the panel first, and then fit the mounting clips into the mounting grooves from the rear of the panel. Then, tighten the screws as shown below. After tightening the screws, apply loctite to the screws.

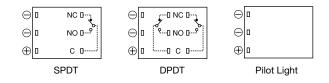


Note: Insert the mounting clip into the groove up to the nail.



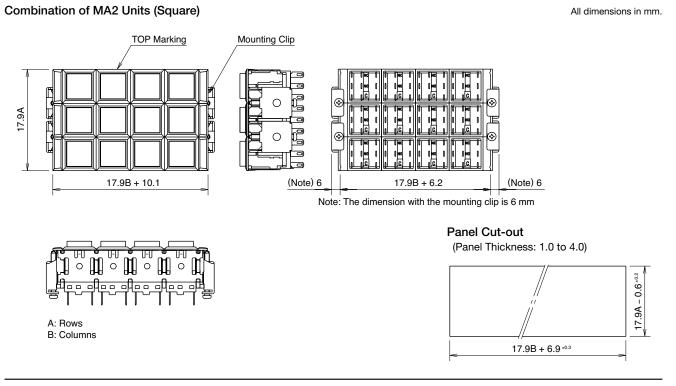
The mounting clip is supplied with the housing.

Terminal Arrangement (Bottom View)

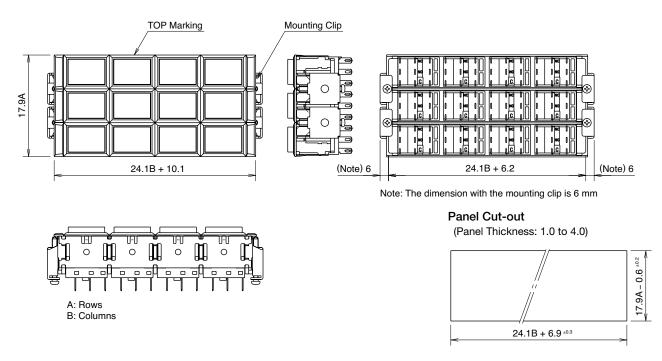




Dimensions



Combination of MA3 Units (Rectangular)



Instructions

Lens and marking plate mounting/removing procedures, LED unit handling precaution, and wiring precaution are the same as those of the single mounting of the MA series miniature control unit. For details, see page 19 and page 20.

Ordering Information

Contact IDEC for information on the ordering method, price and delivery.



MC series Illuminated Control Units

Super bright LED lamp illumination Rectangular and square body control units

- Super LED improves visibility and saves energy.
- Removable contact blocks promote easy PC board mounting.
- Snap-action switching contacts.
- Slow-action and maintained types are also available.
- The solder terminal accepts quick connect receptacles enhancing safety and enabling easy wiring.
- Illumination face division: Full to 4-way split (MC3D) or 2-way split (MC2D)
- Lens and color screens can be changed easily without the need for removal of power, because contacts are not operated when the lens is first inserted into the housing.
- UL and c-UL recognized, EN compliant

Applicable Standards	Mark	File No. or Organization
UL508 CSA C22.2 No.14	c FL us	UL File No. E55996
EN60947-1 EN60947-5-1	\triangle	TÜV Rheinland J9550803
EN60947-1 EN60947-1	CE	EU Low Voltage Directive
GB14048.5		CCC2006010305180952 (MC2D) 2006010305180954 (MC3D) (except pilot lights)



MC Series

Item	MC3D (Re	MC2D (Square)			
item	Horizontal Barrier	Horizontal Flange	Flange		
Illumination Face Size	18.8 × 26.6 mm		18.8 × 18.8 mm		
Face Division	Full to 4-way split		Full or horizontal 2-way split		
Full illumination: 2			Full: 1		
No. of Lamps	Vertical 2-way split: 2 Horizontal 2-way	r, 3-way, 4-way split: 4	Horizontal 2-way split: 2		
Illumination Color	Amber, Green, Pure White, Red, Blue, W	Amber, Green, Pure White, Red, Blue, White, Yellow			
Contact Material	Silver or gold contact microswitch				
No. of Contacts	SPDT, DPDT, 3PDT		SPDT, DPDT		
Operation	Momentary (snap action or slow action),	Momentary (snap action or slow action), maintained, pilot light			
Terminal Style	Solder tab terminal #110 (compatible wi	der tab terminal #110 (compatible with quick connect receptacles), PC board terminal			
Housing Color	Black, gray				

Specifications

Operating Temperature	–25 to +40°C (no freezing)
Storage Temperature	–30 to +60°C (no freezing)
Operating Humidity	35 to 90% RH (no condensation)
Insulation Resistance	Between live and dead metal parts: 100 M Ω (500V DC megger) Between terminals of different poles: 100 M Ω (500V DC megger)
Dielectric Strength	Between live and dead metal parts: 2000V, 1 minute Between live parts of different poles: 2000V, 1 minute Between terminals of the same pole: 1000V, 1 minute
Contact Resistance	50 m Ω maximum (initial value)
Vibration Resistance	Operating extremes: 5 to 55 Hz, amplitude 0.5 mm Damage limits: 5 to 55 Hz, amplitude 0.5 mm (2 hours each in 3 axes)
Shock Resistance	Operating extremes: 200 m/s ² Damage limits: 500 m/s ²
Mechanical Life	Momentary: 1,000,000 operations minimum Maintained: 250,000 operations minimum Slow action: 1,000,000 operations minimum
Electrical Life	50,000 operations minimum (rated operating current: specification 1) 100,000 operations minimum (rated operating current: specification 2) * 50,000 operations minimum when using silver con- tacts at 125V/5A resistance load (UL rating)
Operating Frequency	Momentary: 1,800 operations/hour Maintained: 900 operations/hour Slow action: 1,800 operations/hour
Degree of Protection	IP40 (operator) (IEC 60529)

Contact Ratings

Silver Contact (switch base: gray)

			0 ,			
Rated In	Rated Insulation Voltage					
Rated O	Rated Operating Voltage			30V	125V	250V
		AC	Resistive load	_	5A	5A
	Specifi-	50/60Hz	Inductive load	-	3A	1.5A
Rated	cation 1*	DC	Resistive load	5A	1.1A	-
Operat-		DC	Inductive load	2.5A	0.55A	-
ing	Specifi-	AC 50/60Hz	Resistive load	-	5A	ЗA
Current			Inductive load	-	3A	1.5A
	cation 2*	DC	Resistive load	ЗA	0.6A	-
			Inductive load	1A	0.22A	—
Rated Th	Rated Thermal Current			5A		
Contact	Material			Silver		

AC inductive load: PF=0.6 to 0.7 DC inductive load: L/R=7 ms max.

* See Specifications for electrical life.

Gold Contact (Switch Base: Blue)

•	•			
Rated Insulation Voltage	25	0V		
Rated Operating Voltage	30V DC	125V AC		
Rated Operating Current (resistive load)	0.1A	0.1A		
Rated Thermal Current	3	A		
Contact Material	Gold-clad silver cross-bar contact			

Minimum applicable load (reference value): 5V AC/DC, 1 mA



LED Lamps LFTD LED Lamp

Part No.		LFTD-5*	LFTD-6*		LFTD-1*	LFTD-2*				
Lamp Base		SX6S/8×5.4								
Operating Voltage		5V DC±5%	6V AC/DC	±10%	12V AC/DC±10%	24V AC/DC±10%				
Rated Voltage		5V DC	6V AC/	DC	12V AC/DC	24V AC/DC				
		A, G, PW, R, S, W	A, R, W	G, PW, S	A, G, PW, R, S, W	A, G, PW, R, S, W				
Current Draw	AC	-	9 mA	10 mA	9 mA	9 mA				
	DC	8 mA	7 mA	7 mA	8 mA	8 mA				
Lamp Base Color		Same as illumination color								
Voltage Marking		Die stamped on the lamp base	•							
Life (reference value	e)	Approx. 50,000 hours (When used on complete DC, the luminance is reduced to 50% of the initial intensity.)								
Internal Circuit			o			LED Chip Protection Diode Zener Diode Resistor				

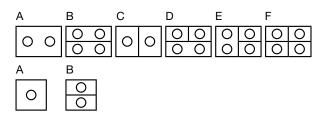
• Specify a color code in place of * in the Part No. A (amber), G (green), PW (pure white), R (red), S (blue), W (white) Use a PW (pure white) LED lamp for yellow illumination.

• Required Quantity of LED Lamps

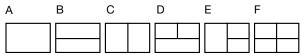
MC3D — Full and horizontal 2-way split: 2 lamps; Horizontal 2-way, 3-way, and 4-way split: 4 lamps MC2D — Full: 1 lamp; Horizontal 2-way split: 2 lamps

Illumination Faces for LED

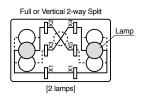
Series	Face Type	LED
MC3	A, C	2
1005	B, D, E, F	4
MC2	A	1
10102	В	2



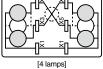
Face Division



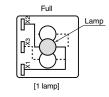
MC3



Horizontal 2-way, 3-way, 4-way Split



MC2

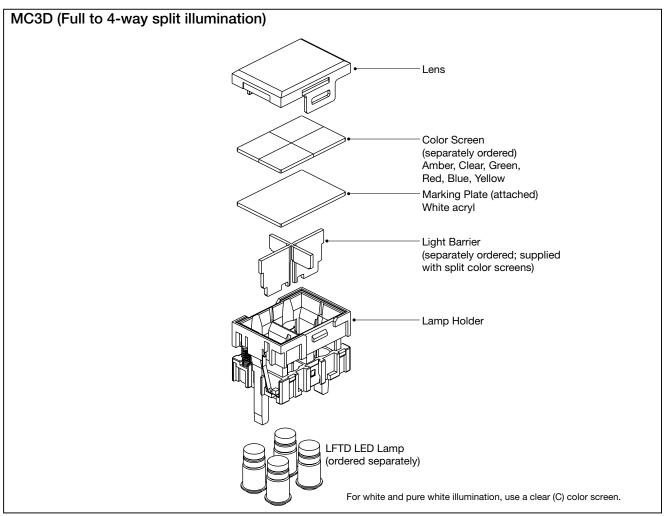


Horizontal 2-way Split

[2 lamps]

MC Series Illuminated Control Units

Illumination Unit Structure



Illumination Face Division & Illumination Color

Used For			MC	3D			MC	2D
Part No.	MC9Z-PA3*PN05	MC9Z-3DB	MC9Z-3DC	MC9Z-3DD	MC9Z-3DE	MC9Z-3DF	MC9Z-PA2*PN05	MC9Z-2DB
Face Division								
Illumination Color and Size	* * * * * * * Color Code	R GD A C Y S	R C GD Y A S	R GD A C Y S R C GD Y A S Light Barrier	RCGDYASGDYASLight Barrier	RRGDGDAACCYYSS	* * * * * * * Color Code	R GD A C Y S
Quantity	Same color 5 pcs/set	6 pcs/set	6 pcs/set	12 pcs/set	12 pcs/set	12 pcs/set	Same color 5 pcs/set	6 pcs/set

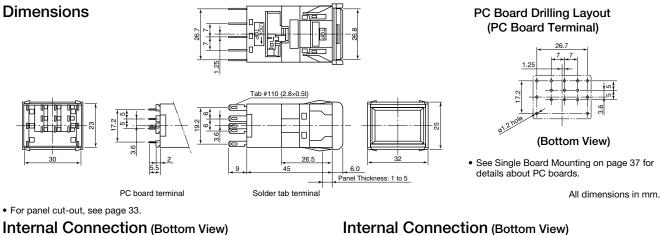
* Color Code: A (amber), C (clear), GD (green for LED), R (red), S (blue), Y (yellow)

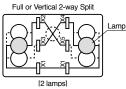
 \ast Use clear (C) color screen for white and pure white illumination.

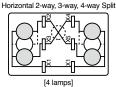


MC3D	MC3D-**0R (Rectangular Horizontal / Barrier)										
c RJ us 🛕			Full		2-way Split	:	3-way Split		4-way Split		
(E @@)				$\square \square$		FRE				
(except p	vilot light	H)							Package Quantity: 1		
(except p				Pa	t No.		1				
			Solder/Ta	o Terminal		PC Board Terminal					
Operation	Contact		Housing Color: Black		Housing Color: Black	Housing Color: Gray	Marking Plate	Color Screen	Light Source		
		SPDT	MC3D-M10RB	MC3D-M10RN							
	Silver	DPDT	MC3D-M20RB	MC3D-M20RN	-	-					
		3PDT	MC3D-M30RB	MC3D-M30RN							
Momentary (Snap Action)		SPDT	MC3D-M50RB	MC3D-M50RN	MC3D- M50VRB	MC3D- M50VRN		Amber			
	Gold	DPDT	MC3D-M60RB	MC3D-M60RN	MC3D- M60VRB	MC3D- M60VRN	White	Clear Green	Applicable LED Lamp		
		3PDT	MC3D-M70RB	MC3D-M70RN	MC3D- M70VRB	MC3D- M70VRN	Size: 24.8 x 17 x 1 mm	Red Blue	24V AC/DC: LFTD-2* 12V AC/DC: LFTD-1*		
		SPDT	MC3D-S10RB	MC3D-S10RN				Yellow	6V AC/DC: LFTD-6*		
	Silver	DPDT	MC3D-S20RB	MC3D-S20RN	_	-	Material:		5V DC: LFTD-5*		
Momentary		3PDT	MC3D-S30RB	MC3D-S30RN			Acrylic	Material: Acrylic			
(Slow Action)	0-1-1	SPDT	MC3D-S50RB	MC3D-S50RN	MC3D-S50VRB	MC3D-S50VRN					
	Gold	DPDT 3PDT	MC3D-S60RB MC3D-S70RB	MC3D-S60RN	MC3D-S60VRB	MC3D-S60VRN					
		SPDT	MC3D-S70RB MC3D-A10RB	MC3D-S70RN MC3D-A10RN	MC3D-S70VRB	MC3D-S70VRN	{				
	Silver	DPDT	MC3D-ATORB	MC3D-ATORN	_						
	Silver	3PDT	MC3D-A20RB	MC3D-A20RN	_	-					
Maintained		SPDT	MC3D-A50RB	MC3D-A50RN	MC3D-A50VRB	MC3D-A50VRN	1				
	Gold	DPDT	MC3D-A60RB	MC3D-A60RN	MC3D-A60VRB	MC3D-A60VRN	Supplied	Order	Order		
		3PDT	MC3D-A70RB	MC3D-A70RN	MC3D-A70VRB	MC3D-A70VRN		Separately	Separately		
Pilot Light	_	-	MC3D-P00RB	MC3D-P00RN	MC3D-P00VRB	MC3D-P00VRN	1				

Note 1: Specify a color code in place of * in the LED lamp Part No.: A (amber), G (green), PW (pure white), R (red), S (blue), W (white), Y (yellow) Note 2: For white and pure white illumination, use a clear (C) color screen.







- Because terminals X2 through X5 are connected together internally, external jumper wiring is not needed for full illumination.
- · When using split illumination, cut out the internal jumper using the jumper cutter (MC9Z-J1). See page 36.
- LED lamps are not supplied and must be ordered separately.

¥≌¶, ۶ او Lamp mina Lamp 2[]¥ ₽<u></u>]? 8 ъ 5 --[]= ΞĪ Lamp Lamp Terminal (COM) Terminal (COM)

When using LFTD-5 X1 (COM): Negative X2 to X5: Positive

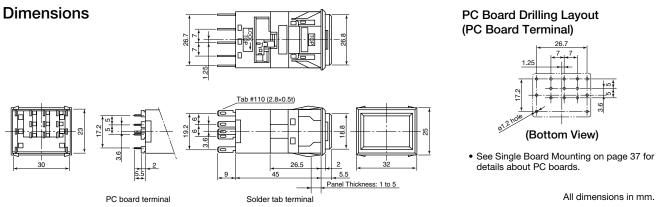
- SPDT contact type has lamp terminals and contact terminals in the middle only.
- DPDT contact type has lamp terminals and contact terminals on both
- sides (not in the middle). • Pilot light has lamp terminals only.

MC Series Illuminated Pushbuttons / Pilot Lights

MC3D	MC3D-**0F (Rectangular Horizontal / Flange)										
			Full		2-way Split	3	3-way Split		4-way Split		
) ilot light	4									
(except p	not light	.)							Package Quantity: 1		
			Part No. Solder/Tab Terminal PC Board Terminal Marking								
Operation	Contact		Housing Color:	D Terminal Housing Color:	Housing Color:	Housing Color:	Marking Plate	Color Screen	Light Source		
			Black	Gray	Black	Gray	Tiate				
		SPDT	MC3D-M10FB	MC3D-M10FN	Didok	Gitty					
	Silver	DPDT	MC3D-M20FB	MC3D-M20FN	_	_					
Momentary	0	3PDT	MC3D-M30FB	MC3D-M30FN							
(Snap Action)		SPDT	MC3D-M50FB	MC3D-M50FN	MC3D-M50VFB	MC3D-M50VFN		Amber			
	Gold	DPDT	MC3D-M60FB	MC3D-M60FN	MC3D-M60VFB	MC3D-M60VFN	White	Clear Green			
	aola	3PDT	MC3D-M70FB	MC3D-M70FN	MC3D-M70VFB	MC3D-M70VFN	Size:	Red	Applicable LED Lamp		
		SPDT	MC3D-S10FB	MC3D-S10FN			24.8 x 17 x	Blue	24V AC/DC: LFTD-2*		
	Silver	DPDT	MC3D-S20FB	MC3D-S20FN	_	_	1 mm	Yellow	12V AC/DC: LFTD-1*		
Momentary		3PDT	MC3D-S30FB	MC3D-S30FN					6V AC/DC: LFTD-6* 5V DC: LFTD-5*		
(Slow Action)		SPDT	MC3D-S50FB	MC3D-S50FN	MC3D-S50VFB	MC3D-S50VFN	Material:	Material:	5V DC. LFTD-3*		
	Gold	DPDT	MC3D-S60FB	MC3D-S60FN	MC3D-S60VFB	MC3D-S60VFN	Acrylic	Acrylic			
		3PDT	MC3D-S70FB	MC3D-S70FN	MC3D-S70VFB	MC3D-S70VFN					
		SPDT	MC3D-A10FB	MC3D-A10FN							
	Silver	DPDT	MC3D-A20FB	MC3D-A20FN	-	_					
Maintainad		3PDT	MC3D-A30FB	MC3D-A30FN							
Maintained		SPDT	MC3D-A50FB	MC3D-A50FN	MC3D-A50VFB	MC3D-A50VFN					
	Gold	DPDT	MC3D-A60FB	MC3D-A60FN	MC3D-A60VFB	MC3D-A60VFN	Supplied	Order	Order		
		3PDT	MC3D-A70FB	MC3D-A70FN	MC3D-A70VFB	MC3D-A70VFN		Separately	Separately		
Pilot Light	-	-	MC3D-P00FB	MC3D-P00FN	MC3D-P00VFB	MC3D-P00VFN					

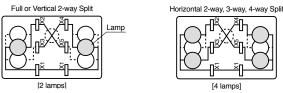
Note 1: Specify a color code in place of * in the LED lamp Part No.: A (amber), G (green), PW (pure white), R (red), S (blue), W (white), Y (yellow) Note 2: For white and pure white illumination, use a clear (C) color screen.

• The rectangular flange unit can be mounted vertically. Replace the leaf springs with optional vertical mounting leaf springs (MC9Z-T3).



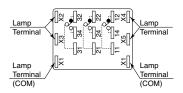
• For panel cut-out, see page 33.

Internal Connection (Bottom View)



- Because terminals X2 through X5 are connected together internally, external jumper wiring is not needed for full illumination.When using split illumination, cut out the internal jumper using the jumper
- cutter (MC9Z-J1). See page 36.
- LED lamps are not supplied and must be ordered separately.

Terminal Arrangement (Bottom View)



When using LFTD-5 X1 (COM): Negative X2 to X5: Positive

- · SPDT contact type has lamp terminals and contact terminals in the middle
- DPDT contact type has lamp terminals and contact terminals on both sides (not in the middle).
- · Pilot light has lamp terminals only.

MC2D-**0 (Square / Flange)



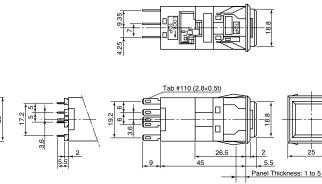


2-way Split \square

	(exce	ept pilot	light)					Package Quantity: 1		
				Part	No.					
Operation	Cor	ntact	Solder/Tal	b Terminal	PC Board	d Terminal	Marking	Color Screen	Light Source	
Operation Contact		naoi	Housing Color:	Housing Color:	Housing Color:	Housing Color:	Plate		Light Source	
			Black	Gray	Black	Gray				
	Silver	SPDT	MC2D-M10B	MC2D-M10N						
Momentary	Oliver	DPDT	MC2D-M20B	MC2D-M20N		_	White	Amber	Applicable LED Lamp	
(Snap Action)	Gold	SPDT	MC2D-M50B	MC2D-M50N	MC2D-M50VB	MC2D-M50VN	1	Clear	24V AC/DC: LFTD-2*	
	Gold	DPDT	MC2D-M60B	MC2D-M60N	MC2D-M60VB	MC2D-M60VN	17 x 17 x 1 R mm B	Green	12V AC/DC: LFTD-1*	
	Silver	SPDT	MC2D-S10B	MC2D-S10N				Red Blue	6V AC/DC: LFTD-6*	
Momentary	Silver	DPDT	MC2D-S20B	MC2D-S20N	-	_		Yellow	5V DC: LFTD-5*	
(Slow Action)	Gold	SPDT	MC2D-S50B	MC2D-S50N	MC2D-S50VB	MC2D-S50VN	Material:	Tellow		
	Gold	DPDT	MC2D-S60B	MC2D-S60N	MC2D-S60VB	MC2D-S60VN	Acrylic	Material:		
	0:1	SPDT	MC2D-A10B	MC2D-A10N			/ 10/ / 10	Acrylic		
Maintained	Silver	DPDT	MC2D-A20B	MC2D-A20N	1 -	_		-		
wamaneu	Gold	SPDT	MC2D-A50B	MC2D-A50N	MC2D-A50VB	MC2D-A50VN	Supplied	Order	Order	
	Gold	DPDT	MC2D-A60B	MC2D-A60N	MC2D-A60VB	2D-A60VB MC2D-A60VN		Separately	Separately	
Pilot Light	—	—	MC2D-P00B	MC2D-P00N	MC2D-P00VB	MC2D-P00VN	1			

Note 1: Specify a color code in place of * in the LED lamp Part No.: A (amber), G (green), PW (pure white), R (red), S (blue), W (white), Y (yellow) Note 2: For white and pure white illumination, use a clear (C) color screen. • 2-way split unit can be mounted vertically. Replace the leaf springs with optional vertical mounting leaf springs (MC9Z-T3).

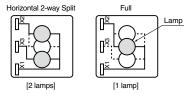
Dimensions



PC board terminal

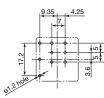
• For panel cut-out, see page 33.

Internal Connection (Bottom View)



• LED lamps are not supplied and must be ordered separately.

PC Board Drilling Layout (PC Board Terminal)

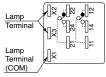


(Bottom View)

• See Single Board Mounting on page 37 for details about PC boards.

All dimensions in mm.

Terminal Arrangement (Bottom View)



When using LFTD-5 X1 (COM): Negative X2 to X5: Positive

• SPDT contact has lamp terminals and contact terminals on the right only. Pilot light has lamp terminals only.

Solder tab terminal

IDEC

MC Series Accessories

Accessories

Accesso								
Name 8	& Shape	For Use On	Specific	cations	Part No.	Ordering No.	Package Quantity	Remarks
Lamp Holder Rem	Lamp Holder Removal Tool		_	-	MCM-T001	MCM-T001	1	 Used to remove the lamp holder from the housing. Material: Stainless Steel
Jumper Cutter	Jumper Cutter		_		MC9Z-J1	MC9Z-J1	1	 Used to cut the built-in jumper when changing the MC3D for 2-way, 3-way, or 4-way split illumination. See page 36. Material: Metal
Switch Guard with	Lens	MC3D	Horizont	al type	MC9Z-KF3	MC9Z-KF3	1	• Used in place of the standard lens to protect the operator, and can be installed in the
AL AND			Vertical t	ype	МС9Z-КТЗ	МС9Z-КТЗ	1	same manner as the standard lens. • When guard barriers are
L.		MC2D	Horizont	al type	MC9Z-KF2	MC9Z-KF2	1	installed, the lens switch guard cannot be used. • Material: Polycarbonate
Barrier		MC3D Horizontal	End barrier	Black Gray	MC9Z-BF1B MC9Z-BF1N	MC9Z-BF1BPN10 MC9Z-BF1NPN10	10	 The barrier is used to separate adjoining operators of flange type MC3D/2D units to prevent
-		Flange MC2D	Spacer barrier	Black Gray	MC9Z-BF2B MC9Z-BF2N	MC9Z-BF2BPN10 MC9Z-BF2NPN10	10	 inadvertent operation and to improve panel appearance. See page 33 for panel cut-out.
/		MC3D	End barrier	Black Gray	MC9Z-BT1B MC9Z-BT1N	MC9Z-BT1BPN10 MC9Z-BT1NPN10	10	Material: Polycarbonate
End Barrier	Spacer Barrier	Vertical Flange	Spacer barrier	Black Gray	MC9Z-BT2B MC9Z-BT2N	MC9Z-BT2BPN10 MC9Z-BT2NPN10	10	
Guard Barrier	T	MC3D Horizontal	End guard barrier	Black Gray	MCM-BF3B MCM-BF3N	MCM-BF3BPN10 MCM-BF3NPN10	10	The guard barrier is used to surround the operator of flange type MC3D/2D units for pre- venting inadvertent operation.
		Flange MC2D Horizontal	Spacer guard	Black	MCM-BF4B	MCM-BF4BPN10	10	The guard barrier cannot be used on barrier type or vertical flange type MC3D units. Sone page 22 for paged but out
End Guard Barrier Terminal Socket	Spacer Guard Barrier		barrier	Gray	MCM-BF4N	MCM-BF4NPN10		See page 33 for panel cut-out. Material: Polyamide
		MC3D	With solder terminals With PC board		MC9Z-C3 MC9Z-C3V	MC9Z-C3 MC9Z-C3V	1	• Material: Polyamide
			terminals With sold terminals	der	MC9Z-C3V	MC9Z-C3V	1	-
		MC2D	With PC terminals	board	MC9Z-C2V	MC9Z-C2V	1	
Terminal Cover		MC3D	-	-	MC9Z-VL23	MC9Z-VL23	5	• When wiring, insert lead wires through terminal cover holes before soldering the lead wires to the MC3D/2D terminals.
		MC2D	-	-	MC9Z-VL22	MC9Z-VL22	5	• White • Material: PBT
Dustproof Cover		MC3D	Flange (horizont vertical)	al/	MCM-D3	MCM-D3	1	 The dustproof cover is not waterproof. See page 33 for panel cut-out. Material
			Flange		MCM-D2	MCM-D2	1	Base: Polypropylene Cover: PVC elastomer
Vertical Mounting Leaf Spring MC3D MC2D			-	-	MC9Z-T3	MC9Z-T3PN10	10	 Leaf springs for mounting the flange type MC3D vertically. When using the vertical mount- ing leaf springs, remove the existing leaf springs from the MC3D and install the vertical mounting leaf springs. See page 35. Material: Stainless Steel



Accessories

LED Lamps (LFTD)

	Operating Voltage	Rated Current	Part No.	Ordering No.	Illumination Color Code	Package Quantity	Base	
LFTD LED Lamp	5V DC±5%	8 mA	LFTD-5*	LFTD-5*	Specify a color code in	1		
	3V DC±3%	OTHA	LFID-3*	LFTD-5*PN10	place of * in the Order- ing Part No.	place of * in the Order- ing Part No. 10 A: amber 1		
	6V AC/DC±5%	7 mA	LFTD-6*	LFTD-6*	A: amber G: green PW: pure white R: red S: blue W: white		1	
	OV AC/DC±370		LI ID-0*	LFTD-6*PN10		10	SX6S/8×5.4	
	12V AC/DC±10%	8 mA	LFTD-1*	LFTD-1*		1	3703/6×3.4	
	12V AC/DC±10%	oma	LFID-I*	LFTD-1*PN10		10		1
	241/ AC/DC+10%	8 m/	LFTD-2*	LFTD-2*	Use a PW (pure white) LED lamp for yellow	1		
I ≬	24V AC/DC±10% 8 mA		LFID-2*	LFTD-2*PN10	illumination.	10		

Replacement LED Lamps for Incandescent Lamps

	Inc	andescent Lamp			Replacement LED Lamp				
Name & Shape	Part No.	Rated Voltage	Lamp Ratings	Base	Part No.	Color Code	Rated Voltage	Base	
LH	LH-06	5V AC/DC	0.5W (6V)		LFTD-6@	A: amber G: green PW: pure white	6V AC/DC		
Glass bulb: ø5	LH-14	12V AC/DC	0.5W (14V)	SX6S/8×5.4	LFTD-1@	R: red S: blue W: white	12V AC/DC	SX6S/8×5.4	
Length: 16	LS-28	24V AC/DC	0.5W (28V)		LFTD-22	Use a pure white (PW) lamp for yellow (Y) illumination.	24V AC/DC		

• When using commercially available incandescent lamps, choose lamps with same dimensions, rated voltage, lamp ratings, and base.

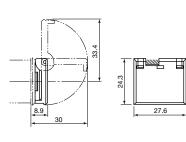
Name & Shape	For Use On	Specifications	Part No.	Ordering No.	Package Quantity	Remarks
Color Screen		Full illumination	MC9Z-PA3*	MC9Z-PA3*PN05	1 set (5 pcs)	
		Horizontal 2-way split	MC9Z-3DB	MC9Z-3DB	1 set	Specify a color code in place of
	MC3D	Vertical 2-way split	MC9Z-3DC	MC9Z-3DC	1 set	* in the Ordering No. A: amber
	MCSD	Horizontal 3-way split	MC9Z-3DD	MC9Z-3DD	1 set	C: clear GD: green for LED
		Vertical 3-way split	MC9Z-3DE	MC9Z-3DE	1 set	R: red S: blue Y: vellow
		4-way split	MC9Z-3DF	MC9Z-3DF	1 set	Y: yellow Use a clear (C) screen for white
	MC2D	Full illumination	MC9Z-PA2*	MC9Z-PA2*PN05	1 set (5 pcs)	or pure white illumination.
		Horizontal 2-way split	MC9Z-2DB	MC9Z-2DB	1 set	

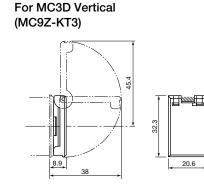
MC Series Accessories

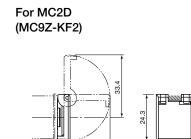
Accessories (Dimensions)

Lens Switch Guard









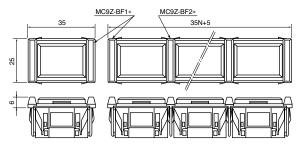
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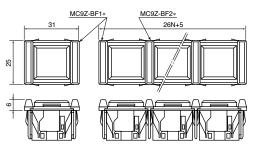
30

Barrier

When using on MC3D Horizontal Flange

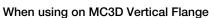


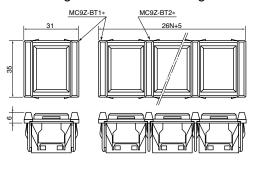
When using on MC2D

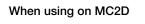


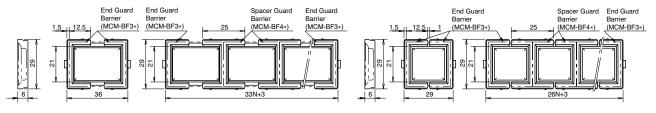
Guard Barrier

When using on MC3D Horizontal Flange

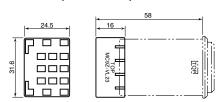




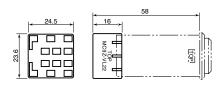




Terminal Cover For MC3D (MC9Z-VL23)



For MC2D (MC9Z-VL22)



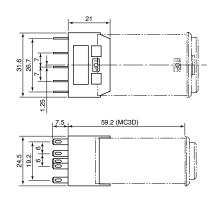
All dimensions in mm.



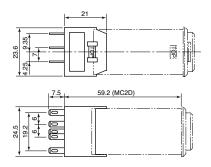
Accessories (Dimensions)

Socket

For MC3D With solder terminals (MC9Z-C3)



For MC2D With solder terminals (MC9Z-C2)



For MC3D (MCM-D3)

39

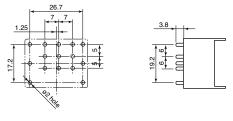
ess: 1 to 4.5

Thickn

22

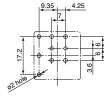
32

With PC board terminals (MC9Z-C3V)



PC Board Drilling Layout (Bottom View)

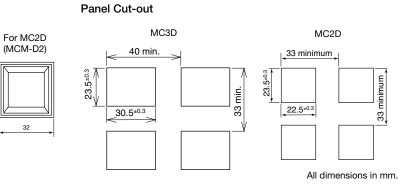
With PC board terminals (MC9Z-C2V)





PC Board Drilling Layout (Bottom View)

Dustproof Cover

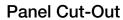


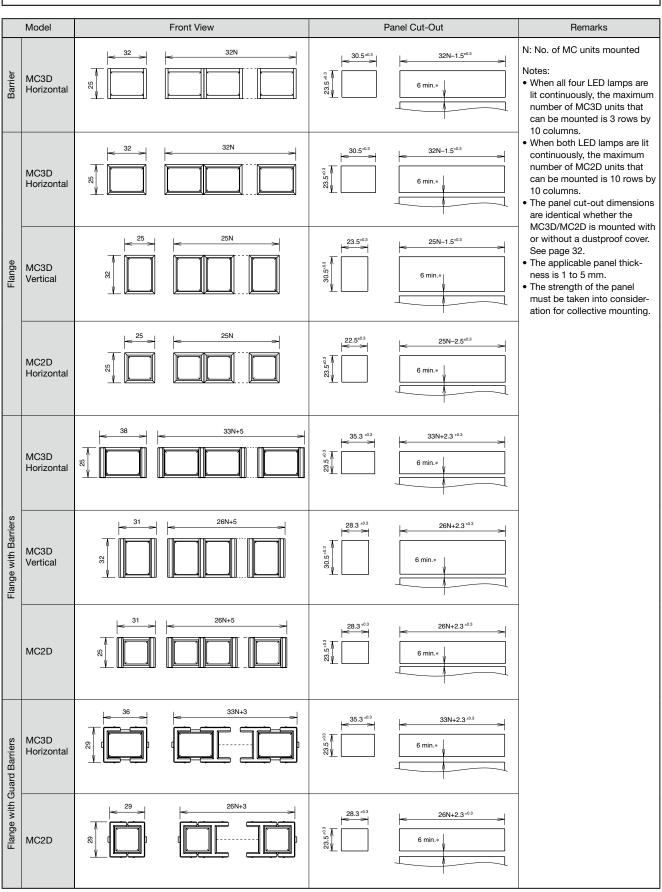
Maintenance Parts

Name & Shape	For Use On	Specifications	Part No.	Ordering No.	Package Quantity	Remarks
Marking Plate	MC3D	$17 \times 24.8 \times 1 \text{ mm}$	MC9Z-P3W	MC9Z-P3WPN05	5	Color: whiteOne marking plate is supplied
	MC2D	$17 \times 17 \times 1$ mm	MC9Z-P2W	MC9Z-P2WPN05	5	with each MC3D/2D unit. • Material: Acryl
Light Barrier	MC3D	4-way split	MC9Z-S3	MC9Z-S3PN05	5	 Supplied with split color screens.
	MC2D	2-way split	MC9Z-S2	MC9Z-S2PN05	5	Material: PBT
Lens	MC3D	-	MC9Z-L3	MC9Z-L3PN05	5	Material: Polycarbonate
	MC2D	-	MC9Z-L2	MC9Z-L2PN05	5	• Waterial. Polycarboliate



MC Series Panel Cut-Out





All dimensions in mm.



Ordering Information

Notes for Ordering

 MC3D/2D units are not supplied with LED lamps, and color screens. Order these accessories separately. When ordering, specify the Ordering No. and quantity.

[Example]

- •MC3D Horizontal Barrier, Momentary Operation (snap action), Silver Contact, SPDT, Black Housing, Full Illumination Part No.: MC3D-M10RB 5 pcs
- •LED Lamp (6V AC/DC, Red)

Part No.: LFTD-6RPN10 1 pack (10 pcs/pack)

Safety Precautions

- •Turn power off to the MC series before installation, removal, wiring, maintenance, or inspection. Failure to turn power off may cause electrical shocks or fire hazard.
- •Use the MC series within the specification values. Exceeding the specification values may cause electrical shocks or fire hazard.

Instructions

Illumination Unit

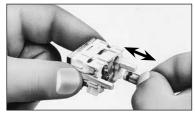
Removing the Illumination Unit

Use the lamp holder removal tool (MCM-T001) to pull out the illumination unit, nipping the slots on the sides of the lens.

If the cover of the lens with switch guard is pulled, the hinge of the cover may be damaged. Pull out the illumination unit, nipping the lens.

Installation and Replacement of LED Lamps

Insert the LED lamp into the lamp receptacle from the rear of the lamp holder, bulb first. Push the lamp in completely.



Replacing the Lens

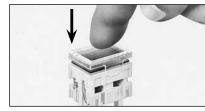
(Removal)

Remove the illumination unit as described above. Insert a flat screwdriver into the latch between the lens and lens holder, and remove the lens.



(Installation)

Put the latches on both sides of the lens onto the latches on the lens holder, and depress the lens surface lightly.



Color Screen (Full, Red)

Part No.: MC9Z-PA3RPN05 1 pack (5 pcs of the same color)

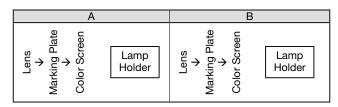
Other Notes

- •Sockets, lens switch guard, barriers, and guard barriers are ordered separately. When ordering these accessories, specify the Ordering Part No. and quantity.
- •When using MC3D flange in vertical alignment, order vertical mounting leaf springs (MC9Z-T3) separately, and replace the existing leaf springs on the MC3D vertical flange. See page 35.
- •Use wires of proper size to meet the voltage and current requirements. Solder the wires correctly to the terminals. Incomplete soldering will cause excessive heating and fire hazard.

Mounting Order of Color Screen and Marking Plate

Insert the color screen and marking plate in the order described below.

Illumination Color (Lamp On)	Display Color (Lamp Off)	Order Insertion
Amber, Green, Red	Color	В
Blue, Yellow	White	А
Pure White, White	White	A or B



Illumination Color and LED Lamp

Insert the color screen and marking plate in the proper order as described below.

Illumination Color	Color Screen	LED Lamp	
Amber	Amber	Amber	Note: • Markir
Red	Red	Red	
Green	Green	Green	identic and th
Blue	Blue	Blue	Engrav
White	Clear	White	on bot
Yellow	Yellow	Yellow	and so
Pure White	Clear	Pure White	

Ν	lote:
•	lote: Marking plates are
	identical in material
	and thickness.
•	Engraving is possible
	on both marking plates
	and screens.

Using the Light Barrier

A light barrier is supplied with color plates for split illumination. Use the light barrier according to the required split color illumination.

MC3D (Rectangular)

[Full Illumination] Light barrier is not needed.

[2- or 3-way Split] Cut off the unnecessary part using cutting pliers.

[4-way Split] Use the light barrier for 4-way split illumination as it is.

MC2D (Square)

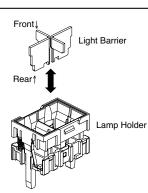
[Full Illumination] Light barrier is not needed.

[2-way Split] Install the light barrier for 2-way horizontal split illumination correctly.



Instructions

Handling the Light Barrier (Replacing the Light Barrier) When inserting, note the orientation of the light barrier, illumination unit, and housing.



(Cutting the Light Barrier) Cut off the unnecessary part using cutting pliers.

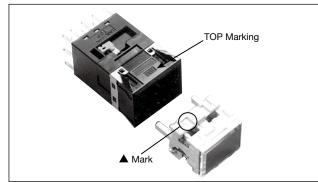


Installing the Illumination Unit into the Housing

The illumination unit has an orientation for insertion into the MC3D/2D housing.

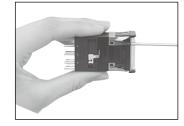
[MC3D]

Place the \blacktriangle mark on the lamp holder in the same direction as the TOP marking on the housing, and insert the illumination unit.

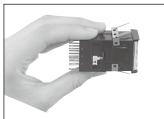


Vertical Mounting

First, insert a small flat-blade screwdriver under the leaf spring on the MC unit, and remove the leaf spring for horizontal mounting.



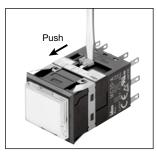
Place the vertical leaf spring on the MC unit temporarily, and then press the spring until it is secured on the MC unit.



Removing the Contact Block

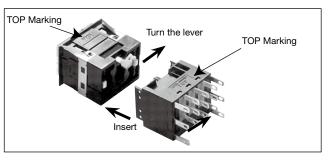
Removal

Push the yellow lever latch on the top surface of the housing in the direction of arrow using a small screwdriver. The yellow lever latch will rise up. Then turn the lever in the opposite direction indicated with Lock \rightarrow . The contact block is unlocked and can be removed from the operator housing.



Installation

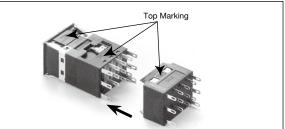
Open the lever as described above, and align the TOP markings on the operator housing and contact block in the same direction. Insert the contact block into the operator housing, and turn the lever in the direction indicated with Lock \rightarrow . The contact block is locked to the operator housing.



Installing Accessories

Installing the Socket or Terminal Cover

Align the TOP markings on the operator housing and socket or terminal cover in the same direction, and press the socket or terminal cover toward the housing.



Installing the Lens with Switch Guard

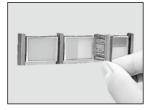
The lens with switch guard can be installed and removed as with the standard lens. See Installation and Replacement of LED Lamps on page 34.

[Single Mounting] Put end barriers on both sides of the housing and insert it into the panel cut-out from the front.

[Row Mounting]

Insert an end barrier at one end of the panel cutout, then a unit, a spacer barrier, another unit, and so forth up to the other end of the row. With another end barrier in place, insert the last unit before inserting the last spacer barrier.







Instructions

Cutting the Built-in Jumper The MC3D has a built-in jumper for full illumina-

tion. When using the MC3D for split illumination, cut out the jumper \otimes in the housing, using the jumper cutter (MC9Z-J1). When cutting the built-in jumper, remove the contact block and illumination unit. Place the operator housing upright, insert the jumper cutter, and turn the jumper cutter to cut out the jumper. Remove the cut jumper from the housing. Always use the MC9Z-J1 jumper cutter, otherwise the internal elements may be damaged. Do not touch the lamp contacts, which are easily deformed.

Run the LED illumination wiring away from other

Solder the terminals at 350°C within 3 seconds,

using a 60W soldering iron. Sn-Ag-Cu solder is recommended. While soldering, keep the

soldering iron as far from the plastic part of the switch as possible. Do not apply excessive

Built-in ٦ľ After cutting

Before cutting

jump









Wiring Precautions

motor lines.

When Using LED Lamps

When using the MC series for full illumination, make sure of correct number of lamps.

(Number of Lamps) MC3D: 2 LED lamps MC2D: 1 LED lamp

(Leakage Current)

The LED lamp may light dimly due to a leakage current or induction current from the solid-state switch or contact protection circuit used for the LED lamp. Take a measure, if necessary,

(Installation Location)

Do not install the LED illuminated MC series where the LED lamps are subjected to infrared rays.

Microswitch Contacts

When inductive loads are switched, arcing will increase contact resistance, so it is recommended to connect a contact protection circuit for higher contact reliability

Slow Action Type

On the momentary slow action 3PDT type, the three microswitches may operate at a slightly different timing.

Connection

Positive-lock connector and easy-lock connectors are applicable to tab terminals

Item	Positive-lock Connector (Tyco Electronics)		Easy-lock Connector (Nichifu Co., Ltd)	
Terminal	0.2 to 0.5 mm ²	175412-1	0.2 to 0.3 mm ²	OSS-62852F3
Terriniai	0.2 to 1.25 mm ²	174778-1	0.5 to 1.25 mm ²	OSS-62815F3
Housing	174779-1		NET1-28-1P	

Note: Positive-lock is a registered trademark of Tyco Electronics.

Single Board Mounting

Mounting MC series illuminated control units on a PC board offers the following features.

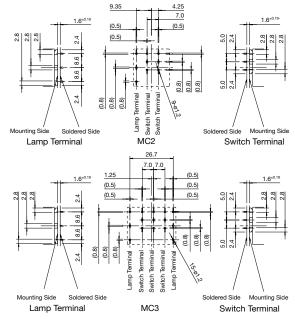


Features

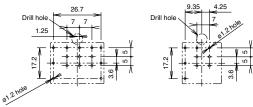
- Reduced installation labor, easy wiring, space saving, and standardization. · Because the contact blocks on the PC board can be removed easily using a
- locking lever, the MC series control units are easy to maintain. Because the MC series control units require no studs for fastening the control unit to a PC board, special preparation of the control panel is not needed.

Notes for Designing PC Board and Circuit

- Use 1.6-mm-thick glass epoxy PC board with drilled holes.
 Design a circuit so that the MC series control unit can operate within the
- rated voltage and current range. Make sure that inrush current and voltage do not exceed the rating.
- Minimum applicable load is 5V AC/DC, 1 mA on gold contacts. Applicable range is subject to the operating condition and load.
- · Because the 2.8-mm wide terminal touches the PC board as shown on the right, short circuit may occur with pattern lines. Design a circuit carefully to prevent short circuit.



PC Board Drilling Layout (Bottom View)



Note 1: When designing, note the alignment of center lines of the contact blocks and center lines of the operators.

Note 2: The diameter of the terminal hole is 1.2 mm. Drill hole will enable easy operation of the locking lever.

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China/Shanghai

China/Shenzhen

China/Beijing

Japan

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