TCD210168AC Autonics

# **Smart Camera**



# **VC Series**

# **CATALOG**

For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.

The specifications, dimensions, etc. are subject to change without notice for product improvement. Some models may be discontinued without notice.

### **Features**

- Various inspection functions
- Inspection simulator function
- Set up to 64 separate work group (32 inspection points per work group)
- Save data to FTP servers
- Support smart camera software (atVision)
- Inspection simulator function, manage parameters and work group, inspection results monitoring, send data to FTP, multilingual support, etc.
- $\bullet \ \mathsf{IP67} \ \mathsf{protection} \ \mathsf{structure} \ (\mathsf{IEC} \ \mathsf{standard})$
- C-Mount type
- Gigabit Ethernet communication

### **Product Components**

Product

• Instruction manual

• Ethernet connector Cap (screw plug - waterproof) × 1

#### **Software**

Download the installation file and the manuals from the Autonics website.

#### atVision

The program allows setting of smart camera parameters and management of monitoring data such as inspection status and status information.

Item	Minimum requirements	
CPU	Intel i3, Ryzen 3 or above	
OS	Microsoft Windows 7 (×64) or higher	
RAM	6 GB or higher	
Storage 01)	at least 10 GB of available HDD space	
Resolution 02)	1280×800 or higher (1920×1080 recommended)	
Others	RJ45 Ethernet port, GigE network interface card	

01) Additional HDD space may be required depending on the number of inspections

02) This software is optimized for 1920×1080 resolution and 100% magnification.

#### atVision

For more detail, refer to at Vision software manual.

### ■ Basic setting

• Camera setting

- I/O setting
- Network setting
   Advanced setting

#### **■** Inspection function

Function	Descriptions
Alignment	Calibrates position and rotation based on selected object.
Bar Code	Read bar code.
Matrix	Read data matrix code.
QR Code	Read QR code.
Extract Text	Separate text from background.
Read Text	Read separated text from background.
Area	Inspect the object area.
Angle	Inspect the angle between two edges.
Brightness	Inspect the object average brightness.
Contrast	Inspect the object average contrast.
Diameter	Inspect the diameter of the circle.
Length	Inspect the distance between two edges.
Edge	Inspect the existence of edges.
Object Counting	Inspect the object count.
Shape Compare	Inspect the edge loss rate.
Shape Multi Compare (Edge)	Inspect the multi shape with object edge shape.
Shape Single Compare (Edge)	Inspect the single shape with object edge shape.
Shape Multi Compare (Pixel)	Inspect the multi shape with object pixel shape.
Shape Single Compare (Pixel)	Inspect the single shape with object pixel shape.

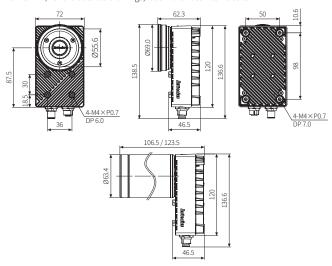
# **Specifications**

Model	VC-M50T-CE	
Image element	1 inch mono CMOS	
Resolution	5 MP (2,560 × 2,048)	
Frame per second	16 fps	
Bit Depth	8 bit (256 gray level)	
Shutter	Global shutter	
Exposure time	3 µs to 3 sec	
Lens type	C-Mount	
eMMC	8 GB	
DDR4	2 GB (LPDDR4), 512 MB (DDR4)	
Inspection work group	64 (simultaneous inspection: 32)	
Trigger mode	Continuous, External Trigger, Manual, Ethernet, RS232	
Communication	Ethernet (TCP/IP & Modbus, 10/100/1000Base-T), RS232C	
FTP trans. output	YES	
Indicator	Power, LINK, DATA, USER 1, USER 2	
Approval	C € [§ c. Ou sustan	
Unit weight (packaged)	≈ 600 g (≈ 780 g)	

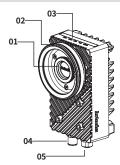
Power supply	24 VDC== ±10%	
Current consumption	≤1A	
Rated input signal	24 VDC== ±10%	
Output signal	NPN-PNP open collector output setting (software)	
HS OUT 0	Strobe OUT	
HS OUT 1	Inspection complete, Inspection result output (PASS / FAIL), Alarm, Camera work	
Load voltage	24 VDC==	
Load current	≤ 100 mA	
Residual voltage	≤ 2.5 VDC==	
Protection circuit	Output short overcurrent protection circuit, reverse voltage polarity protection circuit	
Vibration	1.5 mm double amplitude at frequency 10 to 55 Hz (for 1 minute) in each X, Y, Z direction for 2 hours	
Shock	300 m/s² (≈ 30 G) in each X, Y, Z direction for 3 times	
Ambient temp.	0 to 45 °C, storage: -30 to 80 °C (no freezing or condensation)	
Ambient humi.	0 to 95%RH, storage: 0 to 95%RH (no freezing or condensation)	
Protection structure	IP67 (IEC standard / When mounting waterproof lens cover)	
Connection	Connector type	
Connector spec.	Power I/O: M12 8-pin, Ethernet: M12 8-pin / RJ45 (cable tightening torque: 0.4 N m)	
Material	Die-cast Aluminum Housing	
Components	Ethernet connector Cap (screw plug - waterproof) $\times$ 1 (tightening torque: 0.4 N m)	

# **Dimensions**

 $\bullet$  Unit: mm, For the detailed drawings, follow the Autonics website.



# **Unit Descriptions**



- 01. Sensor protective cap
- 02. Housing bushing cover
- 03. Status LED indicator
- 04. Power I/O connector
- 05. Ethernet connector

### **■** Indicator

Indicator	Name	Function
POWER	Power indicator (green)	Turns ON when power is supplied.
LINK	Ethernet connection indicator (green)	Turns ON when vision sensor is connected with PC (Ethernet communication).
DATA	Data transmit indicator (green)	Flashes when data is transmitted between smart camera and PC.
USER 1		Turns ON or flashes in operation of
USER 2	User setting indicator (green / red)	inspection complete, inspection result (PASS, FAIL), alarm, camera work

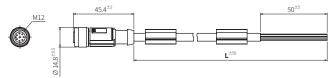
### **Sold Separately**

- Ethernet cable: C1(M)8- $\square$ PR-A (I type), C4(M)8- $\square$ PR-A (L type)
- Waterproof lens cover: HL- - VC

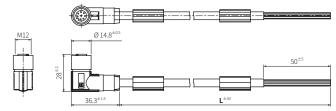
## Sold Separately: Power I/O Cable

• Unit: mm, For the detailed drawings, follow the Autonics web site.

### ■ CIDM8-□-A



## ■ CLDM8-□-A

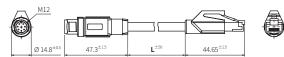


- Power I/O cable is drag chain type.
- $\hfill\Box$  of model name is 2, 5, 10 which indicates the cable length. E.g.) CIDM8-10-A: Drag chain type 10 m power I/O cable
- $\bullet$  The cable tightening torque is 0.4 N m.

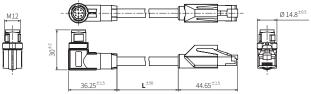
### Sold Separately: Ethernet Cable

• Unit: mm, For the detailed drawings, follow the Autonics web site.

#### **■** C1(M)8-□PR-A



### **■** C4(M)8-□PR-A



- □ of model name is 2, 5, 10 which indicates the cable length.

  (M) indicates the drag chain type cable, no mark indicates the fixed type cable.

  E.g.) C1M8-10PR-A: Drag chain type 10 m Ethernet cable
- The cable tightening torque is 0.4 N m.

### Sold Separately: Waterproof Lens Cover

• Unit: mm, For the detailed drawings, follow the Autonics web site.

