Industrial Pressure and Vacuum Switches

9012G, 9016G, and XMLA, B, C, D

Catalog











Simply easy!™





8 – Industrial pressure switches

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Electromechanical pressure and vacuum switches

Applications
Type of installation

Media controlled

Air, water, hydraulic oils, corrosive fluids, viscous products

Type of operation

Fixed differential:
Detection of a single threshold

Adjustable differential:
Regulation between two thresholds

Dual-stage switches:
Fixed differential, detection at each threshold



XMLA

Customer Care Center.







Fluid characteristics	Air, fresh water, sea water, corrosive fluids, viscous products, up to 320 °F (160 °C) depending on model						
Size (pressure range)	-1 to 500 bar (-14.5 to 7250 psi)						
Dimensions of case: mm (in.) Width x height x depth	35 x 68 x 75 (1.4 x 2.7 x 3.0)	46 x 68 x 85 (1.8 x 2.7 x 3.3)	35 x 68 x 75 (1.4 x 2.7 x 3.0)				
Type of contacts	1 C/O single-pole, snap action	2 C/O single-pole, simultaneous, snap action	2 C/O single-pole, staggered, snap action				
Degree of protection	IP66 with terminal connections IP65 with plug-in connector	IP66 with terminal connections	IP66 with terminal connections IP65 with plug-in connector				
Agency listings	UL, CSA, CCC, BV, LROS, RINA, GL, DNV, VIT-SEP	RO					
Electrical connection	Screw terminals: 1 tapped entry: 1/2 NPT; M20 x 1.5 r Connector: DIN 43650, M12	mm for ISO conduit/cable; or	PG 13.5 conduit/cable entry				
Pressure connection	G 1/4 (BSP female), 1/4" NPTF, PT 1/4 (JIS B0203)						

XMLB

For electromechanical pressure and vacuum switches with alternative tapped cable or fluid entries, consult the

Catalog number

Pages Other versions

9012G and 9016G

Industrial pressure and vacuum switches

Type of installation	Control circuits					Power circuits
Media controlled	Air, water, hydrauli	ic oils (1), gases, ste	eam			
Type of operation	Fixed differential: Detection of a single threshold	Adjustable differential: Regulation between two thresholds	Differential- pressure (change in the difference between two pressures)	Dual-stage switches: Fixed differential, detection at each threshold	Vacuum switches for control circuits	Vacuum switched for power circuits
ristics	up to 248 °F (120 °C	;)				
range)					0–28.7 inHg	0–25 inHg
	See page 96 and fol	lowing pages				
cts	SPDT or DPDT dou	ble break contacts; SF	PDT single break cor	ntacts		DPST (SPDT for Form H
tection	IP66 conforming to	EC 60957				
js	UL Listed and CSA	certified as industrial c	control equipment			
				nly on NEMA 7 and 9.	1/2"-14 NPT	3 x 1/2" conduit entry, unthreaded
nection	G1/4 (BSP) female,	1/4"-18 NPTF, 1/4-18	NPT internal or exte	ernal (depending on mo	del), 1/2"-14 NPT	
er	9012GD, GE, GF, GR, GS, GT	9012GA, GB, GC, GN, GP, GQ	9012GGW, GHW, GJW	9012GKW, GLW, GMW	9016GAW, GAR	9016GVG
	8/85	8/87	8/89	8/90	94	95
	Media controlled Type of	Media controlled Type of operation Fixed differential: Detection of a single threshold Fixed differential: Detection of a single thresh	Media controlled Type of operation Fixed differential: Detection of a single threshold Pristics Up to 248 °F (120 °C) Diaphragm: 0.2–675 psi on falling pressur Piston actuated: 20–9,000 psi on falling pressur Piston actuated: 20	Media controlled Air, water, hydraulic oils (1), gases, steam Type of operation Fixed differential: Detection of a single threshold differential: Regulation between two thresholds between two thresholds difference between two pressures) Prange) Diaphragm: 0.2–675 psi on falling pressure Piston actuated: 20–9,000 psi on falling pressure Case: mm (in.) See page 96 and following pages Case: mm (in.) See pag	Air, water, hydraulic oils (1), gases, steam Type of operation	Media controlled Air, water, hydraulic oils (1), gases, steam Type of operation Fixed differential: Detection of a single threshold between two thresholds in between two thresholds between two thresholds between two pressures) Parage Diaphragm: 0.2–675 psi on falling pressure Piston actuated: 20–9,000 psi on falling pressure Piston actuated: 20–9,000 psi on falling pressure Piston actuated: 20–9,000 psi on falling pressure Piston actuated: 20–9,000 psi on falling pressure Piston actuated: 20–9,000 psi on falling pressure UL Listed and CSA certified as industrial control equipment 1/2*-14 NPTF, PG13.5, or ISO M20; 3/4*-14 NPTF available only on NEMA 7 and 9. NEMA 1 is 1/2" conduit entry, unthreaded. G1/4 (BSP) female, 1/4*-18 NPTF, 1/4-18 NPT internal or external (depending on model), 1/2*-14 NPT ger 9012GD, GE, GF, GR, GS, GT GC, GN, GP, GQ GHW, GHW, GHW, GMW GMW Diaphragma: Accuming the leading of the properties of the

⁽¹⁾ The hydraulic fluids used for laboratory testing are equivalent to SAE 30 W oils. If oils have less viscosity than this type of oil, leakage can be expected. Schneider Electric does not have test data to support or predict fluid bypass with oils less than SAE 30W.

Industrial pressure switches

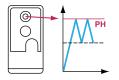
Steps for selecting a pressure switch



The deciding factors in the selection of a pressure switch for use on control circuits¹ depend on the requirements of the application. Consider the following requirements to help determine the appropriate catalog number for your application.

- 1. Setpoints: Do you want to control/monitor one setpoint or two?
 - · One setpoint: fixed differential
- Two setpoints: adjustable differential

Fixed differential



- 2. Fluids: What fluids do you want to control?
 - Hydraulic oil, air, fresh water ≤ 70 °C (158 °F)
- Steam
- Hydraulic oil, air, fresh water ≤ 160 °C (320 °F)
- Corrosive fluid ≤ 160 °C (320 °F)
- Sea water ≤ 70 °C (158 °F)

Viscous fluid ≤ 160 °C (320 °F)

• Sea water ≤ 160 °C (320 °F)

Ensure that the wetted parts of the switch are compatible with the system fluid.

PH

Adjustable differential

3. **Pressure range:** What pressure range does the system experience? Note: Select pressure settings that fall within the middle 80% of the pressure range. The pressure applied during a normal cycle should never exceed the maximum range value listed for the switch. Pressure surges should be less than the maximum allowable pressure listed for the switch.

Rated pressure						
>	(ML	9012G	/ 9016 G <i>(a)</i>			
psi	bar	psi	bar			
-14.5 to -4.06	−1 to −0.28	0 to 28 inHg				
-14.5 to -2.03	−1 to −0.14	0 to 25 inHg				
-2.9 to -0.029	-0.2 to -0.02	5 to 25 inHg (90	016GVG only)			
-7.25 to 72.5	-0.5 to 5	0.2 to 10	0.01 to 0.69			
0 to 0.725	0 to 0.05	1 to 40	0.07 to 2.76			
0 to 5.075	0 to 0.35	1.5 to 75	0.10 to 5.17			
0 to 14.5	0 to 1	3 to 150	0.21 to 10.34			
0 to 36.25	0 to 2.5	5 to 250	0.34 to 17.24			
0 to 58	0 to 4	13 to 425	0.90 to 29.30			
0 to 145	0 to 10	20 to 675	1.38 to 46.54			
0 to 290	0 to 20	20 to 1000	1.38 to 68.95			
0 to 507.5	0 to 35	90 to 2900	6.21 to 199.95			
0 to 580	0 to 40	170 to 5600	11.72 to 386.11			
0 to 1015	0 to 70	270 to 9000	18.62 to 620.53			
0 to 2320	0 to 160	0 to 75 (b)	0 to 5.17 (b)			
0 to 4350	0 to 300	0 to 175 (b)	0 to 12.07 (b)			
0 to 7250	0 to 500	0 to 500 (b)	0 to 34.47 (b)			
0 10 7250	0 10 500	0 to 5000 (b)	0 to 344.74 (b)			

(a) For 9016G vacuum switches, the unit of rated pressure is inHg. (b) Pressure switches for differential-pressure operation.

- 4. Surges: How frequent are surges in your system, and what is their maximum pressure level? Applications experiencing frequent or high-pressure surges may require a device with a higher pressure range.
- 5. Differential: The required differential may exclude some pressure range choices.
- (1) For switches used on power circuits, see catalog 9013CT9701, Commercial Pressure Switches, Class 9013 Types F and G.

Selecting a pressure switch (continued)

Industrial pressure switches

6. Enclosure: What type of enclosure do you need?

· Open style

NEMA Type 7, 9

NEMA Type 1

NEMA Type 4, 4X, 13 / IP66, IP65

7. Output: What output type do you require?

SPDT contacts, 1 N/O, 1 N/C

Dual stage, 1 SPDT contact each stage, 1 N/O, 1 N/C

2 SPDT contacts, 1 N/O, 1 N/C

Horsepower rated, 9016GVG vacuum switch only

8. Electrical connection: What type of electrical connection do you require?

½"- 14 NPTF

• 3/4"-14 NPTF (available only on NEMA 7 & 9)

• ISO M20 metric threads

• Type 13 (PG 13.5) metric threads

 No threaded connection (open style or NEMA 1 only)

9. Pressure connection: What type of pressure connection do you require?

½"- 18 NPTF (female)

PT ¼ (JIS B0203)

• 1/2" - 14 NPT

• 7/16"-20 UNF-2B

• G 1/4 BSP (female) metric thread

10. Special features: Do you require any special features?

See the modification table on page 8/91 for available modifications for 9012 and 9016G pressure switches. (Form designations are added to the end of the part number of the standard device for these products.) Some examples are:

- Pilot light
- Prewired receptacles
- · External range adjustment
- Range scale window
- · Special factory pressure settings
- · Pressure connections

When switches must be factory set and only one setting is identified, specify whether this setting is on rising or falling pressure. See "Special factory setting specified (If indicating only one special setting, specify whether this setting is on increasing or decreasing pressure.)" in the modification table on page 8/91.

11. System response time

• If system response time is critical, select a switch with a volumetric displacement that is compatible with the overall system. See the table below.

Volumetric displacement of 9012G pressure switches							
Class 9012 Type	Volumetric displacement (1) (in³)	Volumetric displacement (1) (cm³)					
GAR, GAW, GDR, GDW-1& 21	0.20774	3.40422					
GAR, GAW, GDR, GDW-2 & 22	0.07040	1.15385					
GAR, GAW, GDR, GDW-4 & 24	0.04320	0.70805					
GAR, GAW, GDR, GDW-5 & 25	0.02144	0.35140					
GAR, GAW, GDR, GDW-6 & 26	0.01376	0.22553					
GBR, GBW, GER, GEW-1 & 21	0.00200	0.13112					
GBR, GBW, GER, GEW-2 & 22	0.00512	0.08392					
GCR, GCW, GFR, GFW-1 & 21	0.00320	0.05245					
GCR, GCW, GFR, GFW-2 & 22	0.00117	0.01922					
GCR, GCW, GFR, GFW-3 & 23	0.00060	0.00924					
GCR, GCW, GFR, GFW-4 & 24	0.00037	0.00612					

⁽¹⁾ Figures shown are total displacement. When the switch is operated between settings only, displacement is 1/3 of the values shown.

Industrial pressure switches

Terminology

Measuring range

The measuring range (MR) of a pressure sensor corresponds to the difference between the upper and lower values measured by the load cell. It ranges between 0 and the pressure corresponding to the size of the sensor.

Operating range

The operating range of a pressure transmitter corresponds to its measuring range. Within this range, its analog output signal varies between 4 and 20 mA or 0 and 10 V, and is proportional to the measured pressure.

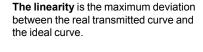
The operating range of a pressure or vacuum switch is the difference between the values of the minimum low setpoint (PB) and the maximum high setpoint (PH).

Precision

This includes linearity, hysteresis, repeat accuracy, and setting tolerances. It is expressed as a percentage of the measuring range of the load cell (%MR).



Pressure





The hysteresis is the maximum deviation between the rising pressure curve and the falling pressure curve.



Pressure

The repeat accuracy is the maximum drift encountered at varying pressures under given conditions.





The setting tolerances are the manufacturer's tolerances with regard to the zero point and sensitivity (gradient of output signal curve from pressure transmitter).

Temperature drift

The precision of a pressure sensor is susceptible to variation due to the operating temperature.





Zero point drift, proportional to the temperature, is expressed as %MR/°C.

Sensitivity drift, proportional to the temperature, is expressed as %MR/°C.

Industrial pressure switches

Terminology (continued)

Switching point on rising pressure (PH)

This is the upper pressure setting at which the output of the electronic pressure or vacuum switch changes state on rising pressure.

Switching point on falling pressure (PB)

This is the lower pressure setting at which the output of the electronic pressure or vacuum switch changes state on falling pressure.

Differential

This is the difference between the switching point on rising pressure (PH) and the switching point on falling pressure (PB). The low point can be set at the values indicated on the operating curves shown on the product pages.

Switches with fixed differential

Depending on the switch, either the high or low operating point is adjustable, and the other operating point follows. The window is fixed.

Switches with adjustable differential

An adjustable differential allows independent setting of both operating points.

Spread

For dual-stage switches, the spread indicates the difference between the two operating points on rising pressure (PH2 and PH1) and, for vacuum switches, the difference between the two operating points on falling pressure (PB2 and PB1).

Differential-pressure sensing

Switches for differential-pressure sensing measure the difference between two pressures.

Size

Pressure transmitters and pressure switches

This is the maximum value of the operating range.

Vacuum transmitters and vacuum switches

This is the minimum value of the operating range.

Accuracy (switches with setting scale)

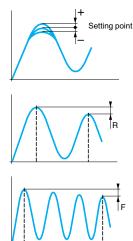
The tolerance between the point at which the switch actuates its contacts and the value indicated on the setting scale. Where very high setting accuracy is required (initial installation of the product), it is recommended that you use separate measuring equipment (pressure gauge, etc.).

Repeat accuracy

This is the variation in the operating point between several successive operations, or the tolerance between two consecutive switching operations.

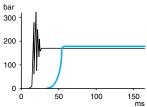
Drift (F)

The tolerance of the operating point throughout the entire service life of the switch.

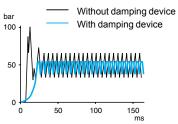


Terminology (continued)

Industrial pressure switches



Example 1: With destructive (burst) pressure level



Example 2: With destructive (burst) pressure level and destructive pressure oscillations

Terminology (continued)

Maximum allowable pressure

The maximum value of an accidental pressure surge of very short duration (a few milliseconds).

Maximum permissible accidental pressure

This is the maximum pressure (excluding pressure surges) that the sensor can occasionally withstand without permanent damage.

Maximum allowable pressure per cycle (Ps)

The maximum pressure level per cycle that the switch can withstand for optimum service life.

Surge

A surge is a high rate of rise in pressure, normally of short duration, caused by starting a pump or by opening and closing a valve. Depending on frequency and duration, surge can reduce service life. Extremely high rates of rise in pressure can be damaging even if they are within the limits of the maximum allowable pressure.

Destruction pressure

Also called *burst pressure*, the destruction pressure is the pressure value which, if exceeded, is likely to cause serious damage to the sensor—such as leaking, bursting, or permanent damage.

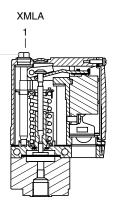
Load resistance of pressure transmitters

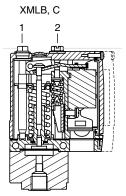
The supply voltage and load resistance of a pressure transmitter must be selected according to the following formula:

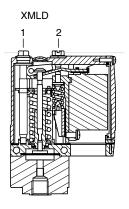
R load = <u>U supply – U supply min.</u> (U supply min = 11 V for XMLE and 17 V for XMLF) 0.02 A

Electromechanical pressure and vacuum switches

Introduction







XML pressure and vacuum switches for control circuits are used to control the pressure of hydraulic oils, fresh water, sea water, air, steam, corrosive fluids, or viscous products, up to 7250 psi (500 bar).

- XMLA pressure and vacuum switches have a fixed differential and are for detection of a single threshold. They incorporate a 1 C/O single-pole contact.
- XMLB pressure and vacuum switches have an adjustable differential and are for regulation between two thresholds. They incorporate a 1 C/O single-pole contact.
- XMLC pressure and vacuum switches have an adjustable differential and are for regulation between two thresholds. They incorporate two C/O single-pole contacts.
- XMLD pressure and vacuum switches are dual-stage switches, each stage with a fixed differential, and are for detection at each threshold. They incorporate two C/O single-pole contacts (one per stage).

Setting

XMLA: Pressure and vacuum switches with fixed differential

- Rising pressure—Operating point PH is set by adjusting the red screw (1).
- Falling pressure—Operating point PB is not adjustable.

The difference between the trip and reset points of the contact is the inherent differential of the switch (contact differential, friction, etc.).

XMLB and XMLC: Pressure and vacuum switches with adjustable differential

When setting the pressure and vacuum switches, first adjust the operating point on rising pressure (PH), then the operating point on falling pressure (PB).

- Rising pressure—Operating point PH is set by adjusting the red screw (1).
- Falling pressure—Operating point PB is set by adjusting the green screw (2).

XMLD: Dual-stage pressure and vacuum switches with fixed differential for each threshold

Operating point on rising pressure of stage 1 and stage 2

- First stage operating point on rising pressure (PH1) is set by adjusting the red screw (1).
- Second stage operating point on rising pressure (PH2) is set by adjusting the blue screw (2).

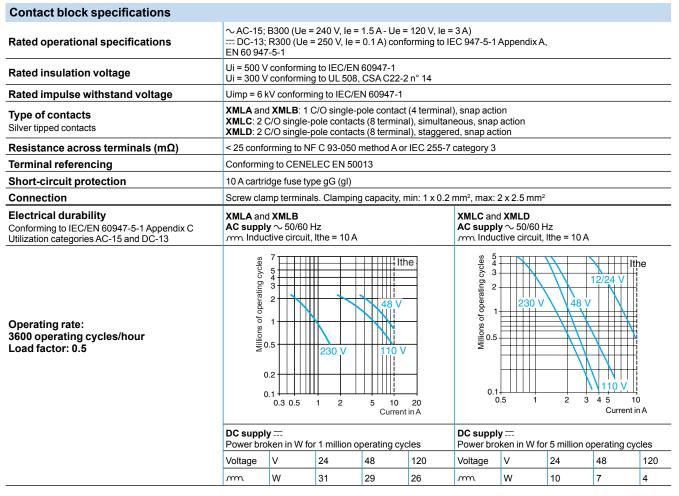
Operating point on falling pressure

The operating points on falling pressure (PB1 and PB2) are not adjustable. The difference between the trip and reset points of each contact is the inherent differential of the switch (such as contact differential or friction).

Electromechanical pressure and vacuum switches

Specifications	
Environmental specifications	
Conformity to standards	CE, IEC/EN 60947-5-1, UL 508, CSA C22-2 n° 14
Product certifications	UL, CSA, CCC, BV, LROS, RINA, GL, DNV, VIT-SEPRO
Protective treatment	Standard version TC. Special version TH
Ambient air temperature, °F (°C)	For operation: -13 to +158 (-25 to +70). Storage: -40 to +158 (-40 to +70)
Fluids or products controlled	Hydraulic oils, air, fresh water, sea water, 32–320 °F (0 to 160 °C), depending on model Steam, corrosive fluids, viscous products, 32–320 °F (0 to 160 °C), depending on model
Materials	Case: zinc alloy. Component materials in contact with fluid: see page 77
Operating position	All positions
Vibration resistance	4 gn (30–500 Hz) conforming to IEC 68-2-6 except XML•L35••••, XML•001•••••and XMLBM03•••••: 2 gn
Shock resistance	50 gn conforming to IEC 68-2-27 except XML+L35+, XML+001+ and XMLBM03+: 30 gn
Electric shock protection	Class I conforming to IEC 1140, IEC 536 and NF C 20-030
Degree of protection	Screw terminal models: IP66 conforming to IEC/EN 60529 Connector models: IP65 conforming to IEC/EN 60529
Operating rate (operating cycles/minute)	Piston version switches: up to 60 cycles/minute for temperatures greater than 32 °F (0 °C) Diaphragm version switches: up to 120 cycles/minute for temperatures greater than 32 °F (0 °C),
Repeat accuracy	<2%
Pressure connection ⁽¹⁾	 G 1/4 (BSP female) conforming to NF E 03-005, ISO 228 1/4"-18 NPTF female PT 1/4 (JIS B0203).
Electrical connection ⁽¹⁾ for screw terminal models	 1/2" NPT electrical connections ISO M20 x 1.5 tapped entry DIN Pg 13.5 (n° 13) tapped entry Connector models, either M12 or DIN 43650 A: consult the Customer Care Center.

⁽¹⁾ See page 21, "Interpretation of the Catalog Number for XML Devices," for more information on specifying the electrical and pressure connections.



Electromechanical pressure and vacuum switches

Function

Pressure and vacuum switches control or regulate pressure or vacuum levels in hydraulic or pneumatic systems. They transform the pressure change into a digital electrical signal when the preset operating points are reached.

Switches for control circuits

Switches with control-duty rated electrical contacts, designed for control of contactors, relays, power valves, PLC inputs, etc.

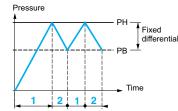
Switches for power circuits

Switches with power electrical contacts (1, 2, or 3 pole) designed for direct switching of single-phase or three-phase motors (pumps, compressors, etc.).

Pressure switch operating principle

Fixed Differential: Detection of a Single Threshold

Fixed differential switches have a single adjustable setting point (either PH or PB). The differential between the high and low points (PH-PB) depends on the construction of the switch. It is not adjustable.

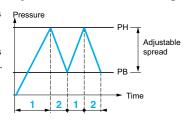


Adjustable value --- Nonadjustable value

PH = High point (on rising pressure) PB = Low point (on falling pressure) Example: Contact schematics of XMLA

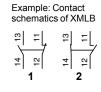
Adjustable Differential: Regulation between Two Thresholds

Adjustable differential switches have setting points for both the high point (PH) and the low point (PB). Both of these points can be independently adjusted.



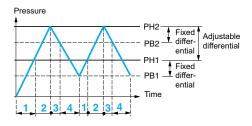
- Adjustable value

PH = High point (on rising pressure) PB = Low point (on falling pressure)



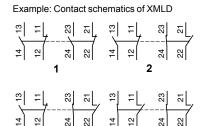
Dual-Stage: Detection of Two Thresholds

Dual-stage switches allow two distinct levels of control to be monitored with one device. Each stage allows detection of a single threshold with a single setting point (fixed differential). Both these points can be independently adjusted. However, for both stages, the differential between the high point and the low point (PH1-PB1 and PH2-PB2) is fixed and depends on the construction of the switch.

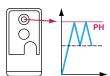


— Adjustable value --- Nonadjustable value

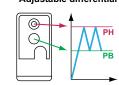
PH = High point (on rising pressure) PB = Low point (on falling pressure)



Fixed differential



Adjustable differential

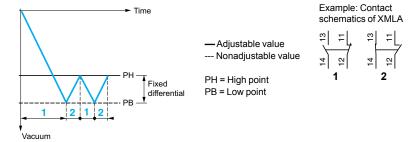


Electromechanical pressure and vacuum switches

Vacuum switch operating principle

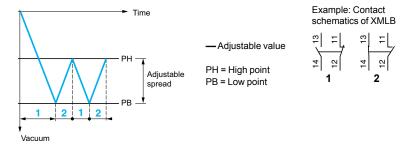
Detection of a single threshold

The switches for detection of a single threshold (fixed differential) have a single adjustable setting point (PH). The differential between the high and low points (PH–PB) depends on the inherent characteristics of the switch. It is not adjustable.



Regulation between two thresholds

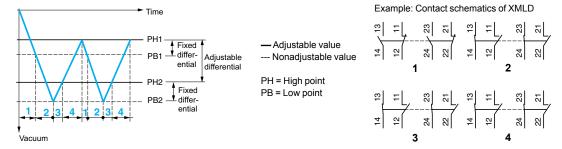
The switches for regulation between two thresholds (adjustable differential) have both a high point setting (PH) and a low point setting (PB). Both of these points can be independently adjusted.



Detection of two thresholds

The dual-stage switches, for detection at each threshold, have an adjustable high point setting for each stage (PH1 and PH2). Both of these points can be independently adjusted.

For both stages, the differential between the high point and the low point (PH1–PB1 and PH2–PB2) depends on the inherent characteristics of the switch. It is not adjustable.



Maximum allowable accidental pressure

The maximum accidental pressure of XML switches is equal to at least 2.25 times the switch size.

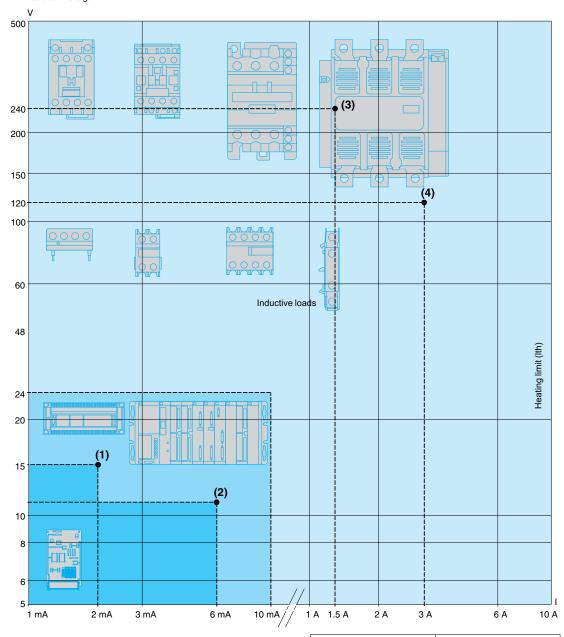
If accidental overpressures occur and their duration is less than 50 milliseconds, the pressure damping device incorporated in the XML switches (sizes 10 bar and greater) reduces the effect.

Electromechanical pressure and vacuum switches

Application range of pressure and vacuum switches types XML, XMA and XMX, for control circuits

On standard loads: Continuous duty, frequent switching.





⁽¹⁾ Standard PLC input, type 1

R300 240 V

B300	240 V	1.5 A
R300	250 V	0.1 A

⁽⁴⁾ Switching capacity conforming to IEC 947-5-1, utilization category AC-15, DC-13

R300	125 V	0.22 A				
B300	120 V	3 A				
atilization dategory to 10, 20 10						

Pressure switches

Application range

XMLA, XMLB, XMLC, XMLD

XMLE, XMLF, XMLG

PLC: programmable logic controller

On small loads: The use of electromechanical pressure and vacuum switches with programmable logic controllers is becoming more prevalent. On small loads, the switches maintain a failure rate of less than 1 for 100 million operating cycles. Results may vary depending on application.

⁽²⁾ Standard PLC input, type 2

⁽³⁾ Switching capacity conforming to IEC 947-5-1, utilization category AC-15, DC-13

Electromechanical pressure and vacuum switches

Selecting the switch size

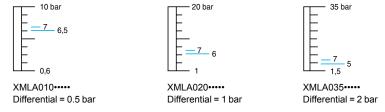
After establishing the type of switch required for the application (single threshold detection or regulation between two thresholds), the selection of its size depends on the following criteria:

- the differential: difference between the high point (PH) and the low point (PB),
- the maximum pressure allowable per cycle,
- repeat accuracy, precision and minimum drift.

Selecting a fixed differential pressure switch for detecting a single threshold

Main criterion: minimum differential

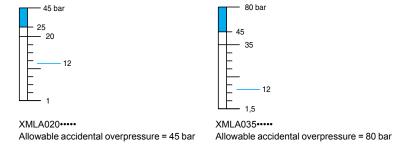
Example: for a selected high point (PH) of 7 bar



Select an XMLA010 (the lowest size)

Main criterion: tolerance to overpressures

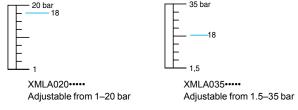
Example: for a selected high point (PH) of 12 bar



Select an XMLA035 ***** (the highest size)

Main criterion: repeat accuracy, precision and minimum drift

Example: for a selected high point (PH) of 18 bar



Select an XMLA035****

As a general rule, avoid working at the upper or lower limits of the operating range.

Converting Units of Pressure

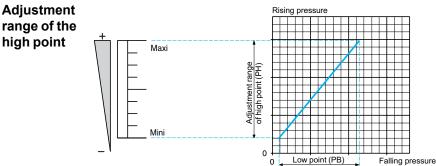
	psi	kg/cm²	bar	atm	mm Hg (Torr)	mm H ₂ O	Pa
1 psi =	1	0.07031	0.06895	0.06805	51.71	703.7	6895
1 kg/cm ² =	14.22	1	0.98066	0.96784	735.55	10 000	98 066
1 bar =	14.50	1.0197	1	0.98695	750.06	10 197	10⁵
1 atm =	14.70	1.0333	1.0132	1	760.0	10 333	101 325
1 mm Hg = (Torr)	0.01934	1.360 x 10 ⁻³	1.333 x 10 ⁻³	1.316 x 10 ⁻³	1	13.59	133.3
1 mm H ₂ O=	1.421 x 10 ⁻³	10-4	~ 10⁴	~ 10⁴	0.07361	1	\sim 9.80
1 Pa =	1.45 x 10 ⁻⁴	1.0197 x 10⁻⁵	10-5	9.8695 x 10 ⁻⁶	7.5 x 10 ⁻³	0.10197	1

Example: 1 bar = 14.50 psi = 10⁵ Pa



Electromechanical pressure and vacuum switches

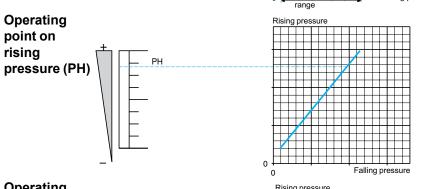
Operating curves: Fixed Differential, Detecting a Single Threshold



Defined by the difference between the minimum and maximum high point (PH) setting values.

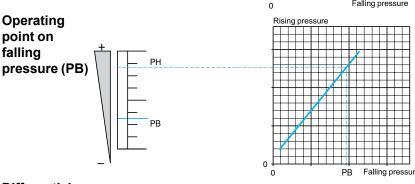
For a high set point (PH), the lower point (PB) is fixed and cannot be adjusted.

For a low set point (PB), the higher point (PH) is fixed and cannot be adjusted.



The upper pressure setting at which the pressure or vacuum switch actuates the contacts on rising pressure.

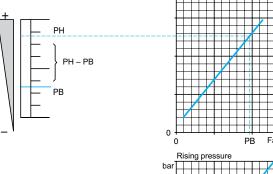
Adjustable throughout the range on rising pressure.



The pressure at which the switch contact changes state on falling pressure.

The lower point (PB) is not adjustable and is entirely dependent on the high point setting (PH) and the inherent differential of the switch.

Differential



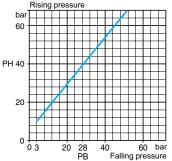
PH-PB = inherent differential

The difference between the operating point on rising pressure (PH) and the operating point on falling pressure (PB).

This point is not adjustable, so the value of the differential is fixed.

It is the inherent differential of the switch (contact differential, friction, etc.).

Example



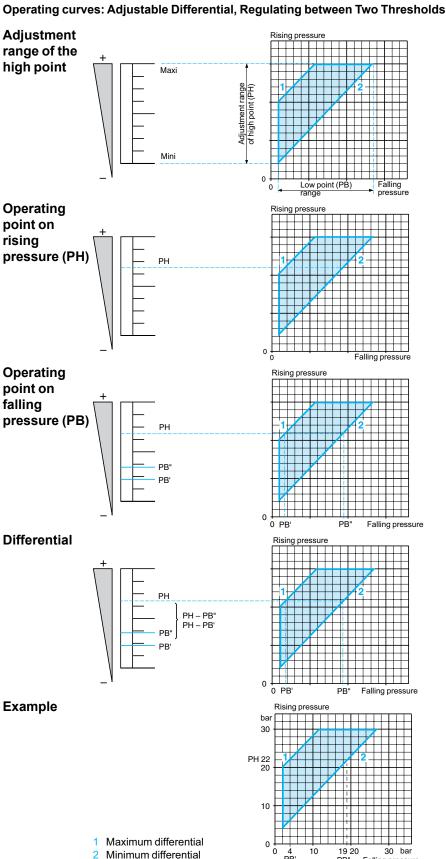
Operating point on rising pressure (PH) is 40 bar (set value at which the contact changes state on rising pressure).

The operating point on falling pressure (PB) is 28 bar (fixed value at which the contact returns to its original state).

Conclusion:

the differential is 40 - 28 = 12 bar.

Electromechanical pressure and vacuum switches



Defined by the difference between the minimum and maximum high point (PH) setting values.

The upper pressure setting at which the pressure or vacuum switch actuates the contacts on rising pressure.

Adjustable throughout the range on rising

The pressure at which the switch contact changes state on falling pressure.

The adjustable differential enables the independent setting of the lower point (PB).

Low point < High point

PH-PB' = inherent differential PH-PB" = minimum differential

The difference between the operating point on rising pressure (PH) and the operating point on falling pressure (PB).

Note: the low point can be set at any value between PB' and PB".

Operating point on rising pressure (PH) is 22 bar (set value at which the contact changes state on rising pressure).

The operating point on falling pressure (PB) ranges from 4 and 19 bar (set value at which the contact returns to its original state).

Conclusion:

the maximum differential is 22 - 4 = 18 bar, the minimum differential is

22 - 19 = 3 bar.

Electromechanical pressure and vacuum switches

Operating curves: Dual-Stage, Fixed Differential, Detection at Each Threshold (switching on rising pressure)

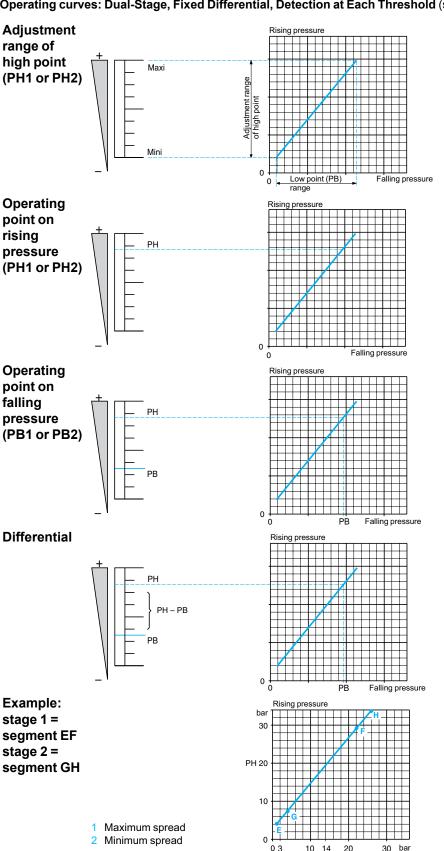
Adjustment Defined by the difference between the minimum and maximum high point setting ranges of the values of each stage (PH1 and PH2). operating points PH1 and PH2 on rising pressure **Operating point** The upper pressure setting at which the pressure or vacuum switch actuates PH2 on rising contact 2 on rising pressure. pressure Adjustable throughout the range on rising PH2 pressure. **Operating point** The upper pressure setting at which the pressure or vacuum switch actuates PH₁ contact 1 on rising pressure. on rising pressure PH2 PH1 PH1' **Spread** PH1 < PH2 PH2-PH1' = maximum spread PH2-PH1" = minimum spread The difference between operating points PH2 and PH1 on rising pressure. Note: operating point PH1 can be set at any PH2 - PH1' value between PH1' and PH1". Rising pressure **Example:** Second stage operating point on rising pressure (PH2) = 20 bar (set value at which **Determining** contact 2 changes state on rising pressure). operating points First stage operating point (PH1) can be set on rising between 4.5 and 17 bar on rising pressure. PH2 20 pressure for the Conclusion: the maximum spread is: two stages 20 - 4.5 = 15.5 bar, the minimum spread is: 20 - 17 = 3 bar

Rising pressure

1 Maximum spread2 Minimum spread

Electromechanical pressure and vacuum switches

Operating curves: Dual-Stage, Fixed Differential, Detection at Each Threshold (switching on rising pressure)



Defined by the difference between the minimum and maximum high point (PH1 or PH2) setting values for each stage.

For a high set point (PH1 or PH2), the lower point (PB1 or PB2) is fixed and cannot be adjusted.

For a low set point (PB1 or PB2), the higher point (PH1 or PH2) is fixed and cannot be adjusted.

The upper pressure setting at which the pressure or vacuum switch actuates the contact, for each stage, on rising pressure.

Adjustable throughout the range on rising pressure.

The pressure at which the switch contact changes state, for each stage, on falling pressure.

The lower point (PB) is not adjustable and is entirely dependent on the high point setting (PH) and the inherent differential of the switch.

PH-PB = inherent differential

The difference between the operating point on rising pressure (PH) and the operating point on falling pressure (PB), for each stage. This point is not adjustable, so the value of the differential is fixed. It is the inherent differential of the switch (contact differential, friction, etc.) for each of its two stages.

For stage 2 (segment GH):

Operating point on rising pressure (PH2) is 20 bar (set value at which contact 2 changes state on rising pressure). The operating point on falling pressure (PB2) is 14 bar (fixed value at which contact 2 returns to its original state). Conclusion: for stage 2, the differential is: 20 - 14 = 6 bar. Repeat the same procedure for stage 1 (segment EF).

Falling pressure

Electromechanical pressure and vacuum switches

xample: XI	LA004A2S13		XML	Δſ	004	Α	2 9	3 1	3	
Designation	LAUU-AZU IU		Catalo					, i	J	
ML Pressure	Switch		XML	y mu	iiibe					
IVIL FIESSUIE	Nonadjustable differential, single pole			A		-			+	
	Adjustable differential, single pole			В		-				
ype	Adjustable differential, double pole			С		-				
	Nonadjustable differential, double pole			D		-				
	0 to 0.05 (0 to 0.725)				.05	-				
	0 to 0.35 (0 to 5.075)				.35	-				
		sure 0.30 (4.35)			35					
	-1 to -0.28 (-14.5 to -4.06)	sule 0.30 (4.33)			/101	-				
	-1 to -0.14 (-14.5 to -2.03)				/101 /102	-			+	
	,				_	-				
	-0.2 to -0.02 (-2.9 to -0.029)				/103	-		-	+	
	-0.5 to 5 (-7.25 to 72.5)				/105	-				
	0 to 1 (0 to 14.5)				01	_				
	0 to 2.5 (0 to 36.25)				02	_	_		+	
perating		sure 0.30 (4.35)			302	4			+	
nge	0 to 4 (0 to 58)			_	04					
ar (psi)		sure 0.30 (4.35)			604					
u /	0 to 10 (0 to 145)				10					
	, ,	sure 0.30 (4.35)			310					
	0 to 20 (0 to 290)			_	20					
		sure 0.30 (4.35)			320					
	0 to 35 (0 to 507.5)				35					
	0 to 40 (0 to 580)			0	40					
	0 to 70 (0 to 1015)			0	70					
	0 to 160 (0 to 2320)			1	60					
	0 to 300 (0 to 4350)			3	00					
	0 to 500 (0 to 7250)			5	00					
	Diaphragm type									
	Hydraulic oils, air, fresh, or sea water, 32-	158 °F (0–70 °C)				Α				
	Hydraulic oils, air, fresh, or sea water, 32-	320 °F (0–160 °C)				В				
	Corrosive fluid	,				С				
	Viscous products					Р				
	Hydraulic oils or air, 32–140 °F (0–60 °C)					R				
	Fresh or sea water, 32–320 °F (0–160 °C)					s				
put fluid	Vacuum type with diaphragm									
	Hydraulic oils, air, fresh or sea water, 32–	58 °F (0–70 °C)				V				
	Hydraulic oils, air, fresh or sea water, 32–3					T				
	Piston type	25 1 (6 100 0)		_						
	Hydraulic oils or air, 32–320 °F (0–160 °C			_		D				
	Fresh or sea water, 32–320 °F (0–160 °C)					E				
	Corrosive fluid, 32–320 °F (0–160 °C)					N				
	Not provided					_	1			
isplay	Provided						2			
	Threaded hole						2 5	·		
lectrical	DIN 43650 connector						0	_		
onnection		rno)								
ontoot to m -	M12 threaded connector (Micro Change ty	he)					L			
ontact type	Dry contact European							1		
		P female)								
	G 1-1/4 for Electrical Type 13 (or viscous products (input fluid identifier = P)							1	
	Proscure G 1/4 (BS	P female)								
atua e ta con -	G 1-1/4 for Electrical ISO M20	or viscous products (input fluid identifier = P)							_ 2	
try type	U.S.A.									
	Pressure 1/4"-18 N	PTF								
	Electrical 1/2"-14 N								- 3	
	Japan 1/2 -14 N	I I								
		S B0303)								
	•	S B0203)							- 4	
	Electrical 1/2 in. PF	(JIS B0202)								

Electromechanical pressure and vacuum switches

Size: -1 bar (-14.5 psi)

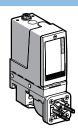
Fixed differential, for detection of a single threshold

1 C/O single-pole contact

XMLA vacuum switches

With setting scale

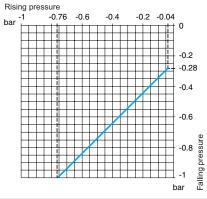


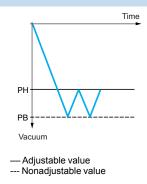


Adjustable range of operating point (PB) (falling pressure)		-0.28 to -1 bar (-4.06 to -14.5 psi)				
Catalog numbers						
Fluids controlled	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLAM01V2S13	XMLAM01V2S11	XMLAM01V2C11		
For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, corrosive fluids, up to 320 °F (160 °C)	XMLAM01T2S13	XMLAM01T2S11	XMLAM01T2C11		
Pressure connection		1/4"-18 NPTF	G 1/4-19 BSP	G 1/4-19 BSP		
	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male.		
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.		
Weight, lb (kg)		1.51 (0.685)		1.58 (0.715)		
Supplementary spec	ifications (not shown under ger	neral specifications)				
Inherent differential	At low setting	0.24 bar ±0.05 (3.48 psi ±0.72)				
(add to PB to get PH)	At high setting	0.24 bar ±0.05 (3.48 psi ±0.72)				
Maximum allowable	Per cycle	5 bar (72.5 psi)	·			
pressure	Accidental	9 bar (130.5 psi)				
Destruction pressure		18 bar (261 psi)				

Diaphragm

Vacuum switch style Operating curves





Connection

Terminal model

Connector model

Vacuum switch connector pin view



$$\begin{array}{l} 1 \rightarrow 11 \text{ and } 13 \\ 2 \rightarrow 12 \\ 3 \rightarrow 4 \end{array}$$

Other versions

Electromechanical pressure and vacuum switches

Size: -1 bar (-14.5 psi) Adjustable differential, for regulation between two thresholds 1 C/O single-pole contact

XMLB vacuum switches		With setting scale			
Adjustable range of operation (falling pressure)	erating point (PB)	-0.14 to -1 bar (-2.03 to	–14.5 psi)		
Catalog numbers					
Fluids controlled	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLBM02V2S13	XMLBM02V2S11	XMLBM02V2C11	
For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, corrosive fluids, up to 320 °F (160 °C)	XMLBM02T2S13	XMLBM02T2S11	XMLBM02T2C11	
Pressure connection		1/4"-18 NPTF	G 1/4-19 BSP	G 1/4-19 BSP	
	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x	x 24 to 2 x 14 AWG)	For suitable female connector, see page 73.	
Weight, Ib (kg)		2.24 (1.015)	2.24 (1.015)	2.27 (1.030)	
Supplementary spec	cifications (not shown under gene	eral specifications)			
	Min. at low setting	0.13 bar ±0.02 (1.88 psi ±	±0.29)		
Possible differential	Min. at high setting	0.13 bar ±0.02 (1.88 psi ±	±0.29)		
(add to PB to get PH)	Max. at high setting	0.8 bar (11.6 psi)			
Maximum allowable	Per cycle	5 bar (72.5 psi)			
pressure	Accidental	9 bar (130.5 psi)			
Destruction pressure		18 bar (261 psi)			
Vacuum switch style		Diaphragm			
Operating curves		, ,		Connection	
Rising pressure bar -1 -0.87 -0.6 -0.4	-0.2 -0.01 0 -0.14 -0.2 1 Maximum differential 2 Minimum differential -0.6 -Adjustable value	PH PB Vacuum	Time	Terminal model $ \begin{array}{c c} $	

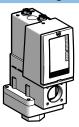
Other versions

Electromechanical pressure and vacuum switches

Size: -1 bar (-14.5 psi) Adjustable differential, for regulation between two thresholds 2 C/O single-pole contacts

XMLC vacuum switches

With setting scale



Adjustable range of operating point (PB) (falling pressure)		-0.14 to -1 bar (-2.03 to -14.5 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLCM02V2S13	XMLCM02V2S11	
	Hydraulic oils, fresh water, sea water, air, corrosive fluids, up to 320 °F (160 °C)	XMLCM02T2S13	XMLCM02T2S11	
Pressure connection		1/4"-18 NPTF	G 1/4-19 BSP	
Electrical compaction	Conduit/cable entry	1/2" NPT	Pg 13.5	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, lb (kg)		2.24 (1.015)		
Supplementary specific	cations (not shown under gener	al specifications)		
Possible differential	Min. at low setting	0.13 bar ±0.02 (1.89 psi ±0.29)		
Possinia dittarantial				

Possible differential (add to PB to get PH)

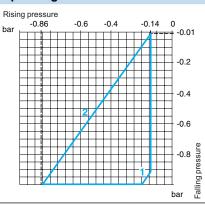
Maximum allowable

0.14 bar ±0.02 (2.03 psi ±0.29) Min. at high setting Max. at high setting 0.8 bar (11.6 psi) Per cycle 5 bar (72.5 psi) Accidental 9 bar (130.5 psi)

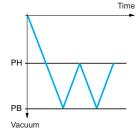
pressure **Destruction pressure** 18 bar (261 psi) Diaphragm

Vacuum switch style

Operating curves



- 1 Maximum differential 2 Minimum
- differential Adjustable value



Connection



Other versions

Electromechanical pressure and vacuum switches

Size: -1 bar (-14.5 psi)

Dual-stage, fixed differential, for detection at each threshold

2 C/O single-pole contacts (one per stage)

XMLD vacuum switches

Without setting scale



Adjustable range of operating	2nd stage operating point (PB2)	-0.12 to -1 bar (-1.74 to -14.5 psi)		
points (falling pressure)	1st stage operating point (PB1)	-0.10 to -0.98 bar (-1.45 to -14.21 psi)		
Spread between the two stages (PB2—PB1)	0.02 to 0.88 bar (0.29 to 12.76 psi)		
Catalog numbers				
Fluids controlled	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLDM02V1S13	XMLDM02V1S11	
For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, corrosive fluids, up to 320 °F (160 °C)	XMLDM02T1S13	XMLDM02T1S11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	
Flacture of a constant	Conduit/cable entry	1/2" NPT	Pg 13.5	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, Ib (kg)		2.24 (1.015)		
Supplementary specifications	s (not shown under general speci	fications)		
Inherent differential	At low setting	0.1 bar ±0.035 (1.45 psi ±0.51)		
(add to PB1/PB2 to get PH1/PH2)	At high setting	0.1 bar ±0.02 (1.45 psi ±0.29)		
Maximum allowable proceure	Per cycle	5 bar (72.5 psi)		
Maximum allowable pressure	Accidental	9 bar (130.5 psi)		
Destruction pressure		18 bar (261 psi)		
Vacuum switch style		Diaphragm		

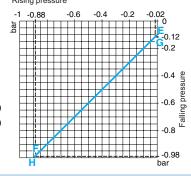
High setting trip points of contacts 1 and 2

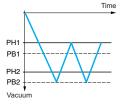
Operating curves

PH1 setting (falling pressure) -0.98 -0.8 -0.6 -0.4 -0.12 0 -0.12 0 -0.4 -0.12 0 -0.4 -0.12 0 -0.4 -0.12 0 -0.4 -0.12 0 -0.4 -0.12 0 -0.4 -0.12 0 -0.4 -0.12 0 -0.8

- 1 Maximum differential 2 Minimum differential
 - **EF** Contact 1 (stage 1) **GH** Contact 2 (stage 2)

Inherent differential of contacts 1 and 2





- Adjustable value
- --- Nonadjustable value

Connection: Terminal model

Contact 1 (stage 1) Contact 2 (stage 2)

Other versions

Electromechanical pressure and vacuum switches

Size: -200 mbar (-2.9 psi) Adjustable differential, for regulation between two thresholds 1 C/O single-pole contact

XMLB vacuum switches With setting scale Adjustable range of operating point (PB) -20 to -200 mbar (-0.29 to -2.9 psi) (falling pressure) **Catalog numbers** Hydraulic oils, air, up to 320 °F XMLBM03R2S13 XMLBM03R2S11 Fluids controlled For materials in contact with Fresh water, sea water, corrosive fluid, see page 77. XMLBM03S2S13 XMLBM03S2S11 fluids, up to 320 °F (160 °C) 1/4"-18 NPTF G 1/4-19 Pressure connection Conduit/cable entry 1/2" NPT Pg 13.5 **Electrical connection Terminals** 1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG) Weight, lb (kg) 7.30 (3.310) Supplementary specifications (not shown under general specifications) Min. at low setting 18 mbar ±2 (0.26 psi ±0.29) Possible differential Min. at high setting 18 mbar ±2 (0.26 psi ±0.29) (add to PB to get PH) Max. at high setting 180 mbar (2.6 psi) 1 bar (14.5 psi) Per cycle

Vacuum switch style

Accidental

Operating curves

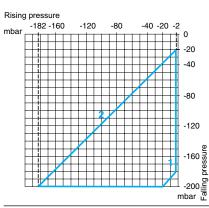
Maximum allowable

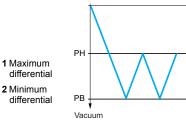
Destruction pressure

pressure

Connection

Terminal model





2 bar (29 psi)

Diaphragm

3.5 bar (50.75 psi)

--- Adjustable value

Other versions

Electromechanical pressure and vacuum switches

Size 50 mbar (0.72 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

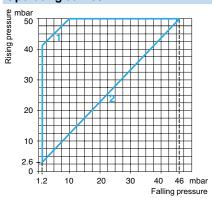
(MLB pressure switches	With setting scale

Adjustable range of operating point (PH) (rising pressure)		2.6–50 mbar (0.038–0.72 psi)		
Catalog numbers				
Fluids controlled	Hydraulic oils, air, up to 320 °F (160 °C)	XMLBL05R2S13	XMLBL05R2S11	
For materials in contact with fluid, see page 77.	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLBL05S2S13	XMLBL05S2S11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	
	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, lb (kg)		5.34 (2.420)		
Supplementary specif	ications (not shown under g	general specifications)		
Possible differential	Min. at low setting	1.4 mbar, -0.8, +1.1 (0.02 psi, -0.01, +0.02)		
(subtract from PH	Min. at high setting	4 mbar ±1.4 (0.06 psi ±0.02)		
to get PB)	Max. at high setting	40 mbar (0.58 psi)		
Maximum allowable	Per cycle	62.5 mbar (0.90 psi)		
pressure	Accidental	112.5 mbar (1.63 psi)		
Destruction pressure		225 mbar (3.26 psi)		

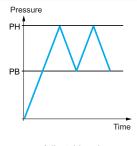
Diaphragm

Operating curves

Pressure switch style



- 1 Maximum differential
- 2 Minimum differential





Connection: Terminal model

— Adjustable value

Other versions

For switches with DIN 43650A connector or alternative tapped cable entries, consult the Customer Care Center.

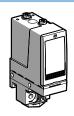
⁽¹⁾ For, replace **\$13** with **\$11** (example: XMLBL05R2S13 becomes XMLBL05R2S11).

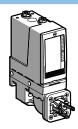
Electromechanical pressure and vacuum switches

Size 5 bar (72.5 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

XMLB vacu-pressure switches

With setting scale





Adjustable range of operating point (PH) (rising pressure)		-0.5 to 5 bar (-7.25 to 72.5 psi)		
Catalog numbers				
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLBM05A2S13	XMLBM05A2S11	XMLBM05A2C11
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLBM05B2S13	XMLBM05B2S11	XMLBM05B2C11
	Corrosive fluids, up to 320 °F (160 °C)	XMLBM05C2S13	XMLBM05C2S11	XMLBM05C2C11
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	XMLBM05P2S13	XMLBM05P2S11	XMLBM05P2C11
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.51 (0.685) 1.58 (0.715)		1.58 (0.715)
Supplementary specif	ications (not shown under gener	al specifications)		
Min. at low setting		0.5 bar ±0.05 (7.25 psi ±0.72)		

Possible differential (subtract from PH to get PB)

Maximum allowable

Destruction pressure

pressure

 Min. at low setting
 0.5 bar ±0.05 (7.25 psi ±0.72)

 Min. at high setting
 0.5 bar ±0.05 (7.25 psi ±0.72)

 Max. at high setting
 6 bar (87 psi)

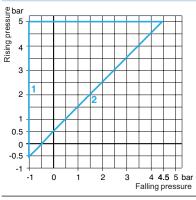
 Per cycle
 6.25 bar (90.62 psi)

 Accidental
 11.25 bar (163.12 psi)

 23 bar (333.5 psi)
 Diaphragm

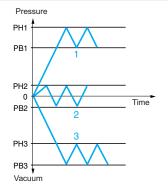
Vacu-pressure switch style

Operating curves



- 1 Maximum differential
- 2 Minimum differential

--- Adjustable value



Connection

Terminal model

Connector model

Vacu-pressure switch pin view

$$\begin{array}{c|c}
\hline
 & \hline
 & 1 \rightarrow 11 \text{ and } 13 \\
\hline
 & 2 \rightarrow 12 \\
\hline
 & 3 \rightarrow 14
\end{array}$$

Other versions

Electromechanical pressure and vacuum switches

Size 5 bar (72.5 psi) Adjustable differential, for regulation between two thresholds 2 C/O single-pole contacts

XMLC vacu-pressure switches

With setting scale



Adjustable range of operating point (PH) (rising pressure)		-0.55 to 5 bar (-7.97 to 72.5 psi)		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLCM05A2S13	XMLCM05A2S11	
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLCM05B2S13	XMLCM05B2S11	
	Corrosive fluids, up to 320 °F (160 °C)	XMLCM05C2S13	XMLCM05C2S11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	
	Conduit/cable entry	1/2" NPT	Pg 13.5	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, lb (kg)		1.51 (0.685)		
Supplementary specifications (not shown under general specifications)				
	Min. at low setting	0.45 bar ±0.1 (6.52 psi ±1.45)		
Possible differential (subtract from PH to get PB)	Min. at high setting	0.45 bar ±0.1 (6.52 psi ±1.45)		
	Max at high setting	6 har (87 nsi)		

Max. at high setting

Maximum allowable pressure

Per cycle 6.25 bar (90.62 psi) Accidental 11.25 bar (163.12 psi)

1 Maximum

2 Minimum

differential

differential

- Adjustable

value

4 4.55 5 bar Falling pressure

Destruction pressure Vacu-pressure switch style 23 bar (333.5 psi) Diaphragm

Operating curves

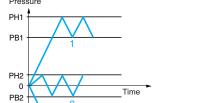
Rising pressure

3

2

0.5

-1



Connection

Terminal model

Connector model

Vacu-pressure switch pin view



 $1 \rightarrow 11$ and 13 $2 \rightarrow 12$

 $3 \rightarrow 14$

Other versions

For switches with alternative tapped cable entries, consult the Customer Care Center.

РН3

PB3

Vacuum

Electromechanical pressure and vacuum switches

Size 350 mbar (5.07 psi) Adjustable differential, for regulation between two thresholds 1 C/O single-pole contact

XMLB pressure switches		With setting scale		With setting scale overpressure 30 bar (435 psi)		
Adjustable range of (PH) (rising pressure)	operating point	45–350 mbar (0.65–5.	07 psi)		42–330 mbar (0.61–4	.78 psi)
Catalog numbers						
-	Hydraulic oils, air, up to 320 °F (160 °C)	XMLBL35R2S13	XMLBL35R2S11	XMLBL35R2C11	XMLBS35R2S13	XMLBS35R2S11
Fluids controlled For materials in contact	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLBL35S2S13	XMLBL35S2S11	XMLBL35S2C11	_	_
with fluid, see page 77.	Viscous products, up to 320 °F (160 °C), G1-1/4" pressure connection	XMLBL35P2S13	XMLBL35P2S11	XMLBL35P2C11	_	_
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19	1/4"-18 NPTF	G 1/4-19
Electrical	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	1/2" NPT	Pg 13.5
connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)				5.71 (2.590)	7.72 (3.500)	
Supplementary sp	ecifications (not s	hown under gener	al specification	s)		
Possible differential Min. at low setting		42 mbar –8, +3 (0.60 p	•	•	33 mbar –8, +3 (0.48 p	osi –0.12, +0.04)
(subtract from PH	Min. at high setting	50 mbar ±8 (0.72 psi ±0.11)			58 mbar ±8 (0.84 psi ±	:0.11)
to get PB)	Max. at high setting	300 mbar (4.35 psi)			250 mbar (3.62 psi)	
Maximum allowable	Per cycle	1.25 bar (18.12 psi)			30 bar (435 psi)	
pressure	Accidental	2.25 bar (32.62 psi)			37.5 bar (543.75 psi)	
Destruction pressure	e	4.5 bar (65.25 psi)			67.5 bar (978.75 psi)	
Pressure switch styl	e	Diaphragm				
Operating curves		Connection		Connection		
200 200 2		Pressure PH		Terminal model Connector model		
		/		Pressure switch connector pin view		
100		— Adjustable value			$1 \rightarrow 11$ and 13 $2 \rightarrow 12$ $3 \rightarrow 14$	
3 50 100	200 300 mbar Falling pressure	2 Minimum different	tial			
Failing pressure						

Other versions

Electromechanical pressure and vacuum switches

Size 350 mbar (5.07 psi) Adjustable differential, for regulation between two thresholds 2 C/O single-pole contacts

XMLC pressure switches		With setting scale		With setting scale overpressure 30 bar (435 psi)		
Adjustable range of operations (rising pressure)	ating point (PH)	45–350 mbar (0.65–5.0	07 psi)	42–330 mbar (0.61–4	42–330 mbar (0.61–4.78 psi)	
Catalog numbers						
Fluids controlled	Hydraulic oils, air, up to 320 °F (160 °C)	XMLCL35R2S13	XMLCL35R2S11	XMLCS35R2S13	XMLCS35R2S11	
For materials in contact with fluid, see page 77.	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLCL35S2S13	XMLCL35S2S11	_	_	
Pressure connection		1/4"-18 NPTF	G 1/4-19	1/4"-18 NPTF	G 1/4-19	
Floridad comments	Conduit/cable entry	1/2" NPT	Pg 13.5	1/2" NPT	Pg 13.5	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)				
Weight, lb (kg)		5.68 (2.575)		7.72 (3.500)		
Supplementary specif	ications (not shown under	general specifications)				
	Min. at low setting	20 mbar ±20 (0.29 psi ±0.29)		40 mbar ±20 (0.58 ps	si ±0.29)	
Possible differential	Min. at high setting	35 mbar ±20 (0.51 psi ±0.29)		88 mbar ±20 (1.27 ps	si ±0.29)	
(subtract from PH to get PB)	Max. at high setting	300 mbar (4.35 psi)		230 mbar (3.33 psi)	230 mbar (3.33 psi)	
Maximum allowable	Per cycle	1.25 bar (18.12 psi)		30 bar (435 psi)		
pressure	Accidental	2.25 bar (32.62 psi)		37.5 bar (543.75 psi)		
Destruction pressure		4.5 bar (65.25 psi)		67.5 bar (978.75 psi)		
Pressure switch style		Diaphragm				
Operating curves				Connection		
© mbar 350 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -		Pressure		Terminal model		
mbar 350 200 200 200 200 200 200 200 200 200 2	1 Maximum differential 2 Minimum differential	PB — Adjustable	Time	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		
	Falling pressure					

Other versions

Electromechanical pressure and vacuum switches

Size 350 mbar (5.07 psi)

Dual-stage, fixed differential, for detection at each threshold

2 C/O single-pole contacts (one per stage)

XMLD pressure switches

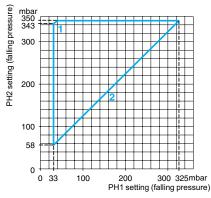
Without setting scale



Adjustable range of each operating point	2nd stage operating point (PH2)	58–350 mbar (0.84–5.07 psi)		
(rising pressure)	1st stage operating point (PH1)	33–325 mbar (0.48–4.71 psi)		
Spread between the tv	vo stages (PH2-PH1)	25–310 mbar (0.36–4.50 psi)		
Catalog numbers				
Fluids controlled	Hydraulic oils, air, up to 320 °F (160 °C)	XMLDL35R1S13	XMLDL35R1S11	
For materials in contact with fluid, see page 77.	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLDL35S1S13	XMLDL35S1S11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	
Electrical compaction	Conduit/cable entry	1/2" NPT	Pg 13.5	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, lb (kg)		5.68 (2.575)		
Supplementary spe	cifications (not shown und	er general specifications)		
Inherent differential (subtract from PH1/PH2	At low setting	30 mbar ±10 (0.44 psi ±0.15)		
to get PB1/PB2)	At high setting	30 mbar ±8 (0.44 psi ±0.11)		
Maximum allowable	Per cycle	1.25 bar (18.12 psi)		
Pressure	Accidental	2.25 bar (32.62 psi)		
Destruction pressure		4.5 bar (65.25 psi)		
Pressure switch style		Diaphragm		

Operating curves

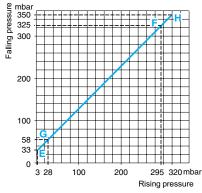
High setting trip points of contacts 1 and 2



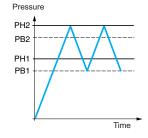
2 Minimum differential
Other versions

1 Maximum differential

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) **GH** Contact 2 (stage 2)



— Adjustable value --- Nonadjustable value

Connection

Terminal model

Contact 1 (stage 1)

Contact 2 (stage 2)

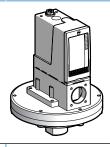


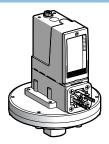
Electromechanical pressure and vacuum switches

Size 1 bar (14.5 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches

With setting scale





Adjustable range of	f operating point (PH)
(ricing proceuro)	

0.03-1 bar (0.435-14.5 psi)

(rising pressure)

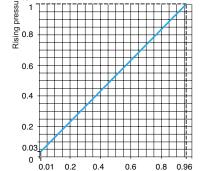
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, air, up to 320 °F (160 °C)	XMLA001R2S13	XMLA001R2S11	XMLA001R2C11
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLA001S2S13	XMLA001S2S11	XMLA001S2C11
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	Terminals: 1/2" NPT,	Pg 13.5	DIN 43650A, 4-pin male
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		5.63 (2.555)		5.67 (2.570)

Supplementary specifications (not shown under general specifications)

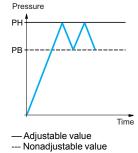
	· · · · · · · · · · · · · · · · · · ·	
Inherent differential	At low setting	0.02 bar ±0.01 (0.29 psi ±0.14)
(subtract from PH to get PB)	At high setting	0.04 bar ±0.01 (0.58 psi ±0.14)
Maximum allowable pressure	Per cycle	1.25 bar (18.12 psi)
	Accidental	2.25 bar (32.62 psi)
Destruction pressure		4.5 bar (65.25 psi)
Pressure switch style		Diaphragm

Pressure switch style Operating curves

Connection Terminal model



bar Falling pressure





Connector model

Pressure switch connector pin view



$$1 \rightarrow 11 \text{ and } 13$$

$$2 \rightarrow 12$$

 $3 \rightarrow 14$

Other versions

Electromechanical pressure and vacuum switches

Size 1 bar (14.5 psi) Adjustable differential, for regulation between two thresholds 1 C/O single-pole contact

XMLB pressure switches		With setting scale		
Adjustable range of operating point (PH) (rising pressure)		0.05–1 bar (0.72–14.5 psi)		
Electrical connection		Terminals		DIN connector
Catalog numbers				
	Hydraulic oils, air, up to 320 °F (160 °C)	XMLB001R2S13	XMLB001R2S11	XMLB001R2C11
Fluids controlled For materials in contact with	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLB001S2S13	XMLB001S2S11	XMLB001S2C11
fluid, see page 77.	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	XMLB001P2S13	XMLB001P2S11	XMLB001P2C11
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1	x 24 to 2 x 14 AWG)	For suitable female connector, see page 73.
Weight, lb (kg)		5.68 (2.575)		5.71 (2.590)
Supplementary speci	fications (not shown unde	er general specificat	tions)	
	Min. at low setting	0.04 bar ±10 (0.58 psi ±	0.14)	
Possible differential (subtract from PH to get PB)	Min. at high setting	0.06 bar ±20 (0.87 psi ±0.29)		
(Subtract noni PH to get PB)	Max. at high setting	0.75 bar (10.87 psi)		
Maximum allowable	Per cycle	1.25 bar (18.12 psi)		
pressure	Accidental	2.25 bar (32.62 psi)		
Destruction pressure		4.5 bar (65.25 psi)		
Pressure switch style		Diaphragm		
Operating curves				Connection
0.6 0.4 0.2 0.05 0.01 0.25 0.4 0	1 Maximum differential 2 Minimum differential — Adjustable value 6 0.8 0.94 bar Falling pressure	Pressure PH PB	Time	Terminal model $ \begin{array}{c c} \hline \square & \hline \square & \hline \square & \hline \end{array} $ Connector model Pressure switch connector pin view $ \begin{array}{c c} \hline \square & 1 \rightarrow 11 \text{ and } 13 \\ \hline \boxed{1 2} & 2 \rightarrow 12 \\ \hline \boxed{3 3} & 3 \rightarrow 14 $

Other versions

Electromechanical pressure and vacuum switches

Size 1 bar (14.5 psi) Adjustable differential, for regulation between two thresholds 2 C/O single-pole contacts

XMLC pressure switches		With setting scale		
Adjustable range of operating point (PH) (rising pressure)		0.05–1 bar (0.725–14.5 psi)		
Electrical connection		Terminals		
Catalog numbers				
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, air, up to 320 °F (160 °C)	XMLC001R2S13	XMLC001R2S11	
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLC001S2S13	XMLC001S2S11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, lb (kg)		5.63 (2.555)		
Supplementary specifications (not shown under general specifications)				
	Min. at low setting	0.03 bar ±0.01 (0.43 psi ±0.14)		
Possible differential (subtract from PH to get PB)	Min. at high setting	0.04 bar ±0.03 (0.58 psi ±0.43)		
	Max. at high setting	0.8 bar (11.6 psi)		
Maximum allowable pressure	Per cycle	1.25 bar (18.12 psi)		
	Accidental	2.25 bar (32.62 psi)		
Destruction pressure		4.5 bar (65.25 psi)		
Pressure switch style		Diaphragm		
Operating curves			Connection	
p bar	1 Maximum	Pressure PH	## 1	

Other versions

For switches with alternative tapped cable entries, consult the Customer Care Center.

Time

1 Maximum differential 2 Minimum differential

—Adjustable value

Electromechanical pressure and vacuum switches

Size 1 bar (14.5 psi)

Dual-stage, fixed differential, for detection at each threshold 2 C/O single-pole contacts (one per stage)

XMLD pressure switches

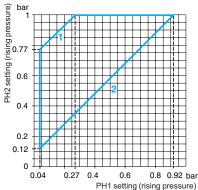
Without setting scale



Adjustable range of	2nd stage operating point (PH2)	0.12–1 bar (1.74–14.5 psi)			
each operating point (rising pressure)	1st stage operating point (PH1)	0.04–0.92 bar (0.58–13.34 psi)			
Spread between the two stages (PH2-PH1)		0.08–0.73 bar (1.16–10.59 psi)			
Catalog numbers					
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, air, up to 320 °F (160 °C)	XMLD001R1S13	XMLD001R1S11		
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLD001S1S13	XMLD001S1S11		
Pressure connection		1/4"-18 NPTF	G 1/4-19		
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5		
	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)			
Weight, lb (kg)		5.68 (2.575)			
Supplementary specifications (not shown under general specifications)					
Inherent differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	0.03 bar ±0.01 (0.44 psi ±0.14)			
	At high setting	0.07 bar ±0.04 (1.02 psi ±0.58)			
Maximum allowable pressure	Per cycle	1.25 bar (18.12 psi)			
	Accidental	2.25 bar (32.62 psi)			
Destruction pressure		4.5 bar (65.25 psi)			
Pressure switch style		Diaphragm			

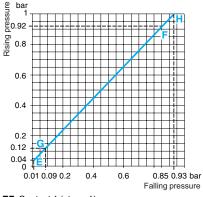
Operating curves

High setting trip points of contacts 1 and 2

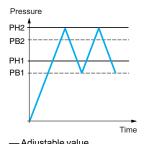


- 1 Maximum differential
- 2 Minimum differential

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) **GH** Contact 2 (stage 2)



— Adjustable value --- Nonadjustable value

Connection: Terminal model

Contact 2 (stage 2) Contact 1 (stage 1)

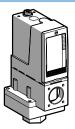
Other versions

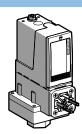
Electromechanical pressure and vacuum switches

Size 2.5 bar (36.25 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches

With setting scale





Adjustable range of operating point (PH)	
(rising pressure)	

0.15-2.5 bar (2.17-36.25 psi)

Ca	talc	g r	านท	bers	6

Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLA002A2S13	XMLA002A2S11	XMLA002A2C11
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLA002B2S13	XMLA002B2S11	XMLA002B2C11
	Corrosive fluids, up to 320 °F (160 °C)	XMLA002C2S13	XMLA002C2S11	XMLA002C2C11
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT Pg 13.5		DIN 43650A, 4-pin male
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		2.19 (0.995)		2.23 (1.010)

Supplementary specifications (not shown under general specifications)

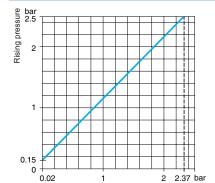
Falling pressure

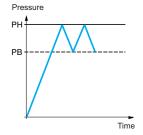
	,	0 ,
Inherent differential	At low setting	0.13 bar ±0.03 (1.88 psi ±0.43)
(subtract from PH to get PB)	At high setting	0.13 bar ±0.03 (1.88 psi ±0.43)
Maximum allowable	Per cycle	5 bar (72.5 psi)
Pressure	Accidental	9 bar (130.5 psi)
Destruction pressure		18 bar (261 psi)
Pressure switch style		Diaphragm

Operating curves

Connection

Terminal model





4 5 5 = 1

Connector model

Pressure switch connector pin view



 $1 \rightarrow 11 \text{ and } 13$ $2 \rightarrow 12$ $3 \rightarrow 14$

Other versions

For switches with alternative tapped cable entries, consult the Customer Care Center.

— Adjustable value --- Nonadjustable value

Electromechanical pressure and vacuum switches

Size 2.5 bar (36.25 psi) Adjustable differential, for regulation between two thresholds 1 C/O single-pole contact

XMLB pressur	re switches	With setting scal	With setting scale			With setting scale overpressure 30 bar (435 psi)	
Adjustable rang	ge of operating point sure)	0.3–2.5 bar (4.35–36.2	5 psi)				
Catalog numb		'					
•	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLB002A2S13	XMLB002A2S11	XMLB002A2C11	_	_	
Fluids controlled For materials in	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLB002B2S13	XMLB002B2S11	XMLB002B2C11	_	_	
contact with fluid, see page 77.	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	_	_	_	XMLBS02B2S13	XMLBS02B2S11	
	Corrosive fluids, up to 320 °F (160 °C)	XMLB002C2S13	XMLB002C2S11	XMLB002C2C11	_	_	
Pressure conne	ction	1/4"-18 NPTF	G 1/4-19	G 1/4-19	1/4"-18 NPTF	G 1/4-19	
Electrical	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	1/2" NPT	Pg 13.5	
connection	Terminals	1 x 0.2 – 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.	1 x 0.2 – 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, lb (kg)		2.24 (1.015)		2.27 (1.030)	7.72 (3.500)		
Supplementar	y specifications (not	shown under gene	eral specification	ns)			
Possible	Min. at low setting	0.16 bar, -0.8 mbar, +1	.1 mbar (2.32 psi, -	-0.01, +0.02)	0.1 bar –0.8 mbar, +1.1 mbar (1.45 psi –0.01, +0.02)		
differential (subtract from PH	Min. at high setting	0.21 bar ±1.4 mbar (3.0	04 psi ±0.02)		0.22 bar ±1.4 mbar (3.19 psi ±0.02)		
to get PB)	Max. at high setting	1.75 bar (25.37 psi)			1.45 bar (21 psi)		
Maximum	Per cycle	5 bar (72.5 psi)			30 bar (435 psi)		
allowable pressure	Accidental	9 bar (130.5 psi)			37.5 bar (543.75 psi)		
Destruction pre	ssure	18 bar (261 psi)			67.5 bar (978.75 psi)		
Pressure switch		Diaphragm					
Operating cur	ves	'			Connection		
9 bar 7 52.5 1 1 0.3	2	1 Maximum differential 2 Minimum differential	Pressure PH PB Adjustable value	Time	Terminal model	nector pin view $1 \rightarrow 11 \text{ and } 13$ $2 \rightarrow 12$ $3 \rightarrow 14$	
0.14 0.75	1 2 2.29 bar Falling pressure						

Electromechanical pressure and vacuum switches

Size 2.5 bar (36.25 psi) Adjustable differential, for regulation between two thresholds 2 C/O single-pole contacts

XMLC pressure switches		With setting sca	With setting scale		With setting scale overpressure 30 bar (435 psi)	
Adjustable range of operation (rising pressure)	erating point (PH)	0.3–2.5 bar (4.35–36.	25 psi)			
Catalog numbers						
	Hydraulic oils, fresh water, air, up t 320 °F (160 °C)	0 _	_	XMLCS02B2S13	XMLCS02B2S11	
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLC002B2S13	XMLC002B2S11	_	_	
	Corrosive fluids, up to 320 °F (160 °C)	XMLC002C2S13	XMLC002C2S11	_	_	
Pressure connection		1/4"-18 NPTF	G 1/4-19	1/4"-18 NPTF	G 1/4-19	
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	1/2" NPT	Pg 13.5	
	Terminals	1 x 0.2 to 2 x 2.5 mm ²	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)			
Weight, Ib (kg)		2.19 (0.995)		7.72 (3.500)		
Supplementary spec	ifications (not shown unde	r general specificat	ions)			
	Min. at low setting	0.13 bar ±0.02 (1.89 p	0.13 bar ±0.02 (1.89 psi ±0.29)		si ±0.29)	
Possible differential	Min. at high setting	0.17 bar ±0.03 (2.47 psi ±0.43)		0.18 bar ±0.03 (2.61 psi ±0.43)		
(subtract from PH to get PB)	Max. at high setting	2 bar (29 psi)		1.25 bar (18.12 psi)		
Maximum allowable	Per cycle	5 bar (72.5 psi)		30 bar (435 psi)		
pressure	Accidental	9 bar (130.5 psi)		37.5 bar (543.75 psi)		
Destruction pressure		18 bar (261 psi)		67.5 bar (978.75 psi)		
Pressure switch style		Diaphragm		•		
Operating curves				Connection		
8 bar 7 2.5 2.5 2 2 1 1 1 1 2 2 1 1 1 1 1 1 1 1 1 1 1	1 Maximum differential 2 Minimum differential	Pressure PH PB —Adjustable value	Time	24 - 12 14 13 14 15 15 15 15 15 15 15		

Other versions

Electromechanical pressure and vacuum switches

Size 2.5 bar (36.25 psi)

Dual-stage, fixed differential, for detection at each threshold 2 C/O single-pole contacts (one per stage)

XMLD pressure switches

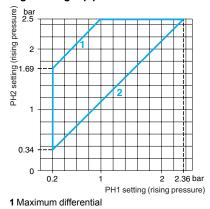
Without setting scale



Adjustable range of	2nd stage operating point (PH2)	0.34–2.5 bar (4.93–36.25 psi)		
each operating point (rising pressure)	1st stage operating point (PH1)	0.2–2.36 bar (2.9–34.22 psi)		
Spread between the to	wo stages (PH2-PH1)	0.14–1.5 bar (2.03–21.75 psi)		
Catalog numbers				
Fluids controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLD002B1S13	XMLD002B1S11	
For materials in contact with fluid, see page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLD002C1S13	XMLD002C1S11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, lb (kg)		2.24 (1.015)		
Supplementary spe	ecifications (not shown un	der general specifications)		
Inherent differential	At low setting	0.14 bar ±0.04 (2.03 psi ±0.58)		
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	0.19 bar ±0.07 (2.76 psi ±1.02)		
Maximum allowable pressure Per cycle Accidental		5 bar (72.5 psi)		
		9 bar (130.5 psi)		
Destruction pressure		18 bar (261 psi)		
Pressure switch style		Diaphragm		

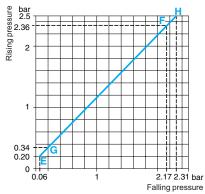
Operating curves

High setting trip points of contacts 1 and 2

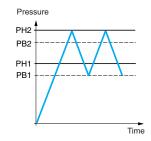


2 Minimum differential

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) **GH** Contact 2 (stage 2)



Adjustable valueNonadjustable value

Connection: Terminal model

Contact 2 (stage 2) Contact 1 (stage 1)

Other versions For switches with altern

XMLA pressure switches

OsiSense XML

With setting scale

Electromechanical pressure and vacuum switches

Size 4 bar (58 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

Adjustable range of opera (rising pressure)	ating point (PH)	0.4–4 bar (5.8–58 psi)		
Catalog numbers				
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLA004A2S13	XMLA004A2S11	XMLA004A2C11
Fluids controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLA004B2S13	XMLA004B2S11	XMLA004B2C11
For materials in contact with fluid, see page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLA004C2S13	XMLA004C2S11	XMLA004C2C11
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	XMLA004P2S13	XMLA004P2S11	XMLA004P2C11
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, lb (kg)		1.51 (0.685)		1.58 (0.715)
Supplementary specifi	cations (not shown under g	eneral specifications)		
Inherent differential	At low setting	0.35 bar ±0.03 (5.07 psi ±0.43)		
(subtract from PH to get PB)	At high setting	0.35 bar ±0.03 (5.07 psi ±	0.43)	
Maximum allowable	Per cycle	5 bar (72.5 psi)		
pressure	Accidental	9 bar (130.5 psi)		
Destruction pressure		18 bar (261 psi)		
Pressure switch style		Diaphragm		
Operation curves				Connection
bus bar spend do bus a do bus		Pressure PH PB PB		Terminal model Connector model Pressure switch connector pin view

Other versions

0.05

3 3.65 4 bar Falling pressure

For switches with alternative tapped cable entries, consult the Customer Care Center.

— Adjustable value --- Nonadjustable value

 $2 \,{\to}\, 12$

 $3 \rightarrow 14\,$

[1 2] 3

Electromechanical pressure and vacuum switches

Size 4 bar (58 psi) Adjustable differential, for regulation between 2 thresholds 1 C/O single-pole contact

XMLB pressure s	switches	With setting s	scale		With setting soverpressure 3	cale 30 bar (435 psi)
Adjustable range of (rising pressure)	of operating point (PH)	0.25–4 bar (3.62–5	58 psi)			
Catalog numbers	s	,				
3	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLB004A2S13	XMLB004A2S11	XMLB004A2C11	_	_
Fluids controlled For materials in	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLB004B2S13	XMLB004B2S11	XMLB004B2C11	_	_
contact with fluid, see page 77.	Hydraulic oils, freshwater, air, up to 320 °F (160 °C)	_			XMLBS04B2S13	XMLBS04B2S11
	Corrosive fluids, up to 320 °F (160 °C)	XMLB004C2S13	XMLB004C2S11	XMLB004C2C11	_	_
Pressure connecti	on	1/4"-18 NPTF	G 1/4-19	G 1/4-19	1/4"-18 NPTF	G 1/4-19
Electrical	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	1/2" NPT	Pg 13.5
connection	Terminals	1 x 0.2 to 2 x 2.5 m (1 x 24 to 2 x 14 AV		For suitable female connector, see page 73.	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		2.24 (1.015) 2.27 (1.030)			7.72 (3.500)	
Supplementary s	specifications (not shown	under general	specifications)		
Possible	Min. at low setting	0.2 bar ±0.01 (2.9	psi ±0.14)		0.15 bar ±0.01 (2.1	18 psi ±0.14)
differential (subtract from PH to	Min. at high setting	0.25 bar, -0.03, +0	0.05 (3.62 psi, -0.4	3, +0.72)	0.34 bar, -0.03, +0.05 (4.93 psi, -0.43, +0.72)	
get PB)	Max. at high setting	2.4 bar (34.8 psi)			2.46 bar (35.67 psi)	
Maximum	Per cycle	5 bar (72.5 psi)			30 bar (435 psi)	
allowable pressure	Accidental	9 bar (130.5 psi)			37.5 bar (543.75 ps	 si)
Destruction pressu	ure	18 bar (261 psi)			67.5 bar (978.75 ps	si)
Pressure switch st		Diaphragm				· <u> </u>
Operating curves	S	Connection				
Rising pressure a part of the		Pressure PH PB		Terminal □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □		
2 1 0.25 0 0.05 1 1.	6 2 3 3.75 bar Falling pressure	— Adjustable value 1 Maximum differe 2 Minimum differer	ntial	Pressure sw	vitch connector pin $1 \rightarrow 11$ and 13 $2 \rightarrow 12$ $3 \rightarrow 14$	view

Other versions

For switches with alternative tapped cable entries, consult the Customer Care Center.

Electromechanical pressure and vacuum switches

Size 4 bar (58 psi) Adjustable differential, for regulation between two thresholds 2 C/O single-pole contacts

XMLC pressure switch	es	With setting sca	le	With setting sca overpressure 30	
Adjustable range of opera (rising pressure)	ating point (PH)	0.3–4 bar (4.35–58 ps	i)		
Catalog numbers					
	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	_	_	XMLCS04B2S13	XMLCS04B2S11
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLC004B2S13	XMLC004B2S11	_	_
muid, see page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLC004C2S13	XMLC004C2S11	_	_
Pressure connection		1/4"-18 NPTF	G 1/4-19	1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, lb (kg)		1.51 (0.685)		7.72 (3.500)	
Supplementary specifi	cations (not shown under	general specification	ons)	_	
December 1986 - and 1-1	Min. at low setting	0.15 bar ±0.02 (2.18 p	si ±0.29)	0.1 bar ±0.02 (1.45 ps	si ±0.29)
Possible differential (subtract from PH to get PB)	Min. at high setting	0.17 bar ±0.02 (2.47 psi ±0.29)		0.25 bar ±0.02 (3.62 psi ±0.29)	
(Subtract Hollit 11 to get 1 b)	Max. at high setting	2.5 bar (36.25 psi)		2.20 bar (31.9 psi)	
Maximum allowable	Per cycle	5 bar (72.5 psi)		30 bar (435 psi)	
pressure	Accidental	9 bar (130.5 psi)		37.5 bar (543.75 psi)	
Destruction pressure		18 bar (261 psi)		67.5 bar (978.75 psi)	
Pressure switch style		Diaphragm			
Operating curves				Connection	
º bar		Pressure		Terminal model	
8 bar 4 2 1 0.3 0.15 1 1.5 2	1 Maximum differential 2 Minimum differential 3 3.83bar Falling pressure	PB PB Adjustable value	Time	2	

Other versions

Electromechanical pressure and vacuum switches

Size 4 bar (58 psi)

Dual-stage, fixed differential, for detection at each threshold 2 C/O single-pole contacts (one per stage)

XMLD pressure switches

Without setting scale

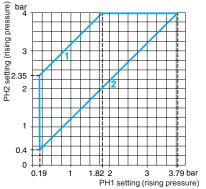


Adjustable range of	2nd stage operating point (PH2)	0.40–4 bar (5.8–58 psi)		
each operating point rising pressure)	1st stage operating point (PH1)	0.19–3.79 bar (2.76–54.96 psi)		
Spread between the two	o stages (PH2–PH1)	0.21–2.18 bar (3.05–31.61 psi)		
Catalog numbers				
Fluids controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLD004B1S13	XMLD004B1S11	
For materials in contact with fluid, see page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLD004C1S13	XMLD004C1S11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, Ib (kg)		2.24 (1.015)		
Supplementary spec	ifications (not shown unde	r general specifications)		
Inherent differential	At low setting	0.15 bar ±0.03 (2.18 psi ±0.43)		
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	0.19 bar, ±0.03 (2.76 psi ±0.43)		
Maximum allowable	Per cycle	5 bar (72.5 psi)		
pressure	Accidental	9 bar (130.5 psi)		
Destruction pressure		18 bar (261 psi)		

Diaphragm

Pressure switch style Operating curves

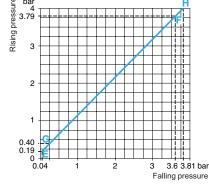
High setting trip points of contacts 1 and 2



1 Maximum differential 2 Minimum differential

EF Contact 1 (stage 1) GH Contact 2 (stage 2)

Inherent differential of contacts 1 and 2



Pressure
PH2
PB2
PH1
PB1

— Adjustable value --- Nonadjustable value

Connection: Terminal model

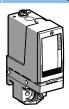
Contact 2 (stage 2) Contact 1 (stage 1)

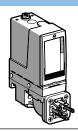
Electromechanical pressure and vacuum switches

Size 10 bar (145 psi) Fixed differential, for detection of a single threshold 1 C/O single-pole contact

XMLA pressure switches

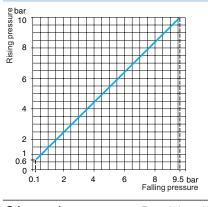
With setting scale

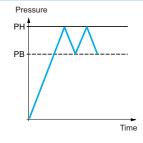




Adjustable range of operating point (PH) (rising pressure)		0.6–10 bar (8.7–145 psi)				
Catalog numbers						
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLA010A2S13	XMLA010A2S11	XMLA010A2C11		
Fluids controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLA010B2S13	XMLA010B2S11	XMLA010B2C11		
For materials in contact with fluid, see page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLA010C2S13	XMLA010C2S11	XMLA010C2C11		
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	XMLA010P2S13	XMLA010P2S11	XMLA010P2C11		
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19		
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male		
Electrical conflection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)	For suitable female connector, see page 73.		
Weight, Ib (kg)		1.51 (0.685)		1.58 (0.715)		
Supplementary specif	fications (not shown under	general specification	ons)			
Inherent differential	At low setting	0.5 bar ±0.05 (7.25 psi ±0.72)				
(subtract from PH to get PB)	At high setting	0.5 bar ±0.05 (7.25 psi	±0.72)			
Maximum allowable	Per cycle	12.5 bar (181.25 psi)				
pressure	Accidental	22.5 bar (326.25 psi)				
Destruction pressure		45 bar (652.5 psi)				
Pressure switch style		Diaphragm				

Operating curves





--- Adjustable value --- Nonadjustable value

Connection

Terminal model



Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$ and 13 $2 \rightarrow 12$

 $3 \,{\to}\, 14$

Other versions

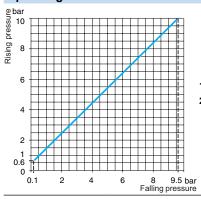
Electromechanical pressure and vacuum switches

Size 10 bar (145 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

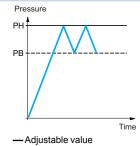
XMLB pressure switches

With setting scale, overpressure 30 bar (435 psi)

Adjustable range of (rising pressure)	operating point (PH)	0.7–10 bar (10.15–145 psi)					
Catalog numbers							
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLB010A2S13	XMLB010A2S11	XMLB010A2C11	_	_	
Fluids controlled	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	_	_	_	XMLBS10A2S13	XMLBS10A2S11	
For materials in contact with fluid, see	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	XMLB010B2S13	XMLB010B2S11	XMLB010B2C11	_	_	
page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLB010C2S13	XMLB010C2S11	XMLB010C2C11	_	_	
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	XMLB010P2S13	XMLB010P2S11	XMLB010P2C11	_	_	
Pressure connection	1	1/4"-18 NPTF	G 1/4-19	G 1/4-19	1/4"-18 NPTF	G 1/4-19	
Electrical	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	1/2" NPT	Pg 13.5	
connection	Terminals	1 x 0.2 to 2 x 2.5 mr (1 x 24 to 2 x 14 AW	• •	For suitable female connector, see page 73.	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, lb (kg)		1.55 (0.705)		1.62 (0.735)	7.72 (3.500)		
Supplementary sp	ecifications (not show	wn under genera	al specifications	s)			
	Min. at low setting	0.57 bar ±0.05 (8.26 psi ±0.72).			0.45 bar ±0.05 (6.52	psi ±0.72).	
Possible differential (subtract from PH	Min. at high setting	0.85 bar, -0.1, +0.1	5 (12.32 psi, –1.45,	+2.17)	0.85 bar, -0.1, +0.15 (12.32 psi, -1.45, +2.17)		
to get PB)	Max. at high setting	7.5 bar (108.75 psi			6.25 bar (90.62 psi)		
Maximum allowable	Per cycle	12.5 bar (181.25 psi)		30 bar (435 psi)			
pressure	Accidental	22.5 bar (326.25 psi)		37.5 bar (543.75 psi)		
Destruction pressur	e	45 bar (652.5 psi)			67.5 bar (978.75 psi)	
Pressure switch styl	e	Diaphragm					
Operating curves					Connection		



1 Maximum differential
2 Minimum differential





Connector model

Pressure switch connector pin view $\stackrel{=}{-}$ 1 \rightarrow 11 and 13



 $2 \rightarrow 12$ $3 \rightarrow 14$

Other versions

XMLC pressure switches

OsiSense XML

With setting scale

Electromechanical pressure and vacuum switches

With setting scale

Size 10 bar (145 psi)
Adjustable differential, for regulation between two thresholds 2 C/O single-pole contacts

				overpressure 30 bar (435 psi)		
Adjustable range of opera	ating point (PH)	0.7–10 bar (10.15–145	5 psi)			
Catalog numbers						
	Hydraulic oils, fresh water, air, up to 158 °F (70 °C)	_	_	XMLCS10A2S13	XMLCS10A2S11	
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLC010B2S13	XMLC010B2S11	_	_	
naid, see page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLC010C2S13	XMLC010C2S11	_	_	
Pressure connection		1/4"-18 NPTF	G 1/4-19	1/4"-18 NPTF	G 1/4-19	
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	1/2" NPT	Pg 13.5	
	Terminals	1 x 0.2 to 2 x 2.5 mm ² ((1 x 24 to 2 x 14 AWG)			
Weight, lb (kg)		1.51 (0.685)		7.72 (3.500)		
Supplementary specifi	ications (not shown under ger	neral specifications	s)			
Descible differential	Min. at low setting	0.45 bar ±0.05 (6.53 psi ±0.72)		0.25 bar ±0.05 (3.62 բ	0.25 bar ±0.05 (3.62 psi ±0.72)	
Possible differential (subtract from PH to get PB)	Min. at high setting	0.70 bar ±0.01 (10.15 psi ±1.45)		0.65 bar ±0.01 (9.42 psi ±1.45)		
(dabardot nomi i i to goti b)	Max. at high setting	8 bar (116 psi)		5.6 bar (81.2 psi)		
Maximum allowable	Per cycle	12.5 bar (181.25 psi)		30 bar (435 psi)		
pressure	Accidental	22.5 bar (326.25 psi)		37.5 bar (543.75 psi)		
Destruction pressure		45 bar (652.5 psi)		67.5 bar (978.75 psi)		
Pressure switch style		Diaphragm				
Operating curves				Connection		
bar 10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	1 Maximum differential 2 Minimum differential	Pressure PH PB	Time	Terminal model 1		

Other versions

8 9.3 bar Falling pressure

0.25

For switches with alternative tapped cable entries, consult the Customer Care Center.

- Adjustable value

Electromechanical pressure and vacuum switches

Size 10 bar (145 psi)

Dual-stage, fixed differential, for detection at each threshold 2 C/O single-pole contacts (one per stage)

VIVII	pressure	avvitabaa
AIVILL	pressure	Switches

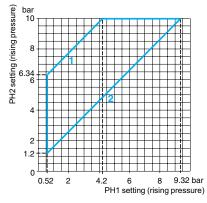
Without setting scale



Adjustable range of	2nd stage operating point (PH2)	2) 1.2–10 bar (17.4–145 psi)			
each operating point (rising pressure)	1st stage operating point (PH1)	0.52–9.32 bar (7.54–135.14 psi)			
Spread between the t	two stages (PH2-PH1)	0.68–5.8 bar (9.86–84.1 psi)			
Catalog numbers					
Fluids controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLD010B1S13	XMLD010B1S11		
For materials in contact with fluid, see page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLD010C1S13	XMLD010C1S11		
Pressure connection		1/4"-18 NPTF	G 1/4-19		
Electrical	Conduit/cable entry	1/2" NPT	Pg 13.5		
connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)			
Weight, Ib (kg)		1.55 (0.705)			
Supplementary spe	ecifications (not shown u	nder general specifications)			
Inherent differential	At low setting	0.45 bar ±0.05 (6.53 psi ±0.72)			
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	0.6 bar, ±0.1 (8.7 psi ±1.45)			
Maximum allowable	Per cycle	12.5 bar (181.25 psi)			
pressure	Accidental	22.5 bar (326.25 psi)			
Destruction pressure		45 bar (652.5 psi)			
Pressure switch style	e	Diaphragm			

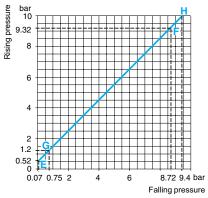
Operating curves

High setting trip points of contacts 1 and 2

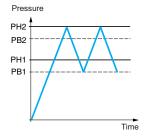


1 Maximum differential 2 Minimum differential

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) **GH** Contact 2 (stage 2)



--- Adjustable value --- Nonadjustable value

Connection

Terminal model

Contact 2 (stage 2) Contact 1 (stage 1)

Other versions

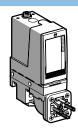
Electromechanical pressure and vacuum switches

Size 20 bar (290 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches

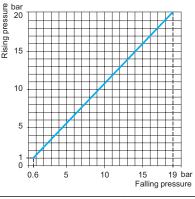
With setting scale

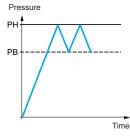




Adjustable range of operating point (PH) (rising pressure)		1–20 bar (14.5–290 psi)			
Catalog numbers					
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLA020A2S13	XMLA020A2S11	XMLA020A2C11	
Fluids controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLA020B2S13	XMLA020B2S11	XMLA020B2C11	
For materials in contact with fluid, see page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLA020C2S13	XMLA020C2S11	XMLA020C2C11	
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	XMLA020P2S13	XMLA020P2S11	XMLA020P2C11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19	
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	
	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)	For suitable female connector, see page 73.	
Weight, lb (kg)		1.51 (0.685)		1.58 (0.715)	
Supplementary spec	ifications (not shown under o	general specificatio	ns)		
Inherent differential	At low setting	0.4 bar ±0.2 (5.8 psi ±2.9)			
(subtract from PH to get PB)	At high setting	1 bar ±0.1 (14.5 psi ±1.45)			
Maximum allowable	Per cycle	25 bar (362.5 psi)			
pressure Accidental		45 bar (652.5 psi)			
Destruction pressure		90 bar (1305 psi)			
Pressure switch style		Diaphragm			

Operating curves





--- Adjustable value
--- Nonadjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$ and 13 $2 \rightarrow 12$ $3 \rightarrow 14$

Other versions

Electromechanical pressure and vacuum switches

Size 20 bar (290 psi)

XMLB pressure switches

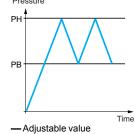
Adjustable differential, for regulation between two thresholds 1 C/O single-pole contact

With setting scale

Adjustable range of (rising pressure)	operating point (PH)	1.3–20 bar (18.9–2	90 psi)			
Catalog numbers						
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLB020A2S13	XMLB020A2S11	XMLB020A2C11	_	_
Fluids controlled	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	_	_	_	XMLBS20A2S13	XMLBS20A2S11
For materials in contact with fluid, see	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	XMLB020B2S13	XMLB020B2S11	XMLB020B2C11	_	_
page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLB020C2S13	XMLB020C2S11	XMLB020C2C11	_	_
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	XMLB020P2S13	XMLB020P2S11	XMLB020P2C11	_	_
Pressure connection	n	1/4"-18 NPTF	G 1/4-19	G 1/4-19	1/4"-18 NPTF	G 1/4-19
Electrical	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	1/2" NPT	Pg 13.5
connection	Terminals	1 x 0.2 to 2 x 2.5 m (1 x 24 to 2 x 14 AW	••	For suitable female connector, see page 73.	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.55 (0.705)		1.62 (0.735)	7.72 (3.500)	
Supplementary sp	pecifications (not sho	wn under gener	al specifications	3)		
Possible differential	Min. at low setting	1 bar ±0.25 (14.5 p	si ±3.63)		0.95 bar ±0.25 (13.7	78 psi ±3.63)
(subtract from PH	Min. at high setting	1.6 bar ±0.25 (23.2	0 psi ±3.63)		1.45 bar ±0.25 (21.03 psi ±3.63)	
to get PB)	Max. at high setting	11 bar (159.5 psi)			12.6 bar (182.7 psi)	
Maximum allowable	Per cycle	25 bar (362.5 psi)			30 bar (435 psi)	
pressure	Accidental	45 bar (652.5 psi)			37.5 bar (543.75 psi)	
Destruction pressur	re ·	90 bar (1305 psi)		67.5 bar (978.75 psi)		
Pressure switch sty	le	Diaphragm				
Operating curves					Connection	
e bar 5 20 6 5 15			Pressure PH		Terminal model	

1 Maximum differential 2 Minimum differential

18.4 bar Falling pressure



Connector model

With setting scale

overpressure 30 bar (435 psi)

Pressure switch connector pin view



 $1 \rightarrow 11$ and 13 $2 \rightarrow 12$

 $3 \rightarrow 14$

Other versions

0.3



Electromechanical pressure and vacuum switches

Size 20 bar (290 psi) Adjustable differential, for regulation between two thresholds 2 C/O single-pole contacts

XMLC pressure switches		With setting scale		With setting scale 30 bar (435 psi) overpressure	
Adjustable range of opera (rising pressure)	ating point (PH)	1.3–20 bar (18.85–290) psi)		
Catalog numbers					
	Hydraulic oils, fresh water, air, up to 158 °F (70 °C)	_	_	XMLCS20A2S13	XMLCS20A2S11
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLC020B2S13	XMLC020B2S11	_	_
	Corrosive fluids, up to 320 °F (160 °C)	XMLC020C2S13	XMLC020C2S11	_	_
Pressure connection		1/4"-18 NPTF	G 1/4-19	1/4"-18 NPTF	G 1/4-19
Electrical connection Conduit/cable entry		1/2" NPT Pg 13.5 1/2" NPT Pg		Pg 13.5	
	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)			
Weight, Ib (kg)		1.51 (0.685)		7.72 (3.500)	
Supplementary specifi	cations (not shown under	general specificati	ons)		
	Min. at low setting	0.7 bar ±0.2 (10.15 ps	±2.9)	0.7 bar ±0.2 (10.15 ps	si ±2.9)
Possible differential (subtract from PH to get PB)	Min. at high setting	1 bar ±0.2 (14.5 psi ±2	.9)	1.15 bar ±0.2 (16.67 psi ±2.9)	
(Subtract noni FTT to get FB)	Max. at high setting	11 bar (159.5 psi)		11.70 bar (169.6 psi)	
Maximum allowable	Per cycle	25 bar (362.5 psi)		30 bar (435 psi)	
pressure	Accidental	45 bar (652.5 psi)		37.5 bar (543.75 psi)	
Destruction pressure		90 bar (1305 psi)		67.5 bar (978.75 psi)	
Pressure switch style		Diaphragm			
Operating curves				Connection	
9 bar 20	1 Maximum differential 2 Minimum differential	Pressure PH PB	Time	Terminal model	

Other versions

Electromechanical pressure and vacuum switches

Size 20 bar (290 psi)

Dual-stage, fixed differential, for detection at each threshold 2 C/O single-pole contacts (one per stage)

XMLD pressure switches

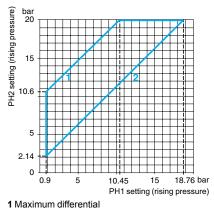
Without setting scale



Adjustable range of	2nd stage operating point (PH2)	2.14–20 bar (31.03–290 psi)			
each operating point (rising pressure)	1st stage operating point (PH1)	0.9–18.76 bar (13.05–272.02 psi)			
Spread between the to	wo stages (PH2-PH1)	1.24–9.55 bar (17.98–138.48 psi)			
Catalog numbers					
Fluids controlled For materials in contact	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLD020B1S13 XMLD020B1S11			
with fluid, see page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLD020C1S13	XMLD020C1S11		
Pressure connection		1/4"-18 NPTF	G 1/4-19		
	Conduit/cable entry	1/2" NPT	Pg 13.5		
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)			
Weight, lb (kg)		1.55 (0.705)			
Supplementary spe	ecifications (not shown under	general specifications)			
Inherent differential	At low setting	0.7 bar ±0.15 (10.15 psi ±2.18)			
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	1.3 bar ±0.3 (18.85 psi ±4.35)			
Maximum allowable Per cycle Accidental		25 bar (362.5 psi)			
		45 bar (652.5 psi)			
Destruction pressure		90 bar (1305 psi)			
Pressure switch style		Diaphragm			

Operating curves

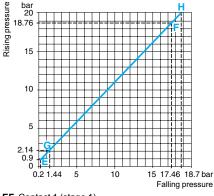
High setting trip points of contacts 1 and 2



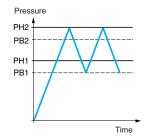
2 Minimum differential

Other versions

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) **GH** Contact 2 (stage 2)



--- Adjustable value --- Nonadjustable value

Connection

Terminal model

Contact 2 (stage 2) Contact 1 (stage 1)

Electromechanical pressure and vacuum switches

Size 35 bar (507.5 psi) Fixed differential, for detection of a single threshold 1 C/O single-pole contact

XMLA pressure switches		With setting scale			
Adjustable range of oper (rising pressure)	rating point (PH)	1.5–35 bar (21.75–507	7.5 psi)		
Catalog numbers					
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLA035A2S13	XMLA035A2S11	XMLA035A2C11	
Fluids controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLA035B2S13	XMLA035B2S11	XMLA035B2C11	
For materials in contact with fluid, see page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLA035C2S13	XMLA035C2S11	XMLA035C2C11	
	Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	XMLA035P2S13	XMLA035P2S11	XMLA035P2C11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19	
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.	
Weight, lb (kg)		1.53 (0.695)		1.60 (0.725)	
Supplementary specif	ications (not shown under	general specification	ons)		
Inherent differential	At low setting	1.25 bar ±0.25 (18.12 psi ±3.62)			
(subtract from PH to get PB)	At high setting	1.25 bar ±0.25 (18.12 բ	osi ±3.62)		
Maximum allowable	Per cycle	45 bar (652.5 psi)			
Pressure	Accidental	80 bar (1160 psi)			
Destruction pressure		160 bar (2320 psi)			
Pressure switch style		Diaphragm			
Operating curves				Connection	
20 10 1.5		PB Adjustable value Nonadjustable value	Time	Terminal model $ \begin{array}{c c} \square & \square \\ \hline + & \square \end{array} $ Connector model Pressure switch connector pin view $ \begin{array}{c c} \hline & 1 \rightarrow 11 \text{ and } 13 \\ \hline 1 \rightarrow 12 \\ \hline 2 \rightarrow 12 \\ 3 \rightarrow 14 $	

Other versions

0.25 10 20

30 33.75 bar Falling pressure

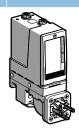
Electromechanical pressure and vacuum switches

Size 35 bar (507.5 psi) Adjustable differential, for regulation between two thresholds 1 C/O single-pole contact

XMLB pressure switches

With setting scale

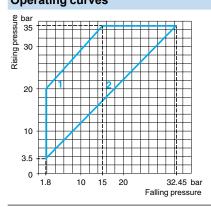




Adjustable range of operating point (PH) (rising pressure)		3.5–35 bar (50.75–507.5 psi)			
Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLB035A2S13	XMLB035A2S11	XMLB035A2C11		
Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLB035B2S13	XMLB035B2S11	XMLB035B2C11		
Corrosive fluids, up to 320 °F (160 °C)	XMLB035C2S13	XMLB035C2S11	XMLB035C2C11		
Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection)	XMLB035P2S13	XMLB035P2S11	XMLB035P2C11		
	1/4"-18 NPTF	G 1/4-19	G 1/4-19		
Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male		
Terminals	1 x 0.2 to 2 x 2.5 mm ² (1	I x 24 to 2 x 14 AWG)	For suitable female connector, see page 73.		
	1.58 (0.715)		1.64 (0.745)		
cifications (not shown under	general specificatio	ns)			
Min. at low setting	1.7 bar, -0.5, +0.7 (24.65 psi, -7.25, +10.15)				
Min. at high setting	2.55 bar, -0.5, +0.7 (36	.97 psi, -7.25, +10.15)			
PB) Max. at high setting		20 bar (290 psi)			
Per cycle	45 bar (652.5 psi)				
Accidental	80 bar (1160 psi)				
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C) Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C) Corrosive fluids, up to 320 °F (160 °C) Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection) Conduit/cable entry Terminals cifications (not shown under of the sea	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C) Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C) Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C) Corrosive fluids, up to 320 °F (160 °C) Viscous products, up to 320 °F (160 °C) (G1-1/4" pressure connection) 1/4"-18 NPTF Conduit/cable entry 1/2" NPT Terminals 1 x 0.2 to 2 x 2.5 mm² (1.58 (0.715)) cifications (not shown under general specification) Min. at low setting 1.7 bar, -0.5, +0.7 (24.68) Min. at high setting 2.55 bar, -0.5, +0.7 (368) Max. at high setting Per cycle 45 bar (652.5 psi)	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C) XMLB035A2S13 XMLB035A2S11		

Pressure switch style **Operating curves**

Destruction pressure



Pressure ΡН PB

160 bar (2320 psi)

Diaphragm

Time - Adjustable value

1 Maximum differential 2 Minimum differential

Connection

Terminal model

Connector model

Pressure switch connector pin view

Other versions

Electromechanical pressure and vacuum switches

Size 35 bar (507.5 psi)
Adjustable differential, for regulation between two thresholds 2 C/O single-pole contacts

XMLC pressure switches With setting scale Adjustable range of operating point (PH) 3.5-35 bar (50.75-507.5 psi) (rising pressure) **Catalog numbers** Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C) XMLC035B2S13 XMLC035B2S11 Fluids controlled For materials in contact with Corrosive fluids, up to 320 °F fluid, see page 77. XMLC035C2S13 XMLC035C2S11 (160 °C) Pressure connection 1/4"-18 NPTF G 1/4-19 1/2" NPT Pg 13.5 Conduit/cable entry **Electrical connection** Terminals 1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG) Weight, lb (kg) 1.53 (0.695) Supplementary specifications (not shown under general specifications) Min. at low setting 1 bar ±0.2 (14.5 psi ±2.9) Possible differential Min. at high setting 1.5 bar ±0.5 (21.75 psi ±7.25) (subtract from PH to get PB) Max. at high setting 22 bar (319 psi) Per cycle 45 bar (652.5 psi) Maximum allowable pressure Accidental 80 bar (1160 psi) **Destruction pressure** 160 bar (2320 psi) Pressure switch style Diaphragm **Operating curves** Connection Pressure Terminal model РΗ 30

Other versions

2.5

10 13

20

10

For switches with alternative tapped cable entries, consult the Customer Care Center.

--- Adjustable value

Time

РΒ

1 Maximum

differential 2 Minimum differential

33.5 bar

Falling pressure

Electromechanical pressure and vacuum switches

Size 35 bar (507.5 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

XMLD pressure switches

Without setting scale



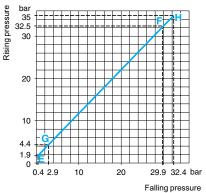
Adjustable range of	2nd stage operating point (PH2)	2) 4.4–35 bar (63.8–507.5 psi)		
each operating point (rising pressure)		1.9–32.5 bar (27.55–471.25 psi)		
Spread between the t	wo stages (PH2–PH1)	2.5–20.4 bar (36.25–295.8 psi)		
Catalog numbers				
Fluids controlled Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)		XMLD035B1S13	XMLD035B1S11	
For materials in contact with fluid, see page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLD035C1S13	XMLD035C1S11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	
Electrical	Conduit/cable entry	1/2" NPT	Pg 13.5	
connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, Ib (kg)		1.58 (0.715)		
Supplementary spe	ecifications (not shown u	nder general specifications)		
Inherent differential	At low setting	1.5 bar ±0.3 (21.75 psi ±4.35)		
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	2.6 bar ±0.7 (37.7 psi ±10.15)		
Maximum allowable Per cycle		45 bar (652.5 psi)		
pressure Accidental		80 bar (1160 psi)		
Destruction pressure		160 bar (2320 psi)		
Pressure switch style)	Diaphragm		

Operating curves High setting trip points of contacts 1 and 2

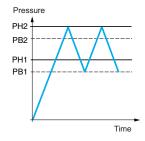
10 14.6 20 30 32.5 bar PH1 setting (rising pressure)

- 1 Maximum differential
- 2 Minimum differential

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) **GH** Contact 2 (stage 2)



- --- Adjustable value
- --- Nonadjustable value

Connection

Terminal model

Contact 2 (stage 2) Contact 1 (stage 1)



Other versions

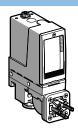
Electromechanical pressure and vacuum switches

Size 70 bar (1015 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches

With setting scale





Adjustable range of operating point (PH) (rising pressure)		5–70 bar (72.5–1015 psi)			
Catalog numbers					
Fluids controlled For materials in contact with fluid, see page 77.	Hydraulic oils, up to 320 °F (160 °C)	XMLA070D2S13	XMLA070D2S11	XMLA070D2C11	
	Fresh water, sea water, up to 320 °F (160 °C)	XMLA070E2S13	XMLA070E2S11	XMLA070E2C11	
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLA070N2S13	XMLA070N2S11	XMLA070N2C11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19	
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.	
Weight, Ib (kg)		1.53 (0.695)		1.60 (0.725)	
Supplementary specif	ications (not shown under	general specification	ons)		
Inherent differential	At low setting	3 bar ±1 (43.5 psi ±14.5)			
(subtract from PH to get PB)	At high setting	7.5 bar ±1 (108.75 psi :	±14.5)		
Maximum allowable	Per cycle	90 bar (1035 psi)			
pressure	Accidental	160 bar (2320 psi)			
		1			

320 bar (4640 psi)

Piston

Pressure

РΗ

РΒ

Pressure switch style Operating curves

60

Destruction pressure

Connection

Terminal model



Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$ and 13 $2 \rightarrow 12$

 $3 \rightarrow 14$

Other versions

Falling pressure

For switches with alternative tapped cable entries, consult the Customer Care Center.

--- Adjustable value

--- Nonadjustable value

Time

Electromechanical pressure and vacuum switches

Size 70 bar (1015 psi)
Adjustable differential, for regulation between two thresholds
1 C/O single-pole contact

XMLB pressure switches With setting scale Adjustable range of operating point (PH) 7-70 bar (101.5-1015 psi) (rising pressure) Catalog numbers Hydraulic oils, up to 320 $^{\circ}\text{F}$ (160 $^{\circ}\text{C})$ XMLB070D2S13 XMLB070D2S11 XMLB070D2C11 Fluids controlled Fresh water, sea water, XMLB070E2S11 XMLB070E2C11 XMLB070E2S13 For materials in contact with up to 320 °F (160 °C) fluid, see page 77. Corrosive fluids, air, XMLB070N2S13 XMLB070N2S11 XMLB070N2C11 up to 320 °F (160 °C) **Pressure connection** 1/4"-18 NPTF G 1/4-19 G 1/4-19 Conduit/cable entry 1/2" NPT Pg 13.5 DIN 43650A, 4-pin male **Electrical connection** Terminals 1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG) For suitable female connector, see page 73. Weight, lb (kg) 1.58 (0.715) 1.64 (0.745) Supplementary specifications (not shown under general specifications) 4.7 bar, -0.4, +0.7 (68.15 psi, -5.8, +10.15) Min. at low setting Possible differential Min. at high setting 8.8 bar, -0.6, +0.8 (127.6 psi, -8.7, +11.6) (subtract from PH to get PB) Max. at high setting 50 bar (725 psi) 90 bar (1035 psi) Maximum allowable Per cycle pressure Accidental 160 bar (2320 psi) **Destruction pressure** 320 bar (4640 psi) Piston Pressure switch style **Operating curves** Connection Pressure Terminal model Rising pressure PH Ξ 60 4 5 РΒ Connector model 1 Maximum differential Pressure switch connector pin view 2 Minimum differential $1 \rightarrow 11$ and 13 Time $2 \rightarrow 12$ [1 2 --- Adjustable value <u>(3</u> $3 \rightarrow 14$

Other versions

61.2 bar Falling pressure

Electromechanical pressure and vacuum switches

Size 70 bar (1015 psi)
Adjustable differential, for regulation between two thresholds 2 C/O single-pole contacts

S	With setting scale			
ing point (PH)	7–70 bar (101.5–1015 psi)			
	Terminals			
Hydraulic oils, up to 320 °F (160 °C)	XMLC070D2S13	XMLC070D2S11		
Fresh water, sea water, up to 320 °F (160 °C)	XMLC070E2S13	XMLC070E2S11		
Corrosive fluids, up to 320 $^{\circ}\text{F}$ (160 $^{\circ}\text{C})$	XMLC070N2S13	XMLC070N2S11		
	1/4"-18 NPTF	G 1/4-19		
Conduit/cable entry	1/2" NPT	Pg 13.5		
Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 A	WG)		
	1.53 (0.695)			
ations (not shown und	er general specifications)			
Min. at low setting	4.5 bar ±0.8 (65.25 psi ±11.6)			
Min. at high setting	8.9 bar ±0.8 (129.05 psi ±11.6)			
Max. at high setting	60 bar (870 psi)	60 bar (870 psi)		
Per cycle	90 bar (1035 psi)			
Accidental	160 bar (2320 psi)	160 bar (2320 psi)		
	320 bar (4640 psi)			
	Piston			
		Connection		
1 Maximum differential 2 Minimum differential	Pressure PH PB Time — Adjustable value	Terminal model 1		
	Hydraulic oils, up to 320 °F (160 °C) Fresh water, sea water, up to 320 °F (160 °C) Corrosive fluids, up to 320 °F (160 °C) Conduit/cable entry Terminals ations (not shown undown at low setting Min. at low setting Max. at high setting Per cycle Accidental 1 Maximum differential 2 Minimum	ing point (PH) 7-70 bar (101.5-1015 psi) Terminals Hydraulic oils, up to 320 °F (160 °C) XMLC070D2S13 XMLC070E2S13 XMLC070N2S13 (160 °C) 1/4"-18 NPTF Conduit/cable entry 1/2" NPT Terminals 1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 Ų 1.5 a) (0.695) ations (not shown under general specifications) Min. at low setting 4.5 bar ±0.8 (65.25 psi ±11.6) Max. at high setting Per cycle 90 bar (1035 psi) Accidental 1 Maximum differential 2 Minimum differential		

Other versions

 $\label{lem:consult} \mbox{For switches with alternative tapped cable entries, consult the Customer Care Center.}$

Electromechanical pressure and vacuum switches

Size 70 bar (1015 psi)
Dual-stage, fixed differential, for detection at each threshold
2 C/O single-pole contacts (one per stage)

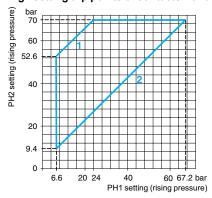
XMLD pressure switches

Without setting scale



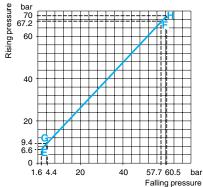
	2nd stage operating point (PH2)	9.4–70 bar (136.3–1015 psi)	
operating point (rising pressure)	1st stage operating point (PH1)	6.6–67.2 bar (95.7–974.4 psi)	
Spread between the two s	stages (PH2–PH1)	2.8–46 bar (40.6–667 psi)	
Catalog numbers			
	Hydraulic oils, up to 320 °F (160 °C)	XMLD070D1S13	XMLD070D1S11
Fluids controlled For materials in contact with	Fresh water, sea water, up to 320 °F (160 °C)	XMLD070E1S13	XMLD070E1S11
fluid, see page 77.	Corrosive fluids, air, up to 320 °F (160 °C)	XMLD070N1S13	XMLD070N1S11
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5
	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)	
Weight, lb (kg)		1.58 (0.715)	
Supplementary specifi	cations (not shown under ger	neral specifications)	
Inherent differential	At low setting	5 bar ±1.5 (72.5 psi ±21.75)	
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	9.5 bar ±2 (137.75 psi ±29)	
Maximum allowable	Per cycle	90 bar (1035 psi)	
pressure	Accidental	160 bar (2320 psi)	
Destruction pressure		320 bar (4640 psi)	
Pressure switch style		Piston	

Operating curves High setting trip points of contacts 1 and 2

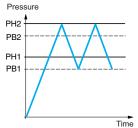


- 1 Maximum differential
- 2 Minimum differential

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) **GH** Contact 2 (stage 2)



— Adjustable value --- Nonadjustable value

Connection

Terminal model

Contact 2 (stage 2) Contact 1 (stage 1)

Other versions

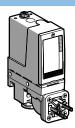
Electromechanical pressure and vacuum switches

Size 160 bar (2320 psi) Fixed differential, for detection of a single threshold 1 C/O single-pole contact

XMLA pressure switches

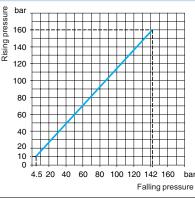
With setting scale

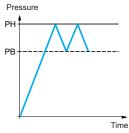




Adjustable range of operating point (PH) (rising pressure)		10–160 bar (145–2320 psi)			
Catalog numbers					
	Hydraulic oils, up to 320 °F (160 °C)	XMLA160D2S13	XMLA160D2S11	XMLA160D2C11	
Fluids controlled For materials in contact with fluid, see page 77.	Fresh water, sea water, up to 320 °F (160 °C)	XMLA160E2S13	XMLA160E2S11	XMLA160E2C11	
nuid, see page 77.	Corrosive fluids, air, up to 320 °F (160 °C)	XMLA160N2S13	XMLA160N2S11	XMLA160N2C11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19	
	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male.	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.	
Weight, lb (kg)		1.65 (0.750)		1.72 (0.780)	
Supplementary specifi	cations (not shown under	general specification	ons)		
Inherent differential	At low setting	5.5 bar ±1 (79.75 psi ±1	14.5)		
(subtract from PH to get PB)	At high setting	18 bar ±3 (261 psi ±43.5)			
Maximum allowable	Per cycle	200 bar (2900 psi)			
pressure	Accidental	360 bar (5220 psi)			
Destruction pressure	Destruction pressure		720 bar (10,440 psi)		
Mechanical life (depending	g on the application)	6 x 10 ⁶ operating cycles			
Pressure switch style		Piston			

Operating curves





--- Adjustable value --- Nonadjustable value

Connection

Terminal model

Connector model

Pressure switch connector pin view



 $1 \rightarrow$ 11 and 13

 $2 \,{\to}\, 12$

 $3 \rightarrow 14\,$

Other versions

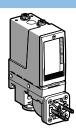
Electromechanical pressure and vacuum switches

Size 160 bar (2320 psi) Adjustable differential, for regulation between two thresholds 1 C/O single-pole contact

XMLB pressure switches

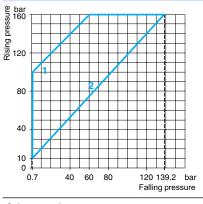
With setting scale



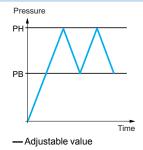


Adjustable range of operating point (PH) (rising pressure)		10–160 bar (145–2320 psi)			
Catalog numbers					
	Hydraulic oils, up to 320 °F (160 °C)	XMLB160D2S13	XMLB160D2S11	XMLB160D2C11	
Fluids controlled For materials in contact with fluid, see page 77.	Fresh water, sea water, up to 320 °F (160 °C)	XMLB160E2S13	XMLB160E2S11	XMLB160E2C11	
nuiu, see page 77.	Corrosive fluids, air, up to 320 °F (160 °C)	XMLB160N2S13	XMLB160N2S11	XMLB160N2C11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19	
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male.	
	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.	
Weight, lb (kg)	Veight, lb (kg)			1.72 (0.780)	
Supplementary specifi	cations (not shown under	general specification	ons)		
	Min. at low setting	9.3 bar, -1.8, +1.5 (134.85 psi, -26.1, +21.7			
Possible differential (subtract from PH to get PB)	Min. at high setting	20.8 bar, -1.9, +1.6 (301.6 psi, -27.55, +23.2)			
(Subtract noniter to get FB)	Max. at high setting	100 bar (1450 psi)			
Maximum allowable	Per cycle	200 bar (2900 psi)			
pressure	Accidental	360 bar (5220 psi)			
Destruction pressure		720 bar (10,440 psi)			
Pressure switch style		Piston			

Operating curves



1 Maximum differential 2 Minimum differential



Connection

Terminal model

Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$ and 13 $2 \rightarrow 12$ $3 \rightarrow 14$

Ū

Other versions

Electromechanical pressure and vacuum switches

Size 160 bar (2320 psi) Adjustable differential, for regulation between two thresholds 2 C/O single-pole contacts

XMLC pressure switch	es	With setting scale	
Adjustable range of opera	ating point (PH)	12–160 bar (174–2320 psi)	
Catalog numbers			
	Hydraulic oils, up to 320 °F (160 °C)	XMLC160D2S13	XMLC160D2S11
Fluids controlled For materials in contact with fluid, see page 77.	Fresh water, sea water, up to 320 °F (160 °C)	XMLC160E2S13	XMLC160E2S11
nuid, see page 77.	Corrosive fluids, up to 320 °F (160 °C)	XMLC160N2S13	XMLC160N2S11
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical compaction	Conduit/cable entry	1/2" NPT	Pg 13.5
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)	
Weight, Ib (kg)		1.65 (0.750)	
Supplementary specifi	cations (not shown under ger	neral specifications)	
	Min. at low setting	9 bar ±0.9 (130.5 psi ±13.05)	
Possible differential	Min. at high setting	21 bar ±0.9 (304.5 psi ±13.05)	
(subtract from PH to get PB)	Max. at high setting	110 bar (1590 psi)	
Maximum allowable	Per cycle	200 bar (2900 psi)	
pressure	Accidental	360 bar (5220 psi)	
Destruction pressure		720 bar (10,440 psi)	
Mechanical life (depending	g on the application)	6 x 10 ⁶ operating cycles	
Pressure switch style		Piston	
Operating curves			Connection
e bar 160 160 11		Pressure PH	4 2 2 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
50	1 Maximum differential 2 Minimum differential	PB Time —Adjustable value	

Other versions

Electromechanical pressure and vacuum switches

Size 160 bar (2320 psi)

Dual-stage, fixed differential, for detection at each threshold 2 C/O single-pole contacts (one per stage)

2nd stage operating point (PH2)

XMLD pressure switches

Adjustable range of

Without setting scale

16.5-160 bar (239.25-2320 psi)



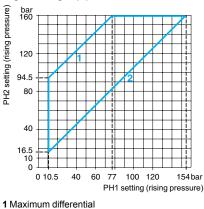
each operating point (rising pressure)	1st stage operating point (PH1)	10.5–154 bar (152.25–2233 psi)	
Spread between the t	wo stages (PH2–PH1)	6-83 bar (87-1203.5 psi)	
Catalog numbers			
Florida a control la d	Hydraulic oils, up to 320 °F (160 °C)	XMLD160D1S13	XMLD160D1S11
Fluids controlled For materials in contact	Fresh water, sea water, up to 320 °F (160 °C)	XMLD160E1S13	XMLD160E1S11
with fluid, see page 77.	Corrosive fluids, air, up to 320 °F (160 °C)	XMLD160N1S13	XMLD160N1S11
Pressure connection		1/4"-18 NPTF	G 1/4-19
Electrical	Conduit/cable entry	1/2" NPT	Pg 13.5
connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)	
Weight, Ib (kg)		1.65 (0.750)	

Supplementary specifications (not shown under general specifications)

Inherent differential	At low setting	8.8 bar ±1.5 (127.6 psi ±21.75)
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	20 bar ±7 (290 psi ±101.5)
Maximum allowable	Per cycle	200 bar (2900 psi)
pressure	Accidental	360 bar (5220 psi)
Destruction pressure	•	720 bar (10,440 psi)
Pressure switch style	•	Piston

Operating curves

High setting trip points of contacts 1 and 2

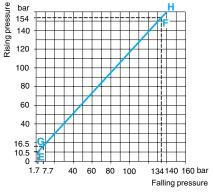


Other versions

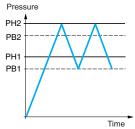
2 Minimum differential

For switches with alternative tapped cable entries, consult the Customer Care Center.

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) **GH** Contact 2 (stage 2)



Adjustable value --- Nonadjustable value

Connection

Terminal model

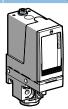
Contact 2 (stage 2) Contact 1 (stage 1)

Electromechanical pressure and vacuum switches

Size 300 bar (4350 psi)
Fixed differential, for detection of a single threshold
1 C/O single-pole contact

XMLA pressure switches

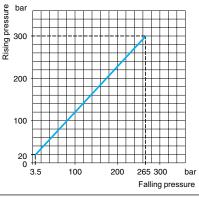
With setting scale

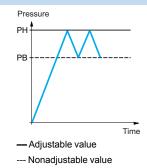




Adjustable range of operating point (PH) (rising pressure)		20–300 bar (290–4350 psi)		
Electrical connection		Terminals		DIN connector
Catalog numbers (1)				
Fluids controlled For materials in contact with	Hydraulic oils, up to 320 °F (160 °C)	XMLA300D2S13	XMLA300D2S11	XMLA300D2C11
fluid, see page 77. Only for control of group 2	Fresh water, sea water, up to 320 °F (160 °C)	XMLA300E2S13	XMLA300E2S11	XMLA300E2C11
fluids, in accordance with directive 97/23/EEC.	Corrosive fluids, air, up to 320 °F (160 °C)	XMLA300N2S13	XMLA300N2S11	XMLA300N2C11
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
Weight, Ib (kg)		1.65 (0.750)		1.72 (0.780)
Supplementary specifi	cations (not shown under	general specificati	ons)	
Inherent differential	At low setting	16.5 bar ±3 (239.25 psi ±43.5)		
(subtract from PH to get PB)	At high setting	35 bar ±6 (507.5 psi ±87)		
Maximum allowable	Per cycle	375 bar (5437.5 psi)		
pressure	Accidental	675 bar (9787.5 psi)		
Destruction pressure		1350 bar (19,575 psi)		
Pressure switch style		Piston		

Operating curves





Connection

Terminal model

Connector model

Pressure switch connector pin view

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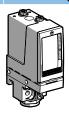
Other versions

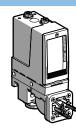
Electromechanical pressure and vacuum switches

Size 300 bar (4350 psi) Adjustable differential, for regulation between two thresholds 1 C/O single-pole contact

XMLB pressure switches

With setting scale





Adjustable range of operating point (PH) (rising pressure)	22–300 bar (319–4350 psi)
Catalog numbers	

Fluids controlled
For materials in contact with
fluid, see page 77.
Only for control of group 2
fluids, in accordance with
directive 97/23/EEC.
Pressure connection

Hydraulic oils, up to 320 °F (160 °C)	XMLB300D2S13	XMLB300D2S11	XMLB300D2C11
Fresh water, sea water, up to 320 °F (160 °C)	XMLB300E2S13	XMLB300E2S11	XMLB300E2C11
Corrosive fluids, air, up to 320 °F (160 °C)	XMLB300N2S13	XMLB300N2S11	XMLB300N2C11
	1/4"-18 NPTF	G 1/4-19	G 1/4-19
Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male.
Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.
	1.65 (0.750)		1.72 (0.780)

Weight, lb (kg) 1.65 (0.750)

Supplementary specifications (not shown under general specifications)

1 Maximum differential

2 Minimum

differential

Possible differential
(subtract from PH to get PB)

Electrical connection

· · · · · · · · · · · · · · · · · · ·	
Min. at low setting	19.4 bar –1.5, +1.7 (281.3 psi, –21.75, +24.65)
Min. at high setting	37 bar, -1, +4 (536.5 psi, -14.5, +58)
Max. at high setting	200 bar (2900 psi)
Per cycle	375 bar (5437.5 psi)
Accidental	675 bar (9787.5 psi)
	1350 har (19 575 nsi)

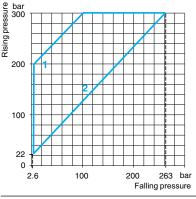
Destruction pressure Pressure switch style

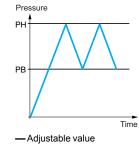
Maximum allowable

pressure

ssure switch style Piston

Operating curves





Connection

Terminal model



Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$ and 13 $2 \rightarrow 12$

 $3 \rightarrow 14$

Other versions

XMLC pressure switches

OsiSense XML

With setting scale

Electromechanical pressure and vacuum switches

Size 300 bar (4350 psi) Adjustable differential, for regulation between two thresholds 2 C/O single-pole contacts

Adjustable range of oper (rising pressure)	ating point (PH)	22–300 bar (319–4350 psi)		
Catalog numbers				
Fluids controlled For materials in contact with	Hydraulic oils, up to 320 °F (160 °C)	XMLC300D2S13	XMLC300D2S11	
fluid, see page 77. Only for control of group 2	Fresh water, sea water, up to 320 °F (160 °C)	XMLC300E2S13	XMLC300E2S11	
fluids, in accordance with directive 97/23/EEC.	Corrosive fluids, air, up to 320 °F (160 °C)	XMLC300N2S13	XMLC300N2S11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	
Electrical confidention	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, lb (kg)		1.65 (0.750)		
Supplementary specif	ications (not shown under	general specifications)		
	Min. at low setting	16 bar ±0.9 (232 psi ±13.05)		
Possible differential	Min. at high setting	35 bar ±0.9 (507.5 psi ±13.05)		
(subtract from PH to get PB)	Max. at high setting	240 bar (3480 psi)		
Maximum allowable	Per cycle	375 bar (5437.5 psi)		
pressure	Accidental	675 bar (9787.5 psi)		
Destruction pressure		1350 bar (19,575 psi)		
Mechanical life (dependin	g on the application)	3 x 10 ⁶ operating cycles		
Pressure switch style		Piston		
Operating curves			Connection	
º bar		Pressure	Terminal model	
200 bar 300 1 1 2 2 2	1 Maximum differential	PH	25 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
100	2 Minimum differential	Time		

Other versions

For switches with alternative tapped cable entries, consult the Customer Care Center.

-- Adjustable value

Electromechanical pressure and vacuum switches

Size 300 bar (4350 psi)

Dual-stage, fixed differential, for detection at each threshold 2 C/O single-pole contacts (one per stage)

XMLD pressure switches

Without setting scale



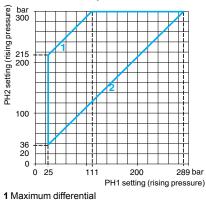
Adjustable range of	2nd stage operating point (PH2)	36–300 bar (522–4350 psi)		
each operating point (rising pressure)	1st stage operating point (PH1)	25–289 bar (362.5–4190.5 psi)		
Spread between the tw	o stages (PH2–PH1)	11–189 bar (159.5–2740.5 psi)		
Catalog numbers				
Fluids controlled	Hydraulic oils, up to 320 °F (160 °C)	XMLD300D1S13	XMLD300D1S11	
For materials in contact with fluid, see page 77. Only for control of group 2 fluids, in accordance with directive 97/23/EEC.	Fresh water, sea water, up to 320 °F (160 °C)	XMLD300E1S13	XMLD300E1S11	
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLD300N1S13	XMLD300N1S11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG)		
Weight, lb (kg)		1.65 (0.750)		

Supplementary specifications (not shown under general specifications)

Inherent differential	At low setting	17 bar ±2.5 (246.5 psi ±36.25)
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	42 bar ±9 (609 psi ±130.5)
Maximum allowable	Per cycle	375 bar (5437.5 psi)
pressure	Accidental	675 bar (9787.5 psi)
Destruction pressure		1350 bar (19.575 psi)

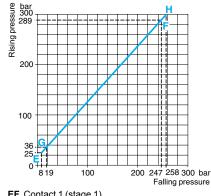
Operating curves

Pressure switch style

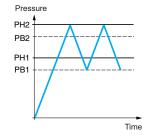


2 Minimum differential





EF Contact 1 (stage 1) GH Contact 2 (stage 2)



-Adjustable value --- Nonadjustable value

Connection

Terminal model

Contact 2 (stage 2) Contact 1 (stage 1)

Other versions

XMLA pressure switches

OsiSense XML

With setting scale

Electromechanical pressure and vacuum switches

Without setting scale

Size 500 bar (7250 psi) Fixed differential, for detection of a single threshold 1 C/O single-pole contact

Adjustable range of operat (rising pressure)	ting point (PH)	30–500 bar (435–7250	30–500 bar (435–7250 psi)		
Catalog numbers (1)		'			
Fluids controlled For materials in contact with	Hydraulic oils, up to 320 °F (160 °C)	XMLA500D2S13	XMLA500D2S11	XMLA500D2C11	
fluid, see page 77. Only for control of group 2	Fresh water, sea water, up to 320 °F (160 °C)	XMLA500E2S13	XMLA500E2S11	XMLA500E2C11	
fluids, in accordance with directive 97/23/EEC.	Corrosive fluids, air, up to 320 °F (160 °C)	XMLA500N2S13	XMLA500N2S11	XMLA500N2C11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	G 1/4-19	
Electrical connection	Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male	
	Terminals		x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG) For suitable female connector, see page 2 x 1.5 mm² (1 x 24 to 2 x 14 AWG)		
Weight, lb (kg)		1.65 (0.750) 1.72 (0.780)			
Supplementary specific	cations (not shown under	general specification	ons)		
Inherent differential	At low setting	20 bar ±6 (290 psi ±87)			
(subtract from PH to get PB)	At high setting	45 bar ±10 (652.5 psi ±145)			
Maximum allowable	Per cycle	625 bar (9062.5 psi)			
pressure	Accidental	1125 bar (16,312.5 psi)			
Destruction pressure		2250 bar (32,625 psi)			
Mechanical life (depending	on the application)	3 x 10 ⁶ operating cycles			
Pressure switch style	,, ,	Piston			
Operating curves				Connection	
9 bar 500 300 300 300 300 300	400 455 bar Falling pressure	Pressure PH PB Adjustable value Nonadjustable value	Time	Terminal model Connector model Pressure switch connector pin view $ \begin{array}{cccccccccccccccccccccccccccccccccc$	

Other versions

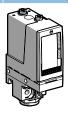
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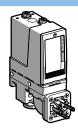
Electromechanical pressure and vacuum switches

Size 500 bar (7250 psi) Adjustable differential, for regulation between two thresholds 1 C/O single-pole contact

XMLB pressure switches

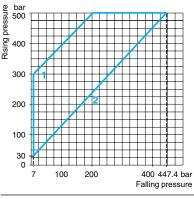
With setting scale

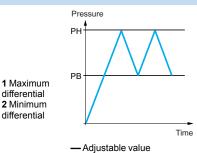




Adjustable range of operating point (PH) (rising pressure)		30–500 bar (435–7250 psi)			
Hydraulic oils, up to 320 °F (160 °C)	XMLB500D2S13	XMLB500D2S11	XMLB500D2C11		
Fresh water, sea water, up to 320 °F (160 °C)	XMLB500E2S13	XMLB500E2S11	XMLB500E2C11		
Corrosive fluids, air, up to 320 °F (160 °C)	XMLB500N2S13	XMLB500N2S11	XMLB500N2C11		
	1/4"-18 NPTF	G 1/4-19	G 1/4-19		
Conduit/cable entry	1/2" NPT	Pg 13.5	DIN 43650A, 4-pin male		
Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		For suitable female connector, see page 73.		
Weight, lb (kg)			1.72 (0.780)		
cations (not shown under	general specification	ons)			
Min. at low setting	23 bar, –2.6, +3.8 (333.5 psi, –37.7, +55.1)				
Min. at high setting	52.6 bar, -14.8, +11.2 (762.7 psi, -214.6, +162.4)				
Max. at high setting	300 bar (4350 psi)				
Per cycle	625 bar (9062.5 psi)				
Accidental	1125 bar (16,312.5 psi)				
Destruction pressure		2250 bar (32,625 psi)			
	Hydraulic oils, up to 320 °F (160 °C) Fresh water, sea water, up to 320 °F (160 °C) Corrosive fluids, air, up to 320 °F (160 °C) Conduit/cable entry Terminals Cations (not shown under Min. at low setting Min. at high setting Max. at high setting Per cycle	Hydraulic oils, up to 320 °F (160 °C) Fresh water, sea water, up to 320 °F (160 °C) Corrosive fluids, air, up to 320 °F (160 °C) XMLB500D2S13 XMLB500D2S13 XMLB500D2S13 XMLB500D2S13 XMLB500D2S13 XMLB500D2S13 XMLB500D2S13 1/4"-18 NPTF 1/2" NPT Terminals 1 x 0.2 to 2 x 2.5 mm² (165 (0.750)) Cations (not shown under general specifications) Min. at low setting 23 bar, -2.6, +3.8 (333) Min. at high setting 52.6 bar, -14.8, +11.2 (165 (0.750)) Max. at high setting 300 bar (4350 psi) Per cycle 625 bar (9062.5 psi) Accidental	Hydraulic oils, up to 320 °F (160 °C) Fresh water, sea water, up to 320 °F (160 °C) Corrosive fluids, air, up to 320 °F (160 °C) 1/4"-18 NPTF G 1/4-19 Conduit/cable entry 1/2" NPT Pg 13.5 Terminals 1 x 0.2 to 2 x 2.5 mm² (1 x 24 to 2 x 14 AWG) 1.65 (0.750) Min. at low setting 23 bar, -2.6, +3.8 (333.5 psi, -37.7, +55.1) Min. at high setting 300 bar (4350 psi) Per cycle 625 bar (9062.5 psi) Accidental 120 XMLB500D2S13 XMLB500D2S11 XMLB500E2S11 XMLB500D2S11 XMLB500D2S1 XMLB500D2S11 XMLB500D2S11 XMLB500D2S11 XMLB500D2S11 XMLB50		

Pressure switch style Operating curves





Piston

Connection

Terminal model

Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$ and 13 $2 \rightarrow 12$ $3 \rightarrow 14$

Other versions

Electromechanical pressure and vacuum switches

Size 500 bar (7250 psi) Adjustable differential, for regulation between 2 thresholds 2 C/O single-pole contacts

s	With setting scale		
ing point (PH)	30–500 bar (435–7250 psi)		
	Terminals		
Hydraulic oils, up to 320 °F (160 °C)	XMLC500D2S13	XMLC500D2S11	
Fresh water, sea water, up to 320 °F (160 °C)	XMLC500E2S13	XMLC500E2S11	
Corrosive fluids, air, up to 320 °F (160 °C)	XMLC500N2S13	XMLC500N2S11	
	1/4"-18 NPTF	G 1/4-19	
Conduit/cable entry	1/2" NPT	Pg 13.5	
Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
	1.65 (0.750)		
ations (not shown under	general specifications)		
Min. at low setting	19 bar ±0.9 (275.5 psi ±13.05)		
Min. at high setting	52 bar ±0.9 (754 psi ±13.05)		
Max. at high setting	340 bar (4930 psi)		
Per cycle	625 bar (9062.5 psi)		
Accidental	1125 bar (16,312.5 psi)		
	2250 bar (32,625 psi)		
	Piston		
		Connection	
1 Maximum differential 2 Minimum differential 400 448 bar falling pressure	Pressure PH PB Time — Adjustable value	2	
	Hydraulic oils, up to 320 °F (160 °C) Fresh water, sea water, up to 320 °F (160 °C) Corrosive fluids, air, up to 320 °F (160 °C) Conduit/cable entry Terminals ations (not shown under Min. at low setting Max. at high setting Per cycle Accidental 1 Maximum differential 2 Minimum differential 1 Minimum differential 2 Minimum differential 3 Minimum differential 400 448 bar	Maximum differential 2 Minimum differential 400 448 bar Maximum differential 400 448	

Other versions

Electromechanical pressure and vacuum switches

Size 500 bar (7250 psi)

Dual-stage, fixed differential, for detection at each threshold 2 C/O single-pole contacts (one per stage)

3/14 E		
YRALIS	pressure	ewitches
VIAIPD	DIESSUIE	SWILCIICS

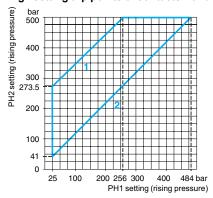
Without setting scale



Adjustable range of each	2nd stage operating point (PH2)	41–500 bar (594.5–7250 psi)		
operating point (rising pressure)	1st stage operating point (PH1)	25–484 bar (362.5–7018 psi)		
Spread between the two stages (PH2-PH1)		16–244 bar (232–3538 psi)		
Catalog numbers				
Fluids controlled	Hydraulic oils, up to 320 °F (160 °C)	XMLD500D1S13	XMLD500D1S11	
For materials in contact with fluid, see page 77. Only for control of group 2 fluids, in accordance with directive 97/23/EEC.	Fresh water, sea water, up to 320 °F (160 °C)	XMLD500E1S13	XMLD500E1S11	
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLD500N1S13	XMLD500N1S11	
Pressure connection		1/4"-18 NPTF	G 1/4-19	
Electrical compaction	Conduit/cable entry	1/2" NPT	Pg 13.5 conduit/cable entry	
Electrical connection	Terminals	1 x 0.2 to 2 x 2.5 mm ² (1 x 24 to 2 x 14 AWG)		
Weight, lb (kg)		1.65 (0.750)		
Supplementary specification	is (not shown under general sp	pecifications)		
Inherent differential	At low setting	21 bar ±3 (304.5 psi ±43.5)		
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	65 bar ±10 (942.5 psi ±145)		
Maximum allowable pressure	Per cycle	625 bar (9,062.5 psi)		
	Accidental	1125 bar (16,312.5 psi)		
Destruction pressure		2250 bar (32,625 psi)		
Pressure switch style		Piston		

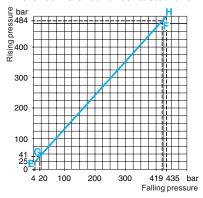
Operating curves

High setting trip points of contacts 1 and 2

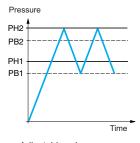


1 Maximum differential 2 Minimum differential

Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) **GH** Contact 2 (stage 2)



— Adjustable value --- Nonadjustable value

Connection

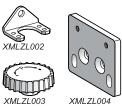
Terminal model

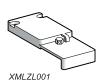
Contact 2 Contact 1 (stage 2) (stage 1)

Other versions

Electromechanical pressure and vacuum switches Accessories















Description		Specific characteristics	For use with switches	Catalog number	Weight lb (kg)
Rear fixing bracket for vibrations > 2 gn		_	XML•L35 XML•001	XMLZL006	0.51 (0.230)
Additional top support brac for vibrations > 4 gn	ket	_	XMLAM01 XML•M05 XMLA004 XML•010 to XML•500	XMLZL002	0.04 (0.020)
Knurled adjustment knob, & fits over adjustment screw(s) setting		_	All models	XMLZL003	0.022 (0.010
Mounting plate for replacing an XMJA or XMGB switch by an XML switch		_	XMLAM01 XML•M05 XMLA004 XML•010 to XML•500	XMLZL004	0.024 (0.110)
Lead sealable protective co to prevent unauthorized acces screws and fixing screw of sw	ss to adjustment	_	XMLA XMLB	XMLZL001	0.08 (0.035)
Lead sealable protective co to deter unauthorized access adjustment screws		_	All models	XMLZL011	0.07 (0.030)
	Without setting	24/48 Vac/Vdc	XMLA/B	XMLZZ024	0.20 (0.090)
	scale	110/240 Vac	XMLA/B	XMLZZ120	0.20 (0.090)
Indicator modules and			XMLA	XMLZA024	0.20 (0.090)
associated covers, 2 LEDs (orange and green)	With setting	24/48 Vac/Vdc	XMLB	XMLZB024	0.20 (0.090)
	scale	110/240 Vac	XMLA	XMLZA120	0.20 (0.090)
		110/240 Vac	XMLB	XMLZB120	0.20 (0.090)
Hydraulic block for base mounting directly onto fluid manifold		_	All models	XMLZL005	0.53 (0.240)
Female connector, DIN 4365	50A	_	XML•••••C11	XZCC43FCP40B	0.08 (0.035)
Jumper cables, DIN 43650A		1 m	XML•••••C11	XZCR1523062K1	0.18 (0.080)
M12, straight male, for split	ter boxes	2 m	XML•••••C11	XZCR1523062K2	0.024 (0.110
Adapter, G 1/4" – G 3/8" male/female		_	All models	XMLZL012	0.29 (0.130)

Renewal parts				
Description	Specific characteristics	For use with switches	Catalog number	Weight lb (kg)
Sealing gasket	For sizes ≥ 300 bar	XMLA/B/C/D	XMLZL010	0.03 (0.015)
		XML•S35	XMLZL013	0.13 (0.060)
Diaphragms	-	XML•S02	XMLZL014	0.09 (0.040)
		XML•S04	XMLZL015	0.07 (0.030)

Connector pinout

XZCC43FCP40B



Jumper cables, DIN 43650A, M12 straight male XZCR15230D62K•



Cable connections xzcpv, xzcp

3 4



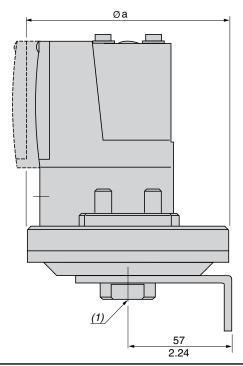
XZCC43F

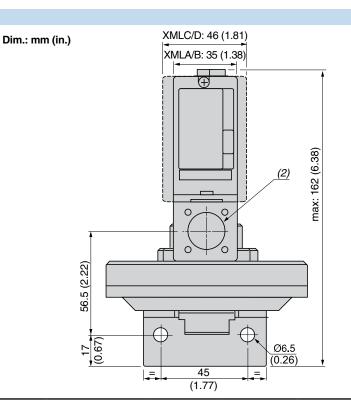


XZCC12F

Electromechanical pressure and vacuum switches

XML+L35, XML+001, XML+S

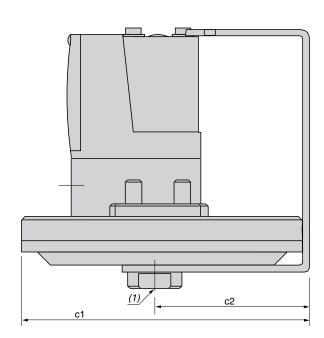


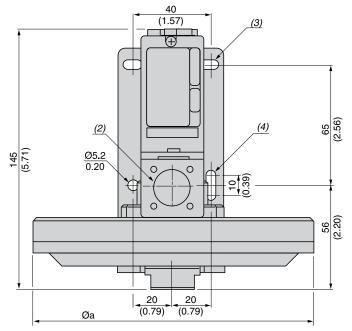


(1) 1 fluid entry, tapped G 1/4 (BSP female)

 $^{(1)}$ 1 electrical connection entry, tapped M20 x 1.5, Pg 13.5, or 1/4"-18 NTP

XMLBM03, XMLBL05





XML	Øa	c1	c2
BM03	150 (5.91)	155.5 (6.12)	80.5 (3.17)
BL05	200 (7.87)	204 (8.03)	104 (4.09)
•L35, •001	110 (4.33)	_	_
•S35, •S02, •S04	110 (4.33)	_	_
•S10, •S20	86 (3.39)		_

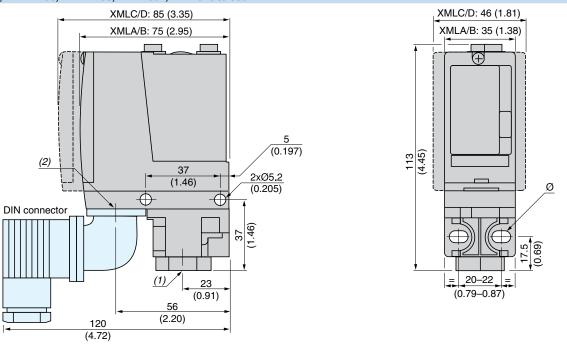


^{(1) 1} fluid entry, tapped G 1/4 (BSP female)

 $[\]begin{tabular}{ll} (2) & 1 & 1.5, & 1.5$

Electromechanical pressure and vacuum switches

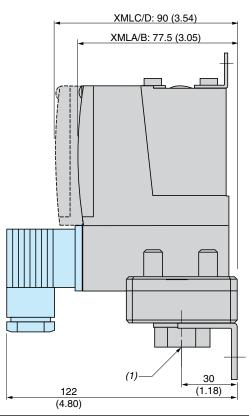
XMLAM01, XMLBM05, XMLCM05, XMLA004, XML•010 to 500

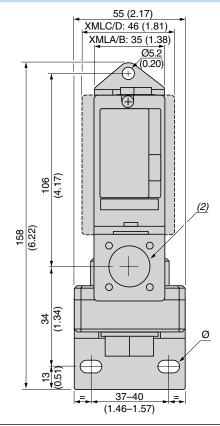


(1) 1 fluid entry, tapped G 1/4 (BSP female) (2) 1 electrical connection entry, tapped M20 x 1.5, Pg 13.5, or 1/4"-18 NTP

Ø: 2 elongated holes, Ø5.2 x 6.7

XML•M02, XML•002, XMLB004, XMLC004, XMLD004



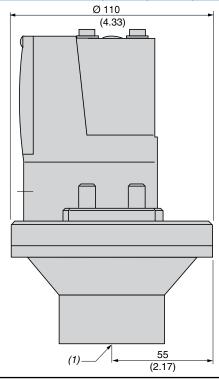


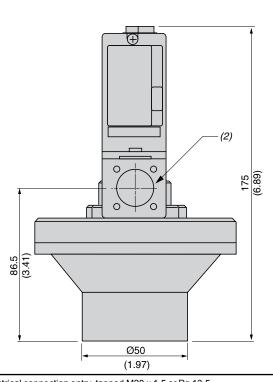
(1) 1 fluid entry, tapped G 1/4 (BSP female) (2) 1 electrical connection entry, tapped M20 x 1.5, Pg 13.5, or 1/4"-18 NTP

Ø: 2 elongated holes, Ø10.2 x 5.2

Electromechanical pressure and vacuum switches

XMLBL35P, XMLB001P (viscous products)

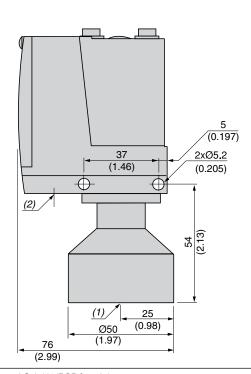


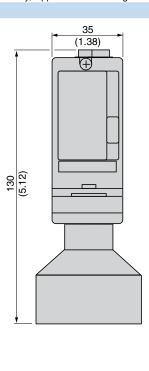


(1) 1 fluid entry, tapped G 1-1/4 (BSP female).

 $^{\mbox{\tiny (2)}}$ 1 electrical connection entry, tapped M20 x 1.5 or Pg 13.5.

XMLBM05P, XMLA004P, XML•010P, XML•020P, XML•035P (viscous products)





^{(1) 1} fluid entry, tapped G 1-1/4 (BSP female)

^{(2) 1} electrical connection entry, tapped M20 x 1.5 or Pg 13.5.

Electromechanical pressure and vacuum switches

Component Materials in Contact with Fluid								
Pressure or vacuum switch catalog number	Zinc alloy	Stainless steel	Brass	Steel	Nitrile	PTFE	FPM, FKM	Aluminium
XMLAM01V••••, XML•M02V••••		(1)						
XMLAM01T••••, XML•M02T••••		(2)						
XMLBM03R••••								
XMLBM03S••••		(3)						
XML•M05A••••		(1)						
XML•M05B••••		(1)						
XML•M05C••••		(1)						
XMLBM05****		(1)						
XMLBL05R••••								
XMLBL05S****		(3)						
XML•L35R••••, XML•S35R••••		(1)						
XML•L35S••••		(3)						
XMLBL35P••••		(1)						
XML-001R		(1)						
XML-001S		(3)						
XMLB001P****		(1)						
XML•002A••••								
XML•002B••••, XML•S02B••••								
XML-002C		(3)						
XMLA004A****								
XMLA004B****								
XMLA004C••••		(2)						
XMLA004P••••								

Materials in contact with fluid

^{(1) 1.4307 (}AISI 316L) (2) 1.4404 (AISI 316L) (3) 1.4305 (AISI 303)

Electromechanical pressure and vacuum switches

Component Materials in Contact with Fluid (c	ontinued)							
Pressure switch catalog number	Zinc alloy	Stainless steel	Brass	Steel	Nitrile	PTFE	FPM, FKM	Aluminium
XMLB004A••••								
XML•004B••••, XML•S04B••••								
XML•004C••••		(3)						
XML•010A••••								
XML•010B••••								
XML•010C••••		(2)						
XML•010P••••, XML•S10A••••								
XML•020A••••, XML•035A••••								
XML•020B••••, XML•035B••••								
XML•020C••••, XML•035C••••		(2)						
XML•020P••••, XML•035P••••, XML•S20A••••								
XML•070D••••, XML•160D••••								
XML•070E••••, XML•160E••••		(4)						
XML-070N, XML-160N		(5)						
XML•300D••••								
XML•300E••••		(4)						
XML•300N••••		(5)						
XML•500D••••								
XML•500E••••								
XML•500N••••4		(5)						

Materials in contact with fluid

Grade of Stainless Steel
(1) 1.4307 (AISI 316L)
(2) 1.4404 (AISI 316L)
(3) 1.4305 (AISI 303)
(4) 1.4404 (AISI 316L) + 1.4462
(5) 1.4404 (AISI 316L) + 1.4305 (AISI 303)

Industrial pressure and vacuum switches 9012G pressure switches

Introduction

The 9012G pressure switches are UL Listed and CSA certified as industrial control equipment. They are used to interface pneumatic or hydraulic systems with electrical control systems by opening or closing electrical contacts in response to pressure changes in the system. They have outstanding repeatability and drift performance. Their efficient design uses durable, low mass components for excellent performance under heavy duty vibration and shock conditions.

The 9012G pressure switches line offers devices with either diaphragm or piston actuators—for optimum life, versatility, and speed of operation. Features include the following:

- High shock resistance
- High set-point stability
- Internal or external range adjustment
- No drain line required
- Dual numerical range scale (psi and kPa)
- One or two SPDT double-break contacts
- Adjustable or fixed (nonadjustable) differential
- Single-stage, dual-stage, or differentialpressure operation

A variety of modifications is available (see also page 12):

The 9012G diaphragm switches range from 0.2–675 psi falling pressure. Nitrile diaphragms and zinc-plated steel flanges are standard. Diaphragms of Viton® fluorocarbon or ethylene propylene are available as well as stainless steel flanges.

The 9012G piston-actuated switches range from 20–9,000 psi falling pressure. They have sealed pistons and can be used on air, water, oil, or any media compatible with the actuator material. The switches come standard with stainless steel pistons and housings, Viton diaphragms and O-ring seals, and Teflon® retaining rings. Ethylene propylene diaphragms and O-ring seals are also available.

The 9012G industrial pressure switches are available as open type or in NEMA 1 enclosures. The backplate is steel with a plastic cover. Open devices in pressure ranges up to 250 psi are available with internal- or external-threaded pressure connectors, ideally suiting them for panel mounting.

The 9012G machine tool pressure switches with NEMA 4, 4X, or 13 (IP66) cast aluminum enclosures are UL Listed and CSA certified as industrial control equipment. They are also UL Marine Listed for use on vessels greater than 65 ft long where ignition protection is not required.

The 9012G machine tool switches are also available in NEMA 7 & 9 cast aluminum enclosures. These are UL Listed for use in Class I, Divisions 1 and 2, Groups C and D, and Class II, Divisions 1 and 2, Groups E, F, G hazardous locations.

Application and general information

9012 pressure switches can generally be used in any application where electrical contacts must open or close in response to a system pressure change, within the electrical and pressure ratings of the switch. Pressure switches are used in a wide variety of applications such as the following:

- compressed air systems
- HVAC equipment
- chillers
- pumping systems
- machine tools

- stamping presses
- automatic grinders
- welders
- process equipment
- molding machines

Pressure switches typically perform one of the following two functions:

Monitoring the pressure in the system. The switch can be used either as an interlock that sequences operations in an automatic system, or to give an audio or visual signal, typically an alarm of an undesired condition, at predetermined pressures. A switch with a **fixed** differential is generally used in these applications.

Controlling the pressure in the system by starting and stopping a pump or a compressor at predetermined pressures. A switch with an **adjustable** differential is usually needed in these applications.

Industrial pressure and vacuum switches 9012G pressure switches

Diaphragm life

The elastomer diaphragms used on 9012G switches can withstand high speed cycling and wide pressure changes. They can tolerate operating speeds up to 200 cycles per minute with no negative impact on the life of the diaphragm.

Diaphragm life is affected by pressure medium compatibility. Standard diaphragms on 9012G devices are nitrile in zinc-plated steel flanges. Also available are Viton fluorocarbon and ethylene propylene diaphragms, as well as Type 316 stainless steel flanges.

The diaphragm can withstand wide pressure changes on each operating cycle. However, the pressure applied to the diaphragm during the normal operating cycle should never exceed the maximum value listed in the Range column in the catalog listing. Regularly cycling the pressure above this value reduces life considerably. If significant surges are common, or if pressures are higher than those listed in the Range column, consider using a piston device.

Piston life

For long piston life, the pressure medium should be filtered to keep foreign matter such as dirt and chips out of the piston assembly. 9012G sealed piston devices are not recommended for use on dry gas media, since this usage could cause some leakage past the seal. Depending on the gas, the media pressure, and the rate of operation, the amount of leakage could render the switch inoperable. (Note, however, that some weepage of the media is necessary to lubricate the seals. This small amount of weepage does not indicate a problem.)

Surges

One of the most destructive conditions for a pressure switch is hydraulic surge. A surge is a high rate of rise in pressure, normally of short duration, caused by starting a pump or by opening and closing a valve. Extremely high rates of rise in pressure can be damaging even if they are within the limits of the maximum allowable pressure.

To limit the effect of surges, the switch should be mounted as close to an accumulator and as far from the pump or quick acting valve as possible. The 9012G piston-actuated switches have a 0.020 in. pressure orifice to help reduce the effects of minor surges. 9012G diaphragm-actuated switches have a 0.060 in. pressure orifice. A restrictor with a small orifice placed in the line between the switch and the pump or valve will further help to protect the switch. Using a surge snubber such as the 9049A26 or A26S will also protect the switch.

Vibration

Among other things, excessive vibration can cause contact bounce, chatter, or premature contact transfer, especially when system pressure is near the operating point of the switch. Remote mounting of the switch is the best way to avoid problems.

Use on steam

Switches should not be applied directly on steam exceeding 15 psig. However, with steam capillary tubing installed between the pressure connection and the switch, steam pressure up to 250 psig can be applied—provided this does not exceed the maximum allowable pressure rating of the switch or the maximum temperature rating at the actuator. Refer to the instruction bulletin supplied with the device.

Dual-stage operation

The 9012G dual-stage pressure switches provide two distinct levels of control from one device. These switches are most commonly used where dual functions are required, or in sequencing applications such as alarm-shutdowns.

Differential-pressure operation

The 9012G pressure switches for differential-pressure sensing can monitor changes in the difference between two pressures. These unidirectional devices signal that a predetermined pressure difference was reached, resulting from a widening or narrowing of the difference between two pressures.

Industrial pressure and vacuum switches 9012G pressure switches

Piston- vs. diaphragm-actuated devices

Whether to select a piston or diaphragm device depends on several criteria:

- maximum allowable pressure
- range and differential
- surges
- medium (whether hydraulic or pneumatic)

Maximum allowable pressures for piston devices are much higher than for diaphragm devices. Most diaphragm devices have a maximum allowable pressure of 850 psi or less, whereas all piston devices have a maximum allowable pressure of 10,000 psi or more.

Range and differential for diaphragm devices are lower than for piston devices. Many applications call for a low differential, such as 20 psi. This may exclude piston devices, which have a minimum differential of 60 psi or more.

Surges are a part of every hydraulic system. While many are small and have only a small effect on the switch, some are significant and can potentially destroy a pressure switch. Diaphragm devices are the most sensitive to surges and are most easily damaged. Piston devices are more tolerant of surges and last longer in the same application.

Hydraulic systems, which typically use oil-based media, are more demanding applications than pneumatic systems. Pressure switches used in hydraulic applications typically experience higher pressures, have wider pressure variations, and produce more surges, since the medium does not compress. Pneumatic systems, which typically use air, place fewer demands on a system, since these applications typically experience lower pressures and the medium can compress, cushioning the effects of surges. Table 1 offers basic guidelines for determining the selection of a piston- versus a diaphragm-operated pressure switch.

Piston vs. diaphragm							
Maximum allowable pressures	High	Piston					
Maximum anowable pressures	Lower	Diaphragm					
Duccessures	High pressures	Piston					
Pressures	Low differentials or pressures	Diaphragm					
Surman	Constant	Piston					
Surges	Minimal	Diaphragm or piston					
Madia	Hydraulic systems	Piston					
Media	Pneumatic systems	Diaphragm					

Technical overview

Operating points (set points)

Pressure switches have two operating points:

- Increasing pressure (rising pressure)
- Decreasing pressure (falling pressure)

These operating points are also called the set points of the switch.

Differential

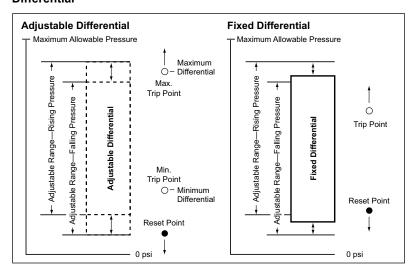
The *differential* is the difference in pressure between the rising and falling pressure points. It can be adjustable or fixed.

Range

The *range* refers to the pressure limits within which the operating points (settings) can be adjusted. The range of the 9012G pressure switch is tied to the decreasing pressure operating point. Adding the differential to the decreasing pressure operating point determines the increasing pressure operating point.

Industrial pressure and vacuum switches 9012G pressure switches

Differential



Fixed differential

To determine the operating range on rising pressure for a fixed differential switch, add the differential to the decreasing pressure operating point. For example, to determine the range on **increasing** pressure for a 9012GDW5 switch:

- Range on decreasing pressure = 3 to 150 psi
- Fixed differential = 6.0 ± 0.8 psi
- Range on increasing pressure = 9 ± 0.8 to 156 ± 0.8 psi

Adjustable differential

For adjustable differential switches, add the minimum differential to the low end of the range and the maximum differential to the high end of the range. For example, to determine the range on **increasing** pressure for a 9012GAW5:

- Range on decreasing pressure = 3 to 150 psi
- Adjustable differential = 6.0 to 30 psi
- Range on increasing pressure = 9 to 180

During the normal operating cycle, system pressure should never exceed the upper limit of the range when using a diaphragm-actuated switch. This greatly reduces the life of the diaphragm. For optimum life, operate the switch in the middle 80% of the range.

Maximum allowable pressure

Maximum allowable pressure is the pressure to which a switch can be subjected without causing a change in operating characteristics, shift in settings, or damage to the device

System pressure surges may occur during machine startup or from valve operation. Surges are not normally detrimental to the life of a switch if the surge is within the maximum allowable pressure rating of the switch. Diaphragm-actuated switches should not be subjected to more than 10 surges per day. More frequent surges greatly reduce the life of the diaphragm.

Industrial pressure and vacuum switches 9012G pressure and 9016G vacuum switches

Specifications

Environment								
Environmental specifications								
Conformity to standards	CE, IEC 60957.5.1, UL 508, CSA 3211-03							
Product certifications	UL Listed and CSA certified as industrial control equipment							
Protective treatment	Marine use: HT (does not apply to 9016GVG)							
Fluids controlled	Air, water, hydraulic oils, gases, steam (depending on the model)							
Materials	Cast aluminum enclosures (9012 NEMA 1 and 9016 GVG are stamped metal enclosure and molded cover)							
Operating position	Operates in all positions							
Shock resistance	50 g							
Degree of protection	Depends on the model							
Operating rate (operating cycles/minute)	120 operations/minute max. 9016GVG: 60 operations/minute max.							
Repeat accuracy	±0.1 to ±1.0% (does not apply to 9016GVG)							
Drift	±1.0% of the adjustable range over 1 million operations							
Pressure connection	G1/4 (BSP) female, 1/4"-18 NPTF, or 1/2"-14 NPT							
Electrical connection	1/2"-14 NPTF, Pg13.5, or ISO M20 (also, $3/4$ "-14 NPTF available only on NEMA 7 and 9). NEMA 1 is 1/2" conduit entry, unthreaded.							

Contact arrangement 9012G and 9016G machine tool and vacuum switches (except GVG) **Contact arrangement**

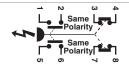
Single Pole Double Throw 1 N.O., 1 N.C. (SPDT)

Contact symbol

Snap switch contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.

Double Pole **Double Throw** (DPDT)

2 N.O., 2 N.C.



Snap switch contains two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O. and 1 N.C.) that must be used on circuits of the same polarity.

Circuit ratings												
				AC	—50	or 60 H	łz		DC			
Contacts	Continuous carrying	ge (V)	35	Indu % pow		tor	Resistive, 75% power factor	ge (V)	Inductive a	nd resistive		
ပိ	amperes	Voltage	Ma	ake	Bre	eak	Make and	Voltage		eak amperes		
		≥	Α	VA	Α	VA	break amperes	≥	Single throw	Double throw		
	10	120	60	7200	6	720	6	125	0.55	0.22		
SPDT	10	240	30	7200	3	720	3	250	0.27	0.11		
SPDT	10	480	15	7200	1.5	720	1.5	301–	0.40			
	_	600	12	7200	1.2	720	1.2	600 ⁽¹⁾	0.10	_		
	10	120	60	7200	6	720	6	125	0.22	0.22		
DDDT	10	240	30	7200	3	720	3	250	0.11	0.11		
DPDT	10	480	15	7200	1.5	720	1.5	600	<u>—</u>	_		
	_	600	12	7200	1.2	720	1.2		_			

(1) Continuous carrying ampere rating does not apply. Acceptable wire sizes: 12–22 AWG. Recommended terminal clamp torque: 7 lb-in Not recommended for use on circuits below 24 V, 20 mA.

Electrical Ratings—9016GVG									
Voltage	-	DC							
voltage	Single Phase	Polyphase	БС						
110 V	2 hp	3 hp	1 hp						
220 V	3 hp	5 hp	1 hp						
440–550 V	5 hp	5 hp	_						
32 V	_	_	0.5 hp						

Note: Control Circuit Rating: A600

Industrial pressure and vacuum switches 9012G pressure switches

Use this table for ir	iterpretation only. Some	combinations are not available.		9012G	Α	R		2	2	
Designation				Catalog			r			
•	Pressure Switch			9012G						
Classification	Vacuum Switch			9016G						
		Diaphragm, Low Pressure—Adjustat	ole		Α					
		Diaphragm, High Pressure—Adjusta	ble		В					
	Single-Stage	Piston—Adjustable			С					
	Machine Tool	Diaphragm, Low Pressure—Fixed			D					
		Diaphragm, High Pressure—Fixed			Е					
		Piston—Fixed			F					
		Diaphragm, Low Pressure—Adjustat	ole		G					
	Differential-Pressure	Diaphragm, High Pressure—Adjusta	ble		Н					
ctuator Type—		Piston—Adjustable			J					
ifferential Type		Diaphragm, Low Pressure—Adjustat	ole		K					
	Dual-Stage	Diaphragm, High Pressure—Adjusta			L					
	-	Piston—Adjustable	-		M					
		Diaphragm, Low Pressure—Adjustate	ole		N					
		Diaphragm, High Pressure—Adjusta			Р					
	Single-Stage Industrial	Piston—Adjustable			Q					
		Diaphragm, Low Pressure—Fixed			R					
		Diaphragm, High Pressure—Fixed			S					
		Piston—Fixed			T					
	1					G				
Enclosure,	Open					0				
IEMA Type	7, 9					R				
•	4, 4X, 13					w				
	1/4"-18 NPTF						blank			
hreads	Metric						М			
	Single-pole, double-th	nrow						blank		
ontacts	Double-pole, double-t							2		
	, ,		0.2-10						1	
			1-40						2	
		Single or Dual Stage, Low Pressure	1.5–75						4	
		3 1 1 1 1 3 3 3 7 1 1 1 1 1 1 1	3–150						5	
	5: .		5–250						6	
	Diaphragm		13–425						1	
		Single or Dual Stage, High Pressure	20–675						2	
ressure		D.W. 11.15	0–75						1	
Range (psi)		Differential-Pressure, Low Pressure	0–175						4	
		Differential-Pressure, High Pressure							1	
			20–1000						1	
			90–2900						2	
	Piston	Single or Dual Stage	170–5600						3	
			270–9000						4	
		Differential-Pressure	0-5000						1	
	,		0–28						1	
/acuum (inHg)	Diaphragm	Single Stage, Low Pressure	0-25						2	
			0 20							See tables on pages 8
Options	Factory modifications	and accessories								8/93 and 99.

9012G machine tool pressure switches for single-stage operation Pressure range (psi)—Contacts change on decreasing pressure										
Actuator	Switch style	Range (psi)	Fixed differential	Adjustable differential	Pressure code					
		0.2–10	0.6±0.1	0.6–2	1					
	Cinala an Dual Chana	1–40	1.6±0.4	1.6–8	2					
	Single or Dual Stage, Low Pressure	1.5–75	3.0±0.5	3.5–15	4					
	Low i lossuic	3–150	6.0±0.8	6.0–30.0	5					
Diaphragm		5-250	10.0±1.5	10.0–49	6					
Diapiliagili	Single or Dual Stage, High Pressure	13–425	16±3.5	16–90	1					
		20-675	27±5	27–130	2					
	Differential-Pressure, Low Pressure	0–75	0.25±10	0.25–10	1					
	Differential-Pressure, Low Pressure	0–175	_	0.5–36	4					
	Differential-Pressure, High Pressure	0–500	_	3–175	1					
		20-1000	89±18	89–200	1					
	Single or Dual Stage	90-2900	255±30	255–560	2					
Piston	Single of Dual Stage	170-5600	578±110	578–1260	3					
		270-9000	788±140	788–1900	4					
	Differential-Pressure	0-5000	<u> </u>	15–825	1					

The 9012G single-stage pressure switches are control-circuit rated devices. These switches are used in pneumatic or hydraulic systems on a wide variety of machine and process applications to protect the equipment. They either control or monitor the system pressure.



Industrial pressure and vacuum switches 9012G machine tool pressure switches

Selection and specifications— 9012G pressure switches



9012GDW1

Single-Stage Operation

Class 9012 single-stage pressure switches are control circuit rated devices used in pneumatic or hydraulic systems on a wide variety of machine and process applications to protect the equipment and control or monitor the system pressure.

- Type G machine tool switches are available with NEMA 4, 4X, and 13 (IEC IP66) enclosure ratings.
- The NEMA 7 and 9 devices are UL listed for use in the following hazardous locations: Class I, Divisions 1 and 2, Groups C and D; and Class II, Divisions 1 and 2, Groups E, F, and G.
- NEMA 4, 4X, and 13 devices are suitable for use in Class I, Division 2, Groups A, B, C, and D hazardous locations or nonhazardous locations only.
- Enclosure materials are cast aluminum.
- To ensure repeatability and minimize setting drift, pressure settings should fall within the middle 80 percent of the pressure range.

Fixe NEI	ed differential MA 4, 4X, 13 Enclosur Listed and CSA Certific	e ed as Industrial Control	Equipment								
F	lange on decreasing	Approximate	Maximum	Class 9012 Type							
	pressure psig	differential at mid-range, psig ⁽¹⁾	allowable pressure, psig	SPDT	DPDT						
Diap	hragm actuated—Nitrile	e diaphragm, zinc plated	steel housing								
	0.2–10	0.6 ± 0.1	100	GDW1	GDW21						
	1–40	1.6 ± 0.4	100	GDW2	GDW22						
	1.5–75	3.0 ± 0.5	240	GDW4	GDW24						
	3–150	6.0 ± 0.8	475	GDW5	GDW25						
	5–250	10.0 ± 1.5	750	GDW6	GDW26						
	13–425	16 ± 3.5	850	GEW1	GEW21						
	20–675	27 ± 5	2000	GEW2	GEW22						
Pist	on actuated—#440 stain	less steel piston									
#303	stainless steel housing	g, Viton® fluorocarbon di	aphragm and O-ring	g, Teflon® retaining	ring						
	20–1000	59 ± 9	10,000	GFW1	GFW21						
	90–2900	170 ± 15	15,000	GFW2	GFW22						
	170–5600	289± 55	20,000	GFW3	GFW23						
	270–9000	495 ± 70	25,000	GFW4	GFW24						
Spe	cifications										
Fluid	s controlled	Air, water, hydraulic oils, gases, steam (depending on the model)									
Pres	sure connection	1/4"-18 NPTF is standard. For metric threads, add M after the W on all types. (2) Other options are available (see page 8/91).									
Weig	ht (approximate)	3 lb (1.36 kg)									
Volta	ge limits	600 V									
Cont	inuous current	10 A									
Elect	rical connections	1/2"-14 NPTF (standard), Fo	r Pg 13.5, or ISO M20, s	see footnote (2).							
Stan	dards/Ratings		CE, IEC 60957.5.1, UL 508, CSA 3211-03. UL Marine Listed for use on ships/vessels greathan 65 ft long where ignition protection is not required.								
Tem	perature ratings	Minimum	Maximum								
Amb	ient	–23 °C (–10 °F)	+85 °C (+185 °F)								
-	Diaphragm	-40 °C (-40 °F)			_						
Medi	a Piston	–26 °C (–15 °F)	+120 °C (+250 °F)								
	All with Form Q4	-26 °C (-15 °F)									
Ope	rating curves	Contact blocks	Connection								
ωl	Max. Differential	1 N.O., 1 N.C.	Form H17								
sur	Max. Billororida	<u> </u> ω	√ Brow	vn							
res	Fixed	Same	_ or • • • • • Whit								
Max. Differential Fixed Differential Min. Differential		Polarity	Red 4 8	" (2							
isi	Min. Differential	2 4	ED 2 6 A Black	¬\@ 9 ∕							
22	Will. Billerendar	2 N.O., 2 N.C.	· _ ` _ ^	K L							
			Black ♪ 1 L Blue								
	Falling pressure	- 2 3 4	Form H10	Form H11							
		Same Polarity	ORG WHT	ORG RED							
		Same	□ BLK GRN	GRN \$							
		Polarity 8	6 432	BLK (04320)							
			10 RED	10 PWHT							
			▶ Y KED	LHM4							

SPDT snap switches contain two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity. DPDT snap switches contain two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity. Acceptable wire sizes: 12-22 AWG Recommended terminal clamp torque:

(1) The differential adds to the range setting and determines the operating point on rising pressure

- (2) To order a Pg13.5 electrical conduit entry and a 1/4"-19 BSP pressure connection, add M12 to the end of the catalog number, as well as adding "M" after "W" for metric threads. For example: 9012GAW1 = 1/2" NPT electrical conduit entry 9012GAWM1 = 20 x 1.5 mm electrical conduit entry and 1/4"-19 BSP pressure connection 9012GAWM1M12 = Pg13.5 electrical conduit entry and 1/4"-19 BSP pressure connection



Industrial pressure and vacuum switches 9012G machine tool pressure switches



9012GDR

Range on	Approximate Differential	Maximum Allowable	Class 9012 Type				
Decreasing Pressure psig	at Mid Range psig ⁽¹⁾	Pressure, psig	SPDT	DPDT			
Diaphragm Actuated—	Nitrile Diaphragm, Zinc Plated	Steel Housing					
0.2–10	1.0 ± 0.1	100	GDR1	GDR21			
1–40	2.4 ± 0.8	100	GDR2	GDR22			
1.5–75	4.5 ± 1	240	GDR4	GDR24			
3–150	9 ± 1.5	475	GDR5	GDR25			
5–250	15 ± 3	750	GDR6	GDR26			
13–425	25 ± 7	850	GER1	GER21			
20–675	41 ± 10	2000	GER2	GER22			
	O Stainless Steel Piston. ousing, Viton® Fluorocarbon Di 89 ± 18	aphragm and O-ring, Te	eflon® Retaining GFR1	Ring GFR21			
90–2900	255 ± 30	15,000	GFR2	GFR22			
170–5600	578 ± 110	20,000	GFR3	GFR23			
270–9000	788 ± 140	25,000	GFR4	GFR24			
Specifications							
luids Controlled	Air, water, hydraulic oils, gases, stear	m (depending on the model)					
Pressure Connection	1/4"-18 NPTF (standard) or 1/2"-14 N						
Veight (approximate)	10 lb (4.54 kg)						
/oltage Limits	600 V						
Continuous Current	10 A						
Electrical Connections	1/2"-14 NPTF, 3/4"-14 NPTF						
Standards/Ratings	CE, IEC 60957.5.1, UL 508, CSA 321 where ignition protection is required.		se on vessels great	ter than 65 ft I			
Temperature Ratings	Minimum	Maximum					
Ambient	–23 °C (–10 °F)	+85 °C (+185 °F)					
Diaphragm	–40 °C (–40 °F)						
Media Piston	–26 °C (–15 °F)	+120 °C (+250 °F)					
All with Form Q4	–26 °C (–15 °F)						
Operating Curves	Contact Blocks	Connection					
Max. Differential Fixed Differential Min. Differential Falling pressure	1 N.O., 1 N.C. Same Polarity Same Polarity Polarity Polarity Polarity	Form H17 Red 4 8 White 2 Black 1 A Blue					
	5 6 7 8	1	Form H11				
1 N.O., 1 N.C.) that must be OPDT snap switches contain	n two double-break contact elements e used on circuits of the same polarity. in two electrically separated sets of use on circuits of opposite polarity.	ORG WHT GA 80 BLK OA	ORG RED O4 80 GRN O2 60 BLK	\$ 4 ³ 2			

⁽¹⁾ The differential adds to the range setting and determines the operating point on rising pressure.

NOTE: When pressure settings of the switches must be factory set (Form Y1), and only one setting is identified, specify whether this setting is on increasing or decreasing pressure.





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File LR 25490 Class 3211-03 G•W, G•O, G•G File LR 26817 Class 3218-02 G•R



Industrial pressure and vacuum switches 9012G machine tool pressure switches



9012GAW1

Range on Decreasin	Adjustable Differential (1)	Maximum Allowable	Class 90	12 Type
Pressure, psig	Approximate at Mid Range	Pressure, psig	SPDT	DPDT
Diaphragm Actuated	-Nitrile Diaphragm, Zinc Plated	Steel Housing		
0.2–10	0.7–2	100	GAW1	GAW21
1–40	2.4–8	100	GAW2	GAW22
1.5–75	3.9–15	240	GAW4	GAW24
3–150	6.6–30	475	GAW5	GAW25
5–250	11–49	750	GAW6	GAW26
13–425	20–82	850	GBW1	GBW21
20–675	35–130	2000	GBW2	GBW22
	40 Stainless Steel Piston. Housing, Viton [®] Fluorocarbon D	iaphragm and O-ring, Te	flon® Retainin	g Ring
20–1000	65–200	10,000	GCW1	GCW21
90–2900	187–560	15,000	GCW2	GCW22
170–5600	425–1050	20,000	GCW3	GCW23
270–9000	580–1500	25,000	GCW4	GCW24
Specifications				
Fluids Controlled	Air, water, hydraulic oils, gases, stea	am (depending on the model)		
Pressure Connection	1/4"-18 NPTF is standard. For metric electrical connection), add M after the connections, see page 8/91. (1)	` '		
Weight (approximate)	3 lb (1.36 kg)			
Voltage Limits	600 V			
Continuous Current	10 A			
Electrical Connections	1/2"-14 NPTF is standard. For metri- electrical connection), add M after the	ne W in the catalog number. (2)).	
Standards/Ratings	CE, IEC 60957.5.1, UL 508, CSA 32 65 ft long where ignition protection is		se on ships/vesse	els greater tha
Temperature Ratings	Minimum	Maximum		
Ambient	–23 °C (–10 °F)	+85 °C (+185 °F)		,
Diaphragm	–40 °C (–40 °F)			
Media Piston	–26 °C (–15 °F)	_+120 °C (+250 °F)		
All with Form Q4	,			
Operating Curves	Contact Blocks	Connection		
Max. Differential Adjustable Differential Min. Differential		Form H17 Red 4 Red 4 Black 5 Black 5 Black 5 Blue		
Falling pressure	2 N.C., 2 N.C. Same Polarity	Form H10 F	orm H11	
(1 N.O., 1 N.C.) that must polarity. DPDT snap switches cont contact elements allowing Each set contains two do	ain two double-break contact elements be used on circuits of the same ain two electrically separated sets of use on circuits of opposite polarity. ble-break contact elements (1 N.O.,	ORG WHT GA 80 BLK O2 60 O2 6	ORG RED O4 80 GRN: O2 60 BLK O4	3 ₂ 0
1 N.C.) that must be used	on circuits of the same polarity.			

⁽¹⁾ The differential adds to the range setting and determines the operating point on rising pressure.
(2) To order a Pg13.5 electrical conduit entry and a 1/4"-19 BSP pressure connection, add M12 to the end of the catalog number, as well as adding "M" after "W" for metric threads. For example:
9012GAW1 = 1/2" NPT electrical conduit entry
9012GAWM1 = 20 x 1.5 mm electrical conduit entry and 1/4"-19 BSP pressure connection
9012GAWM1M12 = Pg13.5 electrical conduit entry and 1/4"-19 BSP pressure connection

Industrial pressure and vacuum switches 9012G machine tool pressure switches



9012GAR

_	on Decreasing	Adjustable Differential (1)	Maximum Allowable	Class 9012 Type				
Pre	essure, psig	Approximate at Mid Range	Pressure, psig	SPDT	DPDT			
Diaphra	agm Actuated—N	itrile Diaphragm, Zinc Plated	Steel Housing					
	0.2–10	1.0–2	100	GAR1	GAR21			
	1–40	4–8	100	GAR2	GAR22			
	1.5–75	8–15	240	GAR4	GAR24			
	3–150	16–30	475	GAR5	GAR25			
	5–250	23–49	750	GAR6	GAR26			
	13–425	36–82	850	GBR1	GBR21			
	20–675	65–130	2000	GBR2	GBR22			
		Stainless Steel Piston. using, Viton® Fluorocarbon Dia	aphragm and O-ring, Te	flon® Retaining	g Ring			
	20-1000	98–200	10,000	GCR1	GCR21			
	90–2900	281–560	15,000	GCR2	GCR22			
	170–5600	638–1050	20,000	GCR3	GCR23			
	270-9000	870–1500	25,000	GCR4	GCR24			
Specif	ications							
Fluids C	ontrolled	Air, water, hydraulic oils, gases, stea	am (depending on the model)	1				
Pressure Connection 1/4"-18 NPTF (standard) or 1/2"-14 NPT. See page 8/91.								
Neight (approximate)	10 lb (4.54 kg)						
Voltage I	Limits	600 V						
Continu	ous Current	10 A						
Electrica	al Connections	1/2"-14 NPTF, 3/4"-14 NPTF						
Standar	ds/Ratings	CE, IEC 60957.5.1, UL 508, CSA 3211-03. UL Marine Listed for use on vessels longer than where ignition protection is required.						
Temper	ature Ratings	Minimum	Maximum					
Ambient	t	–23 °C (–10 °F)	+85 °C (+185 °F)					
	Diaphragm	–40 °C (–40 °F)						
Media	Piston	–26 °C (–15 °F)	+120 °C (+250 °F)					
	All with Form Q4	–26 °C (–15 °F)						
Operati	ing Curves	Contact Blocks	Connection					
≝ו ר	Adjustable Differential	1 N.O.,1 N.C. Same Polarity	Form H17 Red T 4 8 White 3 Black Black Black Blue					
	Falling procesure	2 N.O., 2 N.C.		Form H11				
	Falling pressure	Same Polarity Same	2 6 LN LO432	ORG RED O4 80 GRN 2 O2 60 BLK O4 O5	3 ₂ 0			

SPDT snap switches contain two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity. **DPDT** snap switches contain two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.

Acceptable Wire Sizes: 12–22 AWG Recommended Terminal Clamp Torque: 7 lb-in

(1) The differential adds to the range setting and determines the operating point on rising pressure.



File E12443 CCN NOWT Haz. Loc., G•R File E12158 CCN NKPZ G•W, G•O, G•G File E12158 CCN NTHT Marine Use, G•W



File LR 25490 Class 3211-03 G•W, G•O, G•G File LR 26817 Class 3218-02 G•R





Industrial pressure and vacuum switches 9012G pressure switches for differential-pressure operation



Differential-Pressure Operation

Pressure switches for differential-pressure operation are used to monitor the change in the difference between two pressures. The 9012G differential-pressure switches are unidirectional devices and are used in applications to signal that a predetermined pressure difference has been reached as a result of a widening or increasing difference between the two pressures. They can also be used in applications to signal that a predetermined pressure difference has been reached as a result of a narrowing or decreasing difference between the two pressures.

NEMA 4, 4X, and 13 devices are suitable for use in Class I, Division 2, Groups A, B, C, and D hazardous locations or nonhazardous locations only.

or nonhazardous location	is only.	. 5.555 1, 5111516112	, 0.00,00,0,0,0	, a = Hazara	000000000000000000000000000000000000000	
Adjustable different NEMA 4, 4X, 13 Encl	ial osures					
UL Listed and CSA	Certified as Industrial	Control Equipn	nent			
Working Pressure Range on decreasing X (upper) actuator	Adjustable Difference on Decreasing Pressure (Adds to working pressure)	Adjustable Differential Actuates on increasing pressure (adds to adjustable	Maximum Allowable Pressure	Class 90 SPDT	12 Type DPDT	
	Y (lower) actuator	difference)				
	Nitrile Diaphragm, Zinc		_			
0–75	0.25–10	1–2	100	GGW1	GGW21	
0–175	0.5–36	5.6–15	240	GGW4	GGW24	
0–500	3–175	26–90	850	GHW1	GHW21	
	Stainless Steel Piston.					
#303 Stainless Steel Ho	ousing, Viton® Fluoroca	rbon Diaphragm a	and O-ring, Teflo	on® Retaining	Ring	
0–5000	15–825	97–200	7500	GJW1	GJW21	
Specifications						
Fluids Controlled	Air, water, hydraulic oils, ga	ises, steam (dependir	ng on the model)			
Pressure Connection	1/4"-18 NPTF is standard. I M20 electrical connection), page 8/91. (1)	For metric threads (G	1/4 BSP female pre			
Weight (approximate)	3 lb (1.36 kg)					
Voltage Limits	600 V					
Continuous Current	10 A					
Electrical Connections	1/2"-14 NPTF (standard), F	or Pg 13.5, or ISO M2	20, see footnote (2)	on page 8/87 .		
Standards/Ratings	CE, IEC 60957.5.1, UL 508 65 ft long where ignition pro	, CSA 3211-03. UL Ma	arine Listed for use		ter than	
Temperature Ratings	Minimum Maximum					
Ambient	–23 °C (–10 °F)	+85 °C (+185 °F)				
Diaphragm	-40 °C (-40 °F)					
Media Piston	-26 °C (-15 °F) +120 °C (+250 °F)					
All with Form Q4	–26 °C (−15 °F)					
Operating Curves	Contact Blocks		Connection			
Max. Differential Adjustable Differential Min. Differential Falling pressure	2 N.O., 2 N.C. Same Polarity Polarity Polarity Polarity		Red 4 8	Frown White 2 1 Black		
I IPOIALITYI — I			Form H10	Form	H11	
SPDT snap switches contain two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity. DPDT snap switches contain two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits						



12-22 AWG

of the same polarity.

Acceptable Wire Sizes:



Recommended

Terminal Clamp Torque:



7 lb-in

Industrial pressure and vacuum switches 9012G dual-stage pressure switches



9012GKW1

Dual-Stage Operation

The 9012G dual-stage pressure switches are designed for use in applications where two separate pressure operations must be controlled by a single pressure monitoring device. These controls are most commonly used where dual functions are required or in sequencing applications such as alarm shutdowns. The spread between the two stages is adjustable, but the differential between the high (rising) and low (falling) operating points of each stage is fixed.

NEMA 4, 4X, and 13 devices are suitable for use in Class I, Division 2, Groups A, B, C, and D hazardous locations or nonhazardous locations only.

Fixed Differential NEMA 4, 4X, 13 Enclosure **UL Listed and CSA Certified as Industrial Control Equipment Fixed Differential** Range Setting Adjustable Spread SPDT Each Maximum Add to the low operating point to Pressure limits between Add to the range setting Stage which Stage 1 can be obtain the approximate high Allowable to obtain the decreasing operating point for each stage adjusted to operate on **Pressure** operating point of Stage 2 decreasing pressure Stage 1 Stage 2 Type **Diaphragm Actuated-**Nitrile Diaphragm, Zinc Plated Steel Housing 0.2-10 1.0 ± 0.2 1.5 ± 0.4 100 GKW1 1-40 4.4-20 4.0 ± 1.0 6.0 ± 1.5 100 GKW2 1.5-75 6.6 - 30 6.0 ± 1.5 8.0 ± 2.0 240 GKW4 13.2 - 75 8.0 ± 2.0 475 GKW5 3 - 150 12 ± 3 5-250 24.2-110 14 ± 3 21 ± 5 750 GKW6 13-425 44-180 20 ± 4 30 ± 7.5 850 GLW1 30 ± 6 45 ± 11 2000 GLW2 Piston Actuated— -#440 Stainless Steel Piston. #303 Stainless Steel Housing, Viton® Fluorocarbon Diaphragm and O-ring, Teflon® Retaining Ring 72-300 50 ± 10 75 ± 19 10,000 GMW1 20-1000 90-2900 176-800 140 ± 30 15,000 GMW2 210 ± 52 170-5600 360-1700 400 ± 100 20,000 GMW3 275 ± 60 270-9000 550-2500 400 ± 80 800 ± 150 25,000 GMW4 **Specifications** Fluids Controlled Air, water, hydraulic oils, gases, steam (depending on the model) 1/4"-18 NPTF is standard. For metric threads, add M after the W on all types Other options are available (see page 8/91). $^{(1)}$ **Pressure Connection** Weight (approximate) 3 lb (1.36 kg) Voltage Limits 600 V **Continuous Current** 10 A **Electrical Connections** 1/2"-14 NPTF (standard), For Pg 13.5, or ISO M20, see footnote (2) on page 8/87 CE, IEC 60957.5.1, UL 508, CSA 3211-03. UL Marine Listed for use on vessels greater than 65 ft Standards/Ratings long where ignition protection is not required **Temperature Ratings** Minimum Maximum <u>+85 °C (+185 °</u>F) Ambient -23 °C (-10 °F) Diaphragm -40 °C (-40 °F) Media Piston -26 °C (-15 °F) +120 °C (+250 °F) All with Form Q4 -26 °C (-15 °F) **Operating Curves Contact Blocks** Acceptable Wire Sizes: 1 N.O.. Max. Differential Rising Pressure 12-22 AWG Fixed **Recommended Terminal Clamp Torque:** Differential 7 lb-in Min. Differential Falling pressure



File E12158 File E12158 CCN NKPZ CCN NTHT - Marine Use



Form H17

File LR25490 Class 3211-03

Micro connector, 4-pin, for 24 Vdc pilot light



Wiring Diagrams for Receptacles and Connectors—Factory Modifications (Forms)—see page 8/91.

Prewired 5-pin male receptacle Form H10

RED

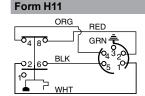
WHT

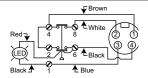
O4 80 BLK

GRN

O4 3 20

O5 19





Industrial pressure and vacuum switches 9012G machine tool modifications and renewal parts

012G Machine Tool	Factory Modifications (Forms)				
Modification		Applies to	Form		
ock on rising pressure, ma	anual reset only	Available on GDW, GDWM, GEW, GEWM, GFW, GFWM only	E3		
20 Vac or Vdc neon pilot lig	ght		r lens G17		
24 Vdc only LED			r lens G21 d lens G22		
24 Vdc LED pilot light with g	green lens	Class 9012 GAW-GMW and GAWM-GFWM, or Class 9016 GAW	/ G23		
PDT snap switch rated 1.1	A at 125 Vdc (minimum differential doubles)	Available on GAR-GFR, GAW-GJW, and GAWM-GFWM	H3		
nterchangeable Crouse-Hind	acle: Brad Harrison #41310 or Is receptacle at our convenience. For use with e plug #41306, 41307, 41308 or equal	Available on GAW–GJW single pole devices only. See wiring diagrams on page 8/90.	H10 or H11		
<u> </u>	24 Vdc pilot light (see diagram on page 8/90)	G•W (single pole only), except GAW2 and Form B2.	H17		
External range adjustment	With knob	GAW-GFW, GAWM-GFWM, and GKW-GMW	K		
vith range scale window	Slotted for screwdriver	GAW-GFW, GAWM-GFWM, and GKW-GMW	K1		
g 13.5 conduit thread and	1/4"-19 BSP pressure connection	GAW–GFW and GKW–GMW	M12		
	Standard nitrile diaphragm	GAR, GBR, GDR, GER, GAW, GBW, GDW, GEW, GGW, GHW, GAWM, GBWM, GDWM, GEWM, GKW, GLW, except Types 1 and	Q1		
316 stainless steel flange	Ethylene propylene diaphragm	Available on all GGW, GHW except GGW-1, 21. Available on all GAR, GBR, GDR, GER, GAW, GBW, GDW, GEW, GAWM, GBWM, GDWM, GEWM, GKW, GLW, except Types 1 and			
	Viton® fluorocarbon diaphragm	GAR, GAW, GBR, GBW, GDR, GDW, GER, GEW, GGW, GHW, GAWM, GBWM, GDWM, GEWM, GKW, GLW, except Types 1 and	Q4 Q4		
Range scale window (standa	ard with Forms K and K1)	GAW-GMW, GAWM-GFWM	V1		
	cified (If indicating only one special setting, on increasing or decreasing pressure.)	All 9012G	Y1		
Pressure connection	1/4"-18 NPT external thread	GAR, GAW, GDR, GDW, GGW, GKW	Z		
Not available in combination with Forms Q1, Q3, Q4	1/2"-14 NPT external thread, 1/4"-18 NPTF internal thread 7/16"-20 UNF-2B internal thread	GAR, GAW, GDR, GDW, GGW, GKW GAR-GFR; GAW-GMW	Z16 Z18		
	al parts kits, see the table below.	ns) for Renewal Parts Kits, Class 9998			
Modification		Applies to Parts Kit Type	Form H3		
PDT snap switch rated 1.1	A at 125 Vdc (minimum differential doubles)	PC313			
	Standard nitrile diaphragm	PC177–179, PC268, 269 PC265–267			
#316 stainless steel flange	Ethylene propylene diaphragm	PC177–178, PC268, 269 PC266, 267			
	Viton® fluorocarbon diaphragm	PC177-178, PC268, 269 PC265-267			
	1/4"-18 NPT external thread	PC265–269	Z		
Pressure connection	1/2"-14 NPT external thread, 1/4"-18 NPTF internal thread	PC265-269	Z16		
	7/16"-20 UNF-2B internal thread	PC177, 178, PC265–273	Z18		
Renewal Parts Kits, 0	Class 9998, for Class 9012 and 901	6 Devices			
Description	Equipment To Be Serviced		Parts Kit Typ		
	9012GA, GD, GG, GK, GN, GR 5, 25, 55 Seri	ies C only	PC268 (1)		
Actuator assembly	9012GA, GD, GG, GK, GN, GR 6, 26, 36, 46,	56 Series C only	PC269 (1)		
Actuator assembly	9012GB, GE, GH1, 21, 31, 41, 51; GL, GP, G		PC177 (1)		
	9012GB, GE, GH2, 22, 32, 42, 52; GL, GP, G	S2	PC178 (1)		
	9012GA, GD, GN, GR1, 21 Series C only		PC265 (1)		
Diaphragm assembly	9012GA, GD, GG, GK, GN, GR 2, 3, 22, 52 S	· · · · · · · · · · · · · · · · · · ·	PC266 (1)		
napinagin accomony	9012GA, GD, GG, GK, GN, GR4, 24, 54 Serie	es C only	PC267 (1)		
2141-4	9016 GAW-1, 21	Ones NEMA 4 4 V 42	PC233		
Gasket kit	Contains all replaceable gaskets for all 9012	• • • • • • • • • • • • • • • • • • • •	PC184		
Pilot light	9012, 9016G Forms G7, G8, G9, G10, G21, G	·	PC305		
2011	9012GC, GF, GJ, GQ, GT1, 21, 31, 41, 51 Se	•	PC270 (1)		
Piston assembly	9012GC, GF, GJ, GQ, GT2, 22, 32, 42, 52 Se	•	PC271 (1) PC273 (1)		
	·				
	PDT, for 9012GA, GB, GC, GD, GE, GF, GG, GH, GJ Single Pole; Except Forms E2, E3, E4, H3: Series C only				

Accessories

Class 9049 Accessories for 9012G Pressure Switches

Description
Stainless steel surge reducer for use on oils, coolants, and hydraulic fluids (not recommended for air or water)

A26S

Industrial pressure and vacuum switches 9012G industrial pressure switches



9012GRG5

Fixed Differential Open Type or NEMA 1 Enclosure UL Listed and CSA Certified as Industrial Control Equipment								
Range on Decreasing Pressure, psig	Approximate Differential (1) At Mid Range, psig	Maximum Allowable Pressure, psig	Class 9 Open Type	012 Type NEMA 1				
Diaphragm Actuated—I	Nitrile Diaphragm, Zinc Plated	Steel Housing						
0.2–10	0.4 ± 0.1	100	GRO1	GRG1				
1–40	1.2 ± 0.3	100	GRO3	GRG3				
1.5–75	2.2 ± 0.4	240	GRO4	GRG4				
3–150	4.2 ± 1	475	GRO5	GRG5				
5–250	7.4 ± 2	750	GRO6	GRG6				
13–425	13 ± 3	850	GSO1	GSG1				
20–675	19±5	2000	GSO2	GSG2				
Piston Actuated—#440 Stainless Steel Piston. #303 Stainless Steel Housing, Viton® Fluorocarbon Diaphragm and O-Ring, Teflon® Retaining Ring								
20–1000	49 ± 10	10,000	GTO1	GTG1				
90–2900	141 ± 15	15,000	GTO2	GTG2				
170–5600	200 ± 40	20,000	GTO3	GTG3				
270–9000	350 ± 45	25,000	GTO4	GTG4				
Specifications								
Fluids Controlled	Air, water, hydraulic oils, gases, stea	am (depending on the mode	el)					
Pressure Connection	1/4"-18 NPTF (standard), 1/2"-14 N	PT, or 7/16"-20 UNF-2B. Se	e Forms table on	page 8/93.				
Weight (approximate)	Type 1: 2 lb (0.91 kg); Open: 1.7 lb	(0.77)						
/oltage Limits	600 V							
Continuous Current	10 A							
Electrical Connections	1/2" conduit entry, unthreaded							
Standards/Ratings	CE, IEC 60957.5.1, UL 508, CSA 32	211-03						
Temperature Ratings	Minimum	Maximum						
Ambient	–23 °C (–10 °F)	+85 °C (+185 °F)						
Diaphragm	–40 °C (–40 °F)							
Media Piston	–26 °C (–15 °F)	+120 °C (+250 °F)						
All with Form Q4	–26 °C (–15 °F)	1 ` ` '						
Operating Curves	Contact Blocks							
Max. Differential Fixed Differential Min. Differential	SPDT Form C contacts	Acceptable Wire Sizes: 12–22 AWG Recommended Terminal Clamp Torque: 7 lb-in						
Falling pressure								

 $^{^{\}mbox{\scriptsize (1)}}$ Determines the operating point on rising pressure.









Industrial pressure and vacuum switches 9012G industrial pressure switches



9012GNO5



9012GQO2



9012GNG1

Rising Pres

	Range on easing Pressure	Approximate Mid Range (1) Differential (adds to the	Maximum Allowable	Class 90	012 Type			
psig		decreasing set point)	Pressure psig	Open Type	NEMA 1			
Diaphi	agm Actuated—	Nitrile Diaphragm, Zinc Plated	d Steel Housing					
	0.2–10	0.6–1.0	100	GNO1	GNG1			
	1–40	1.6–5.0	100	GNO3	GNG3			
	1.5–75	2.5–6.5	240	GNO4	GNG4			
	3–150	4.8–13	475	GNO5	GNG5			
	5–250	8.5–20.5	750	GNO6	GNG6			
	13–425	20–41	850	GPO1	GPG1			
	20–675	35–66	2000	GPO2	GPG2			
	tainless Steel Ho	Stainless Steel Piston. ousing, Viton® Fluorocarbon I						
	20–1000	56–98	10,000	GQ01	GQG1			
	90–2900	162–308	15,000	GQ02	GQG2			
170–5600		355–563	20,000	GQO3 GQO4	GQG3 GQG4			
0	270–9000	481–1050	25,000	GQU4	GQG4			
	fications	At the body for the constant	and the second second second	1 - 15				
	Controlled	Air, water, hydraulic oils, gases, steam (depending on the model)						
	re Connection (approximate)	1/4"-18 NPTF (standard), G1/4 (BSP) female, or 1/2"-14 NPT. See Forms in the table below. Type 1 : 2 lb (0.91 kg); Open : 1.7 lb (0.77)						
Voltage	· · · · /	Type 1: 2 lb (0.91 kg); Open: 1.7 lb (0.77)						
	Jous Current	10 A						
	al Connections	1/2" conduit entry, unthreaded	-					
	rds/Ratings	CE, IEC 60957.5.1, UL 508, CSA 3211-03						
	rature Ratings	Minimum	Maximum					
Ambier		–23 °C (–10 °F)	+85 °C (+185 °F)					
	Diaphragm	-40 °C (-40 °F)	, ,					
Media	Piston	–26 °C (–15 °F)	+120 °C (+250 °F)					
All with Form Q4		–26 °C (–15 °F)	1					
Opera	ting Curves	Contact Blocks						
		SPDT Form C contacts						
Pressure	ax. Differential Adjustable		Acceptable Wire Sizes:					
SS N	Adjustable	~ °	12–22 AWG					
<u> </u>	Differential	l 10	12-22 AVVG					

Falling pressure

Factory Modifications (Forms) for 9012G Pressure Switches, Open Type or NEMA 1 UL Listed and CSA Certified as Industrial Control Equipment						
Modification	on	Applies to	Form			
	Standard Nitrile in #316 stainless steel housing	GNG, GNO, GPG, GPO, GRG, GRO, GSG, GSO	Q1			
Diaphragm	Ethylene propylene in #316 stainless steel housing	Not available on GNG, GNO, GRG, GRO1. Available on all other GNG, GNO, GPG, GPO, GRG, GRO, GSG, GSO	Q3			
	Viton® fluorocarbon in #316 stainless steel housing	GNG, GNO, GPG, GPO, GRG, GRO, GSG, GSO	Q4			
	1/4"-18 NPT external thread	GNG, GNO, GRG, GRO	Z			
Pressure connection	1/2"-14 NPT external thread, 1/4"-18 NPTF internal thread. Standard actuator only.	GNG, GNO, GRG, GRO	Z16			
	7/16"-20 UNF-2B internal thread	GNG, GNO, GPG, GPO, GQG, GQO, GRG, GRO, GSG, GSO, GTG, GTO	Z18			

7 lb-in

Recommended Terminal Clamp Torque:

⁽¹⁾ Determines the operating point on rising pressure.

Industrial pressure and vacuum switches 9016G vacuum switches Control applications

Selection and Specifications— 9016G Vacuum **Switches**



9016GAW2

9016GAR1

9016GAW Switches for Sensitive Control Applications

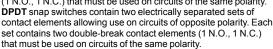
9016GAW vacuum switches have double throw contacts. Normally open and normally closed circuits allow the use of these controls for standard or reverse action applications.

Standard controls can be mounted from the front using the bracket provided. Two mounting screws are required for firm attachment to any smooth, flat surface. Allowance must be made for flange projection.

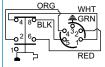
Controls with the Form F modification include two mounting feet with 9/32" mounting holes on 3-3/4 in. centers. The Range and Differential adjustments are accessed by removing the front cover.

- Maximum allowable positive pressure: 100 psig.
- Diaphragms are oil resisting, nitrile butadiene rubber (Buna-N).
- For electrical ratings and temperature limitations, see table on page 8/83.
- For dimensions and modifications, see page 99.

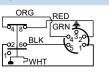
9016GAW Vacuum Switch for Control Applications, Diaphragm Actuated								
	ge on Decreasing acuum (inHg)	Adjustable Diffe Adds to Ra		Contact Arrangement	Pipe Tap (NPTF)	Class 90 NEMA Encl)16 Type osure Type	
		@ Minimum Range	@ Mid-Range	Arrangement	(NETE)	4, 4X & 13	7 & 9	
	0-28.7	0.8–9	1.3–7.4	1 N.O1 N.C.	1/4"-18	GAW1	GAR1	
	0–25	5–20	5–20	1 N.O1 N.C.	1/4"-18	GAW2	N/A	
	0–28.3	1–9	1.7–7.4	2 N.O.–2 N.C.	1/4"-18	GAW21	GAR21	
	0–25	5–20	5–20	2 N.O.–2 N.C.	1/4"-18	GAW22	N/A	
Spec	ifications							
Fluids	Controlled	Air, water, hydraulic o	oils, gases, steam	(depending on the	e model)			
Pressu	ure Connection	NEMA 4, 4X & 13: 1/ See Forms table on p NEMA 7 & 9: 1/4" NF	oage 99.	dard), G1/4 (BSP)	female, or 1	/2"-14 NPT.		
Weigh	t (approximate)	Type 4, 4X, and 13: 3	lb (1.36 kg); Type	e 7 & 9: 10 lb (4.54	kg)			
Voltag	e Limits	600 V						
Contin	uous Current	10 A						
Electri	cal Connections	NEMA 4, 4X & 13: 1/ NEMA 7 & 9: 3/4"-14						
Standa	ards/Ratings	CE, IEC 60957.5.1, U	JL 508, CSA 3211	-03				
Temp	erature Ratings	Minimum		Maximum				
Ambie	nt	–23 °C (–10 °F)		+85 °C (+185 °F)				
	Diaphragm	–40 °C (–40 °F)						
Media	Piston	–26 °C (–15 °F)		_ +120 °C (+250 °F)				
	All with Form Q4	–26 °C (–15 °F)						
Opera	ating Curves	Contact Blocks		Connection				
Adjustable Differential Nin. Differential Nin. Differential Nin. Differential 2 N.O., 2 N.C. Same Polarity Falling pressure		Red 4 8	F Brown White Black Blue					
	Polarity □ □ □ □ □ □ □ □ □		Form H10		Form H11			
SPDT snap switches contain two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity. DPDT snap switches contain two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.			ORG 04 80 BLK 02 60 10	WHT GRN 2 1 RED	ORG RE	ED RN \$		



12-22 AWG



Recommended Terminal Clamp Torque:

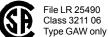


(1) Add the Differential to the Range to obtain the operating point on increasing vacuum (within vacuum limitations).
The differential increases linearly over the range. The minimum differential doubles with NEMA 7 & 9 enclosures.



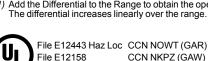
File E12158

CCN NKPZ (GAW) **CCN NTHT** Marine Use (GAW)



File I R26817 Type GAR only (NEMA 7 and 9 Haz. Loc.)





Acceptable Wire Sizes:

Industrial pressure and vacuum switches 9016G vacuum switches Power applications



9016GVG1J10

9016GVG Power Switches

The 9016GVG1 is designed as a companion to the 9036GG float switches in common use on vacuum heating pumps. Electrical ratings of float and vacuum switch types are equal.

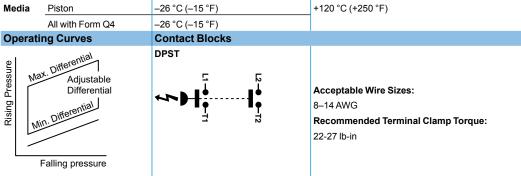
For dimensions and modifications, see page 98.

9016GVG Vacuum Switch for Power Applications NEMA 1 Enclosure

Contacts Open on Increasing Vacuum

		_					
Cut- Out Range, inHg	Approximate Adjustable Differential, inHg	Cut-In Range, inHg	Poles	Pressure Connection	Vacuum Setting, inHg	NEMA 1 Enclosure Class 9016 Type	
					3–8	GVG1J09	
	5—10 inHq	0–20		1/4"-18 NPSF	16.5–25	GVG1J10	
			2		17–22	GVG1J11	
5–25					18–23	GVG1J12	
	, and the second				20–25	GVG1J13	
					Specify other vacuum (minimum order quantity: 4 pieces)	GVG1J99	
Specifications							
Fluids Co	Fluids Controlled Air water hydraulic oils gases steam (depending on the model)						

Specifi	cations			
Fluids Co	ontrolled	Air, water, hydraulic oils, gases, steam (depending on the model)		
Pressure	Connection	1/4"-18 NPTF (standard), G1/4 (BSP) female, or 1/2"-14 NPT. See Forms table, page 99.		
Max. Allowable Positive Pressure		100 psig		
Weight (a	approximate)	2 lb (0.91)		
Voltage L	imits	600 V		
Continuo	ous Current	10 A		
Electrica	l Connections	3 knockouts for 1/2" conduit		
Standard	ls/Ratings	CE, IEC 60957.5.1, UL 508, CSA 3211-03		
Tempera	ature Ratings	Minimum	Maximum	
Ambient		–23 °C (–10 °F)	+85 °C (+185 °F)	
	Diaphragm	–40 °C (–40 °F)		
Media	Piston	–26 °C (–15 °F)	+120 °C (+250 °F)	
	All with Form Q4	–26 °C (–15 °F)		



For other ratings and specifications, see page 8/82.

Available Modifications for 9016GVG Vacuum Switches					
Description	Form				
3-way lever plus nameplate with marking: Float only—Vacuum and Float—Continuous (factory modification only)	E				
Mounting bracket (for retrofit, order 9049A53 bracket kit)	F				
Reverse action, normally open contacts	R				
1/4 in. male pipe connection (1/4"-18 NPT, external thread) (for retrofit, use 1/4" pipe nipple)	Z				





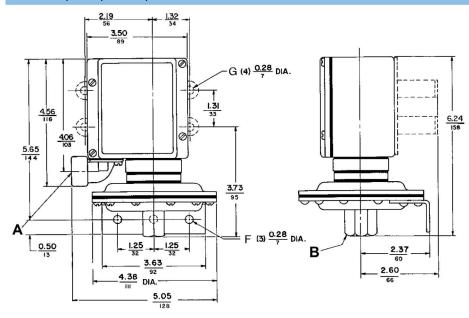




Industrial pressure and vacuum switches 9012G pressure switches

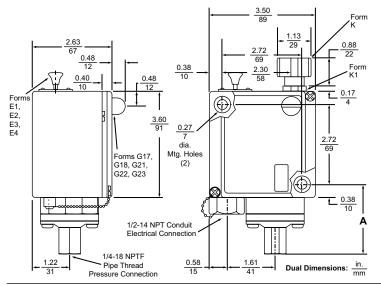
Machine Tool Pressure Switch Dimensions

9012 GAW, GDW, GKW 1, 21



A: Conduit connection: G•W = 1/2-14 NPT; G•WM = 20mm BS4568, Form M12 = Pg13.5; DIN40430. B: Pressure connection: G•W = 1/4"-18 NPTF; G•WM = 8; Form M14 = G 1/4 BS 2779; RP1/4 ISO 711; R 1/4 DIN 2999; GJ 1/4 UN1339.

9012 GAW, GBW, GCW, GDW, GEW, GFW, GKW, GLW, and GMW (except GAW, GDW, GKW 1, 21)



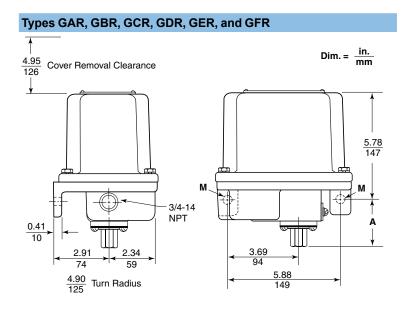
Туре	Dimension A, in. (mm)
GAW, GDW, GKW 2, 4, 5, 6, 22, 24, 25, 26	2.33 (59)
GBW, GEW, GLW 1, 2, 21	2.23 (57)
GCW. GFW. GMW 1. 2. 3. 4. 21 22. 23. 24	3.15 (80)

NOTE: Dimensions change with metric thread.

For flange and mounting bracket dimensions for low pressure device, see figure on page 99.

Industrial pressure and vacuum switches 9012G pressure switches

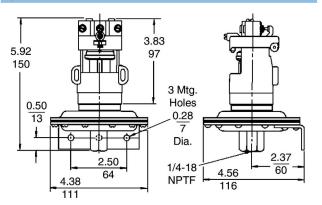
9012 GGW, GHW, GJW (Differential-Pressure) GGW1, 21 GGW4, 24 Section A-A 1/4 Bolt or Screw 37 $\sqrt{0.47}$ Max. Head 7.52 7.08 180 195 M (2) Ø 0.27 3.76 96 ∠в 63 2.63 Turn Radius 0.50 2.37 60 2.86 Turn Radius 13 GJW1, 21 GHW1, 21 3.50 Section A-A Section A-A 1/4 Bolt or Screw 1/4 Bolt or Screw 2.63 <u> ∕</u>_Ø <u>0.47</u> Max. 67 12 Head Mounting Detail 6.76 172 7.08 180 **M** (2) Ø $\frac{0.27}{7}$ **M** (2)∅ 0.27 2.31 59 2.63 Turn Radius Electrical 3.20 Fluid conduit 81 2.63 Turn Radius connection Dim. = $\frac{\text{in.}}{\text{mm}}$ 1.61



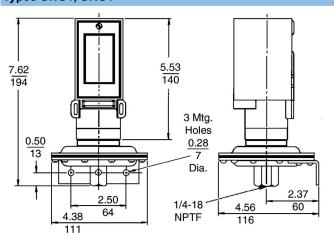
Dimension A for G•R Switches			
Туре	Dimension A, in. (mm)		
GAR1, 2, 21, 22	2.02 (56)		
GAR4, 5, 6, 24, 25, 26	1.42 (36)		
GBR1, 2, 21, 22; GCR1, 21	1.32 (34)		
GCR2, 3, 4, 22, 23, 24	2.24 (57)		
GDR1, 2, 21, 22	2.02 (56)		
GDR4, 5, 6, 24, 25, 26	1.42 (36)		
GER1, 2, 21, 22; GFR1, 21	1.32 (34)		
GFR2, 3, 4, 22, 23, 24	2.24 (57)		

Industrial pressure and vacuum switches 9012G pressure switches

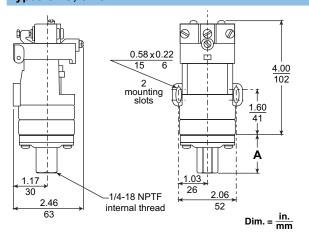
Types GNO1, GRO1



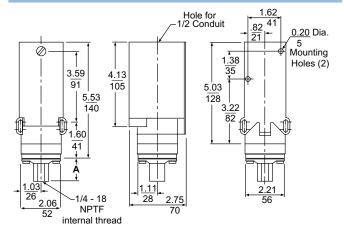
Types GNG1, GRG1



Types GNO, GRO



Types GNG, GPG, GQG, GRG, GSG, and GTG



Dimension A for G•O Switches

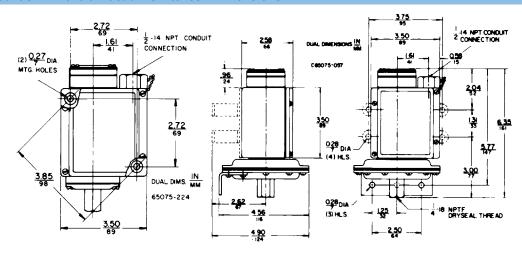
Туре	Dimension A, in. (mm)	
GNO, GRO 3, 4, 5, 6	1.41 (36)	
GPO, GSO 1, 2, 3	1.31 (33)	
GQO, GTO 1, 2, 3, 4	2.24 (57)	

Dimension A for G•G Switches Type Dimension A, in. (mm) GNG, GRG 3, 4, 5, 6 1.41 (36) GPG, GSG 1, 2, 3 1.31 (33) GQG, GTG 1, 2, 3, 4 2.24 (57)

Industrial pressure and vacuum switches 9016G vacuum switches

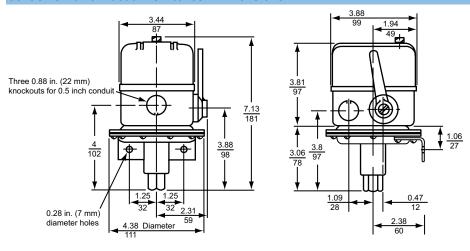
Vacuum Switch Dimensions and Modifications

9016GAW Control Vacuum Switches—Dimensions



9016GAW Vacuum Switches—Available Modifications		
Description	Form	
Mounting feet (GAW 1, 21 only)	F	
Viton® diaphragm with #316 stainless steel flange	Q4	
Range scale window (standard with Forms K and K1)	V1	
Special setting specified (If indicating only one special setting, specify whether this setting is on increasing or decreasing pressure.)	Y1	
1/4"-18 NPT external thread pressure connection	Z	
1/2"-14 NPT external thread, 1/4"-18 NPTF internal thread pressure connection (standard actuator only)	Z16	

9016GVG Power Vacuum Switches—Dimensions



9016GVG Vacuum Switches—Available Modifications		
Description	Form	
3-way lever plus nameplate with marking: Float only—Vacuum and Float—Continuous (factory modification only)	E	
Mounting bracket (for retrofit, order 9049A53 bracket kit)	F	
Reverse action, normally open contacts	R	
1/4 in, male pipe connection (1/4"-18 NPT, external thread) (for retrofit, use 1/4" pipe nipple)	Z	

NOTE: For renewal parts, see page 98.









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